

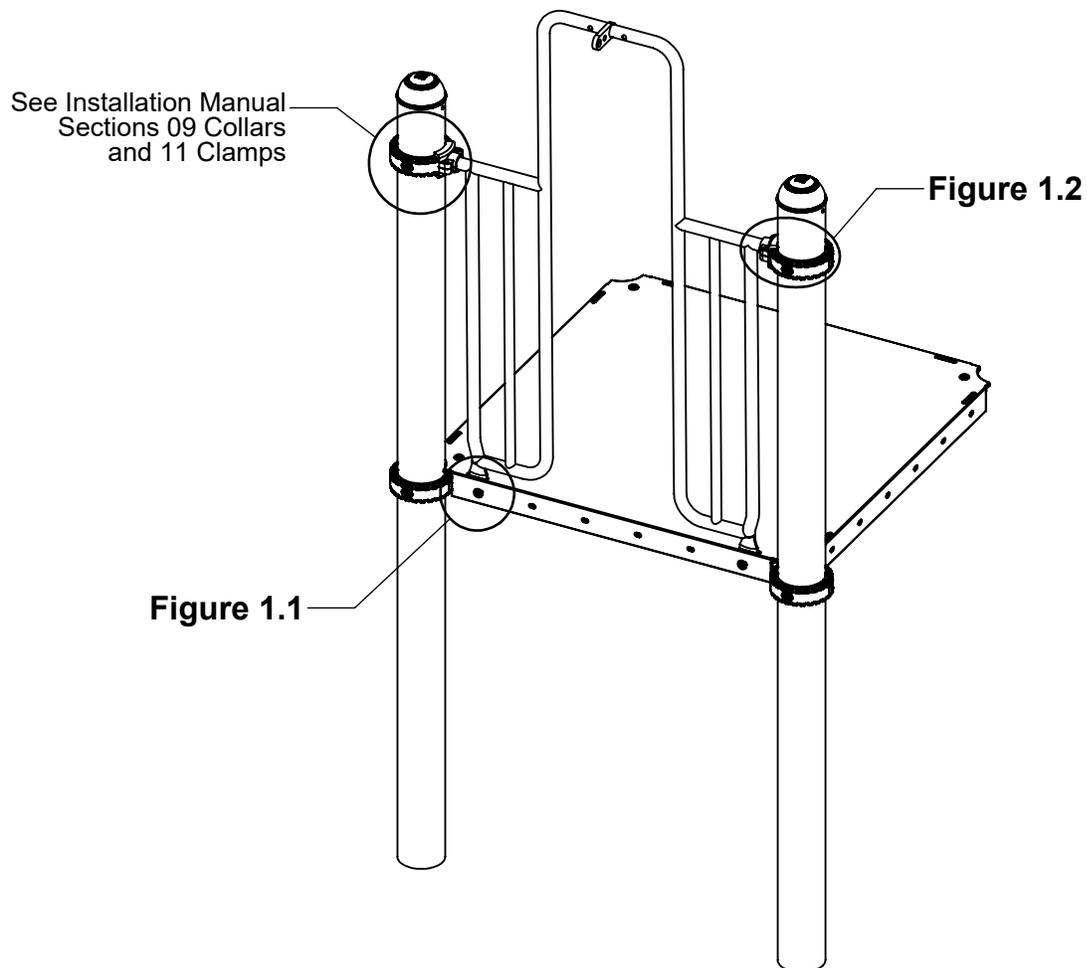
**IMPORTANT NOTES: Read First**

(A) Use liquid thread lock (such as Loctite®) with all threaded hardware. **Important:** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.

(B) Refer to Installation Manual for 09 Collars and 11 Socket Clamps assembly instructions.

(C) Use appropriate compliant protective surfacing and adjust footing depths accordingly. See free publication - The Handbook for Public Playground Safety, Publication #325 at [www.CPSC.gov](http://www.CPSC.gov) for the surfacing appropriate for the fall height of the equipment or consult your surfacing supply representative.

**FIGURE 1  
Transition Wall**



**NOTE:** R5 Single Tab Transition Wall shown. Other configurations will vary slightly but do not affect assembly.

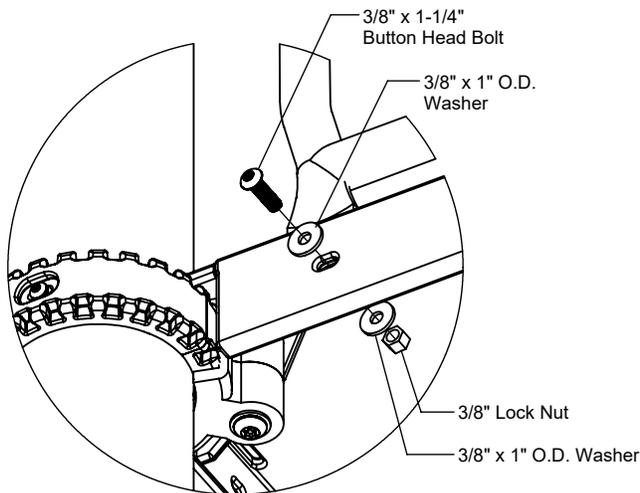
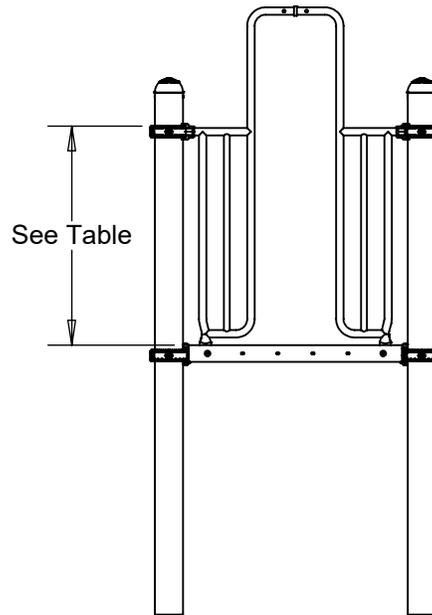
# Step 1

Locate and attach collars to posts at height shown in Front Elevation. (See Note B)

\* Height shown from top of deck to top of collar.

COLLAR HEIGHT *		
Version	Standard	Metric
1310-R35/R5	39"	991mm
1310-R5 JAPAN	45"	1143mm

## FRONT ELEVATION



**Figure 1.1**

# Step 2

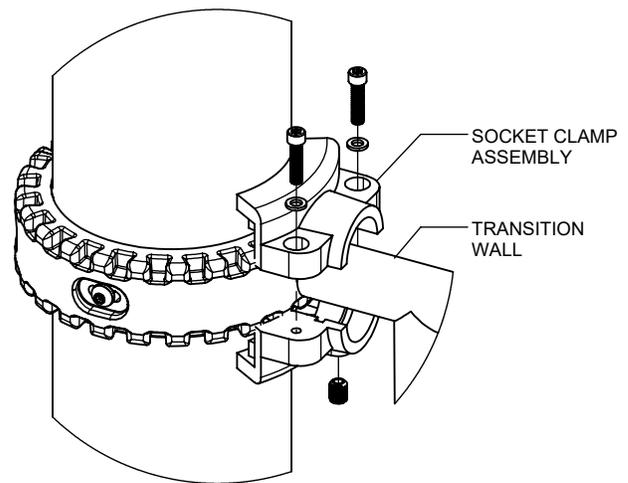
Place Transition Wall Tabs into Deck slots and loosely attach hardware as shown in Figure 1.1. (See Note A)

# Step 3

Attach Transition Wall to posts using Socket Clamps as shown in Figure 1.2. (See Note B)

# Step 4

Fully tighten all fasteners according to the "TIGHTENING TORQUE FOR HARDWARE" section of the Installation Manual.



**Figure 1.2**

## Parts List

R3.5 TRANSITION WALL		
Part #	DESCRIPTION	QTY.
Varies	Transition Wall R3.5	1
HS-1001-R35	Socket Clamp Set R3.5	2
9103062-TR	Bolt Button Head 3/8" x 1-1/4"	2
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	4
9413002	Nut Lock 3/8"	2

R5 TRANSITION WALL		
Part #	DESCRIPTION	QTY.
Varies	Transition Wall R5	1
HS-1001-R5	Socket Clamp Set R5	2
9103062-TR	Bolt Button Head 3/8" x 1-1/4"	2
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	4
9413002	Nut Lock 3/8"	2

## Specifications

### TRANSITION WALL:

Shall be fabricated from 1.315" O.D. 12 guage steel tubing, welded 1.029" O.D. 14 guage vertical rails and handles and 1/2" thick steel tabs and will have a multi-stage baked on powder coat finish.

### SOCKET CLAMPS:

Shall be two-part and precision die-cast from a high strength aluminum alloy and will have a multi-stage baked on powder coat finish.

### HARDWARE:

Shall be stainless steel, zinc/nickel plated or galvanized as required to resist rust and corrosion.

## Maintenance

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately. For general maintenance please refer to our Playground Maintenance Manual.

