

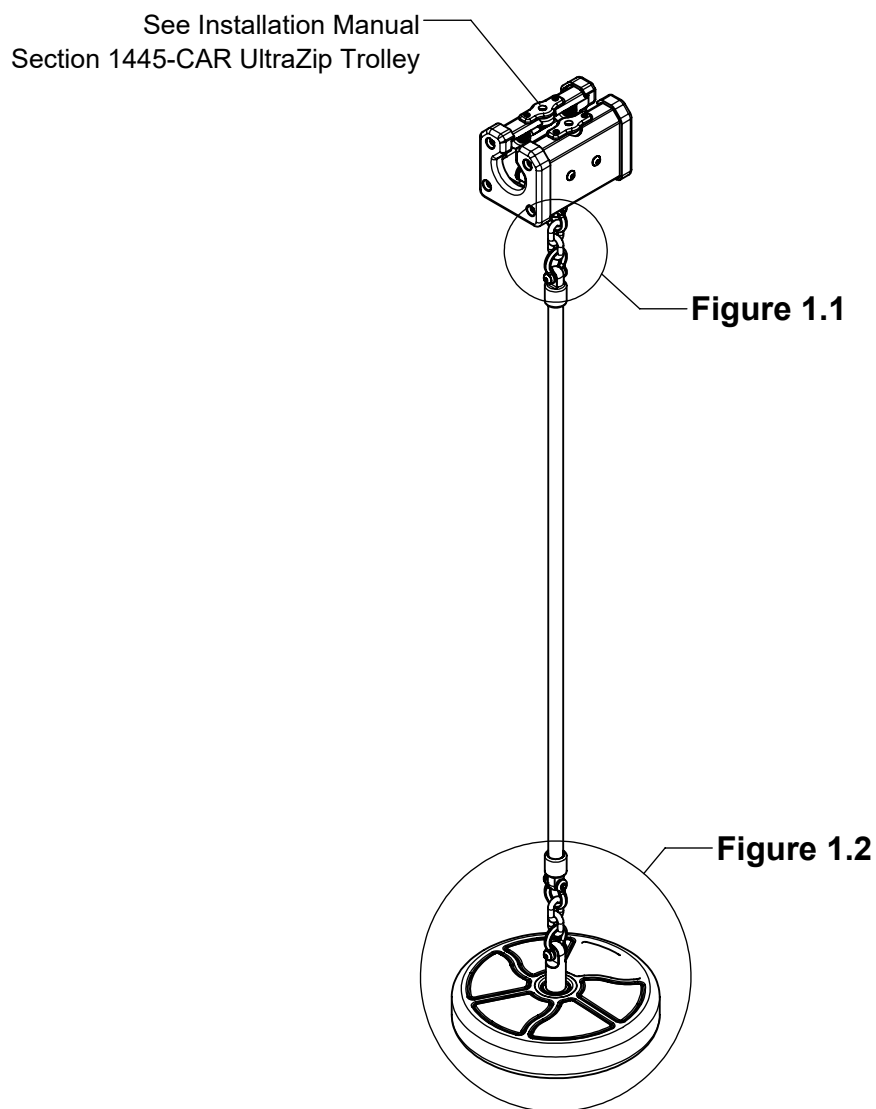
IMPORTANT NOTES: Read First

(A) Use liquid thread lock (such as Loctite®) with all threaded hardware. **Important:** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.

(B) Refer to Installation Manual for 1445-CAR UltraZip Trolley installation instructions.

(C) All Ultrazip components and hardware should be inspected on a weekly schedule and replaced when excessive wear is present.

FIGURE 1
UltraZip - Standard Seat



Step 1 (Factory Assembled)

Assemble UltraZip Trolley as described in 1445-CAR UltraZip Trolley installation instructions.
(See Note B)

Step 2 (Factory Assembled)

Press Sleeve Bearings into Rope and Seat Ferrule as shown in Figures 2 and 3

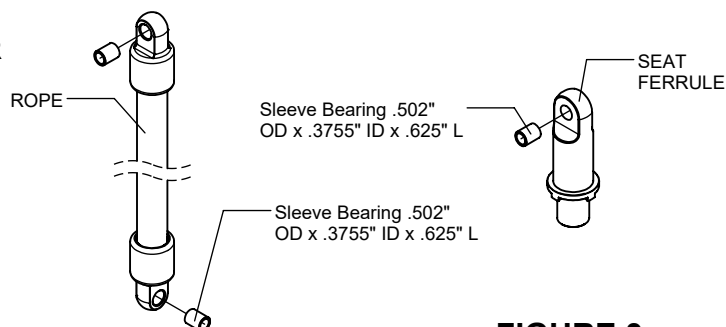


FIGURE 2

FIGURE 3

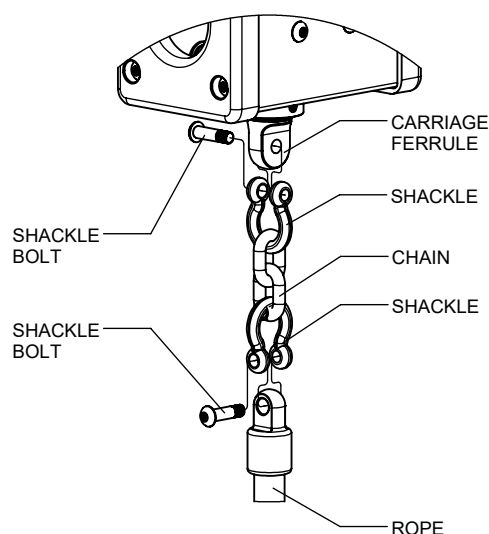


Figure 1.1

Step 3 (Factory Assembled)

Attach Rope to Carriage Ferrule as shown in Figure 1.1. (See Note A)

Note: All Ultrazip components and hardware should be inspected on a weekly schedule and replaced when excessive wear is present.

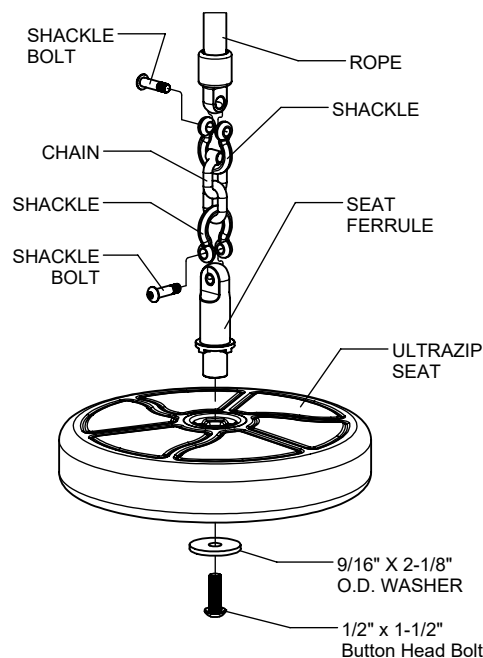


Figure 1.2

Step 4 (Factory Assembled)

Attach UltraZip Seat to Rope as shown in Figure 1.2. (See Note A)

Note: All Ultrazip components and hardware should be inspected on a weekly schedule and replaced when excessive wear is present.

Step 5

Fully tighten all fasteners according to the "TIGHTENING TORQUE FOR HARDWARE" section of the Installation Manual.

ULTRAZIP - STANDARD SEAT INSTALLATION INSTRUCTIONS

1445-SEAT
Page 3 of 3

Assembled Parts List

PART #	DESCRIPTION	QTY
AE-0453	2-1/8" Dia. Pipe Plug - 9/16" Hole	1
DE-0064	UltraZip Seat	1
HE-0015-2	316L 3/8" CHAIN LINK STAINLESS	2
HE-0129	UltraZip Seat Rope	1
IE-0075	UltraZip Seat Ferrule	1
451161-SS	Swing Shackle - Stainless Steel	4
562038	Sleeve Bearing .502" OD x .3755" ID x .625" L	3
9105072	Bolt Button Head 1/2" x 1-1/2"	1

Specifications

PIPE PLUG:

Shall be precision cut from 3/16" thick sheet steel and will have a multi-stage baked-on powder coat finish.

ULTRAZIP SEAT:

Shall be constructed of UV-stabilized, rotationally molded, linear, low density polyethylene with an average wall thickness of .250".

ULTRAZIP SEAT ROPE:

Shall be made from 24mm steel-reinforced rope with high-strength copolymer plastic intersection connectors and machined aluminum end ferrules.

ULTRAZIP SEAT FERRULE:

Shall be machined from 6061-T6 aluminium.

CHAIN:

Shall be 316L 3/8" stainless steel.

HARDWARE:

Shall be stainless steel, zinc/nickel plated or galvanized as required to resist rust and corrosion.

Inspection

All Ultrazip components and hardware should be inspected on a weekly schedule and replaced when excessive wear is present.

Maintenance

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately. For general maintenance please refer to our Playground Maintenance Manual.