

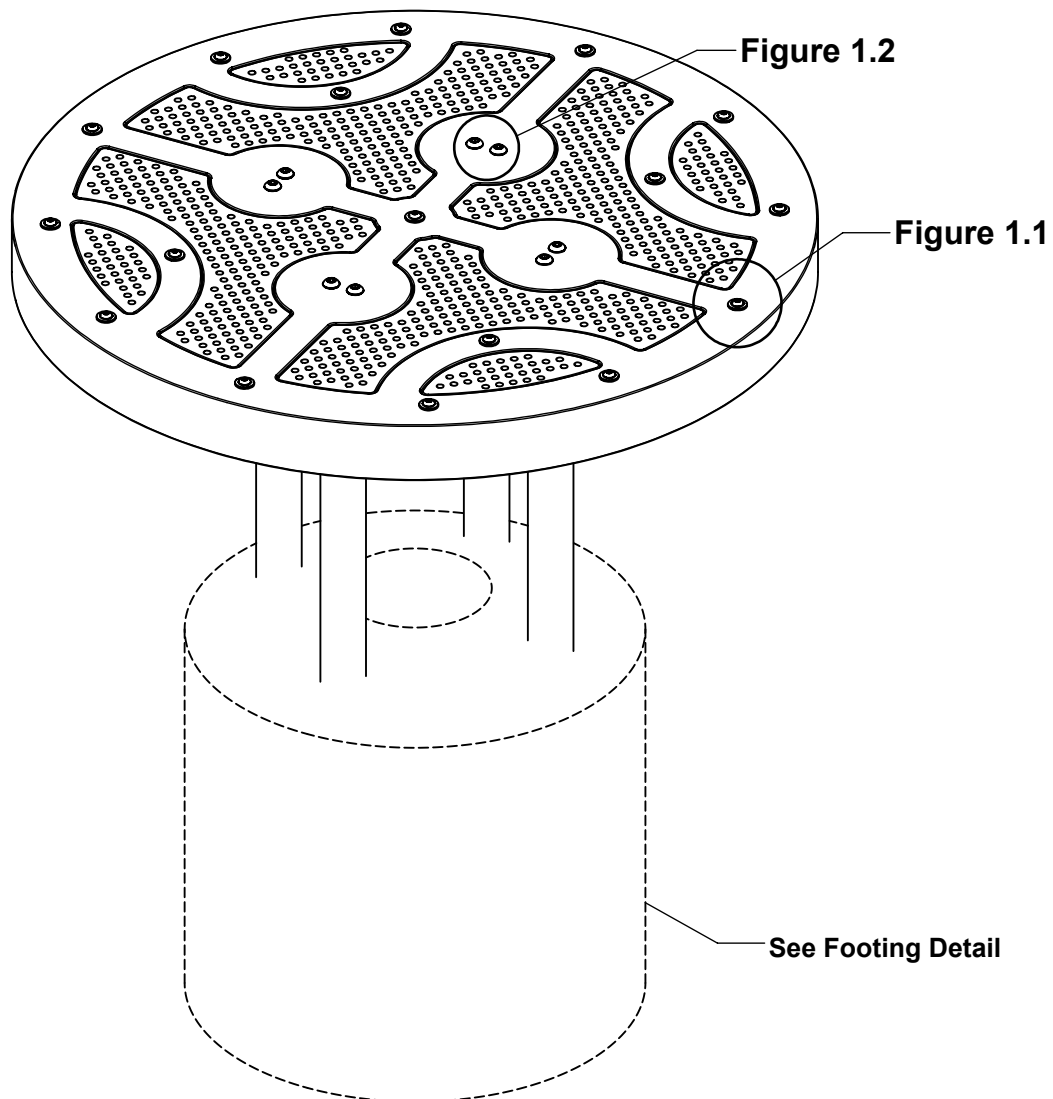
## IMPORTANT NOTES: Read First

(A) Use liquid thread lock (such as Loctite®) with all threaded hardware. **Important:** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.

(B) Do not pour concrete until the equipment is completely assembled, leveled and plumbed. Concrete must be allowed to cure completely before using the equipment (at least 72 hours).

(C) Use appropriate compliant protective surfacing and adjust footing depths accordingly. See free publication - The Handbook for Public Playground Safety, Publication #325 at [www.CPSC.gov](http://www.CPSC.gov) for the surfacing appropriate for the fall height of the equipment or consult your surfacing supply representative.

**FIGURE 1**  
Round Spring Deck  
- Fixed Mount



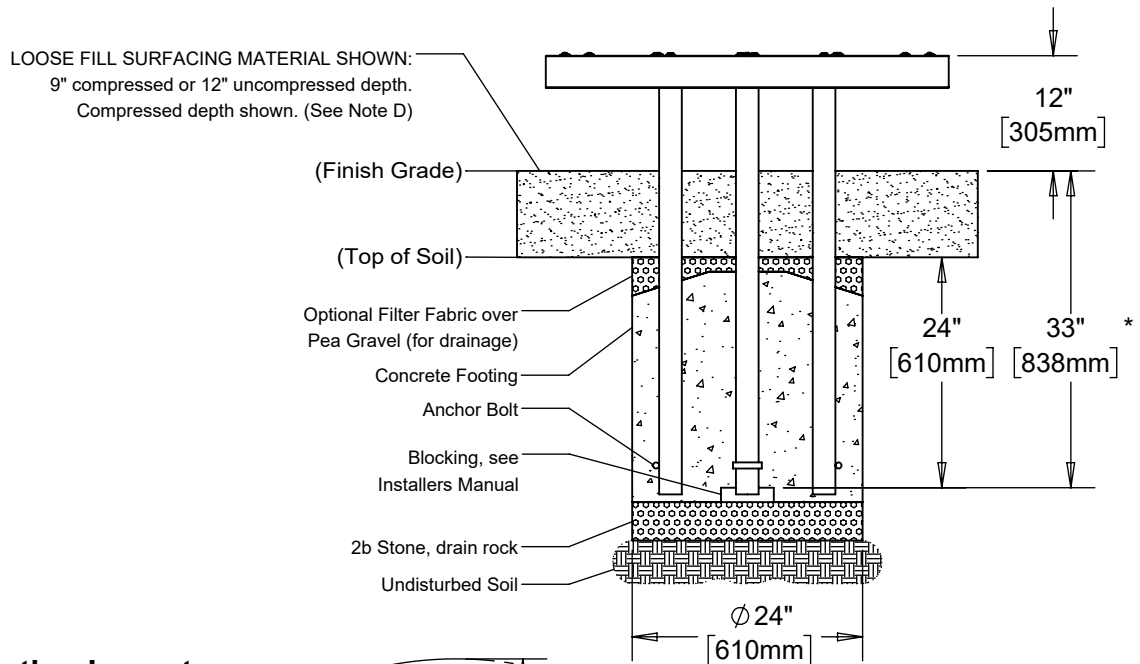
### Step 1

Locate and dig 1 Ø24" footing hole as shown in Footing Detail and Footing Layout.

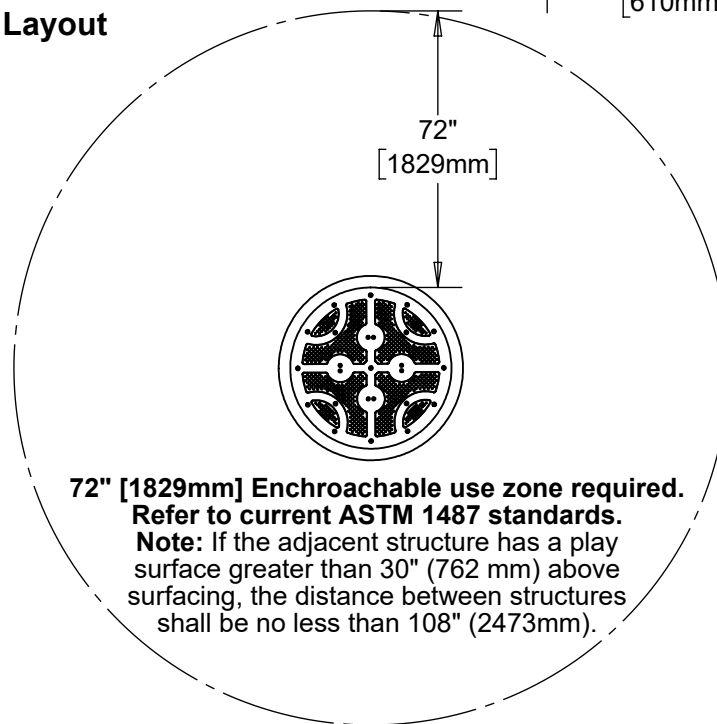
**IMPORTANT:** For areas with soft soil conditions, a larger footing may be required.

\* Footing depth must be adjusted to compensate for the depth/thickness requirements of selected safety surfacing. See Section 06.1 of the Installation Manual

#### Elevation View - Footing Detail



#### Top View - Footing Layout



### Step 2 (Factory Assembled)

Attach Round Spring Deck Insert to Round Spring Deck Frame as shown in Figure 1.1. (See Note A)

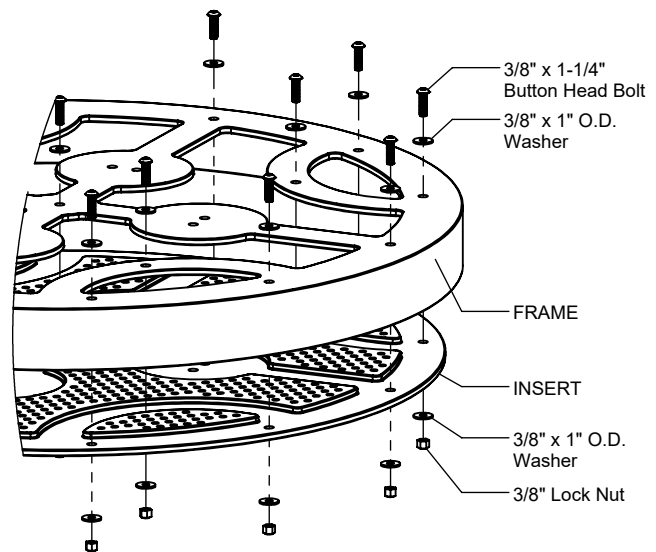


Figure 1.1

### Step 3

Attach Fixed Mount Legs to Round Spring Deck as shown in Figure 1.2. (See Note A)

### Step 4

Fully tighten all fasteners according to the "TIGHTENING TORQUE FOR HARDWARE" section of the Installation Manual.

### Step 5

Place Fixed Mount Legs in footing hole. Plumb and level entire component. Pour concrete into footing hole. Allow at least 72 hours to cure before using this equipment. (See Note B)

### Step 6

Place appropriate compliant protective surfacing under and around the Round Spring Deck. (See Note C)

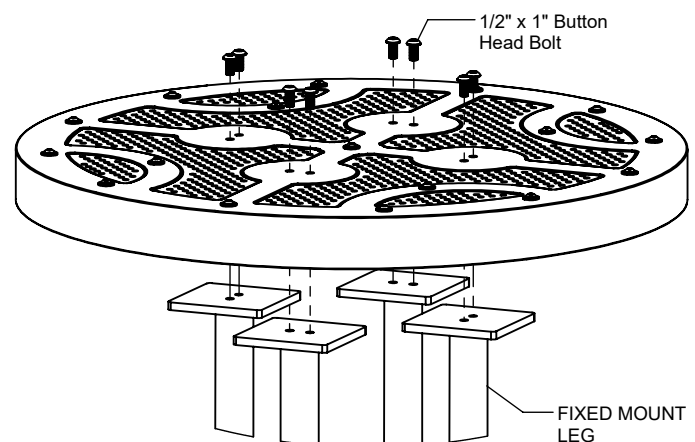


Figure 1.2

# ROUND SPRING DECK - FIXED MOUNT INSTALLATION INSTRUCTIONS

**PC-2438-F**  
Page 4 of 4

## Parts List

Part #	DESCRIPTION	QTY
FS-PC2437-F	Fixed Mount Leg	4
9105052	Bolt Button Head 1/2" x 1"	8

## Assembled Parts List

Part #	DESCRIPTION	QTY
CE-4915-F	Round Spring Deck Frame	1
CE-4915-I	Round Spring Deck Insert	1
9103062-TR	Bolt Button Head 3/8" x 1-1/4"	17
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	34
9413002	Nut Lock 3/8"	17

## Specifications

### ROUND SPRING DECK:

Shall be fabricated using 12 gauge sheet steel punched and formed with reinforcing cross members and gussets and will Play-Tuff™ coated after fabrication.

### FIXED MOUNT LEG:

Shall be fabricated using 2.375" O.D. 10 gauge steel tubing with a 1/2" thick steel top mounting plate and will have a multi-stage baked-on powder coat finish.

### HARDWARE:

Shall be stainless steel, zinc/nickel plated or galvanized as required to resist rust and corrosion.

## Maintenance

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately. For general maintenance please refer to our Playground Maintenance Manual.



www.playcraftsystems.com  
For Customer Service Call  
800.333.8519 (U.S.A.) or 541.955.9199 (International)

**Rev B**  
12/9/2021