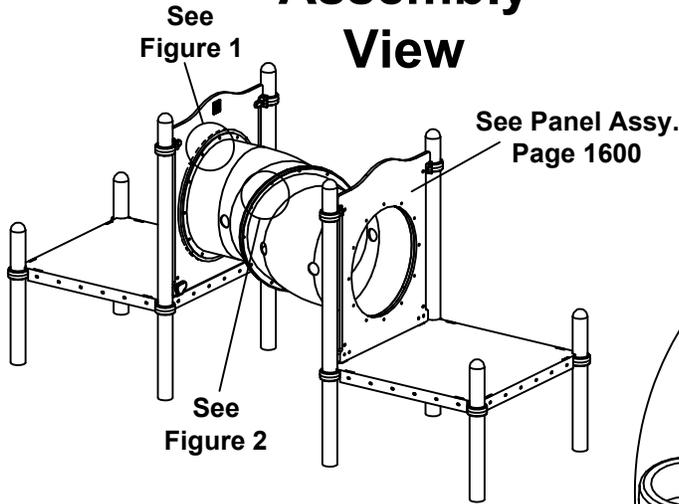
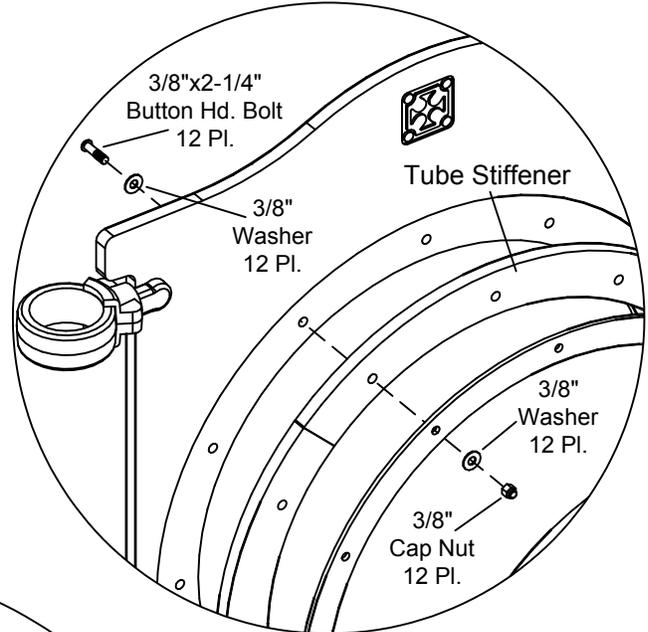


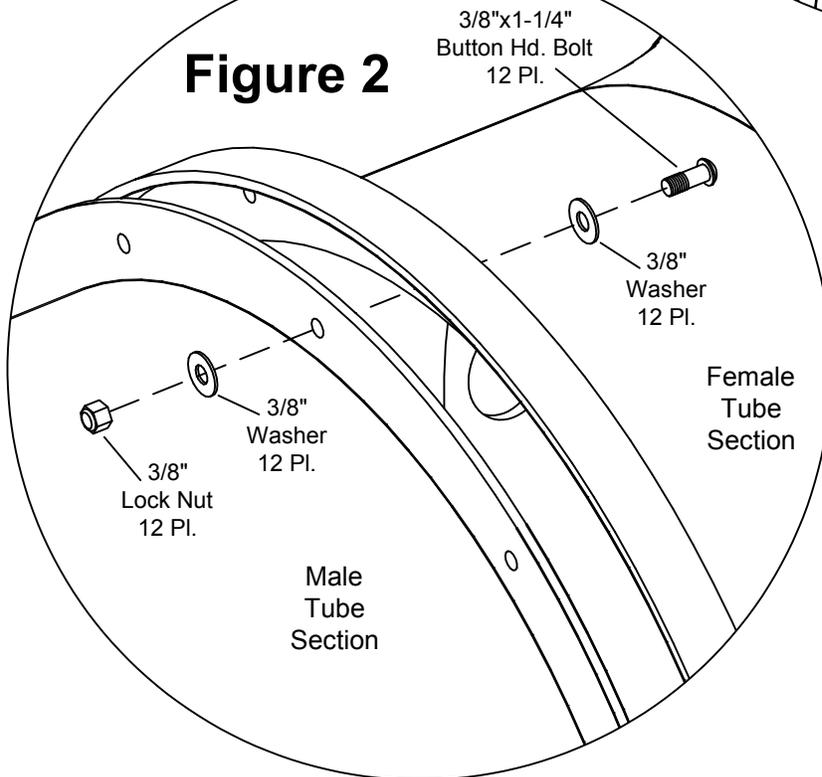
## Assembly View



## Figure 1



## Figure 2



## Parts List

QTY.	DESCRIPTION	PART #
2	30° Elbow Tube Section	150300
2	Tube Stiffener	4465
12	3/8"x1-1/4" Button Hd. Bolts	9103062-TR
24	3/8"x2-1/4" Button Hd. Bolts	9103102-TR
72	3/8" Washers	9333002
12	3/8" Lock Nuts	9413002
24	3/8" Black Cap Nuts	9463160-BLK

## Instructions

### Notes:

(A) See Assembly Page 1600 for Panel installation and Assembly Page 1708 for Tube Support installation.

(B) Use liquid thread lock (such as Loctite) with all threaded hardware. **Important:** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.

### Step 1.

Attach the Tube Sections to the Panels as shown in Figure 1.

### Step 2.

Attach the Panels to the decks as shown on Panel Assembly Page 1600.

### Step 3.

Attach the Tube Sections together as shown in Figure 2.

### Step 4.

Fully tighten all fasteners.

## Specifications

### CRAWL TUBE:

Shall be constructed of a UV-stabilized, rotationally molded, linear, low density polyethylene. All tube sections are single-wall construction with an average wall thickness of .250".

### HARDWARE:

Shall be zinc/nickel plated, galvanized or stainless steel as required to resist rust and corrosion.

## Maintenance

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately.

