

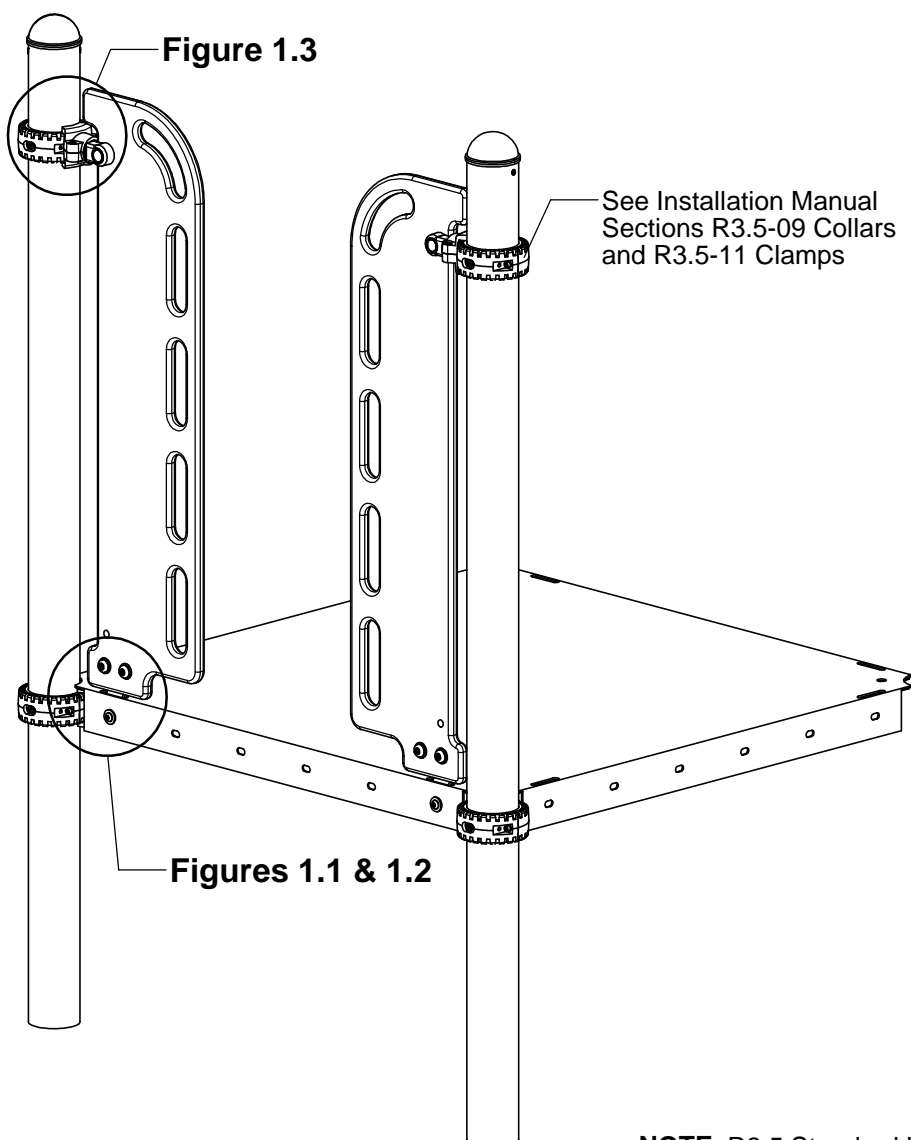
## IMPORTANT NOTES: Read First

(A) Use liquid thread lock (such as Loctite®) with all threaded hardware. **Important:** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.

(B) Refer to Installation Manual for R3.5-09 Collars & R3.5-11 Socket Clamps installation instructions.

(C) All gaps created (e.g. between panels, between panel and deck, between panel and roof, etc.) must be less than 3-1/2" [89mm] or greater than 9" [229mm].

**FIGURE 1**  
Half Wall



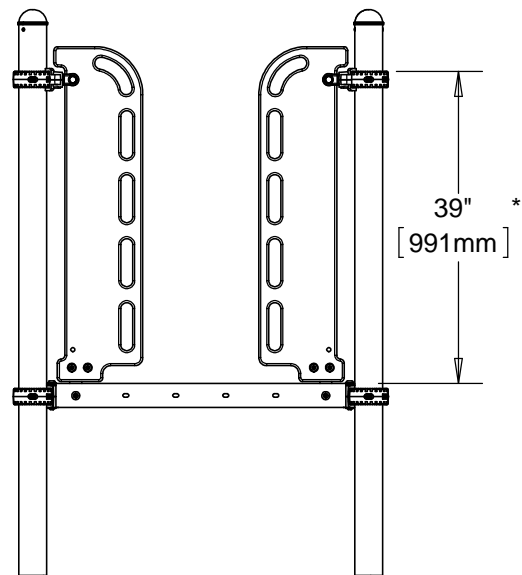
**NOTE:** R3.5 Standard Half Walls shown.  
Other configurations will vary slightly, but  
does not affect assembly.

### Step 1

Referring to Elevation View, locate and attach collars at height shown.

\* Height shown from top of deck to top of collar.

Elevation View



### Step 2

Attach Panel Bracket to R3.5 Half Wall as shown in Figure 1.1. (See Note A)

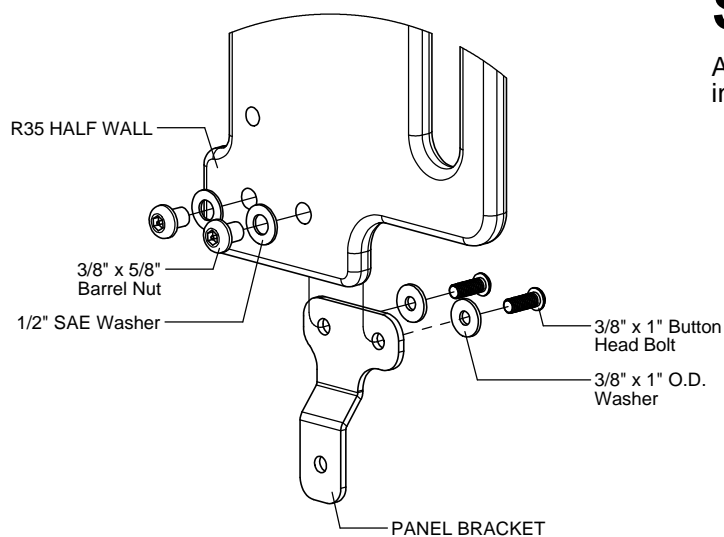
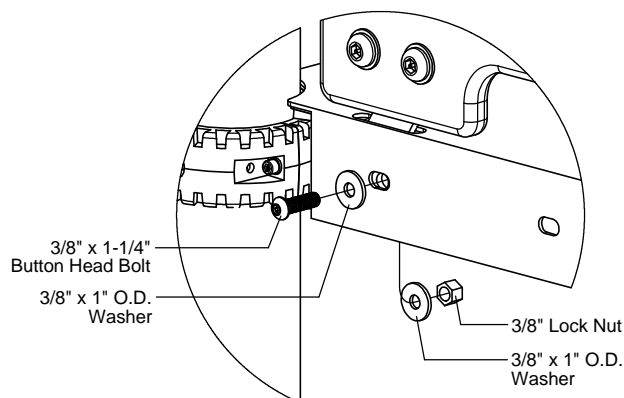


Figure 1.1

## Step 3

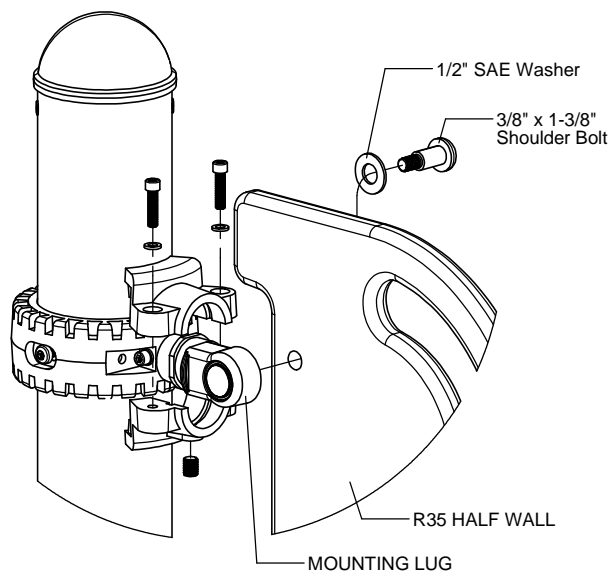
Attach Panel Bracket to deck as shown in Figure 1.2. (See Note A)



**Figure 1.2**

## Step 4

Attach Half Wall to collar as shown in Figure 1.3. (See Notes A & B)



**Figure 1.3**

# R3.5 HALF WALL INSTALLATION INSTRUCTIONS

**R3.5-1309**  
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## Parts List

Part #	DESCRIPTION	QTY
BE-0361-L	R35 Panel Bracket - Left	1
Varies	R3.5 Half Wall	1
GG-8113	Mounting Lug R3.5	1
HS-1001-R35	Socket Clamp Set R3.5	1
9103052-TR	Bolt Button Head 3/8" x 1"	2
9103062-TR	Bolt Button Head 3/8" x 1-1/4"	1
9143062-TR	Bolt Shoulder 3/8" x 1-3/8" BH	1
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	4
9345002	Washer Flat SAE 1/2"	3
9413002	Nut Lock 3/8"	1
9443022-TR	Nut Barrel 3/8" x 5/8" BH	2

## Specifications

### R3.5 HALF WALL:

Shall be made from high density 3/4" sheet plastic specially formulated for optimum UV stability and color retention.

### R3.5 PANEL BRACKET:

Shall be precision cut from 3/16" HR sheet steel. The R3.5 Panel Bracket shall have a multi-stage baked-on powder coat finish.

### MOUNTING LUGS:

Shall be precision die-cast from a high-strength aluminum alloy. The Mounting Lugs have a multi-stage baked-on powder coat finish.

### SOCKET CLAMPS:

Shall be two-part and precision die-cast from a high strength aluminum alloy. The Socket Clamps have a multi-stage baked-on powder coat finish.

### HARDWARE:

Shall be stainless steel, zinc/nickel plated or galvanized as required to resist rust and corrosion.

## Maintenance

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately. For general maintenance please refer to our Playground Maintenance Manual.



Manufactured by Krauss Craft, Inc.  
[www.playcraftsystems.com](http://www.playcraftsystems.com)

For Customer Service Call  
800.333.8519 (U.S.A.) or  
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