

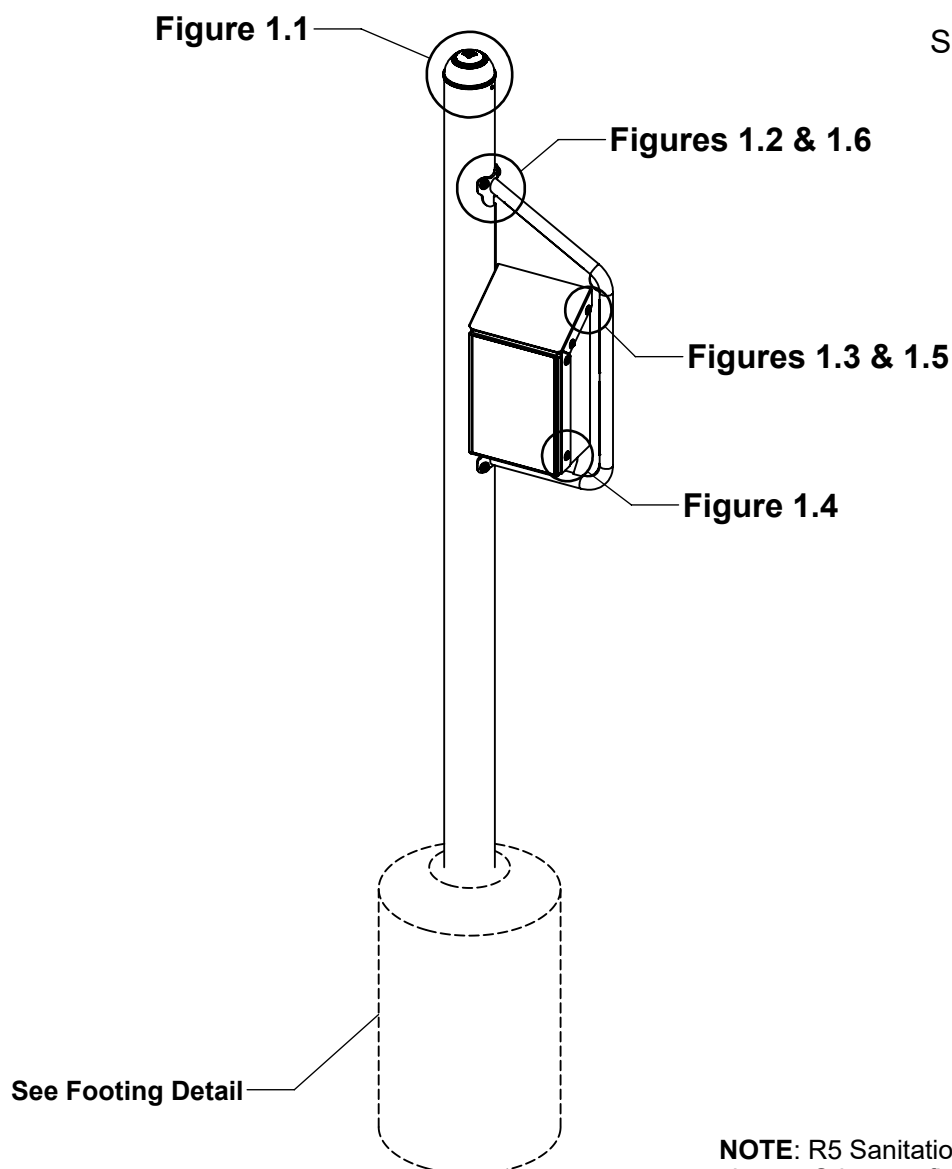
## IMPORTANT NOTES: Read First

(A) Use liquid thread lock (such as Loctite®) with all threaded hardware. **Important:** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.

(B) Do not pour concrete until the equipment is completely assembled, leveled and plumbed. Concrete must be allowed to cure completely before using the equipment (at least 72 hours).

(C) An appropriate energy absorbing safety surface is required under and around all playground equipment. Loose fill protective surfacing is shown only as an example for the purpose of this assembly instruction. Other surfacing material may vary in thickness and/or compression depths. See free publication - The Handbook for Public Playground Safety, Publication #325 at [www.cpsc.gov](http://www.cpsc.gov) for the surfacing appropriate for the fall height of the equipment or consult your surfacing supply representative.

**FIGURE 1**  
Sanitation Station



**NOTE:** R5 Sanitation Station Right shown. Other configurations will vary slightly, but does not affect assembly.

## Step 1

### (For R5 Only)

Dig a Ø 12" footing hole. Refer to Footing Detail for depth and details.

**IMPORTANT:** For areas with soft soil conditions, larger footings may be required.

\* Footing depth must be adjusted to compensate for the depth/thickness requirements of selected safety surfacing. See Section 06.1 of the Installation Manual.

### Elevation View - Footing Detail

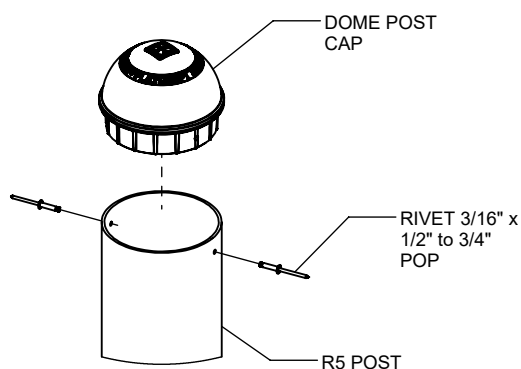
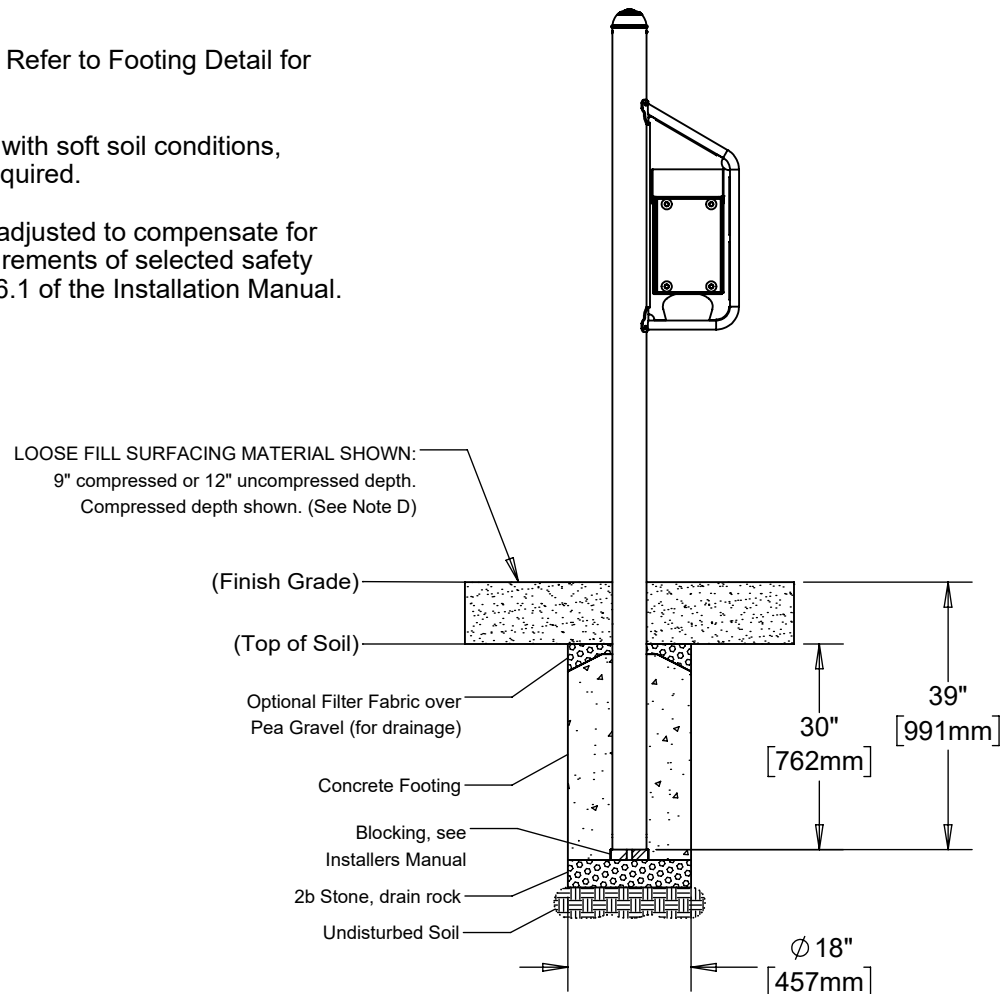


Figure 1.1

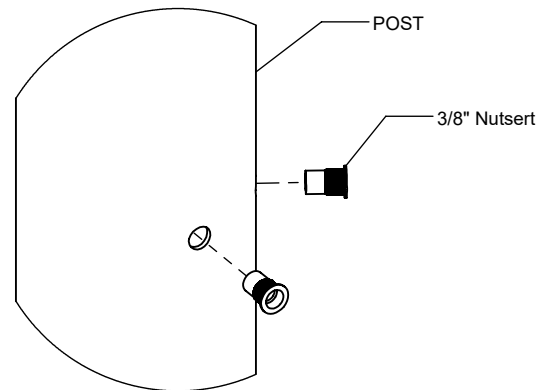
## Step 2 (Factory Assembled) (For R5 Only)

Attach Cap to Post as shown in Figure 1.1.

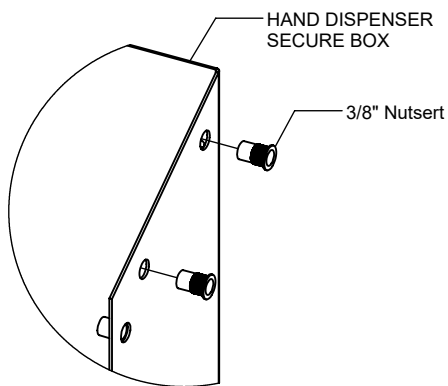
## Step 3 (Factory Assembled)

(For R5 Only)

Install Nutserts into Post as shown in Figure 1.2.



**Figure 1.2**



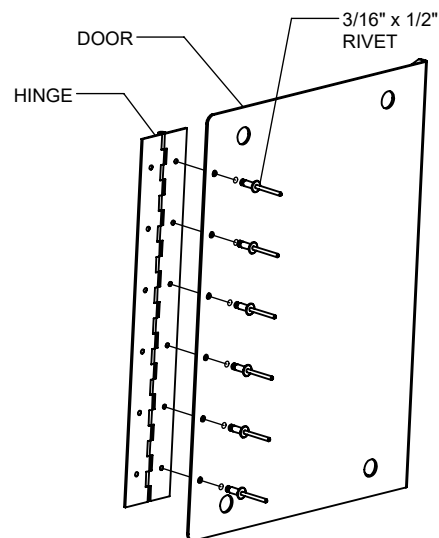
**Figure 1.3**

## Step 4 (Factory Assembled)

Install Nutserts into Hand Dispenser Secure Box as shown in Figure 1.3.

## Step 5 (Factory Assembled)

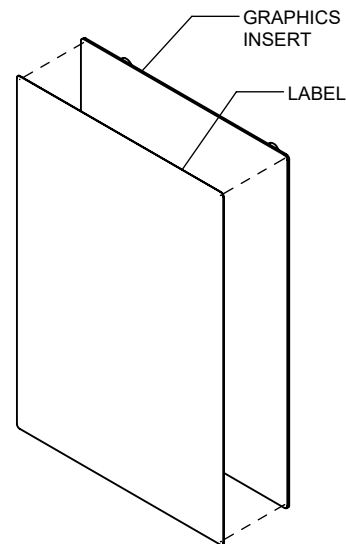
Attach Hinge to Door as shown in Figure 2.



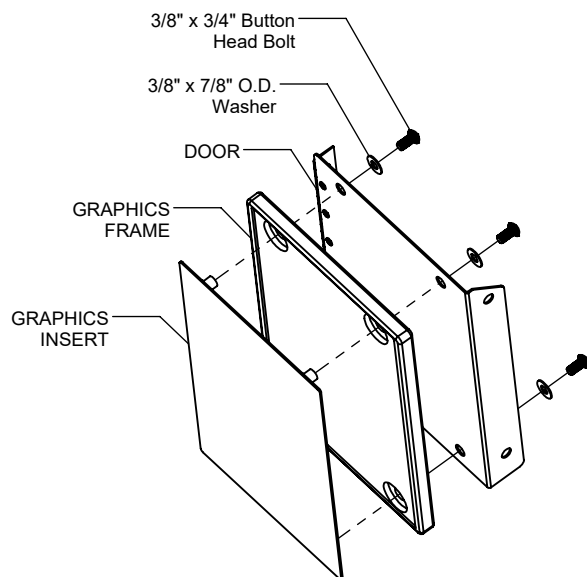
**FIGURE 2**

## Step 6 (Factory Assembled)

Apply Label to Graphics Insert as shown in Figure 3.



**FIGURE 3**



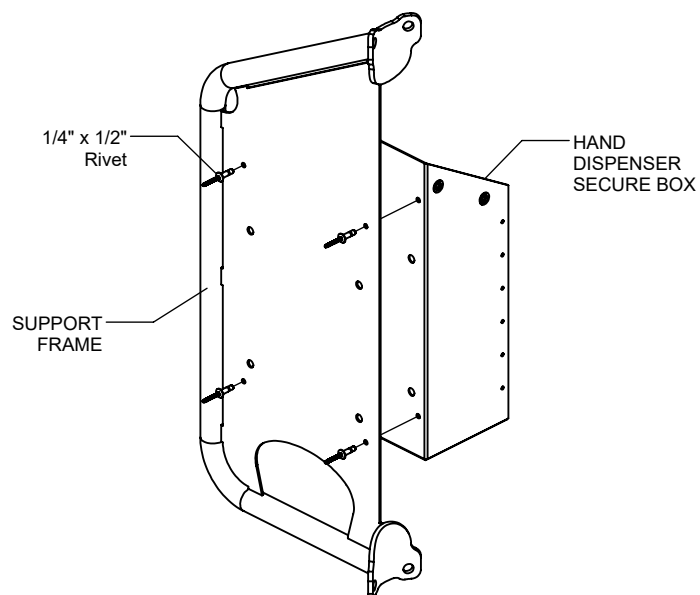
**FIGURE 4**

## Step 7 (Factory Assembled)

Attach Graphics Insert and Graphics Frame to Door as shown in Figure 4. (See Note A)

## Step 8 (Factory Assembled)

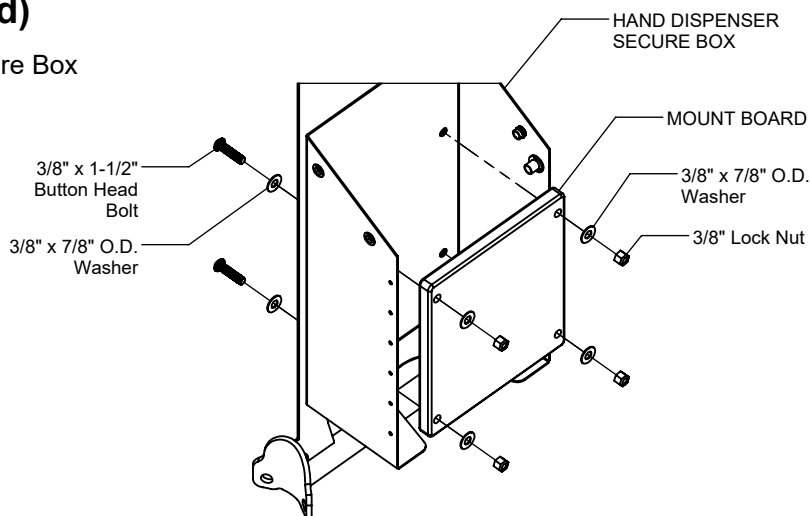
Attach Hand Dispenser Secure Box to Support Frame as shown in Figure 5.



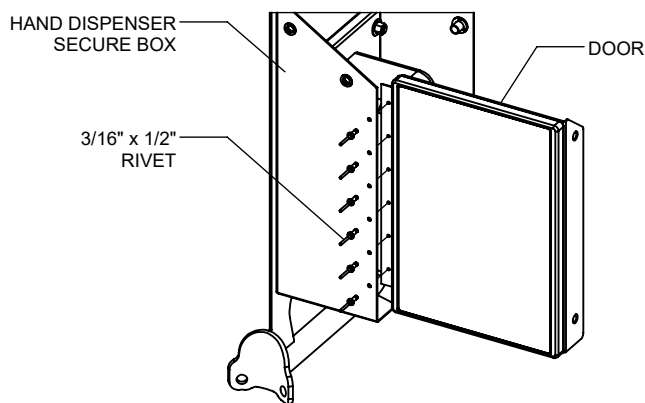
**FIGURE 5**

## Step 9 (Factory Assembled)

Attach Mount Board to Hand Dispenser Secure Box as shown in Figure 6. (See Note A)



**FIGURE 6**



**FIGURE 7**

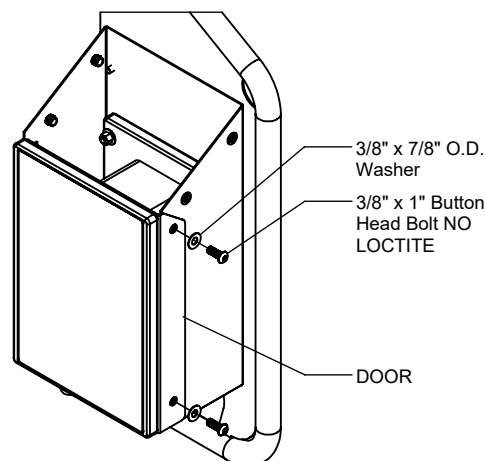
## Step 10 (Factory Assembled)

Attach Door to Hand Dispenser Secure Box as shown in Figure 7.

## Step 11 (Factory Assembled)

Close Door and secure as shown in Figure 1.4.

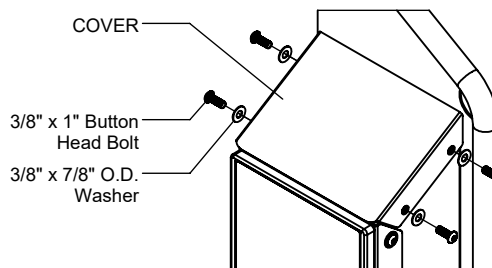
**NOTE:** Do not use thread lock on this application.



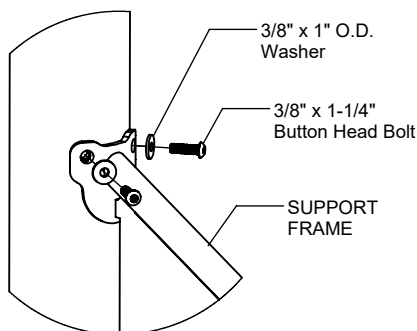
**Figure 1.4**

## Step 13 (Factory Assembled)

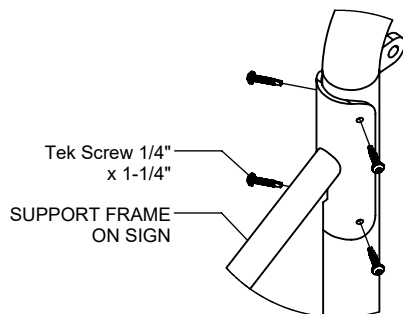
Attach Cover to Hand Dispenser Secure Box as shown in Figure 1.5. (See Note A)



**Figure 1.5**



**Figure 1.6a**



**Figure 1.6b**

## Step 14a

**(1350-R5 Version Only)**

Attach Support Frame R5 to Post as shown in Figure 1.6a. (See Note A)

## Step 14b

**(1350-Sign Version Only)**

Attach Support Frame to Sign Frame as shown in Figure 1.6b. (See Note A)

## Step 15

Fully tighten all fasteners according to the "TIGHTENING TORQUE FOR HARDWARE" section of the Installation Manual.

## Step 16

**(For R5 Only)**

Plumb and level entire component. Pour concrete into footing hole. Allow at least 72 hours to cure before using this equipment. (See Note B)

## Step 17

Place required protective surfacing under and around Sanitation Station. (See Note C)

# SANITATION STATION INSTALLATION INSTRUCTIONS

**PC-1350**  
Page 7 of 7

## Assembled Parts List

1350-R5		
Part #	DESCRIPTION	QTY
BE-1145	Sanitizing Station Top Cover	1
BE-1147	Sanitizing Station Door	1
EE-0661	Sanitizing Station Graphics Frame	1
EE-0662	Sanitizing Station Mount Board	1
FS-PC1350-BOX	Hand Dispenser Secure Box	1
FS-PC1350-GRFX	Sanitizing Station Graphics Backing	1
VARIES	Sanitizer Support Frame	1
GF-7002	Post Cap R5 Dome	1
JF-0010	Sanitizing Station Post R5	1
372027	Sanitizing Station Graphic	1
431004	Piano Hinge	1
455111	Nutsert 3/8 x .805	8
9103032-TR	Bolt Button Head 3/8" x 3/4"	4
9103052-NL	Bolt Button Head 3/8" x 1" NO LOCTITE	2
9103052-TR	Bolt Button Head 3/8" x 1"	4
9103072-TR	Bolt Button Head 3/8" x 1-1/2"	4
9333042	Washer Flat 3/8" x 7/8" O.D.	18
9413002	Nut Lock 3/8"	4
9610012	Rivet 3/16" x 1/2" to 3/4" Pop	2
9611012	Rivet 1/4" x 1/2"	4
9610002	Rivet 3/16" x 3/8" to 1/2" Pop	12

1350-SIGN		
Part #	DESCRIPTION	QTY
BE-1145	Sanitizing Station Top Cover	1
BE-1147	Sanitizing Station Door	1
EE-0661	Sanitizing Station Graphics Frame	1
EE-0662	Sanitizing Station Mount Board	1
FS-PC1350-BOX	Hand Dispenser Secure Box	1
FS-PC1350-GRFX	Sanitizing Station Graphics Backing	1
VARIES	Sanitizer Support Frame	1
372027	Sanitizing Station Graphic	1
431004	Piano Hinge	1
9611012	Rivet 1/4" x 1/2"	4
455111	Nutsert 3/8 x .805	4
9103032-TR	Bolt Button Head 3/8" x 3/4"	4
9103052-NL	Bolt Button Head 3/8" x 1" NO LOCTITE	2
9103052-TR	Bolt Button Head 3/8" x 1"	4
9103072-TR	Bolt Button Head 3/8" x 1-1/2"	4
9333042	Washer Flat 3/8" x 7/8" O.D.	18
9413002	Nut Lock 3/8"	4
9610002	Rivet 3/16" x 3/8" to 1/2" Pop	12

## Parts List

1350-R5		
Part #	DESCRIPTION	QTY
9103062-TR	Bolt Button Head 3/8" x 1-1/4"	4
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	4

1350-SIGN		
Part #	DESCRIPTION	QTY
9271062-TR	1/4" x 1-1/4" Tek Screw	4

## Specifications

### SANITIZER STATION R5 POST:

Shall be made from Ø5.000" 11ga round tubing and will have a multi-stage baked-on powder coat finish.

### POST CAP:

Shall be die-cast from a high strength aluminum alloy and will have a multi-stage baked-on powder coat finish.

### SANITIZER SUPPORT FRAME:

Shall be die-cast from a high strength aluminum alloy and will have a multi-stage baked-on powder coat finish.

### SANITIZER SUPPORT FRAME R5:

Shall be made from Ø1.315" 12ga round tubing, AISI 304 stainless steel and 14ga HR sheet steel and will have a multi-stage baked-on powder coat finish.

### HAND DISPENSER SECURE BOX, STATION DOOR & TOP COVER:

Shall be fabricated using 14ga sheet steel and will have a multi-stage baked-on powder coat finish.

### HDPE PART:

Shall be made from high density 3/4" sheet plastic specially formulated for optimum UV stability and color retention.

### HARDWARE:

Shall be stainless steel, zinc/nickel plated or galvanized as required to resist rust and corrosion.

## Maintenance

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately. For general maintenance please refer to our Playground Maintenance Manual.



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