

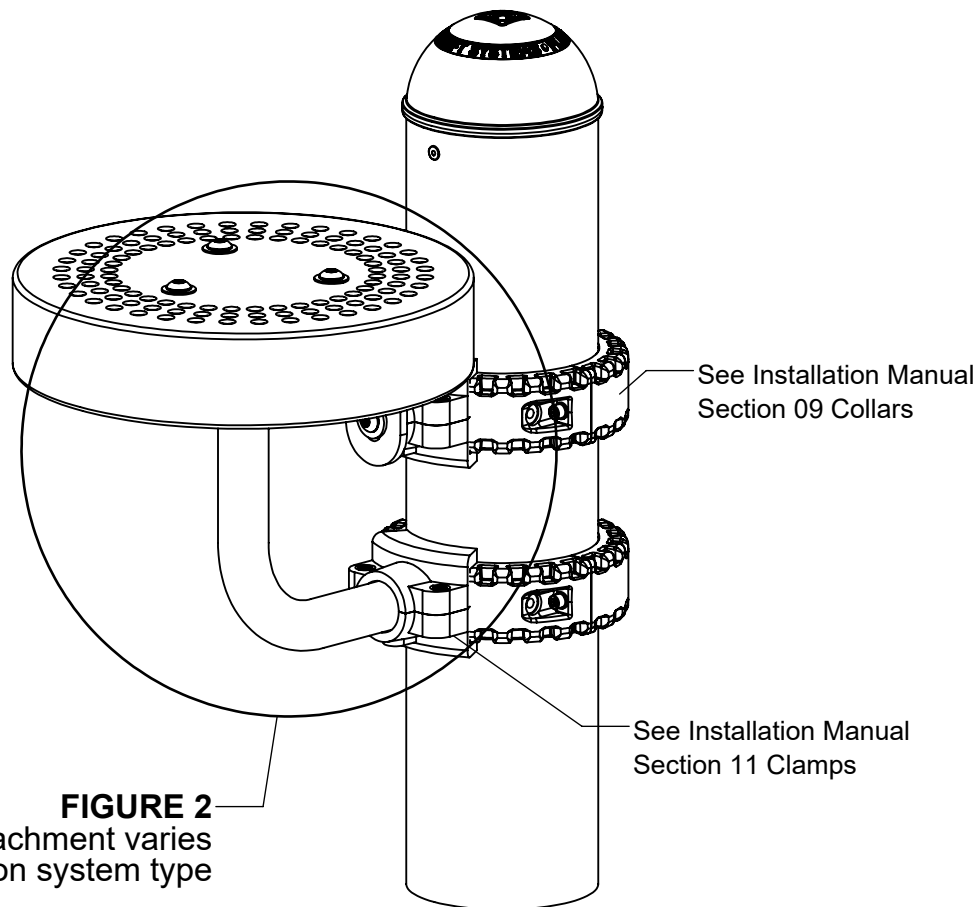
IMPORTANT NOTES: Read First

(A) Use liquid thread lock (such as Loctite®) with all threaded hardware. **Important:** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.

(B) Refer to Installation Manual for 09 Collars and 11 Socket Clamps installation instructions.

(C) An appropriate energy absorbing safety surface is required under and around all playground equipment. Loose fill protective surfacing is shown only as an example for the purpose of this assembly instruction. Other surfacing material may vary in thickness and/or compression depths. See free publication - The Handbook for Public Playground Safety, Publication #325 at www.cpsc.gov for the surfacing appropriate for the fall height of the equipment or consult your surfacing supply representative.

FIGURE 1
Seat on Post Assembly



NOTE: R5 Seat on Post shown.
Other configurations will vary slightly.

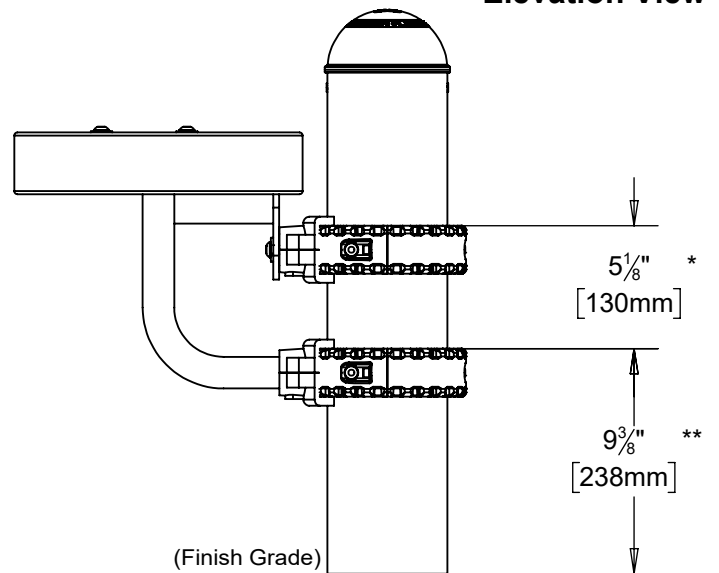
Step 1a

For R5 and R3.5 Versions Only

Locate and attach collars at heights shown in Elevation View. (See Note B)

* Height shown from top of collar to top of collar.

** Height shown from finish grade to top of collar.



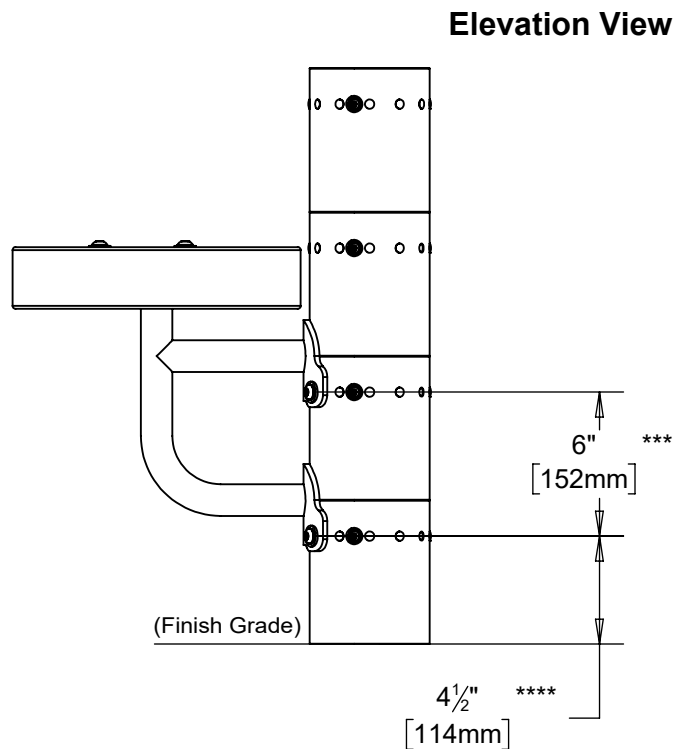
Step 1b

For Revolution Version Only

Refer to Elevation View, locate mounting holes and remove required Hole Plugs for assembly.

*** Height shown from mounting hole to mounting hole.

**** Height shown from finish grade to mounting hole.



Step 2

Assemble Seat on Post as shown in Figure 2.
(See Notes A & B)

Step 3

Fully tighten all fasteners according to the
"TIGHTENING TORQUE FOR HARDWARE"
section of the Installation Manual.

Step 4

Place required protective surfacing under and
around Seat on Post. (See Note C)

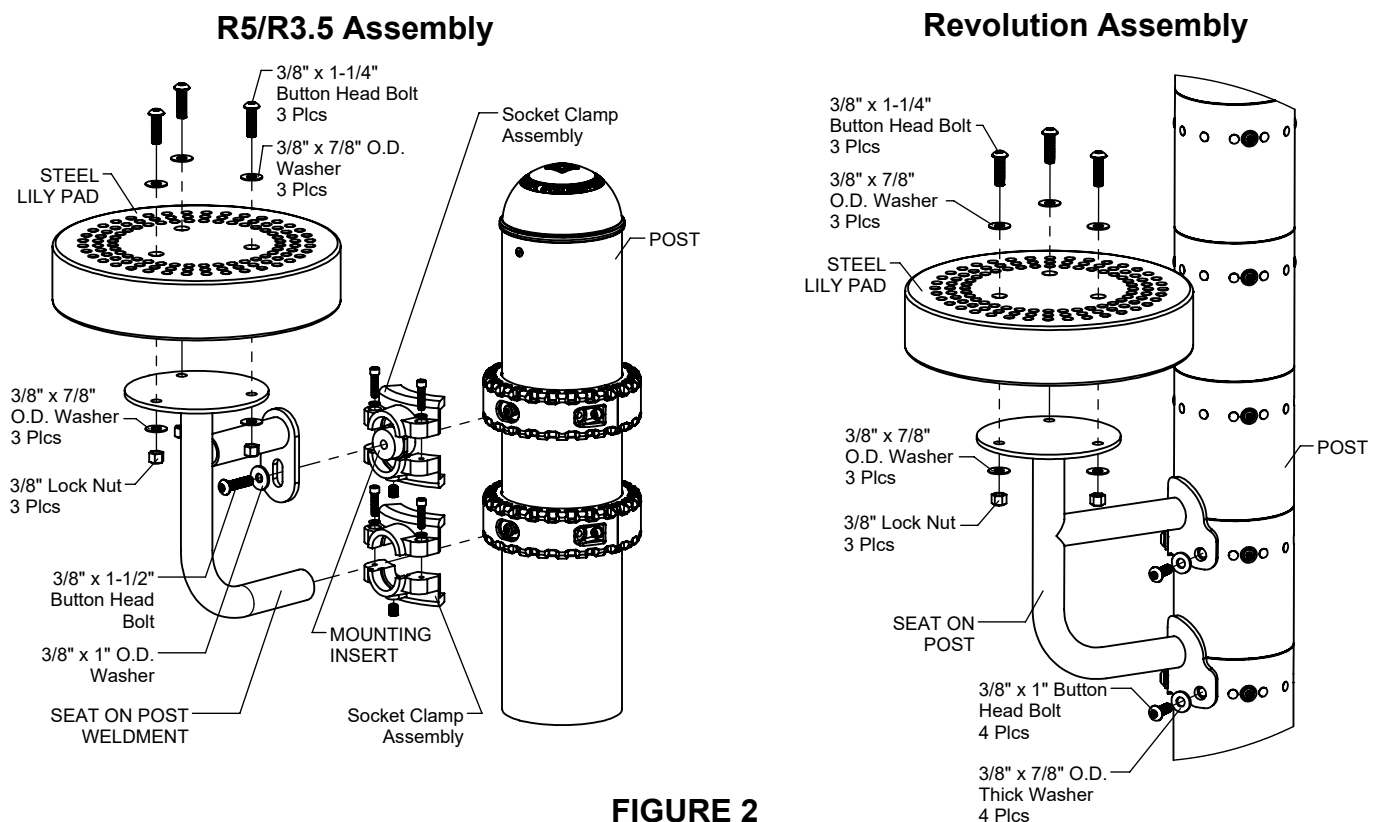


FIGURE 2

SEAT ON POST ASSEMBLY INSTALLATION INSTRUCTIONS

1963
Page 4 of 4

Parts List

R5 SEAT ON POST		
Part #	DESCRIPTION	QTY
CE-4568	Steel Lily Pad	1
FS-1963	Seat On Post Weldment	1
GE-7015	Mounting Insert	1
HS-1001-R5	Socket Clamp Set R5	2
9103062-TR	Bolt Button Head 3/8" x 1-1/4"	3
9103072-TR	Bolt Button Head 3/8" x 1-1/2"	1
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	1
9333042	Washer Flat 3/8" x 7/8" O.D.	6
9413002	Nut Lock 3/8"	3

R3.5 SEAT ON POST		
Part #	DESCRIPTION	QTY
CE-4568	Steel Lily Pad	1
FS-1963	Seat On Post Weldment	1
GE-7015	Mounting Insert	1
HS-1001-R35	Socket Clamp Set R3.5	2
9103062-TR	Bolt Button Head 3/8" x 1-1/4"	3
9103072-TR	Bolt Button Head 3/8" x 1-1/2"	1
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	1
9333042	Washer Flat 3/8" x 7/8" O.D.	6
9413002	Nut Lock 3/8"	3

REVOLUTION SEAT ON POST		
Part #	DESCRIPTION	QTY
CE-4568	Steel Lily Pad	1
FS-1963-RV	Seat on Post Revolution	1
9103052-TR	Bolt Button Head 3/8" x 1"	4
9103062-TR	Bolt Button Head 3/8" x 1-1/4"	3
9333042	Washer Flat 3/8" x 7/8" O.D.	6
9339042	Washer Flat 3/8" x 7/8" O.D. x .100" Thick	4
9413002	Nut Lock 3/8"	3

Specifications

STEEL LILY PAD:

Shall be fabricated using 12 gauge punched and formed sheet steel. The Steel Lily Pad shall be Play-Tuff™ coated after fabrication.

SEAT ON POST R5/R3.5:

Shall be fabricated using 1.315" O.D. 12 gauge steel tubing. The Seat on Post R5/R3.5 shall have a multi-stage baked-on powder coat finish.

SEAT ON POST RV:

Shall be fabricated using 1.315" O.D. 12 gauge steel tubing with welded 1/4" thick stainless steel mounting brackets. The Seat on Post RV shall have a multi-stage baked-on powder coat finish.

MOUNTING INSERTS:

Shall be precision die-cast from a high-strength aluminum alloy.

SOCKET CLAMPS:

Shall be two-part and precision die-cast from a high strength aluminum alloy. The Socket Clamps have a multi-stage baked-on powder coat finish.

HARDWARE:

Shall be stainless steel, zinc/nickel plated or galvanized as required to resist rust and corrosion.

Maintenance

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately. For general maintenance please refer to our Playground Maintenance Manual.



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