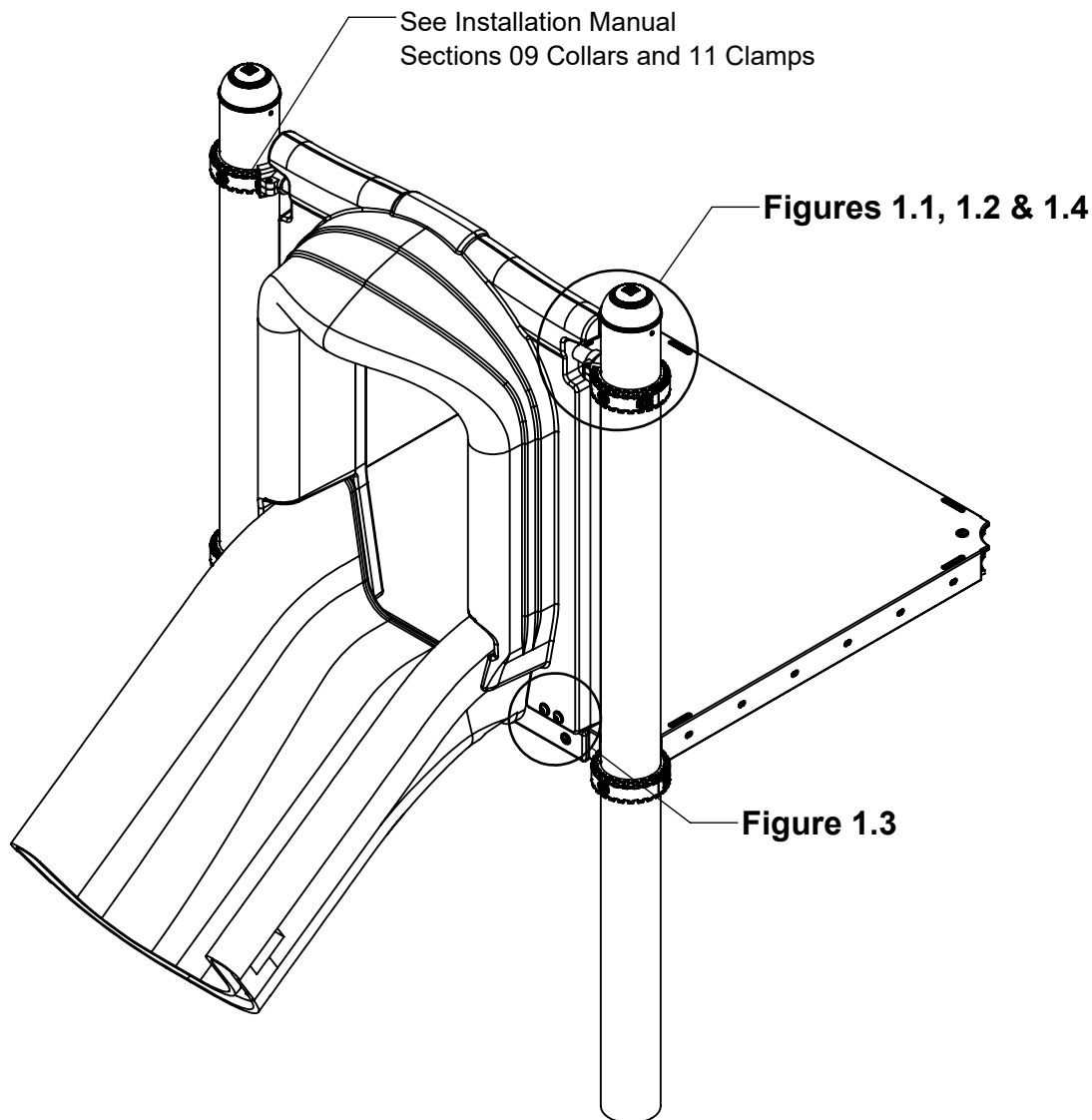


**IMPORTANT NOTES: Read First**

(A) Use liquid thread lock (such as Loctite®) with all threaded hardware. **Important:** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.

(B) Refer to Installation Manual for 09 Collars and 11 Socket Clamps.

**FIGURE 1**  
Twister Slide Roto Entry

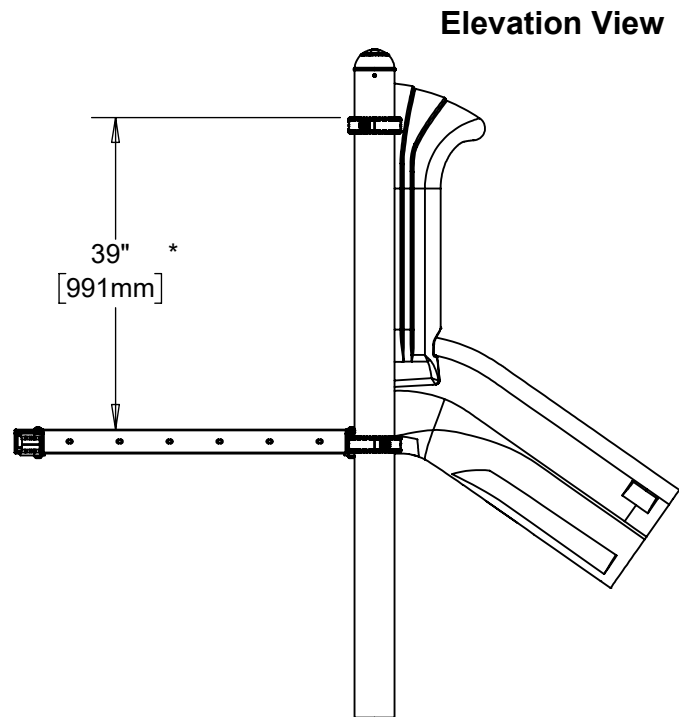


**NOTE:** R5 Twister Slide Roto Entry shown. Other configurations will vary slightly, but does not affect assembly.

## Step 1

Locate and attach collars at heights shown in Elevation View. (See Note B)

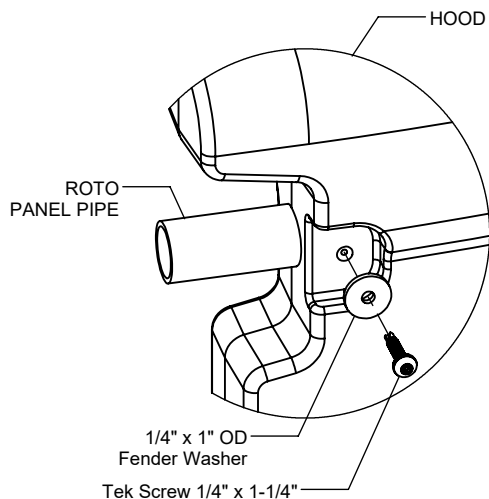
\* Height shown from top of deck to top of collar.



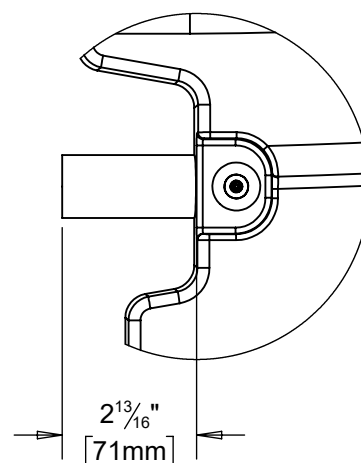
## Step 2 (Factory Assembled)

Attach Roto Panel Pipe to Hood as shown in Figure 1.1.

NOTE: Pipe should extend equally from edges of Hood as shown in Figure 1.2. R5 dimension shown.



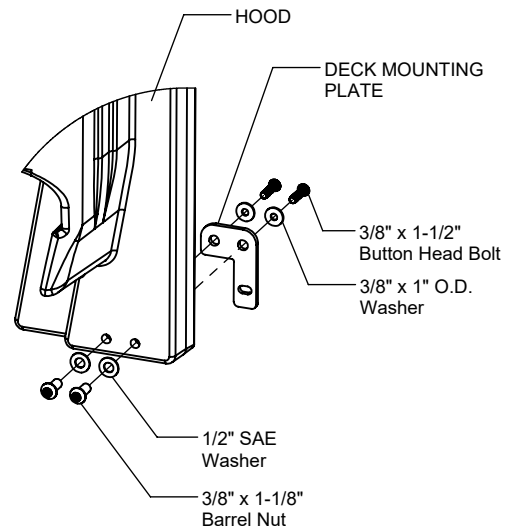
**Figure 1.1**



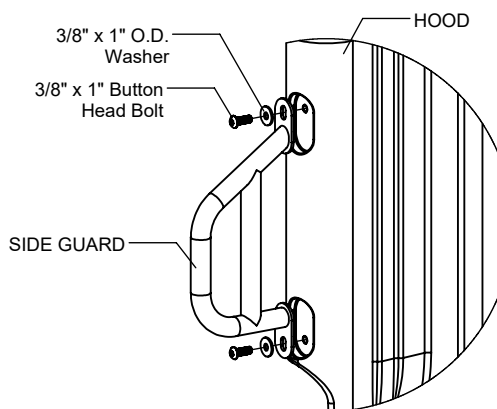
**Figure 1.2**

## Step 3

Attach Hood to Deck Mounting Plate as shown in Figure 1.3. (See Note A)



**Figure 1.3**



**FIGURE 2**

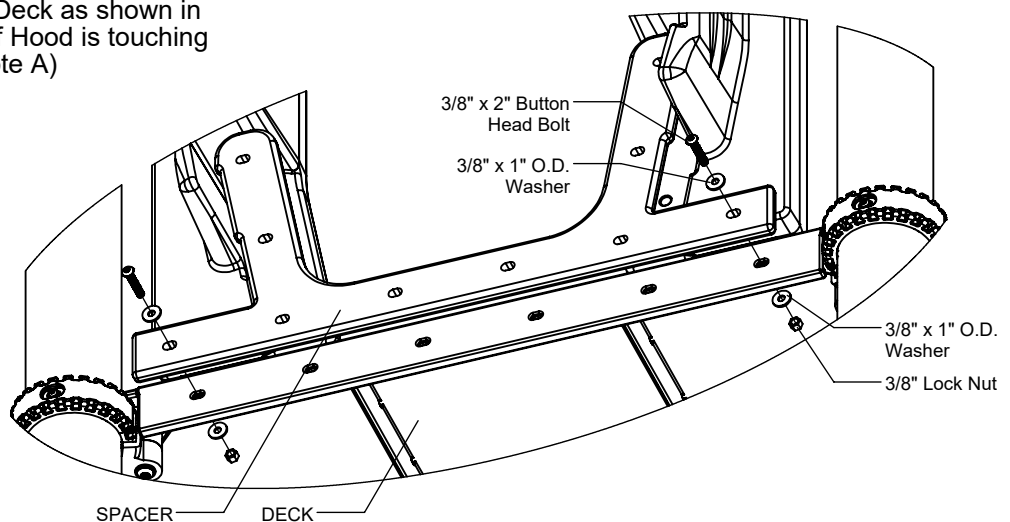
## Step 4

### For Left and Right Versions Only

Attach Guard to Hood as shown in Figure 1.4. (See Note A)

## Step 5

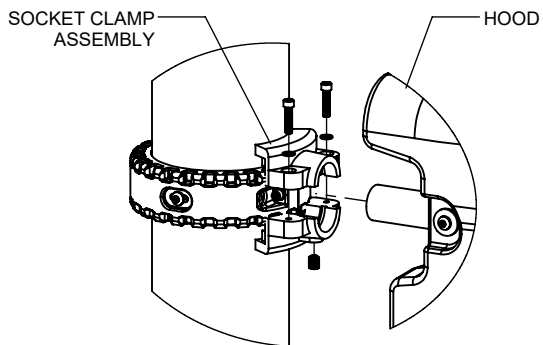
Attach Hood and Spacer to Deck as shown in Figure 1.5. Ensure bottom of Hood is touching the top of the Deck. (See Note A)



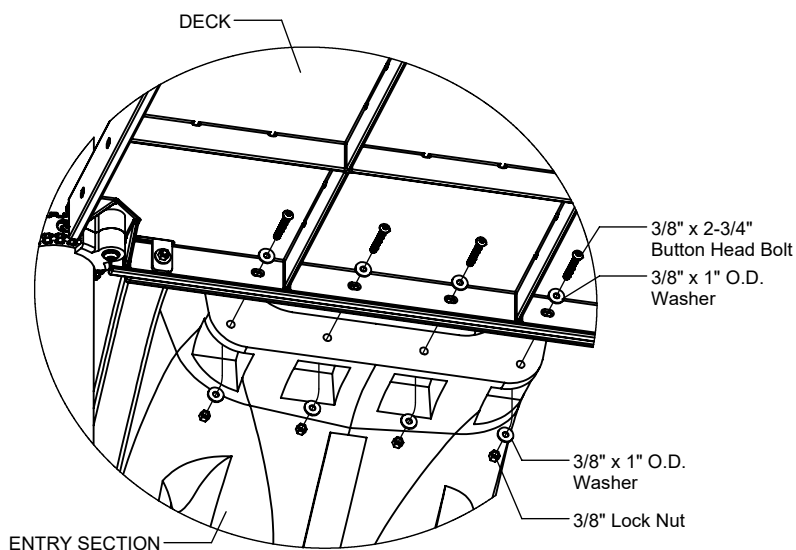
**FIGURE 3**

## **Step 6**

Attach Hood to Collar as shown in Figure 1.6.  
(See Note A)



**Figure 1.4**



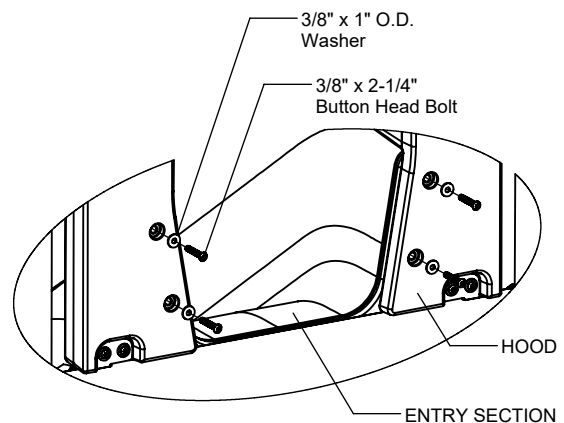
**FIGURE 4**

## **Step 8**

Attach Entry Section to Hood as shown in Figure 3.  
(See Note A)

## **Step 9**

Fully tighten all fasteners according to the  
"TIGHTENING TORQUE FOR HARDWARE"  
section of the Installation Manual.



**FIGURE 5**

# **TWISTER SLIDE ROTO ENTRY** **INSTALLATION INSTRUCTIONS**

**1316-RE**  
**Page 5 of 6**

## **Parts List**

<b>R5 TWISTER SLIDE ROTO ENTRY</b>		
<b>Part #</b>	<b>DESCRIPTION</b>	<b>QTY</b>
AE-0699	Roto Panel Deck Mounting Plate	2
EE-0669	Twister Slide Spacer	1
HS-1001-R5	Socket Clamp Set R5	2
9103072-TR	Bolt Button Head 3/8" x 1-1/2"	4
9103092-TR	Bolt Button Head 3/8" x 2"	2
9103102-TR	Bolt Button Head 3/8" x 2-1/4"	4
9103122-TR	Bolt Button Head 3/8" x 2-3/4"	4
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	20
9345002	Washer Flat SAE 1/2"	4
9413002	Nut Lock 3/8"	6
9443052-TR	Nut Barrel 3/8" x 1-1/8" BH	4

<b>R5 LEFT/RIGHT TWISTER SLIDE ROTO ENTRY</b>		
<b>Part #</b>	<b>DESCRIPTION</b>	<b>QTY</b>
AE-0699	Roto Panel Deck Mounting Plate	2
EE-0669	Twister Slide Spacer	1
FS-1316-CAN	Twister Sit Down Side Guard Canada	2
HS-1001-R5	Socket Clamp Set R5	2
9103052-TR	Bolt Button Head 3/8" x 1"	4
9103072-TR	Bolt Button Head 3/8" x 1-1/2"	4
9103092-TR	Bolt Button Head 3/8" x 2"	2
9103102-TR	Bolt Button Head 3/8" x 2-1/4"	4
9103122-TR	Bolt Button Head 3/8" x 2-3/4"	4
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	24
9345002	Washer Flat SAE 1/2"	4
9413002	Nut Lock 3/8"	6
9443052-TR	Nut Barrel 3/8" x 1-1/8" BH	4

## **Assembled Parts List**

<b>R5 TWISTER SLIDE ROTO ENTRY</b>		
<b>Part #</b>	<b>DESCRIPTION</b>	<b>QTY</b>
Varies	Twister Slide - Hood	1
LF-0733	Panel Roto Pipe	1
9271062-TR	1/4" x 1-1/4" Tek Screw	2
9321052-THK	Washer Fender 1/4" x 1" OD x .125" thk	2

## **Parts List**

<b>R3.5 TWISTER SLIDE ROTO ENTRY</b>		
<b>Part #</b>	<b>DESCRIPTION</b>	<b>QTY</b>
AE-0699	Roto Panel Deck Mounting Plate	2
EE-0669	Twister Slide Spacer	1
HS-1001-R35	Socket Clamp Set R3.5	2
9103072-TR	Bolt Button Head 3/8" x 1-1/2"	4
9103092-TR	Bolt Button Head 3/8" x 2"	2
9103102-TR	Bolt Button Head 3/8" x 2-1/4"	4
9103122-TR	Bolt Button Head 3/8" x 2-3/4"	4
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	20
9345002	Washer Flat SAE 1/2"	4
9413002	Nut Lock 3/8"	6
9443052-TR	Nut Barrel 3/8" x 1-1/8" BH	4

<b>R35 LEFT/RIGHT TWISTER SLIDE ROTO ENTRY</b>		
<b>Part #</b>	<b>DESCRIPTION</b>	<b>QTY</b>
AE-0699	Roto Panel Deck Mounting Plate	2
EE-0669	Twister Slide Spacer	1
FS-1316-CAN	Twister Sit Down Side Guard Canada	2
HS-1001-R35	Socket Clamp Set R3.5	2
9103052-TR	Bolt Button Head 3/8" x 1"	4
9103072-TR	Bolt Button Head 3/8" x 1-1/2"	4
9103092-TR	Bolt Button Head 3/8" x 2"	2
9103102-TR	Bolt Button Head 3/8" x 2-1/4"	4
9103122-TR	Bolt Button Head 3/8" x 2-3/4"	4
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	24
9345002	Washer Flat SAE 1/2"	4
9413002	Nut Lock 3/8"	6
9443052-TR	Nut Barrel 3/8" x 1-1/8" BH	4

## **Assembled Parts List**

<b>R3.5 TWISTER SLIDE ROTO ENTRY</b>		
<b>Part #</b>	<b>DESCRIPTION</b>	<b>QTY</b>
Varies	Twister Slide - Hood	1
LG-0014	Panel Roto Pipe R35	1
9271062-TR	1/4" x 1-1/4" Tek Screw	2
9321052-THK	Washer Fender 1/4" x 1" OD x .125" thk	2



www.playcraftsystems.com  
 For Customer Service Call  
 800.333.8519 (U.S.A.) or 541.955.9199 (International)

**Rev B**  
 5/19/2021

## Specifications

### **TWISTER SLIDE - HOOD:**

Shall be constructed of UV-stabilized, rotationally molded, linear, low density polyethylene with an average wall thickness of .250".

### **ROTO PANEL DECK MOUNTING PLATE:**

Shall be precision cut using 1/4" thick steel and will have a multi-stage baked-on powder coat finish.

### **PANEL ROTO PIPE:**

Shall be fabricated using Ø1.315 12 gauge steel tubing and will have a multi-stage baked-on powder coat finish.

### **TWISTER SLIDE SPACER:**

Shall be made from high density 3/4" sheet plastic specially formulated for optimum UV stability and color retention.

### **TWISTER SIT DOWN SIDE GUARD CANADA:**

Shall be fabricated using Ø1.029 14 gauge steel tubing with welded 10 gauge steel tabs and will have a multi-stage baked-on powder coat finish.

### **SOCKET CLAMPS:**

Shall be two-part and precision die-cast from a high strength aluminum alloy and will have a multi-stage baked-on powder coat finish.

### **HARDWARE:**

Shall be stainless steel, zinc/nickel plated or galvanized as required to resist rust and corrosion.

## Maintenance

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately. For general maintenance please refer to our Playground Maintenance Manual.