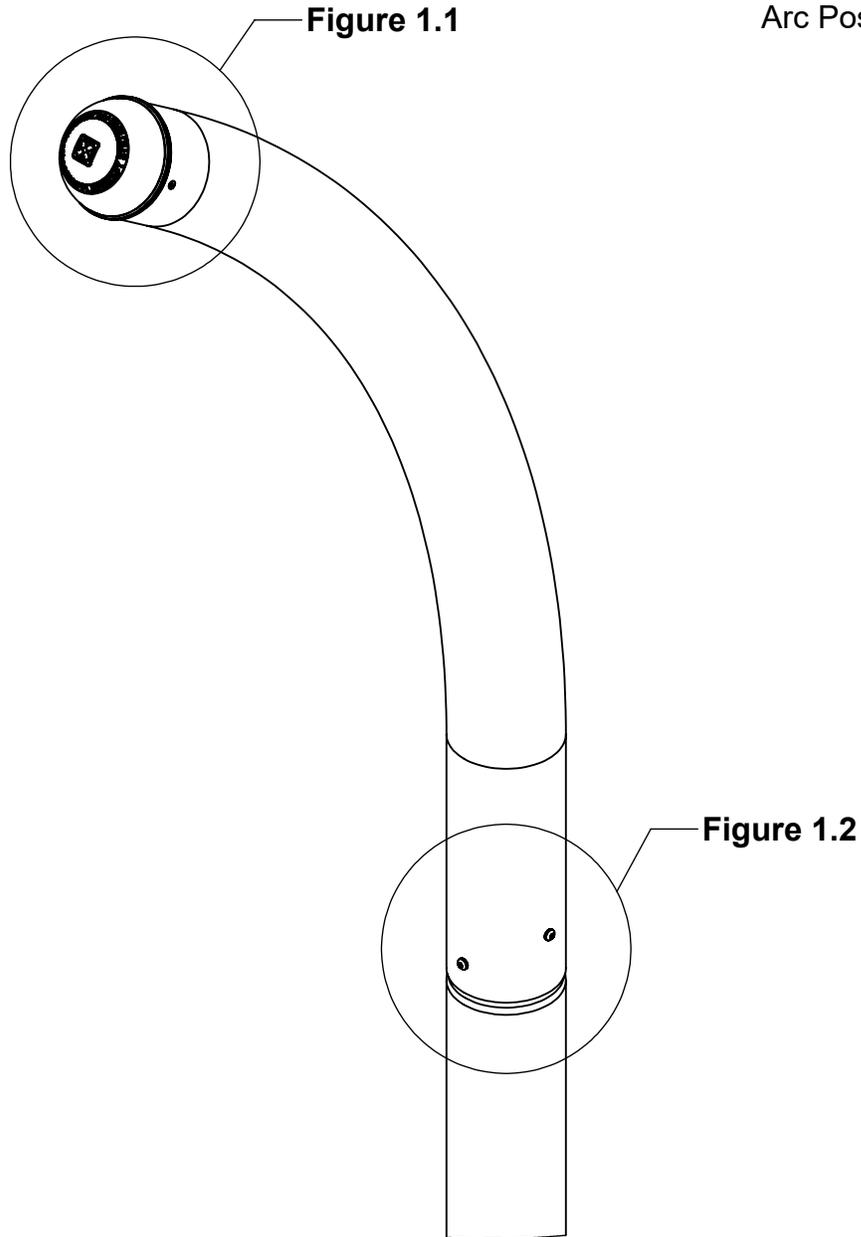


**IMPORTANT NOTES: Read First**

(A) Use liquid thread lock (such as Loctite®) with all threaded hardware. **Important:** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.

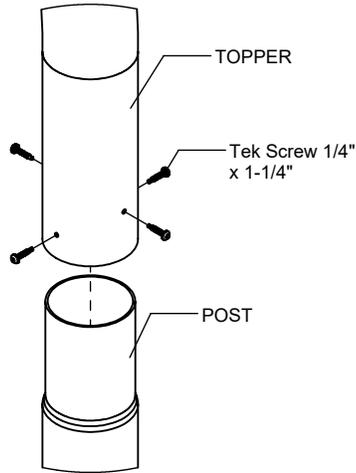
**FIGURE 1  
Arc Post Topper**



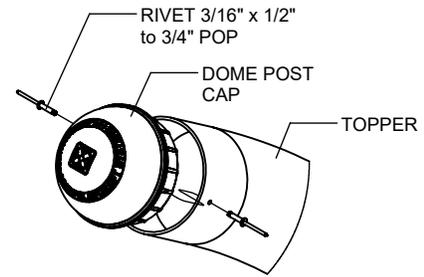
**NOTE:** R5 Arc Post Topper shown. Other configurations will vary slightly, but does not affect assembly.

## Step 1 (Factory Assembled)

Attach Dome Post Cap to Topper as shown in Figure 1.1.



**Figure 1.2**



**Figure 1.1**

## Step 2

Slide Topper on to Post and secure with Tek Screws as shown in Figure 1.2. (See Note A)

### Parts List

ARC POST TOPPER R5 & R35		
Part #	DESCRIPTION	QTY
9271062-TR	1/4" x 1-1/4" Tek Screw	4

### Assembled Parts List

ARC POST TOPPER R5		
Part #	DESCRIPTION	QTY
GF-7002	Post Cap R5 Dome	1
LF-0020	Arc Post Topper R5	1
9610012	Rivet 3/16" x 1/2" to 3/4" Pop	2

ARC POST TOPPER R35		
Part #	DESCRIPTION	QTY
GG-8135	Post Cap R3.5 Dome	1
LG-0016	Arc Post Topper R35	1
9610012	Rivet 3/16" x 1/2" to 3/4" Pop	2

### Specifications

#### ARC POST TOPPER R35/R5:

Shall be fabricated using 3.5" or 5" O.D. 11 gauge steel tubing and will have a multi-stage baked-on powder coat finish.

#### POST CAP:

Shall be precision die-cast from a high-strength aluminum alloy and will have a multi-stage baked-on powder coat finish.

#### HARDWARE:

Shall be stainless steel, zinc/nickel plated or galvanized as required to resist rust and corrosion.

### Maintenance

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately. For general maintenance please refer to our Playground Maintenance Manual.