

Assembly View

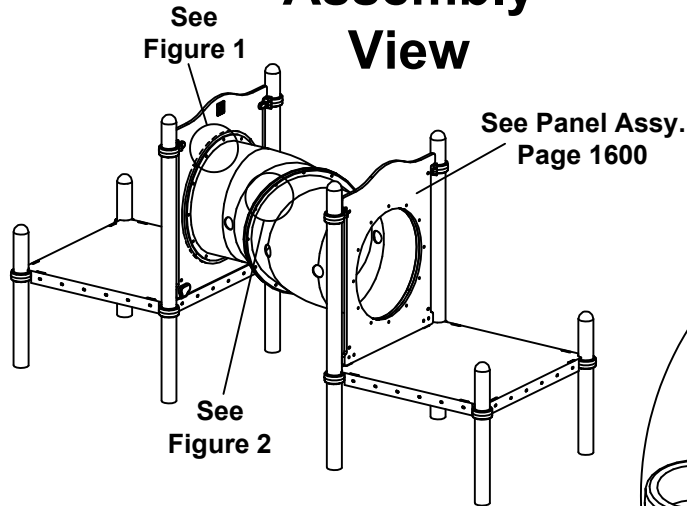


Figure 1

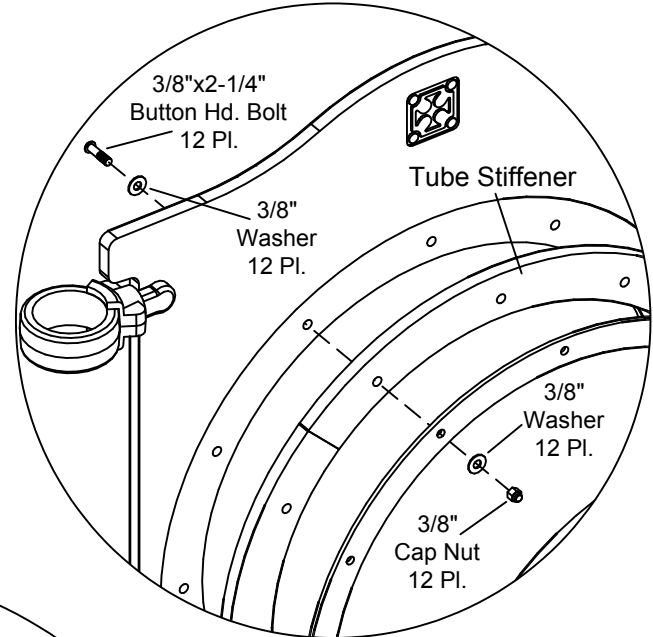
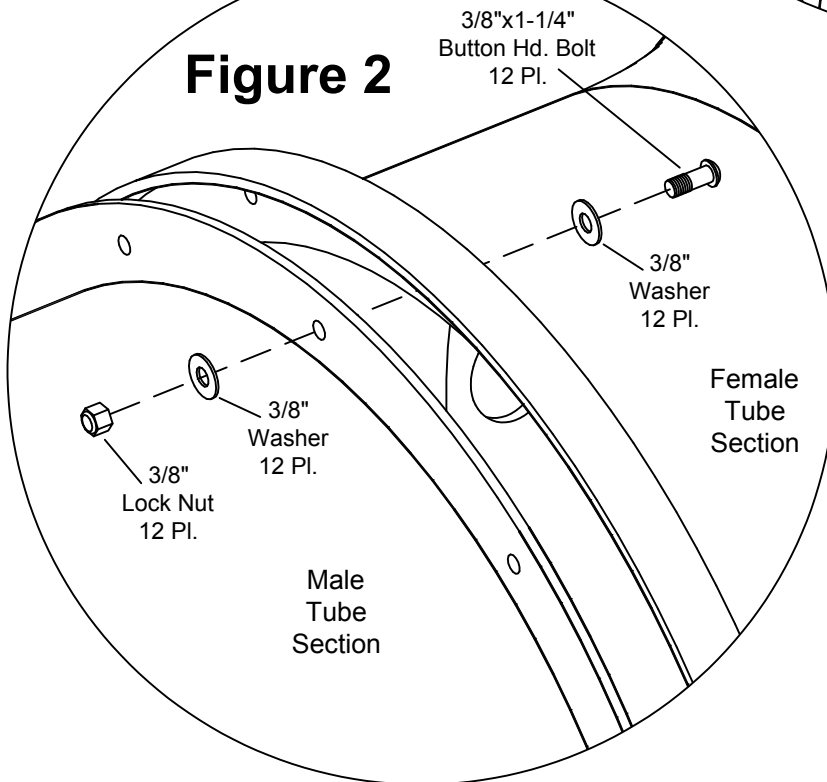


Figure 2



Parts List

QTY.	DESCRIPTION	PART #
2	30° Elbow Tube Section	150300
2	Tube Stiffener	4465
12	3/8"x1-1/4" Button Hd. Bolts	9103062-TR
24	3/8"x2-1/4" Button Hd. Bolts	9103102-TR
72	3/8" Washers	9333002
12	3/8" Lock Nuts	9413002
24	3/8" Black Cap Nuts	9463160-BLK

Specifications

CRAWL TUBE:

Shall be constructed of a UV-stabilized, rotationally molded, linear, low density polyethylene. All tube sections are single-wall construction with an average wall thickness of .250".

HARDWARE:

Shall be zinc/nickel plated, galvanized or stainless steel as required to resist rust and corrosion.

Maintenance

Periodically tighten all screws, bolts and nuts.
A periodic inspection of all parts is necessary.
If a part is broken or worn, replace immediately.

Instructions

Notes:

(A) See Assembly Page 1600 for Panel installation and Assembly Page 1708 for Tube Support installation.

(B) Use liquid thread lock (such as Loctite) with all threaded hardware. ***Important:*** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.

Step 1.

Attach the Tube Sections to the Panels as shown in Figure 1.

Step 2.

Attach the Panels to the decks as shown on Panel Assembly Page 1600.

Step 3.

Attach the Tube Sections together as shown in Figure 2.

Step 4.

Fully tighten all fasteners.