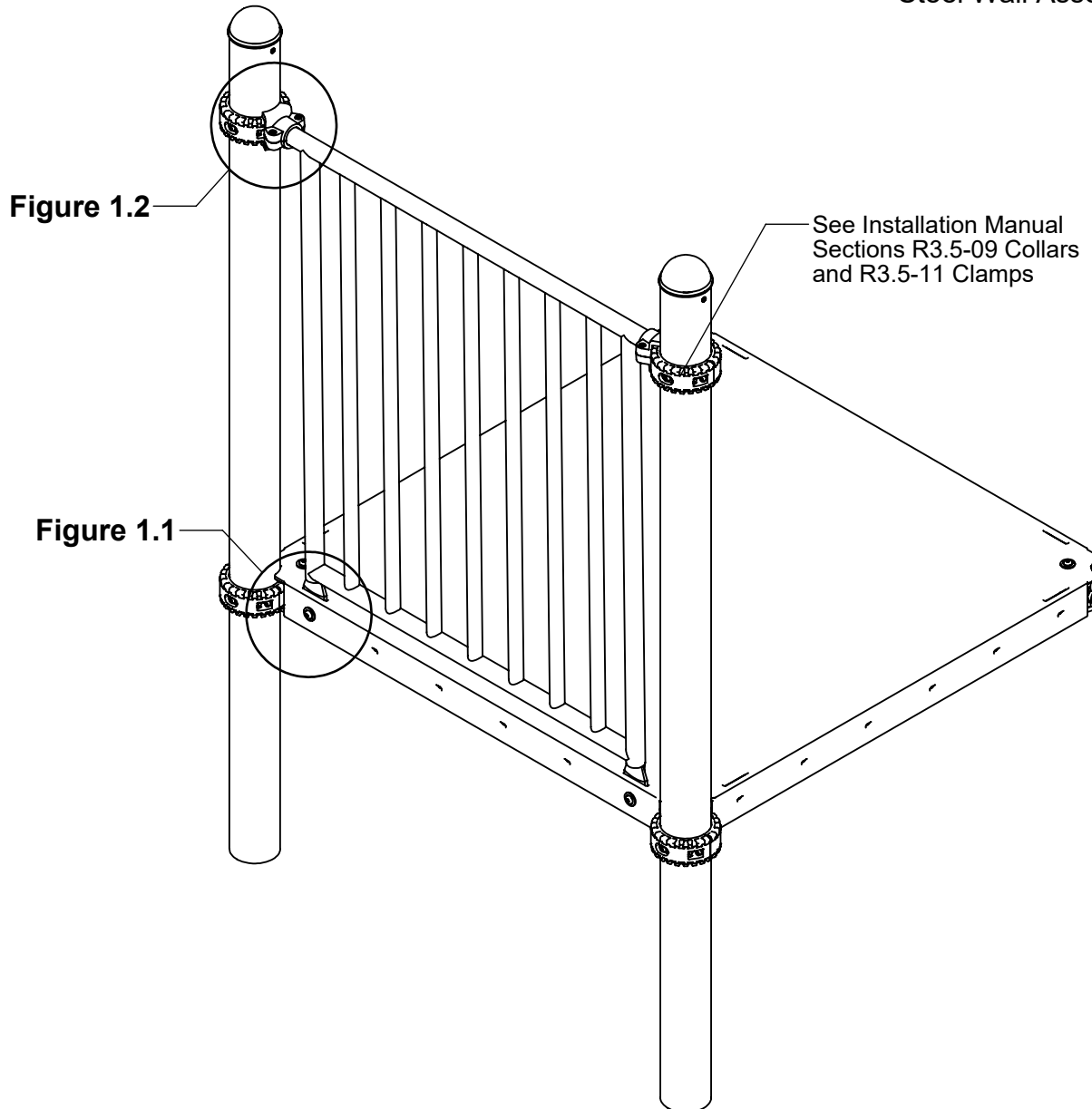


IMPORTANT NOTES: Read First

(A) Use liquid thread lock (such as Loctite®) with all threaded hardware. **Important:** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.

(B) Refer to Installation Manual for R3.5-09 Collars and R3.5-11 Socket Clamps installation instructions.

FIGURE 1
Steel Wall Assembly



NOTE: R3.5 Steel Wall shown. Other configurations will vary slightly, but does not affect assembly.

Step 1

Locate and attach collars at height shown in Elevation View.
(See Note B)

* Height shown from top of deck to top of collar.

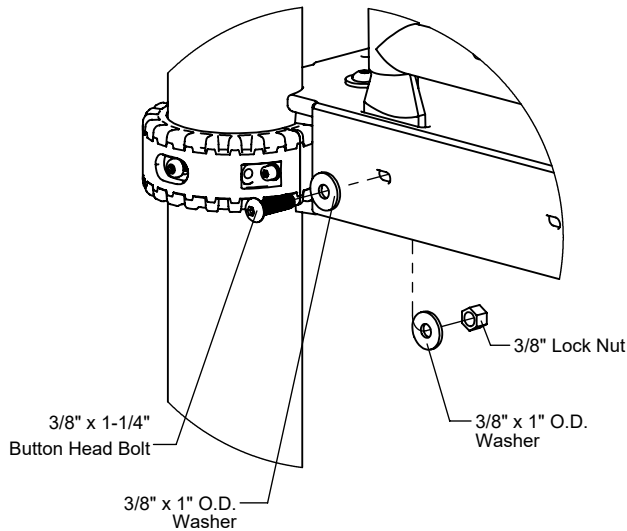
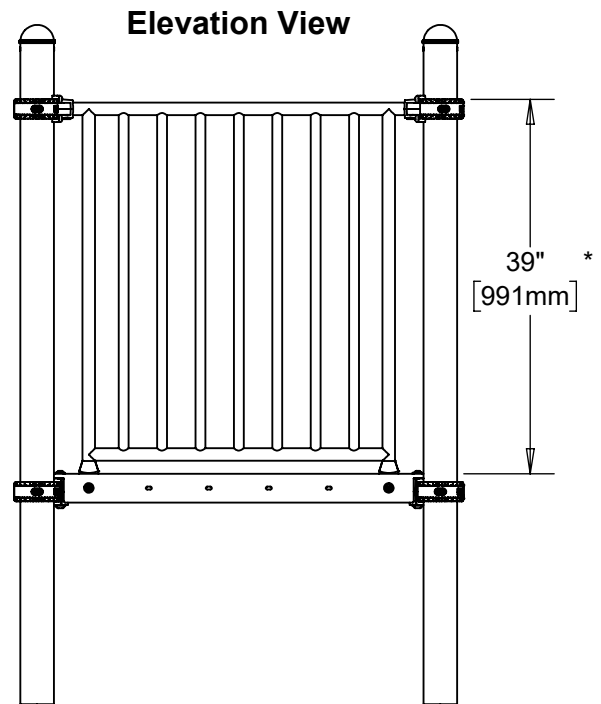


Figure 1.1

Step 2

Attach Wall to deck as shown in Figure 1.1.
(See Note A)

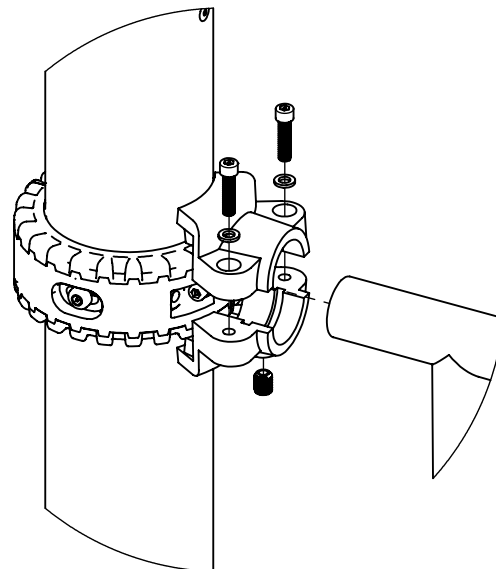


Figure 1.2

Step 3

Attach Wall to collars as shown in Figure 1.2.
(See Note B)

Step 4

Fully tighten all fasteners according to the
"TIGHTENING TORQUE FOR HARDWARE"
section of the Installation Manual.

R3.5 STEEL WALL ASSEMBLY INSTALLATION INSTRUCTIONS

R3.5-1301-STL
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Parts List

R3.5 STEEL WALL		
Part #	DESCRIPTION	QTY
FS-1301-R35	R3.5 Steel Wall	1
HS-1001-R35	Socket Clamp Set R3.5	2
9103062-TR	Bolt Button Head 3/8" x 1-1/4"	2
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	4
9413002	Nut Lock 3/8"	2

R3.5 STEEL WALL W/MT		
Part #	DESCRIPTION	QTY.
FS-1301-R35MT	R3.5 Steel Wall W/MT	1
HS-1001-R35	Socket Clamp Set R3.5	2
9103062-TR	Bolt Button Head 3/8" x 1-1/4"	2
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	4
9413002	Nut Lock 3/8"	2

Specifications

R3.5 STEEL WALL:

Shall be fabricated using 1.315" O.D. 12 gauge steel tubing with welded 1.029" O.D. 14 gauge steel vertical rails. The R3.5 Steel Wall shall have a multi-stage baked-on powder coat finish.

R3.5 STEEL WALL W/MT:

Shall be fabricated using 1.315" O.D. 12 gauge steel tubing with welded 1.029" O.D. 14 gauge steel vertical rails and 3/16" thick steel mount plate. The R3.5 Steel Wall W/MT shall have a multi-stage baked-on powder coat finish.

SOCKET CLAMPS:

Shall be two-part and precision die-cast from a high strength aluminum alloy. The Socket Clamps have a multi-stage baked-on powder coat finish.

HARDWARE:

Shall be stainless steel, zinc/nickel plated or galvanized as required to resist rust and corrosion.

Maintenance

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately. For general maintenance please refer to our Playground Maintenance Manual.



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