

Assembly View

This assembly applies to all Panel Pals.

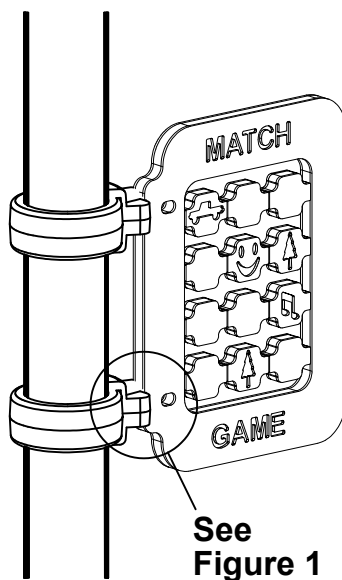
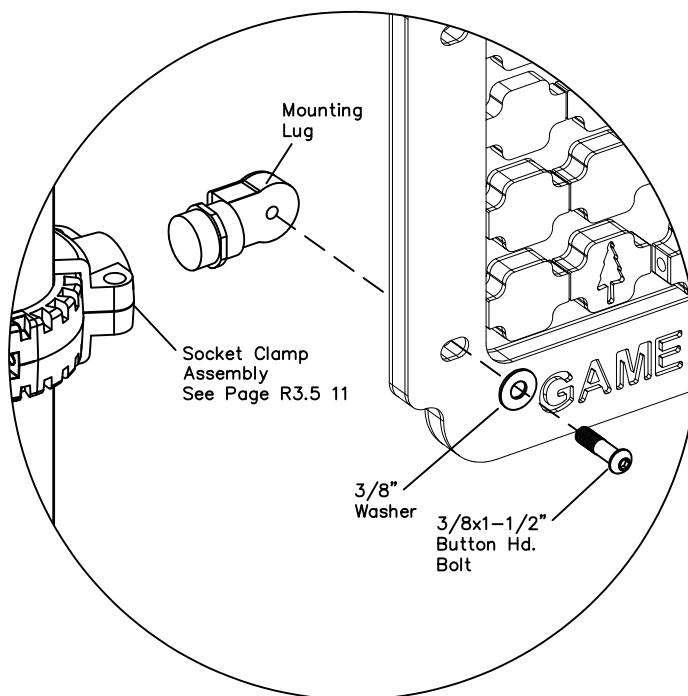


Figure 1



PANEL PAL ASSEMBLY

R3.5- 1660

Page 2 of 2

Parts List

<u>QTY.</u>	<u>DESCRIPTION</u>	<u>PART #</u>
1	Panel Pal	varies
2	Socket Clamp R35 Assy.	See Pg. 11
2	Mounting Lug R35	8113
2	3/8 x 1-1/2" Button Hd. Bolt	9103072-TR
2	3/8" Washer	9333002

Installation

Notes:

(A)

Use liquid thread lock (such as Loctite) with all threaded hardware that does not include self-locking nuts.

Step 1.

Locate and mark the position of the collars on the support post and attach as shown on Collar Assembly page R3.5-09.

Step 2.

Attach the Panel to the post as shown in Figures 1. See Assembly Page R3.5-11 for Socket Clamp and hardware.

Step 3.

Fully tighten all fasteners.

Specifications

PANEL PAL:

Shall be constructed of 3/4" thick, high-density polyethylene.

MOUNTING LUGS, CLAMPS, BOTT. CASTINGS:

Shall be precision die-cast from a high strength aluminum alloy. Finished with a baked on powder coating.

HARDWARE:

Shall be zinc/nickel plated, galvanized or stainless steel as required to resist corrosion.

Maintenance

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately.



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