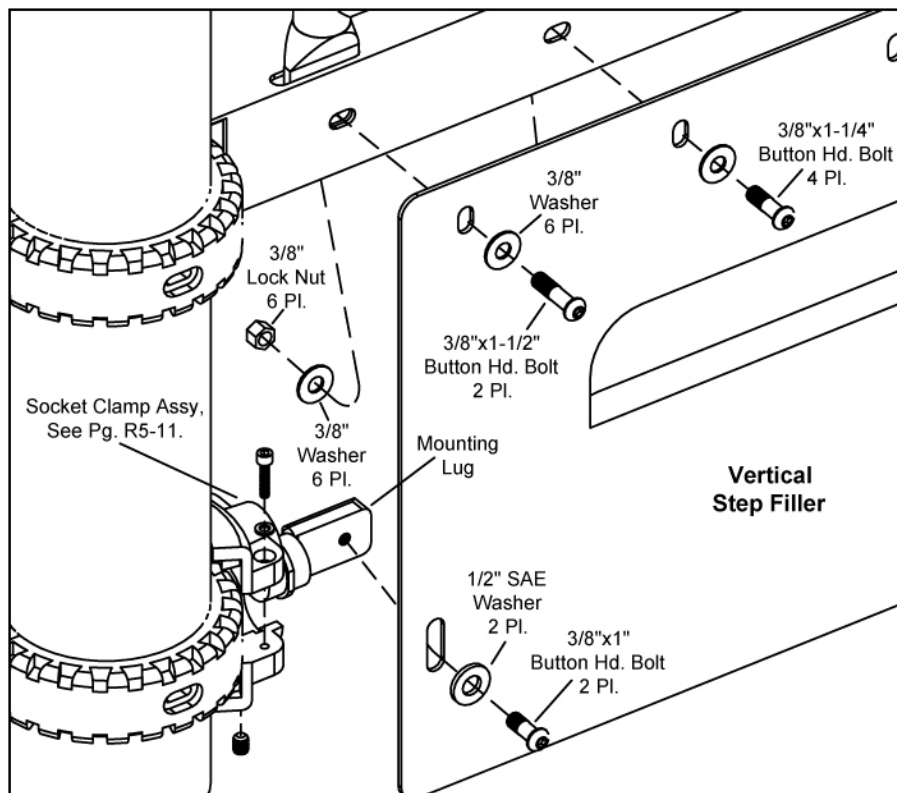
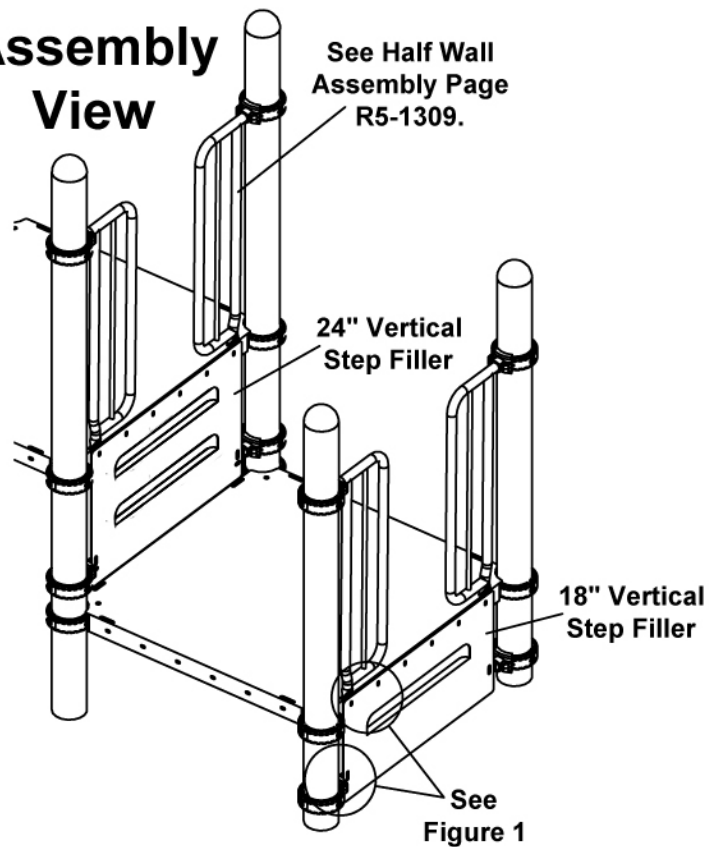


### Assembly View



### Parts List

| <u>QTY.</u> | <u>DESCRIPTION</u>               | <u>PART #</u> |
|-------------|----------------------------------|---------------|
| 1           | Vertical Step Filler (18" / 24") | 7182 / 4041   |
| 2           | R5 Socket Clamp Assy             | See Page 11   |
| 2           | Mounting Lugs                    | 7007          |
| 2           | 3/8"x1" Button Hd. Bolts         | 9103052-TR    |
| 4           | 3/8"x1-1/4" Button Hd. Bolts     | 9103062-TR    |
| 2           | 3/8"x1-1/2" Button Hd. Bolts     | 9103072-TR    |
| 14          | 3/8" Washers                     | 9333002       |
| 6           | 3/8" Lock Nuts                   | 9413002       |

### Installation

#### Notes:

**(A)** When installing the 24" Step Filler, the tops of the collars will be located 18-3/4" below the top of the upper deck. When installing the 18" Step Filler, the tops of the collars will be located 12-3/4" below the top of the upper deck.

**(B)** The 1" treads of the Step Filler should protrude to the inside of the play system (under the deck).

**(C)** Use liquid thread lock (such as Loctite) with all threaded hardware that does not include self-locking nuts.

#### Step 1.

Locate and mark the positions of the collars on the support posts (See Note A) and attach using the hardware shown on the collar assembly page R5-09.

#### Step 2.

Attach the top of the Vertical Step Filler to the face of the deck as shown in Figure 1.

#### Step 3.

Attach the base of the Vertical Step Filler to the post collar as shown in Figure 2.

#### Step 4.

Fully tighten all fasteners.

### Specifications

#### VERTICAL STEP FILLER:

Shall be a piece of 12 gauge steel fabricated to a finished size of 35" wide. Finished with a brown PVC (Poly-Vinyl-Chloride) coating.

#### SOCKETS CLAMPS:

Shall be two-part and precision die-cast from a high strength aluminum alloy. Finished with a baked-on powder coating.

#### HARDWARE:

Shall be zinc/nickel plated, galvanized or stainless steel as required to resist rust and corrosion.

### Maintenance

Periodically tighten all screws, bolts and nuts.  
A periodic inspection of all parts is necessary.  
If a part is broken or worn, replace immediately.