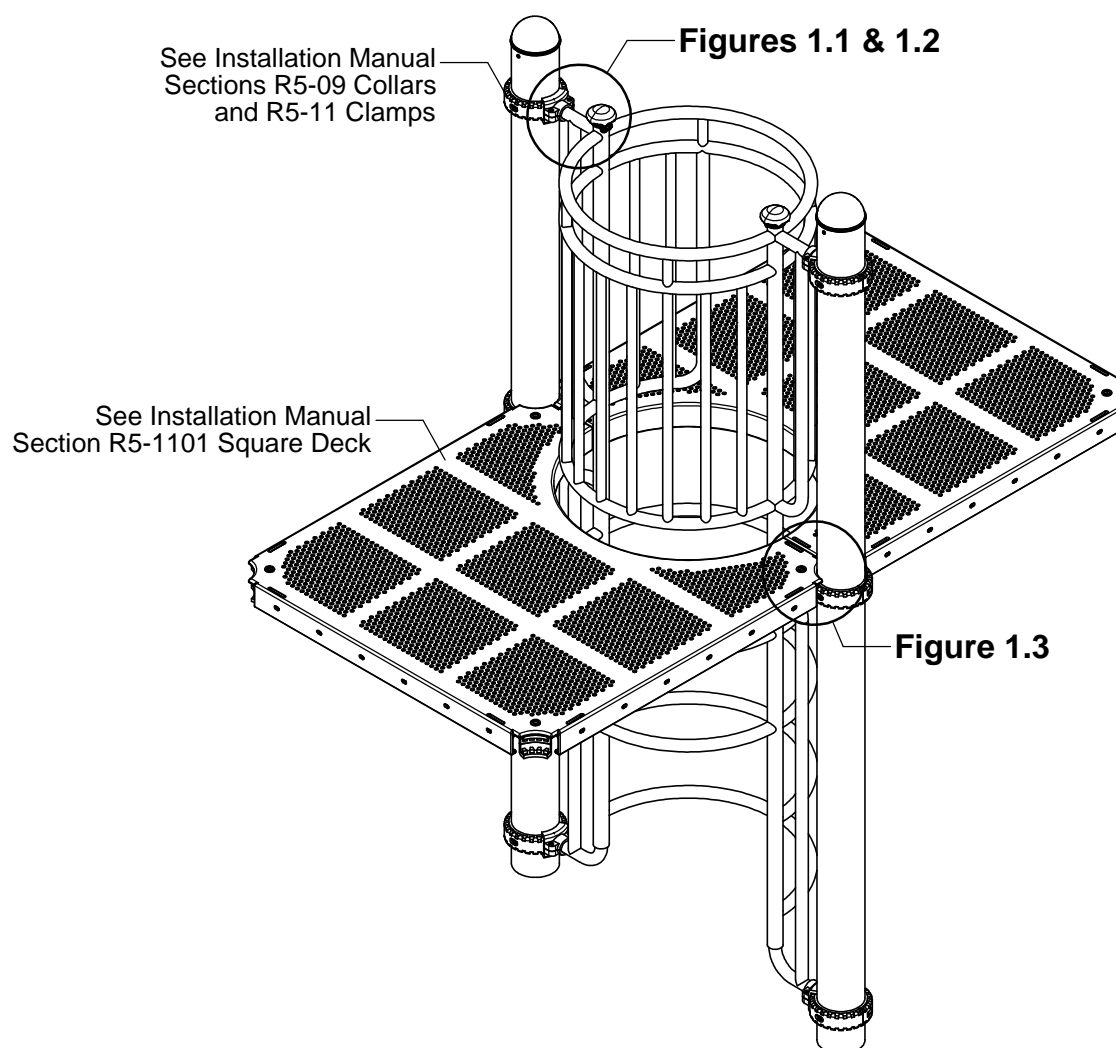


## IMPORTANT NOTES: Read First

(A) Use liquid thread lock (such as Loctite®) with all threaded hardware. **Important:** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.

(B) Refer to Installation Manual for R5-09 Collars, R5-11 Socket Clamps, and R5-1101 Square Deck installation instructions.

**FIGURE 1**  
Center Access Climber

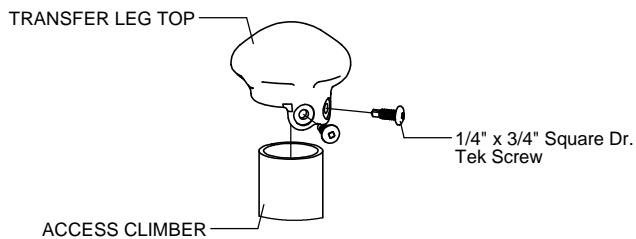
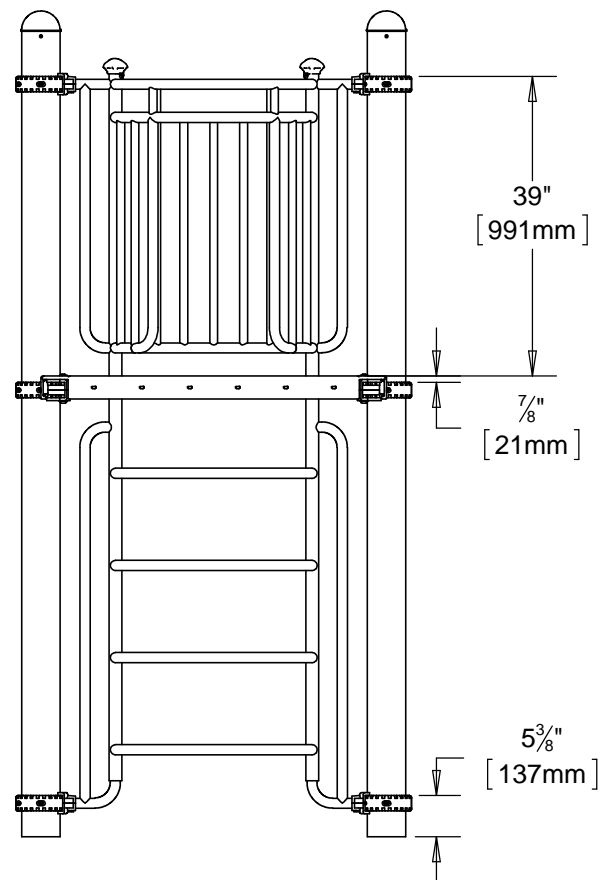


**NOTE:** R5 5' deck height shown.  
Other configurations will vary slightly,  
but does not affect assembly.

## Step 1

Locate and attach Collars at heights given in Elevation View. Heights shown from top of deck to top of collar. (See Note B)

**Elevation View**



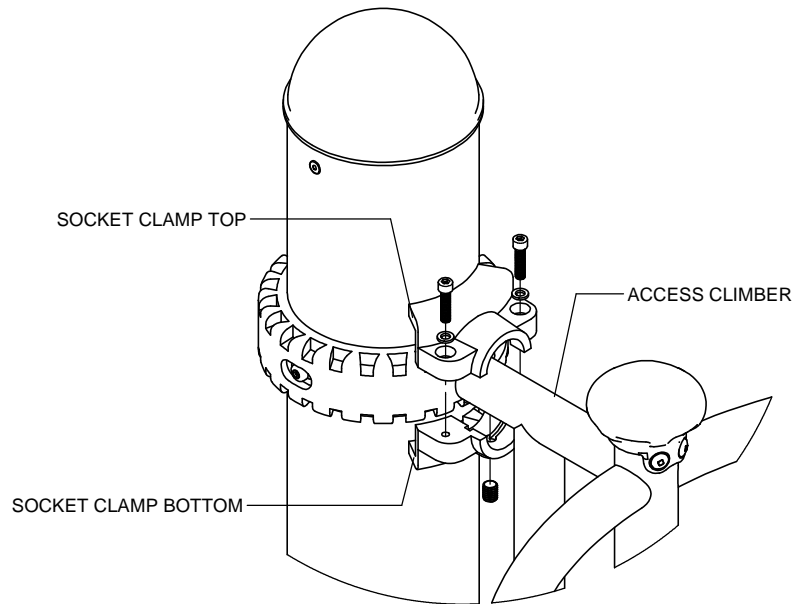
**Figure 1.1**

## Step 2 (Factory Assembled)

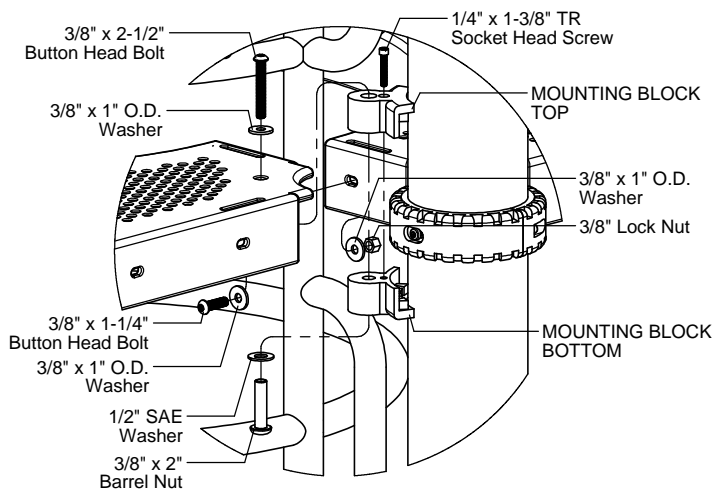
Attach Transfer Leg Tops to Access Climber as shown in Figure 1.1.

## Step 3

Attach Access Climber to Collars as shown in Figure 1.2. (See Notes A & B)



**Figure 1.2**



**Figure 1.3**

## Step 4

Attach Decks to Collars as shown in Figure 1.3. (See Notes A & B)

## Step 5

Fully tighten all fasteners according to the "TIGHTENING TORQUE FOR HARDWARE" section of the Installation Manual.

## Parts List

| Part #       | DESCRIPTION                              | QTY |
|--------------|--|-----|
| CF-0457      | Center Access Square Deck R5             | 2   |
| GF-7006-B    | Mounting Block R5 Bottom                 | 8   |
| GF-7006-T    | Mounting Block R5 Top                    | 8   |
| HS-1001-R5   | Socket Clamp Set R5                      | 4   |
| 9103062-TR   | Bolt Button Head 3/8" x 1-1/4"           | 2   |
| 9103112-TR   | Bolt Button Head 3/8" x 2-1/2"           | 8   |
| 9281062-5-TR | Screw Soc HD CS 1/4" x 1-3/8" TR         | 8   |
| 9333002      | Washer Flat 3/8" x 1" O.D. x .100" thick | 12  |
| 9345002      | Washer Flat SAE 1/2"                     | 8   |
| 9413002      | Nut Lock 3/8"                            | 2   |
| 9443092-TR   | Nut Barrel 3/8" x 2" BH                  | 8   |

## Assembled Parts List

| Part #  | DESCRIPTION                       | QTY |
|---------|-----------------------------------|-----|
| Varies  | Center Access Climber D. to D. R5 | 1   |
| GE-4636 | Transfer Leg Top                  | 2   |
| 9271032 | Screw Tek 1/4" x 3/4" PH SQDR     | 4   |

## Specifications

### CENTER ACCESS SQUARE DECK R5:

Shall be fabricated using punched, formed, and welded 12 gauge sheet steel. The Center Access Square Deck R5 shall be Play-Tuff™ coated after fabrication.

### CENTER ACCESS CLIMBER D. TO D. R5:

Shall be fabricated using Ø 1.660" 11 gauge steel tubing with welded Ø 1.315" 12 gauge steel rungs and Ø 1.029" 14 gauge steel rails. The Center Access Climber Deck to Deck R5 shall have a multi-stage baked-on powder coat finish.

### MOUNTING BLOCKS:

Shall be two-part and precision die-cast from a high strength aluminum alloy. The Mounting Blocks have a multi-stage baked-on powder coat finish.

### SOCKET CLAMPS:

Shall be two-part and precision die-cast from a high strength aluminum alloy. The Socket Clamps have a multi-stage baked-on powder coat finish.

### HARDWARE:

Shall be stainless steel, zinc/nickel plated or galvanized as required to resist rust and corrosion.

## Maintenance

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately. For general maintenance please refer to our Playground Maintenance Manual.



Manufactured by Krauss Craft, Inc.  
www.playcraftsystems.com

For Customer Service Call  
800.333.8519 (U.S.A.) or  
541.955.9199 (International)

**Rev A**  
5/12/2014