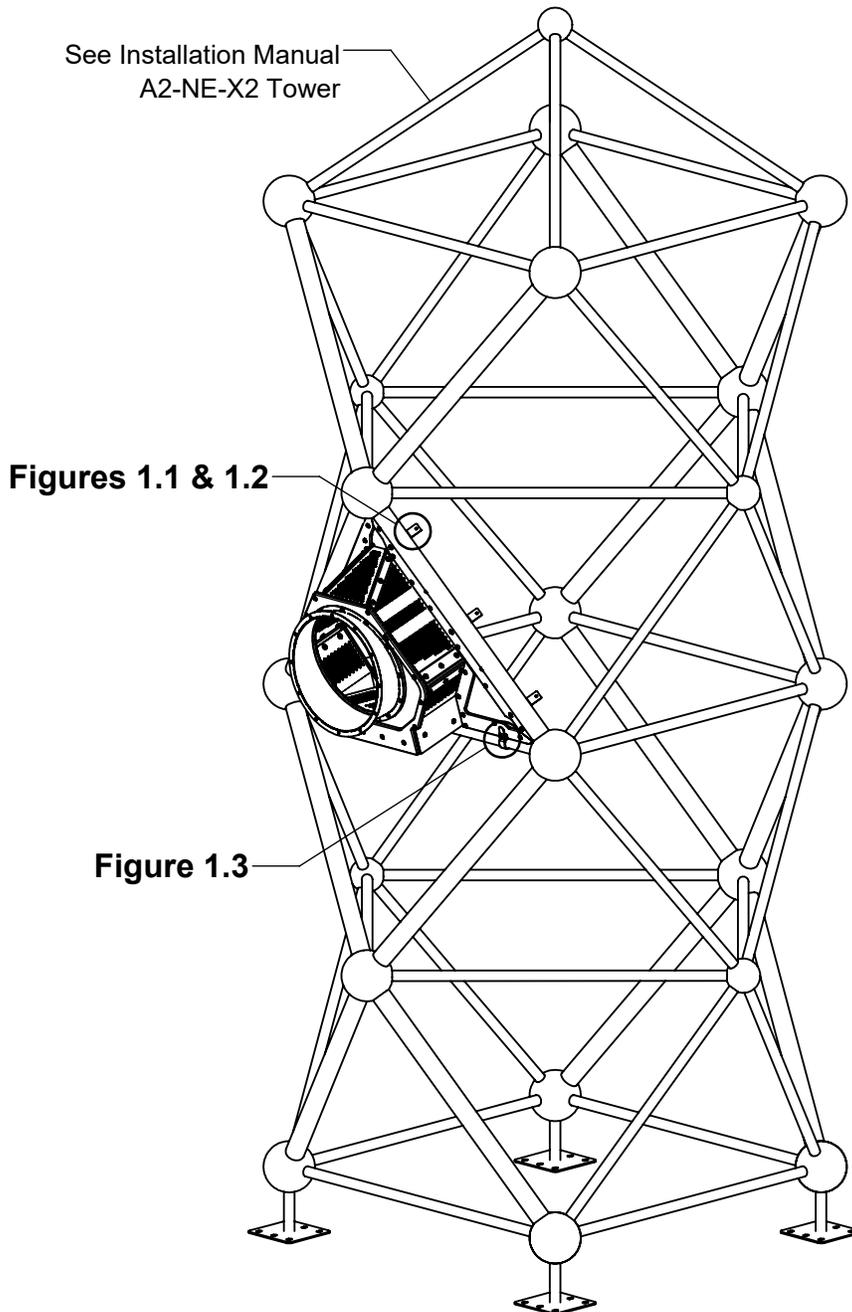


**IMPORTANT NOTES: Read First**

(A) Use liquid thread lock (such as Loctite®) with all threaded hardware. **Important:** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.

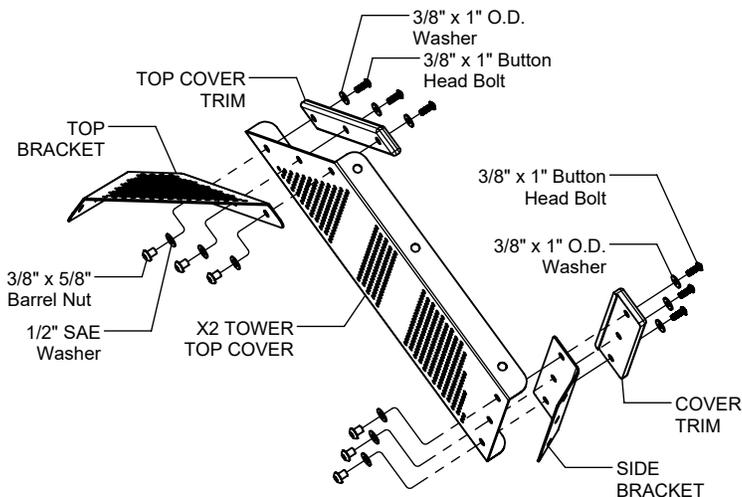
**FIGURE 1**  
X2 Tower Slide Sit Down Entry



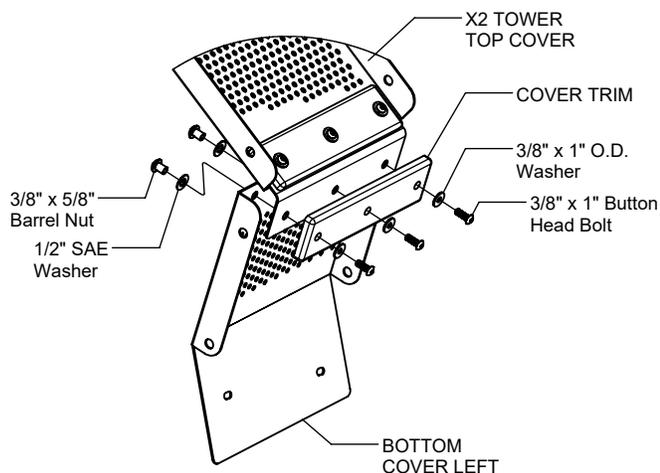
## Step 1

Attach X2 Tower Top Cover to Brackets as shown in Figure 2. (See Note A)

**NOTE:** This step is typical for left and right sides



**FIGURE 2**

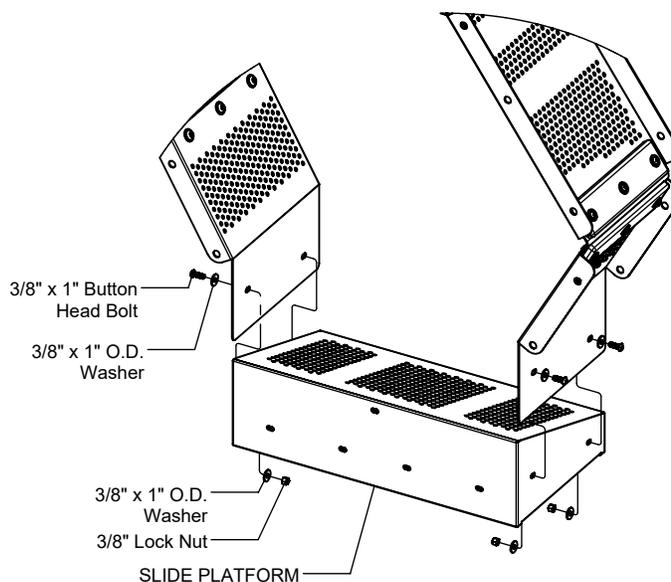


**FIGURE 3**

## Step 2

Attach Bottom Cover to X2 Tower Top Cover as shown in Figure 3. (See Note A)

**NOTE:** This step is typical for left and right sides



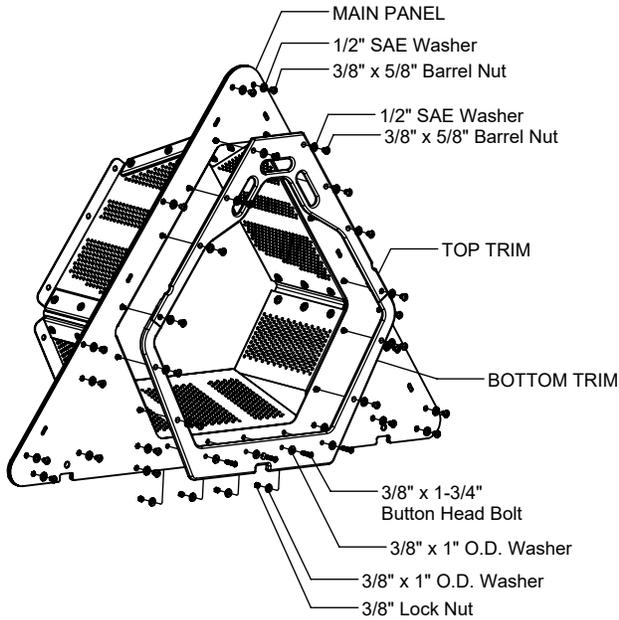
**FIGURE 4**

## Step 3

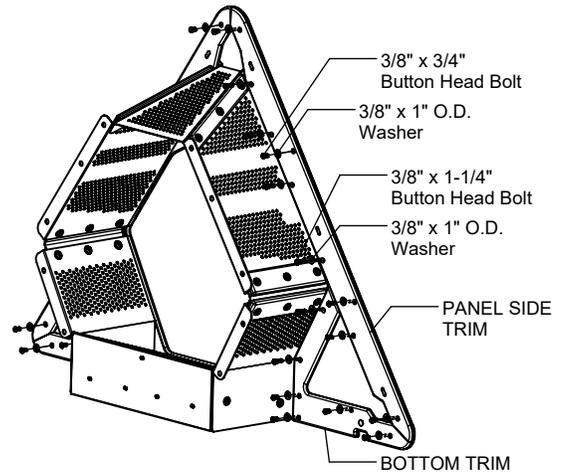
Attach Bottom Cover to Slide Platform as shown in Figure 4. (See Note A)

## Step 4

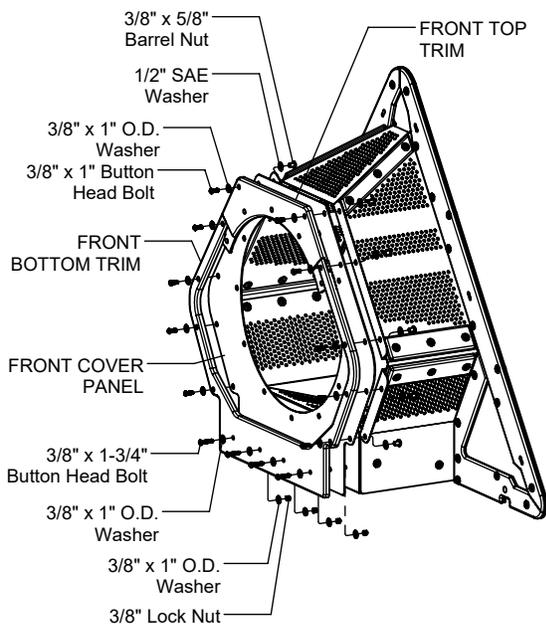
Attach Entry to Main Panel and Trim as shown in Figures 5a & 5b. (See Note A)



**FIGURE 5a  
(Rear View)**



**FIGURE 5b  
(Front View)**



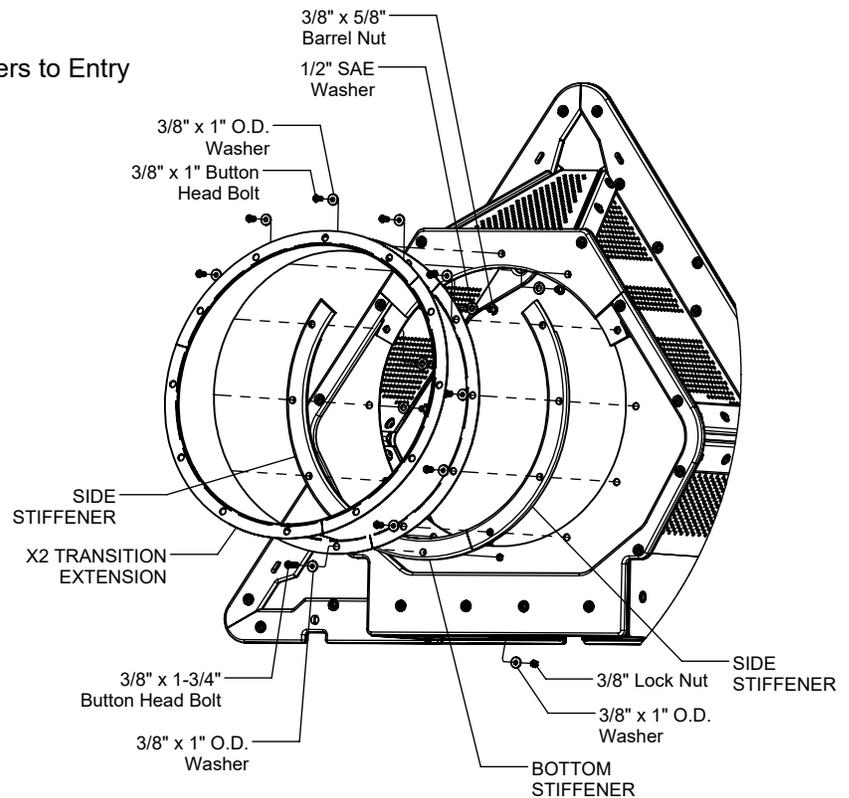
**FIGURE 6**

## Step 5

Attach Front Top Trim and Front Bottom Trim to Front Cover Panel as shown in Figure 6. (See Note A)

## Step 6

Attach X2 Transition Extension and Stiffeners to Entry as shown in Figure 7. (See Note A)

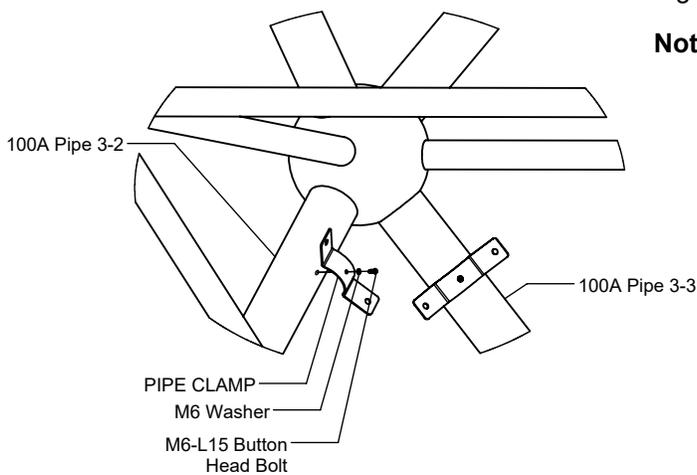


**FIGURE 7**

## Step 7

Refer to Installation Manual A2-NE-X2 to locate 100A Pipe 3-2 and 3-3 and attach Pipe Clamps as shown in Figure 1.1. (See Note A)

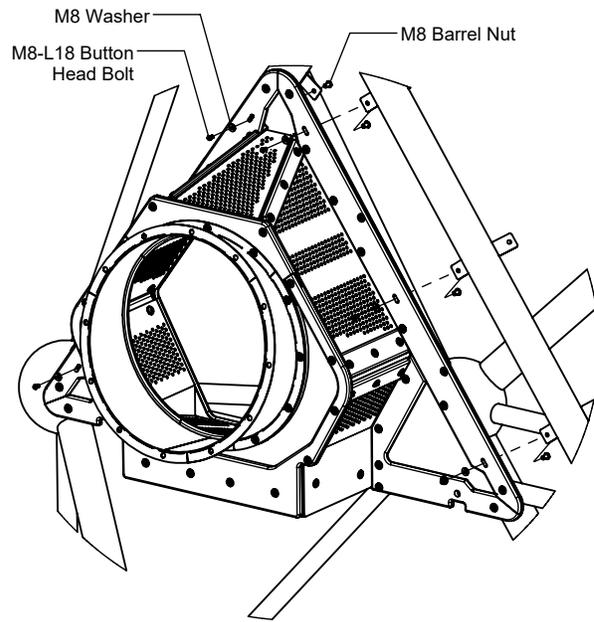
**Note:** 6 Pipe Clamps required



**Figure 1.1**

## Step 8

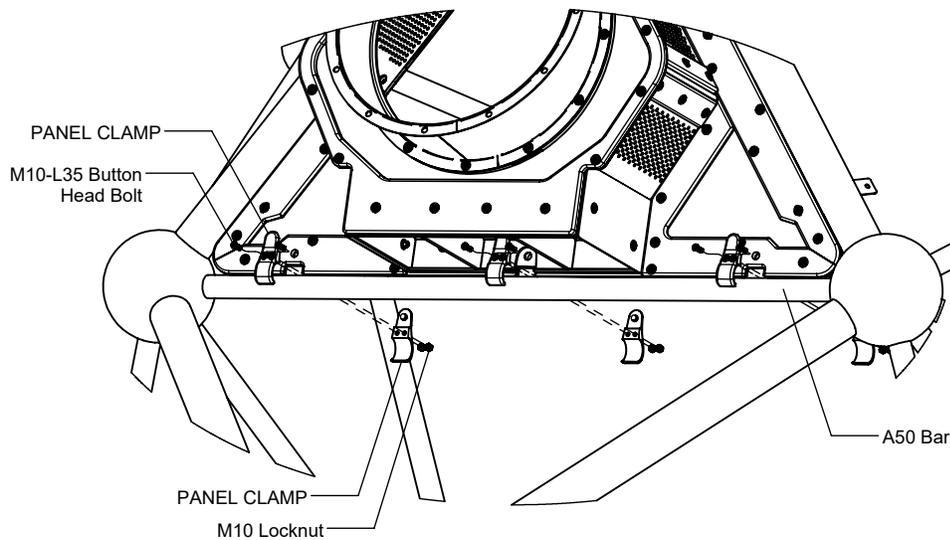
Attach Entry to Pipe Clamps as shown in Figure 1.2.  
(See Note A)



**Figure 1.2**

## Step 9

Attach Entry to A50 Bar as shown in Figure 1.3.  
(See Note A)



**Figure 1.3**

# X2 TOWER SLIDE SIT DOWN ENTRY INSTALLATION INSTRUCTIONS

**1349-X2**  
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## Parts List

Part #	DESCRIPTION	QTY
AE-1222	X2 Tower Main Slide Panel	1
AE-1230	X2 Tower Slide Front Cover Panel	1
BE-1223-L	X2 Tower Slide Panel-Left Bottom Cover	1
BE-1223-R	X2 Tower Slide Panel-Right Bottom Cover	1
BE-1226	X2 Tower Slide Panel Side Bracket	2
BE-1227-L	X2 Tower Slide Panel - Left Top Cover	1
BE-1227-R	X2 Tower Slide Panel - Right Top Cover	1
BE-1228	X2 Slide Panel Top Bracket	1
CE-1225	X2 Slide Tube Extension 13 Degree	1
CE-1229	X2 Tower Slide Platform	1
EE-0676-L	X2 Tower Main Slide Panel-Left Side Trim	1
EE-0676-R	X2 Tower Main Slide Panel-Right Side Trim	1
EE-0677-L	X2 Main Slide Panel-Left Bottom Trim	1
EE-0677-R	X2 Main Slide Panel-Right Bottom Trim	1
EE-0678	X2 Slide Bracket Cover Trim	4
EE-0679	X2 Slide Top Bracket Cover Trim	2
EE-0680-B	X2 Tower Slide Front Cover Panel-Bottom Trim	1
EE-0680-BS	X2 Tower Slide-Bottom Tube Stiffener	1
EE-0680-SS	X2 Tower Slide-Side Tube Stiffener	2
EE-0680-T	X2 Tower Slide Front Cover Panel-Top Trim	1
EE-0681-B	X2 Tower Backside Bottom Trim	1
EE-0681-T	X2 Tower Backside Top Trim	1
9103032-TR	Bolt Button Head 3/8" x 3/4"	18
9103052-TR	Bolt Button Head 3/8" x 1"	43
9103062-TR	Bolt Button Head 3/8" x 1-1/4"	12
9103082-TR	Bolt Button Head 3/8" x 1-3/4"	9
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	95
9345002	Washer Flat SAE 1/2"	69
9413002	Nut Lock 3/8"	13
9443022-TR	Nut Barrel 3/8" x 5/8" BH	69

## Specifications

### X2 TOWER SLIDE ENTRY:

Shall be punched, formed and welded 12 gauge sheet steel. Balcony Deck shall be Play-Tuff™ coated after fabrication.

### SLIDE TUBE EXTENSION:

Shall be punched, formed and welded 12 gauge sheet steel and will have a multi-stage baked-on powder coat finish.

### SLIDE PANELS:

Shall be punched and formed from 12 gauge sheet steel and will have a multi-stage baked-on powder coat finish.

### TRIM & STIFFENERS:

Shall be made from high density 3/4" sheet plastic specially formulated for optimum UV stability and color retention.

### HARDWARE:

Shall be stainless steel, zinc/nickel plated or galvanized as required to resist rust and corrosion.

## Maintenance

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately. For general maintenance please refer to our Playground Maintenance Manual.



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1/6/2022