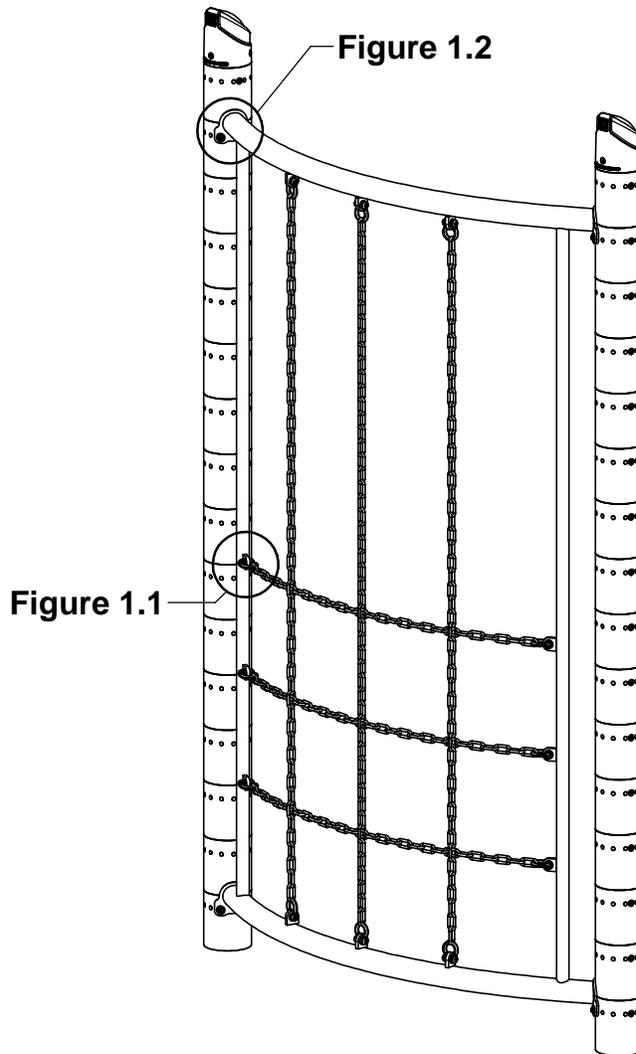


IMPORTANT NOTES: Read First

(A) Use liquid thread lock (such as Loctite®) with all threaded hardware. **Important:** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.

(B) An appropriate energy absorbing safety surface is required under and around all playground equipment. Loose fill protective surfacing is shown only as an example for the purpose of this assembly instruction. Other surfacing material may vary in thickness and/or compression depths. See free publication - The Handbook for Public Playground Safety, Publication #325 at www.cpsc.gov for the surfacing appropriate for the fall height of the equipment or consult your surfacing supply representative.

FIGURE 1
Curved Chain Net Wall



Step 1

Refer to Elevation View, locate mounting holes and remove required Hole Plugs for assembly. Heights shown from finish grade to mounting hole.

Elevation View

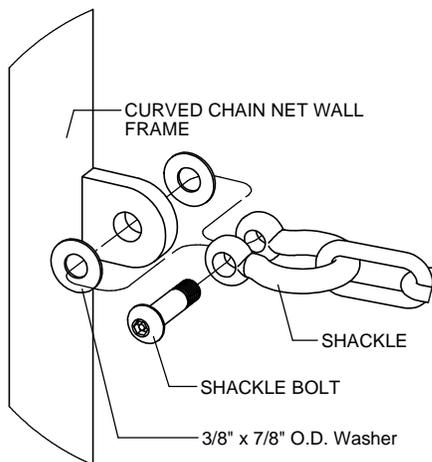
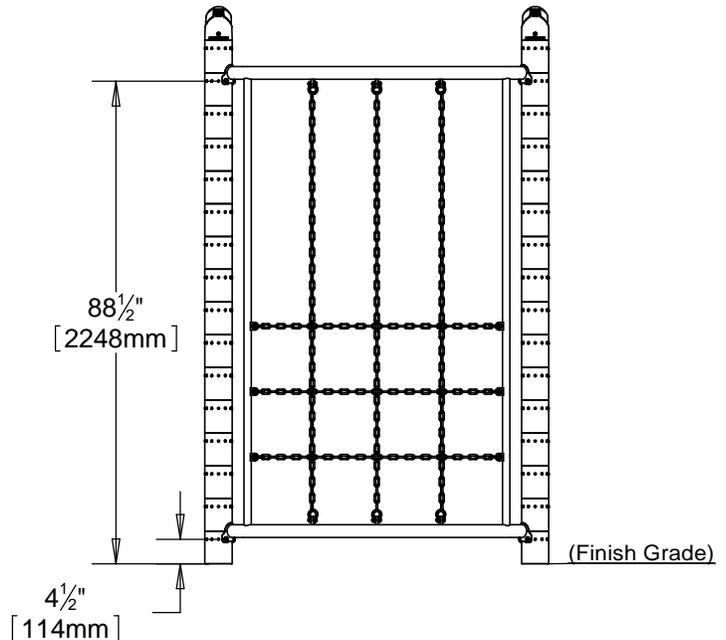


Figure 1.1

Step 2 (Factory Assembled)

Attach Chain Net to Curved Chain Net Wall Frame as shown in Figure 1.1. (See Note A)

Step 3

Refer to Elevation View and attach Curved Chain Net Wall Frame to posts as shown in Figure 1.2. (See Note A)

Step 4

Fully tighten all fasteners according to the "TIGHTENING TORQUE FOR HARDWARE" section of the Installation Manual.

Step 5

Place required protective surfacing under and around Curved Chain Net Wall RV. (See Note B)

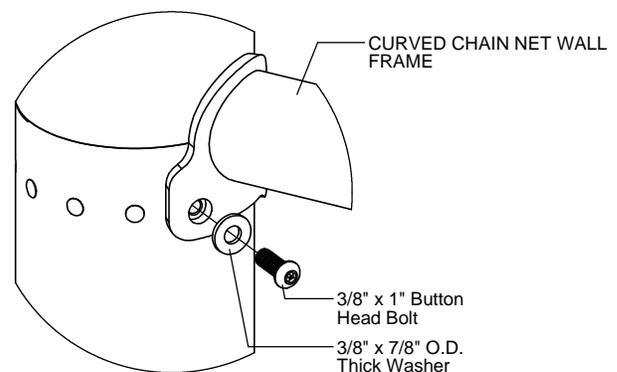


Figure 1.2

Parts List

Part #	DESCRIPTION	QTY
4-9339042	Washer Flat 3/8" x 7/8" O.D. x .100" Thick	8
9103052-TR	Bolt Button Head 3/8" x 1"	8

Assembled Parts List

Part #	DESCRIPTION	QTY
FS-1951-RV	Curved Chain Net Wall Frame RV	1
HE-4287	Chain Wall	1
451161-SS	Swing Shackle - Stainless Steel	12
9333042	Washer Flat 3/8" x 7/8" O.D.	24

Specifications

CHAIN WALL:

Shall be 5/0 galvanized low-carbon steel chain with silver shield finish. The Chain Wall shall be Play-Tuff™ coated.

CURVED CHAIN NET WALL FRAME RV:

Shall be fabricated using 2.375" O.D. 11 gauge steel frame and 1.315" O.D. 12 gauge steel side rails with welded 3/8" thick steel tabs and 1/4" thick steel mounting brackets. The Curved Chain Net Wall Frame RV shall have a multi-stage baked-on powder coat finish.

HARDWARE:

Shall be stainless steel, zinc/nickel plated or galvanized as required to resist rust and corrosion.

Maintenance

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately. For general maintenance please refer to our Playground Maintenance Manual.

