

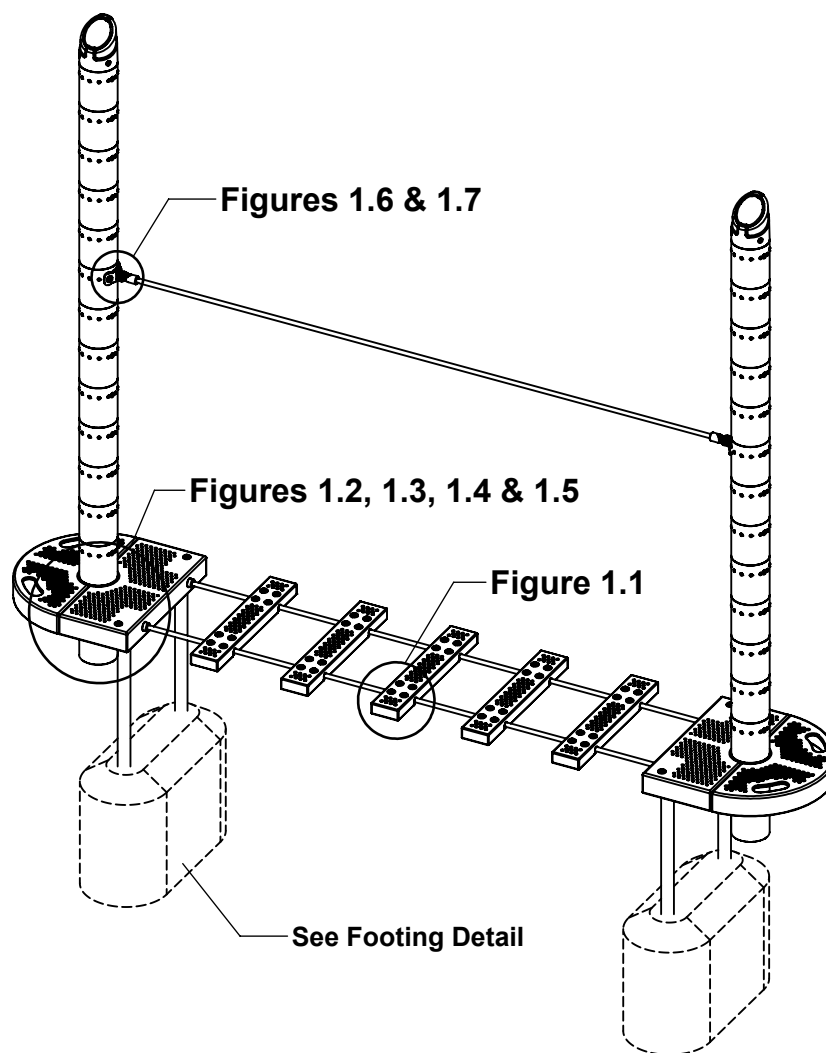
## IMPORTANT NOTES: Read First

(A) Use liquid thread lock (such as Loctite®) with all threaded hardware. **Important:** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.

(B) Do not pour concrete until the equipment is completely assembled, leveled and plumbed. Concrete must be allowed to cure completely before using the equipment (at least 72 hours).

(C) All gaps created (.eg. between panels, between panel and deck, between panel and roof, etc.) must be less than 3-1/2" [89mm] or greater than 9" [229mm].

(D) An appropriate energy absorbing safety surface is required under and around all playground equipment. Loose fill protective surfacing is shown only as an example for the purpose of this assembly instruction. Other surfacing material may vary in thickness and/or compression depths. See free publication - The Handbook for Public Playground Safety, Publication #325 at [www.cpsc.gov](http://www.cpsc.gov) for the surfacing appropriate for the fall height of the equipment or consult your surfacing supply representative.



**FIGURE 1**  
**Plank Net Link**

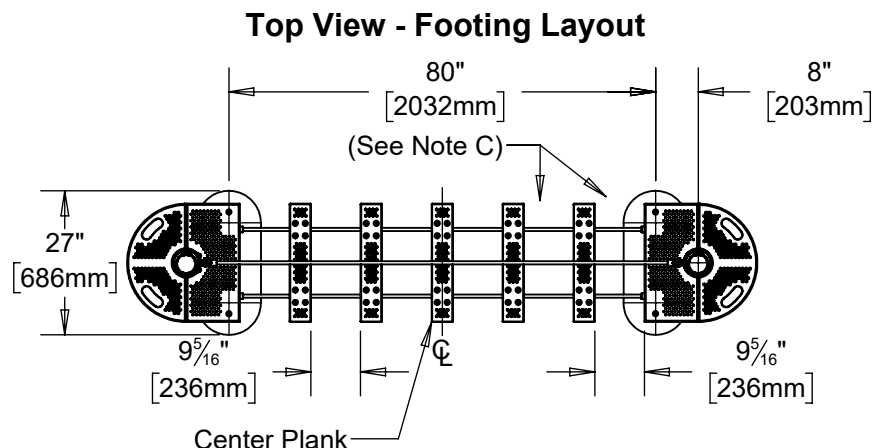
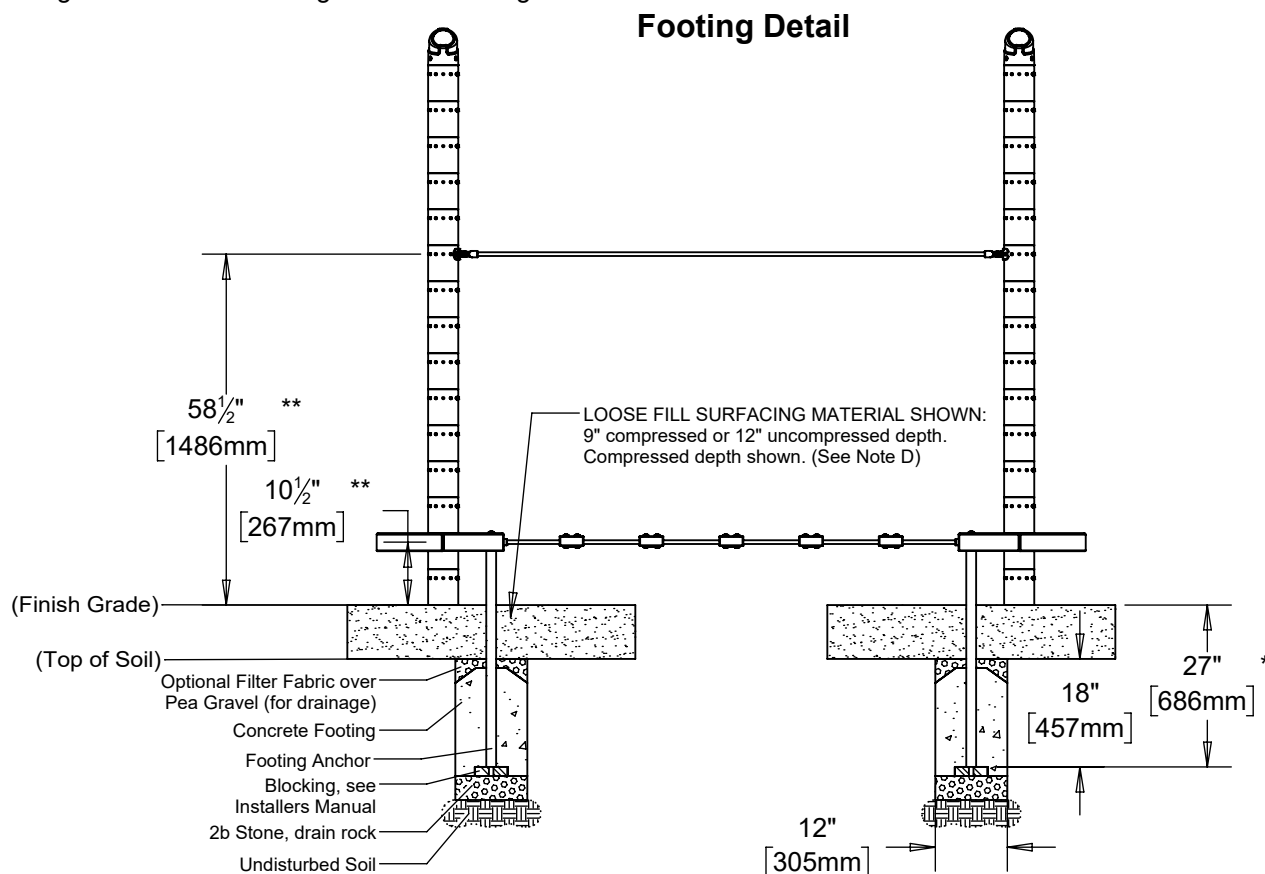
### Step 1

Refer to Footing Layout and mark footing hole locations. Dig (2) 12" x 27" footing holes. Refer to Footing Detail for depth and details.

**IMPORTANT:** For areas with soft soil conditions, larger footings may be required.

\* Footing depth must be adjusted to compensate for the depth/thickness requirements of selected safety surfacing. See Section 06.1 of the Installation Manual.

\*\* Height shown from finish grade to mounting hole.

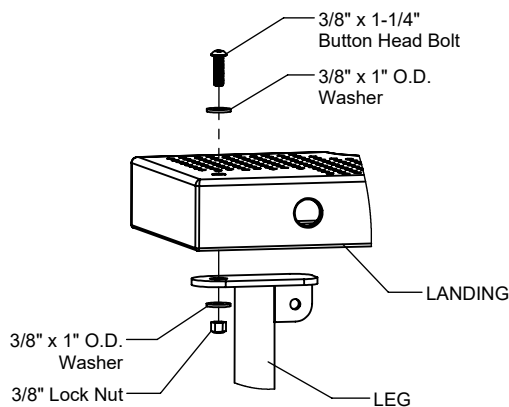


## Step 2 (Factory Assembled)

Refer to Top View for plank spacing and attach Planks and Rope Brackets to Bottom Ropes as shown in Figure 1.1 (See Notes A & C).

**NOTE:** Attach Center Plank to Bottom Ropes first.

**NOTE:** 10 Places

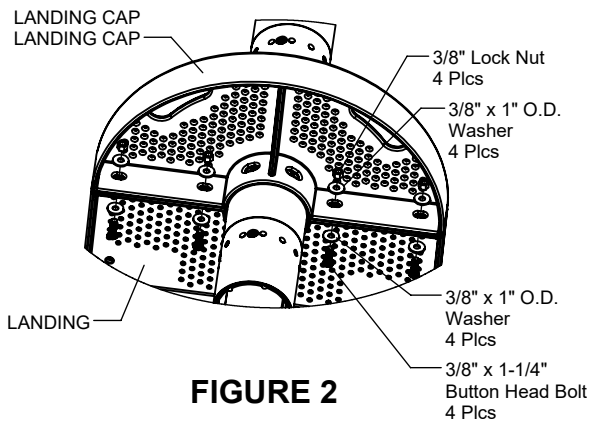


**Figure 1.2**

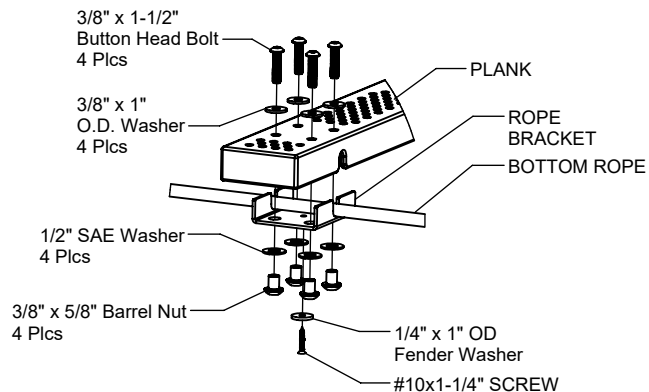
## Step 4

Refer to Footing Detail and remove required hole plugs. Place Legs into footing holes and attach Plank Net Landings to posts as shown in Figure 1.3 (See Note A & B).

**NOTE:** 2 Places



**FIGURE 2**

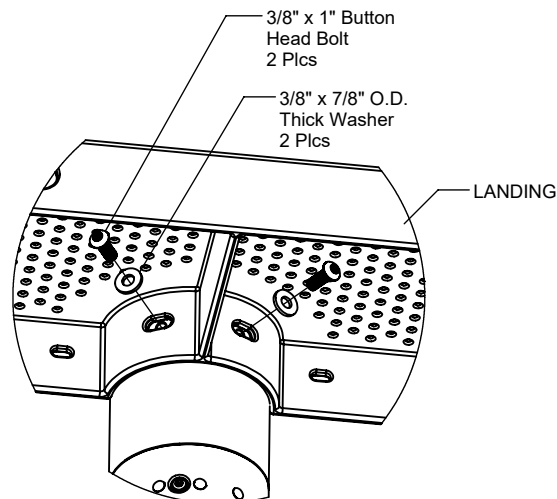


**Figure 1.1**

## Step 3

Attach Legs to Plank Net Landings as shown in Figure 1.2 (See Note A).

**NOTE:** 4 Places



**Figure 1.3**

## Step 5

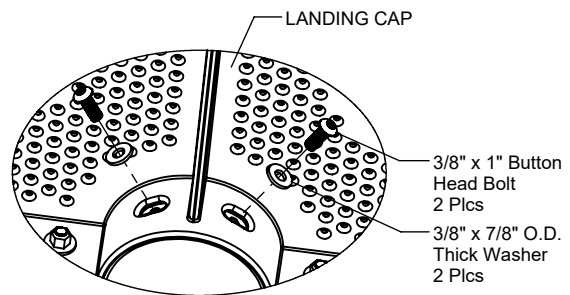
Refer to Footing Detail and remove required hole plugs. Attach Landings together as shown in Figure 2 (See Note A).

**NOTE:** 2 Places

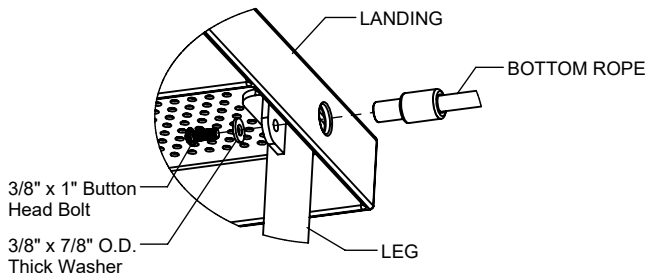
## Step 6

Attach Landing Caps to posts as shown in Figure 1.4  
 (See Note A).

**NOTE:** 2 Places



**Figure 1.4**

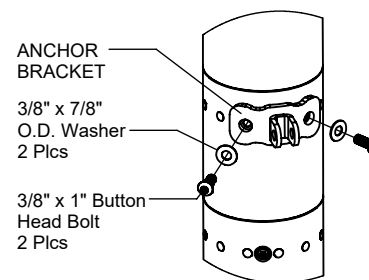


**Figure 1.5**

## Step 7

Attach Bottom Ropes to Legs as shown in Figure 1.5  
 (See Note A).

**NOTE:** 4 Places



**Figure 1.6**

## Step 8

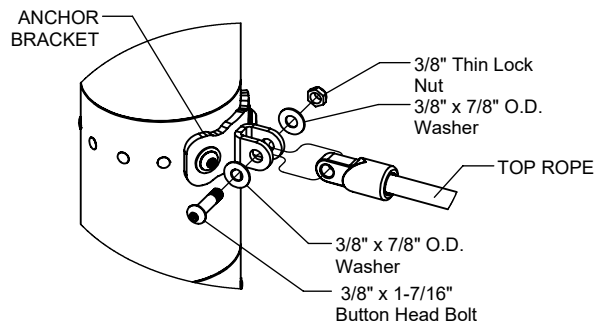
Refer to Footing Detail and remove required hole plugs.  
 Attach Post Anchor Brackets to posts as shown in  
 Figure 1.6 (See Note A).

**NOTE:** 2 Places

## Step 9

Attach Top Ropes to Post Anchor Brackets as shown in  
 Figure 1.7 (See Note A & B).

**NOTE:** 2 Places



**Figure 1.7**

## Step 10

Fully tighten all fasteners according to the  
 "TIGHTENING TORQUE FOR HARDWARE" section of  
 the Installation Manual.

## Step 11

Plumb and level entire component. Pour concrete into  
 footing holes. Allow at least 72 hours to cure before  
 using this equipment. (See Note B)

## Step 12

Place required protective surfacing under and around  
 Plank Net Link. (See Note D)

# PLANK NET LINK RV INSTALLATION INSTRUCTIONS

**RV-1540**  
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## Parts List

Part #	DESCRIPTION	QTY
CH-0591	Plank Net Link Landing RV	2
CH-0601	Link Landing Cap RV	2
FS-1510-RV-A	Post Anchor Bracket RV	2
FS-1540-LEG	Plank Net Link Leg	2
HH-0012	Plank Net Link Top Rope	1
9103052-TR	Bolt Button Head 3/8" x 1"	16
9103062-TR	Bolt Button Head 3/8" x 1-1/4"	12
9103200-TR	Bolt Button Head 3/8" x 1-7/16"	2
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	24
9333042	Washer Flat 3/8" x 7/8" O.D.	8
9339042	Washer Flat 3/8" x 7/8" O.D. x .100" Thick	12
9413002	Nut Lock 3/8"	12
9423002	Nut Lock Thin 3/8"	2

## Assembled Parts List

Part #	DESCRIPTION	QTY
BE-0592	Plank Net Link Plank	5
BE-0611	Plank Net Rope Bracket	10
HH-0013	Plank Net link Bottom Rope	2
9103072-TR	Bolt Button Head 3/8" x 1-1/2"	40
9210062	#10x1-1/4 Stainless Screw	10
9321052-THK	Washer Fender 1/4" x 1" OD x .125" thk	10
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	40
9345002	Washer Flat SAE 1/2"	40
9443022-TR	Nut Barrel 3/8" x 5/8" BH	40

## Specifications

### LINK LANDING CAP RV:

Shall be fabricated using punched, formed and welded 12 gauge sheet steel. The Link Landing Cap RV shall be Play-Tuff™ coated after fabrication.

### PLANK NET LINK PLANK:

Shall be fabricated using punched and formed 12 gauge sheet steel. The Plank Net Link Plank shall be Play-Tuff™ coated after fabrication.

### PLANK NET LINK LANDING RV:

Shall be fabricated using punched, formed and welded 12 gauge sheet steel. The Plank Net Link Landing RV shall be Play-Tuff™ coated after fabrication.

### PLANK NET LINK LEG:

Shall be fabricated using Ø1.660 11 gauge steel tubing with welded 1/4" thick steel mounting plate and tab. The Plank Net Link Leg shall have a multi-stage baked-on powder coat finish.

### POST ANCHOR BRACKET RV:

Shall be fabricated using a 1/4" thick stainless steel mounting bracket with welded 3/16" thick stainless steel anchor. The Post Anchor Bracket RV shall have a multi-stage baked-on powder coat finish.

### PLANK NET LINK ROPE:

Shall be made from 16mm steel-reinforced rope with high-strength copolymer plastic intersection connectors and machined aluminum end clevises.

### PLANK NET ROPE BRACKET:

Shall be fabricated using precision cut and formed 10 gauge sheet steel. The Plank Net Rope Bracket shall have a multi-stage baked-on powder coat finish.

### HARDWARE:

Shall be stainless steel, zinc/nickel plated or galvanized as required to resist rust and corrosion.

## Maintenance

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately. For general maintenance please refer to our Playground Maintenance Manual.



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