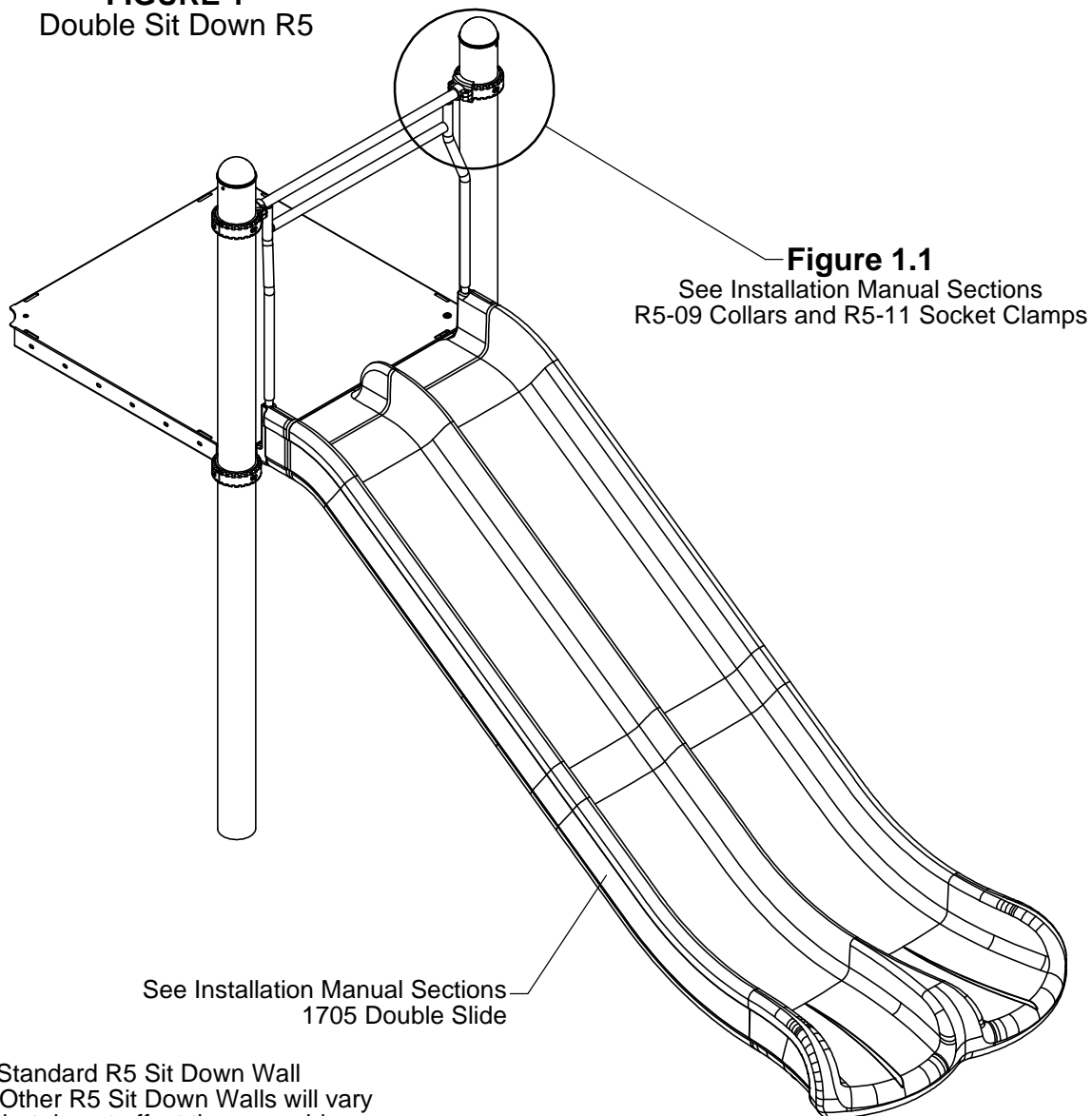


IMPORTANT NOTES: Read First

(A) Use liquid thread lock (such as Loctite®) with all threaded hardware. **Important:** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.

(B) Refer to Installation Manual for R5-09 Collars, R5-11 Socket Clamps, and 1705 Double Slide assembly instructions.

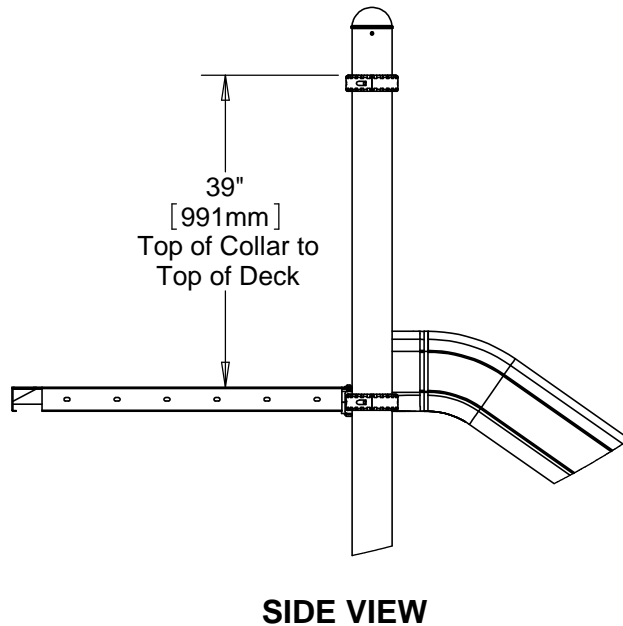
FIGURE 1
Double Sit Down R5



NOTE: Standard R5 Sit Down Wall shown. Other R5 Sit Down Walls will vary slightly, but do not affect the assembly.

Step 1

Attach Double Slide to deck. (See Note B)



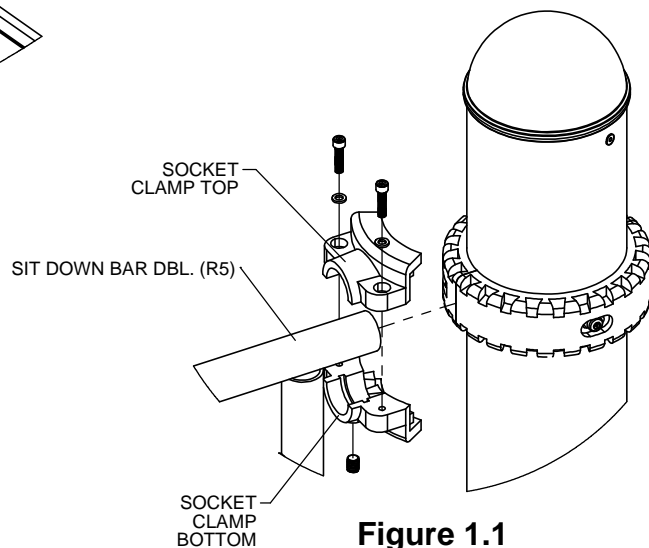
Step 2

Loosely attach collars to posts at height shown in Side View. (See Note B)

Step 3

Insert ends of Double Sit Down into Double Slide as shown in Figure 1.

Attach Double Sit Down to collars as shown in Figure 1.1. (See Note B)



Step 4

Fully tighten all fasteners according to the "TIGHTENING TORQUE FOR HARDWARE" section of the Installation Manual.

Specifications

DOUBLE SIT DOWN:

Shall be fabricated from 1.315" O.D. 12 gauge steel tubing welded to a 1.029" O.D. 14 gauge steel extender. Double Sit Down shall have a multi-stage baked-on powder coat finish.

HARDWARE:

Shall be stainless steel, zinc/nickel plated or galvanized as required to resist rust and corrosion.

Parts List

Part #	DESCRIPTION	QTY.
Varies	Sit Down Bar Dbl. (R5)	1
HS-1001-R5	Socket Clamp Set R5	2

Maintenance

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately. For general maintenance please refer to our Playground Maintenance Manual.