

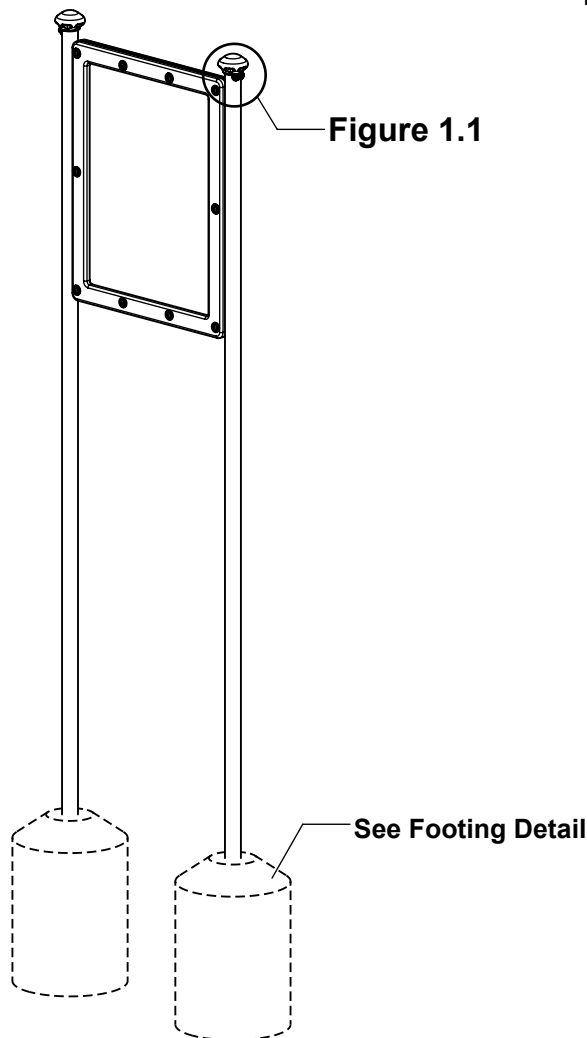
## IMPORTANT NOTES: Read First

(A) Use liquid thread lock (such as Loctite®) with all threaded hardware. **Important:** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.

(B) Do not pour concrete until the equipment is completely assembled, leveled and plumbed. Concrete must be allowed to cure completely before using the equipment (at least 72 hours).

(C) An appropriate energy absorbing safety surface is required under and around all playground equipment. Loose fill protective surfacing is shown only as an example for the purpose of this assembly instruction. Other surfacing material may vary in thickness and/or compression depths. See free publication - The Handbook for Public Playground Safety, Publication #325 at [www.cpsc.gov](http://www.cpsc.gov) for the surfacing appropriate for the fall height of the equipment or consult your surfacing supply representative.

**FIGURE 1**  
Playground Printed  
Welcome Sign



**NOTE:** 24" 1-Sided Welcome Sign shown.  
Other configurations will vary slightly, but  
does not affect assembly.

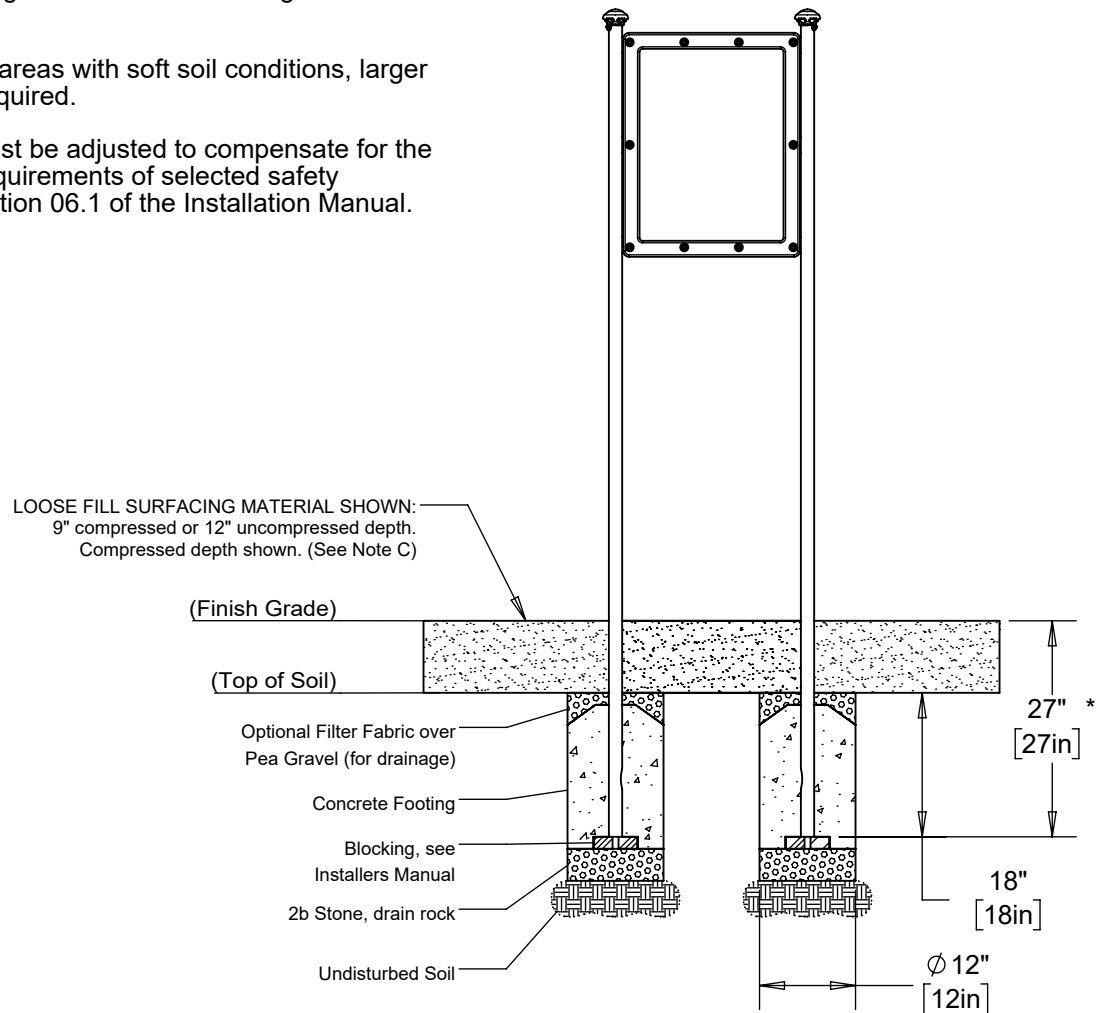
### Step 1

Refer to Footing Layout and mark footing hole locations. Dig (2) Ø 12" footing holes. Refer to Footing Detail for depth and details.

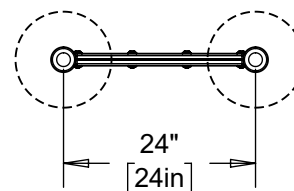
**IMPORTANT:** For areas with soft soil conditions, larger footings may be required.

\* Footing depth must be adjusted to compensate for the depth/thickness requirements of selected safety surfacing. See Section 06.1 of the Installation Manual.

Elevation View



Top View - Footing Layout



## Step 2 (Factory Assembled)

Attach Sign Backing, Printed Sign(s), and Sign Frames to Welcome sign Posts as shown in Figure 2. (See Note A)

**NOTE:** 1-Sided Sign shown.

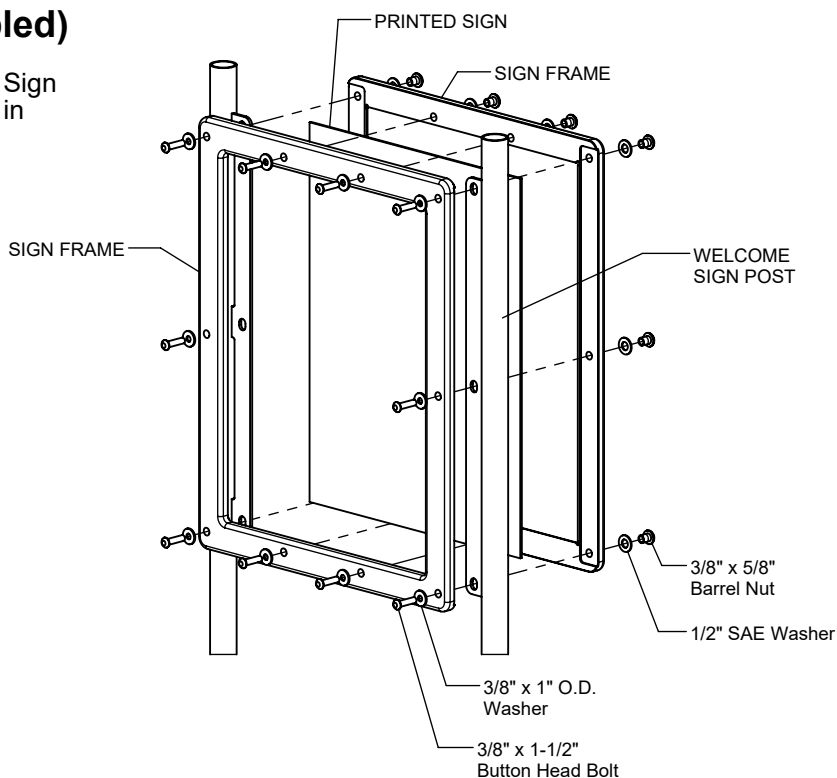


FIGURE 2

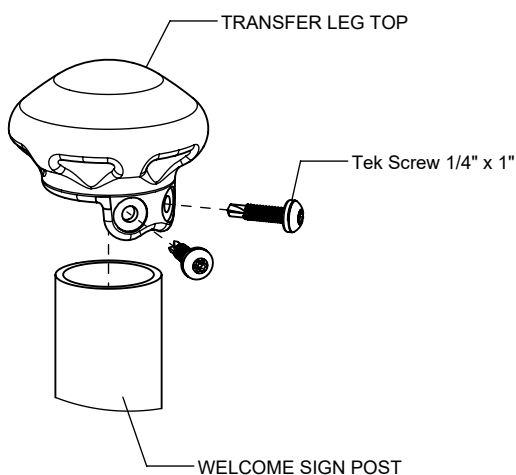


Figure 1.1

## Step 3 (Factory Assembled)

Attach Transfer Leg Top to Welcome sign Posts as shown in Figure 1.1. (See Note A)

## Step 4

Fully tighten all fasteners according to the "TIGHTENING TORQUE FOR HARDWARE" section of the Installation Manual.

## Step 5

Place Playground Welcome Sign into footings. Plumb and level entire component. Pour concrete into footing holes. Allow at least 72 hours to cure before using this equipment. (See Note B)

## Step 6

Place required protective surfacing under and around Playground Printed Welcome Sign. (See Note C)

# PLAYGROUND PRINTED WELCOME SIGN INSTALLATION INSTRUCTIONS

**PC-1309-1310**  
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## Assembled Parts List

PC-1309-1		
PART #	DESCRIPTION	QTY
EE-0384	WELCOME SIGN FRAME 24"	1
EE-0384-B	WELCOME SIGN FRAME BACK 24"	1
FS-PC1309	WELCOME SIGN FRAME POST 24"	2
GE-4636	Transfer Leg Top Casting	2
-	WELCOME SIGN GRAPHIC 24"	1
9103072-TR	Bolt Button Head 3/8" x 1-1/2"	10
9271052-TR	1/4" x 1" Tek Screw	4
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	10
9345002	Washer Flat SAE 1/2"	10
9443022-TR	Nut Barrel 3/8" x 5/8" BH	10

PC-1309-1L		
PART #	DESCRIPTION	QTY
EE-0384-BL	WELCOME SIGN FRAME BACK 24" LANDSCAPE	1
EE-0384-L	WELCOME SIGN FRAME 24" LANDSCAPE	1
FS-PC1309-L	WELCOME SIGN FRAME POST LANDSCAPE	2
GE-4636	Transfer Leg Top Casting	2
-	WELCOME SIGN GRAPHIC 24"	1
9103072-TR	Bolt Button Head 3/8" x 1-1/2"	10
9271052-TR	1/4" x 1" Tek Screw	4
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	10
9345002	Washer Flat SAE 1/2"	10
9443022-TR	Nut Barrel 3/8" x 5/8" BH	10

PC-1309-2		
PART #	DESCRIPTION	QTY
EE-0384	Printed Welcome Sign Frame 24"	2
FS-PC1309	WELCOME SIGN FRAME POST 24"	2
GE-4636	Transfer Leg Top Casting	2
-	WELCOME SIGN GRAPHIC 24"	1
9103072-TR	Bolt Button Head 3/8" x 1-1/2"	10
9271052-TR	1/4" x 1" Tek Screw	4
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	10
9345002	Washer Flat SAE 1/2"	10
9443022-TR	Nut Barrel 3/8" x 5/8" BH	10

PC-1309-2L		
PART #	DESCRIPTION	QTY
EE-0384-L	WELCOME SIGN FRAME 24" LANDSCAPE	2
FS-PC1309-L	WELCOME SIGN FRAME POST LANDSCAPE	2
GE-4636	Transfer Leg Top Casting	2
-	WELCOME SIGN GRAPHIC 24"	1
9103072-TR	Bolt Button Head 3/8" x 1-1/2"	10
9271052-TR	1/4" x 1" Tek Screw	4
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	10
9345002	Washer Flat SAE 1/2"	10
9443022-TR	Nut Barrel 3/8" x 5/8" BH	10

PC1310-1		
PART #	DESCRIPTION	QTY
EE-0382	WELCOME SIGN FRAME 36"	1
EE-0382-B	WELCOME SIGN FRAME BACK 36"	1
FS-PC1310	WELCOME SIGN FRAME POST 36"	2
GE-4636	Transfer Leg Top Casting	2
-	WELCOME SIGN GRAPHIC 36"	1
9103072-TR	Bolt Button Head 3/8" x 1-1/2"	10
9271052-TR	1/4" x 1" Tek Screw	4
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	10
9345002	Washer Flat SAE 1/2"	10
9443022-TR	Nut Barrel 3/8" x 5/8" BH	10

PC-1310-1L		
PART #	DESCRIPTION	QTY
EE-0382-BL	WELCOME SIGN FRAME BACK 36" LANDSCAPE	1
EE-0382-L	WELCOME SIGN FRAME 36" LANDSCAPE	1
FS-PC1309-L	WELCOME SIGN FRAME POST LANDSCAPE	2
GE-4636	Transfer Leg Top Casting	2
-	WELCOME SIGN GRAPHIC 36"	1
9103072-TR	Bolt Button Head 3/8" x 1-1/2"	10
9271052-TR	1/4" x 1" Tek Screw	4
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	10
9345002	Washer Flat SAE 1/2"	10
9443022-TR	Nut Barrel 3/8" x 5/8" BH	10

PC-1310-2		
PART #	DESCRIPTION	QTY
EE-0382	WELCOME SIGN FRAME 36"	2
FS-PC1310	WELCOME SIGN FRAME POST 36"	2
GE-4636	Transfer Leg Top Casting	2
-	WELCOME SIGN GRAPHIC 36"	1
9103072-TR	Bolt Button Head 3/8" x 1-1/2"	10
9271052-TR	1/4" x 1" Tek Screw	4
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	10
9345002	Washer Flat SAE 1/2"	10
9443022-TR	Nut Barrel 3/8" x 5/8" BH	10

PC-1310-2L		
PART #	DESCRIPTION	QTY
EE-0382-L	WELCOME SIGN FRAME 36" LANDSCAPE	2
FS-PC1309-L	WELCOME SIGN FRAME POST LANDSCAPE	2
GE-4636	Transfer Leg Top Casting	2
-	WELCOME SIGN GRAPHIC 36"	1
9103062-TR	Bolt Button Head 3/8" x 1-1/4"	10
9271052-TR	1/4" x 1" Tek Screw	4
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	10
9345002	Washer Flat SAE 1/2"	10
9443022-TR	Nut Barrel 3/8" x 5/8" BH	10



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800.333.8519 (U.S.A.) or  
541.955.9199 (International)

**Rev B**  
3/5/2025

## **Specifications**

### **WELCOME SIGN FRAMES:**

Shall be made from high density 3/4" sheet plastic specially formulated for optimum UV stability and color retention.

### **WELCOME SIGN FRAME POSTS:**

Shall be fabricated using 1.660" O.D. 11 gauge steel tubing with welded 3/16" thick steel mounting flange. The Welcome Sign Frame Posts shall have a multi-stage baked-on powder coat finish.

### **TRANSFER LEG TOP:**

Shall be precision die-cast from a high-strength aluminum alloy. The Transfer Leg Top shall have a multi-stage baked-on powder coat finish.

### **HARDWARE:**

Shall be stainless steel, zinc/nickel plated or galvanized as required to resist rust and corrosion.

## **Maintenance**

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately. For general maintenance please refer to our Playground Maintenance Manual.

