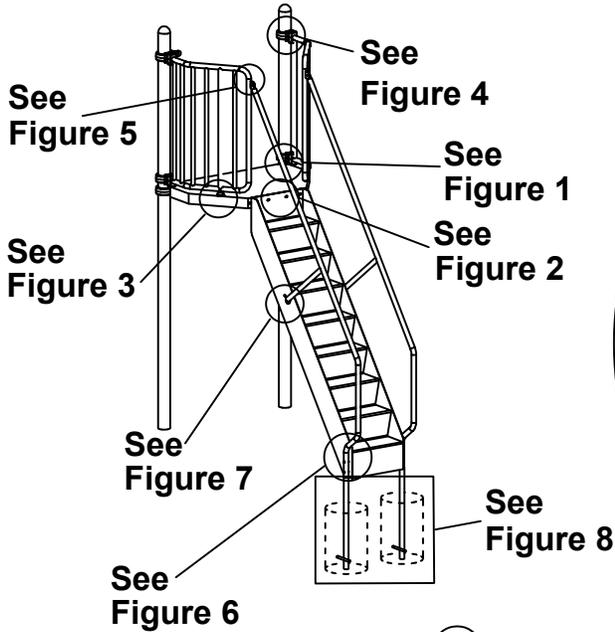
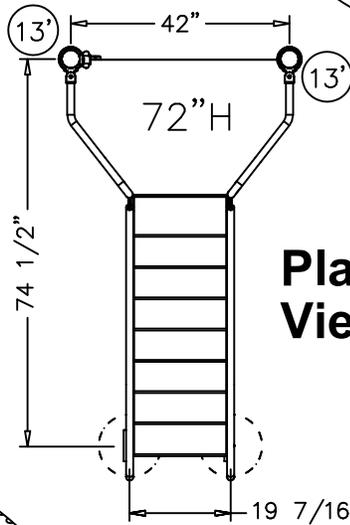
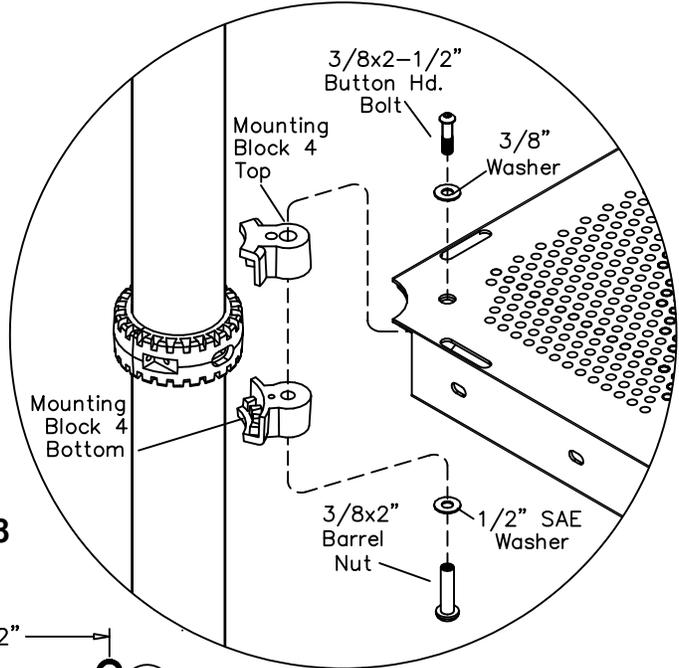


**Assembly View #1**

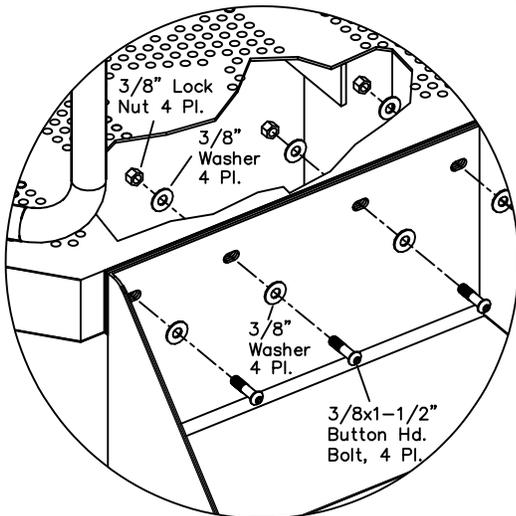


**Figure 1**



**Plan View**

**Figure 2**



**Figure 3**

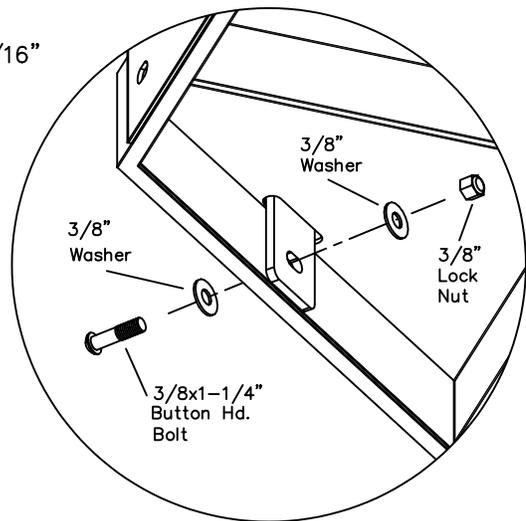


Figure 4

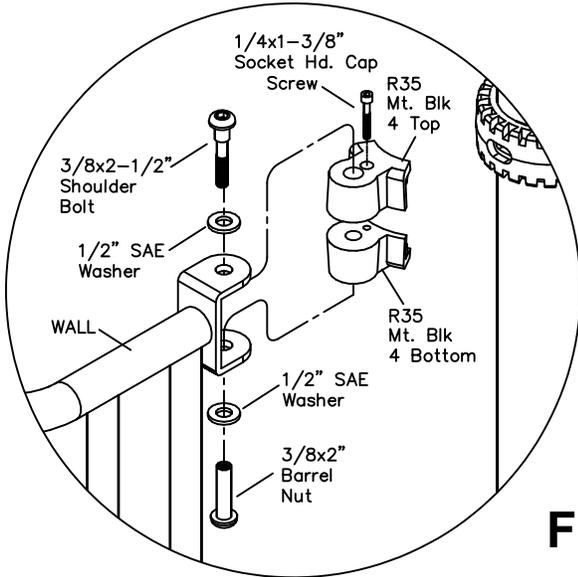


Figure 5

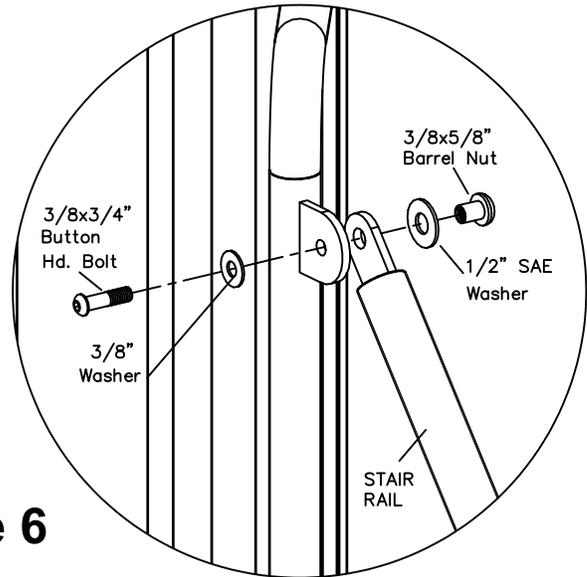


Figure 6

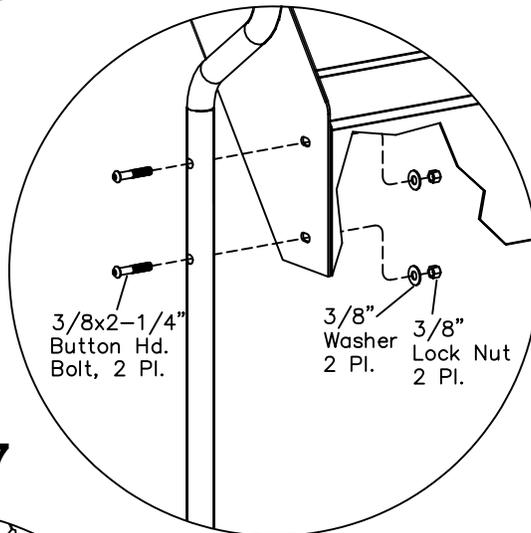


Figure 7

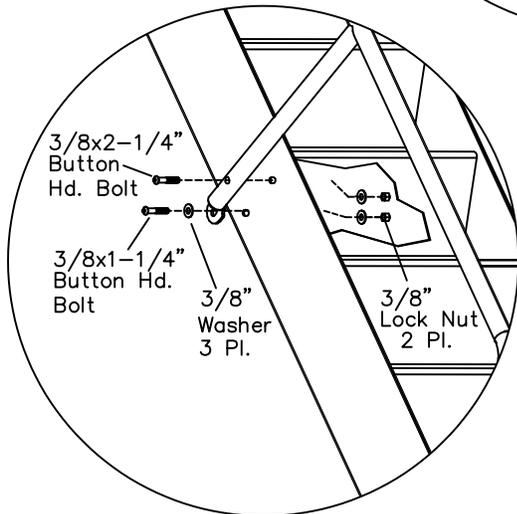
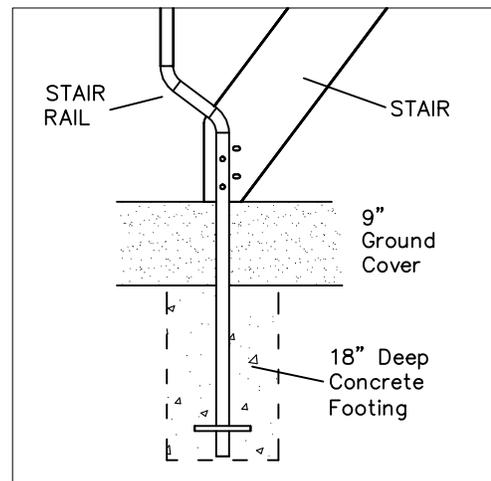


Figure 8



**Parts List**

<b>QTY.</b>	<b>DESCRIPTION</b>	<b>PART #</b>
1	Stair 72-18	4073
1 Set	Stair Rails	FS-1204-6A
1 Set	Free Standing Slide Wall L/R	FS-1322-R35
1	Free Standing Slide Deck	8239
6	R35 Mounting Block 4 Top	8110
6	R35 Mounting Block 4 Bottom	8111
2	3/8 x 3/4" Button Hd. Bolt	9103032-TR
4	3/8 x 1-1/4" Button Hd. Bolt	9103062-TR
4	3/8 x 1-1/2" Button Hd. Bolt	9103072-TR
6	3/8 x 2-1/4" Button Hd. Bolt	9103102-TR
2	3/8 x 2-1/2" Button Hd. Bolt	9103112-TR
4	3/8 x 2-1/2" Shoulder Bolt	9143112-TR
4	1/4 x 1-3/8 Socket Hd. Screw	9281062-5
2	3/8 x 5/8" Barrel Nut	9443022-TR
6	3/8 x 2" Barrel Nut	9443092-TR
14	3/8" Lock Nut	9413002
26	3/8" Washer	9333002
12	1/2" SAE Washer	9345002

**Installation**

**Notes:**

**(A)** The Free Standing Slide assembly requires (6) post collar assemblies. Refer to the Collar Assembly page R3.5-09.

**(B)** The collars for the Free Standing Slide Walls will be located 39" and 3" up from the top of the deck to the top of the collars.

**(C)** Use liquid thread lock (such as Loctite) with all threaded hardware that does not include self-locking nuts.

**Step 1.**

Locate and mark the positions of the deck collars according to the deck height over finish grade (ground cover). Attach the collars to the 13' long 3.5" diameter posts using the hardware shown on the collar assembly page R3.5-09.

**Step 2.**

Attach Deck to collars as shown in Figure 1.

**Step 3.**

Attach Stairs to narrow Deck side as shown in Figure 2.

**Step 3.**

Insert the bottom flange of the Free Standing Slide Wall into the slots in the deck and attach as shown in Figure 3. Attach the upper ends of the Walls to the post collars using the hardware shown in Figure 4.

**Step 4.**

Dig footings (12" Dia., 18" deep) for each Stair Rail. Locations shown on Page 1 Plan View.

**Step 5.**

Attach the tab end of the Stair Rail to the Free Standing Slide Wall using the hardware shown in Figure 5.

**Step 6.**

Attach the Stair Rails to the Stairs as shown in Figures 6 and 7.

**Step 7.**

Fully tighten all fasteners.

**Step 8.**

Pour the concrete footing (see Figure 8.)

**Specifications**

**STAIR RAILS:**

Shall be fabricated of 1" standard pipe and finished with a baked-on powder coating. Stair Rails will be set into concrete footings.

**STAIRS:**

Walking surface shall be fabricated using 12 gauge punched sheet steel. Stairs are PVC coated after fabrication.

**HARDWARE:**

Shall be zinc/nickel plated, galvanized or stainless steel as required to resist rust and corrosion.

**Maintenance**

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately.

