

IMPORTANT NOTES: Read First

(A) Use liquid thread lock (such as Loctite®) with all threaded hardware. **Important:** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.

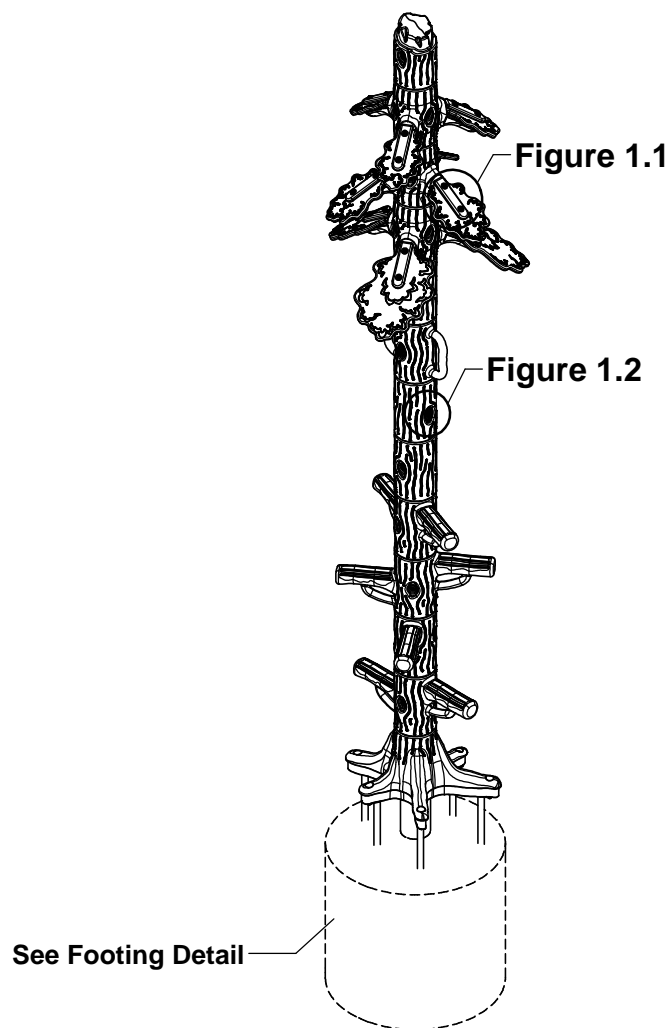
(B) Do not pour concrete until the equipment is completely assembled, leveled and plumbed. Concrete must be allowed to cure completely before using the equipment (at least 72 hours).

(C) The maximum distance from center of post footing to center of deck face is 21" or 34" between center of post footings. Additionally, all handles must point towards each other or towards a conjunctive deck.

(D) All gaps created (e.g. between post and tree top, between limb and deck, between limb and limb, etc.) must be greater than 9" [229mm].

(E) An appropriate energy absorbing safety surface is required under and around all playground equipment. Loose fill protective surfacing is shown only as an example for the purpose of this assembly instruction. Other surfacing material may vary in thickness and/or compression depths. See free publication - The Handbook for Public Playground Safety, Publication #325 at www.cpsc.gov for the surfacing appropriate for the fall height of the equipment or consult your surfacing supply representative.

FIGURE 1
Conifer Climber Pine



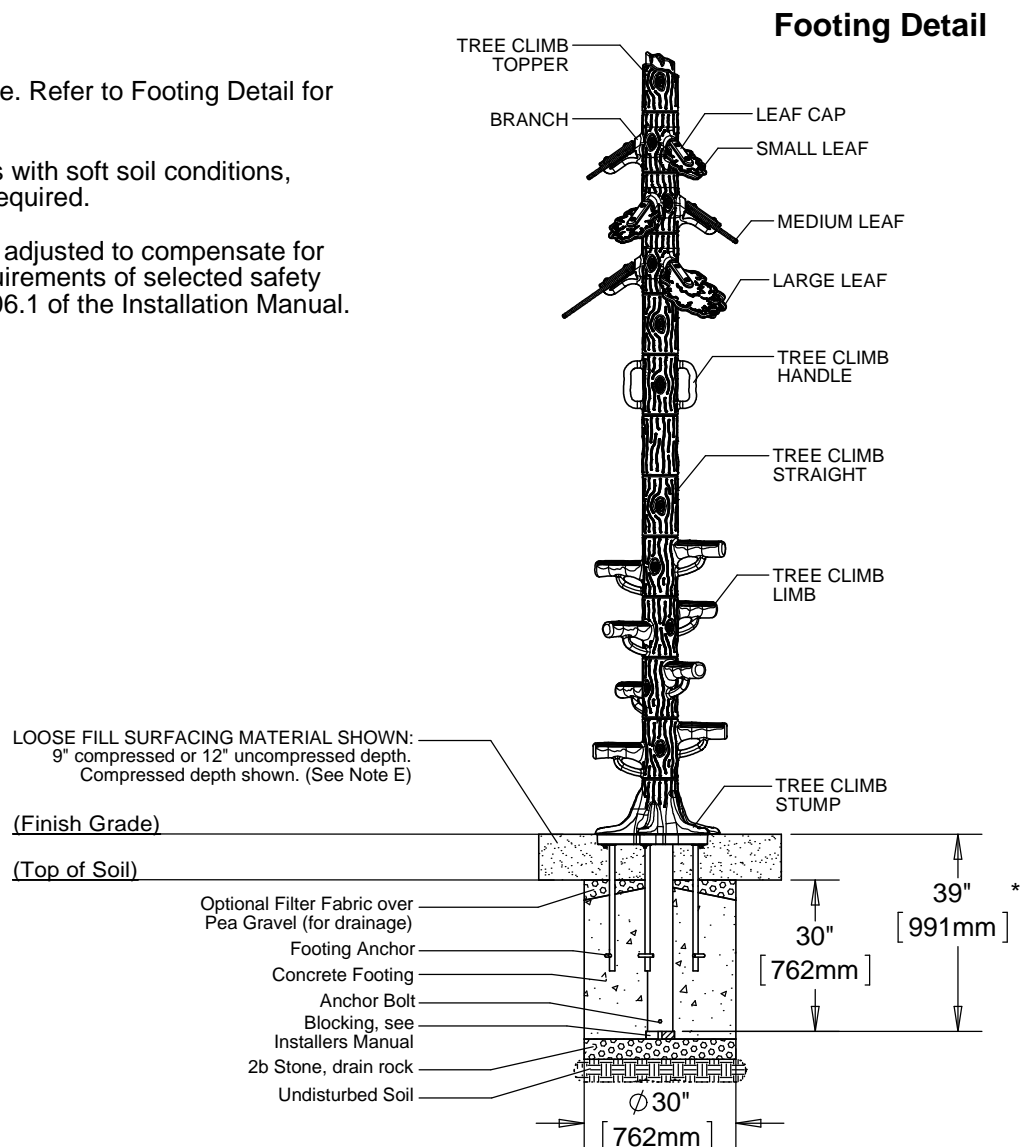
NOTE: 5' Conifer Climber Pine shown. Other configurations will vary slightly, but does not affect assembly.

Step 1

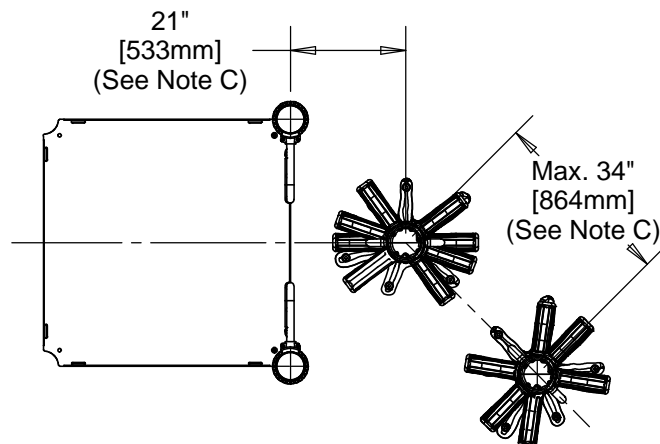
Dig (1) Ø 30" footing hole. Refer to Footing Detail for depth and details.

IMPORTANT: For areas with soft soil conditions, larger footings may be required.

* Footing depth must be adjusted to compensate for the depth/thickness requirements of selected safety surfacing. See Section 06.1 of the Installation Manual.



Top View Climber To Deck Orientation



Step 2

Attach Leaves to Branches as shown in Figure 1.1.
(See Note A)

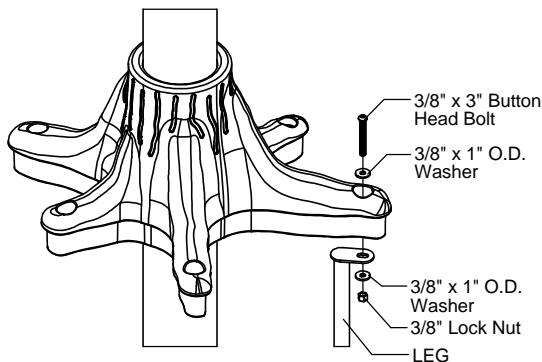


FIGURE 2

Step 5

Install Footing Pin to post and place into footing hole as shown in Figure 3. (See Notes A & B)

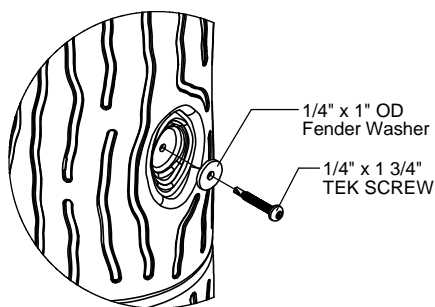


Figure 1.2

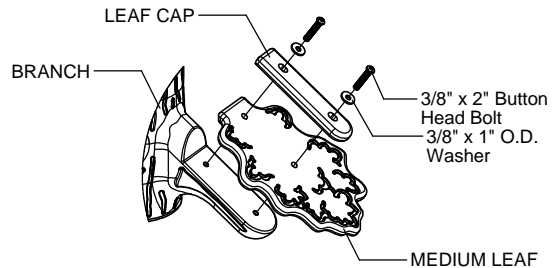


Figure 1.1

Step 3

Attach Legs to Stump Root as shown in Figure 2.
(See Note A)

Step 4

Refer to Footing Detail for order and place Tree Climb Stump, Limbs, Straights, Handle, Branches and Topper onto post.

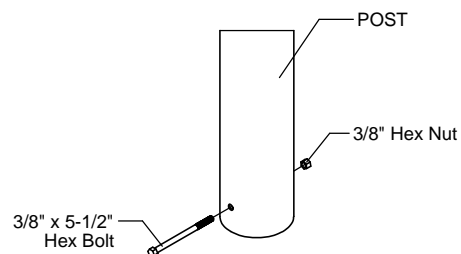


FIGURE 3

Step 6

Orient Handle and Limbs as desired and secure Tree Climb components to post as shown in Figure 1.2. (See Notes C & D)

Step 7

Fully tighten all fasteners according to the "TIGHTENING TORQUE FOR HARDWARE" section of the Installation Manual.

Step 8

Plumb and level entire component. Pour concrete into footing hole. Allow at least 72 hours to cure before using this equipment. (See Note B)

Step 9

Place required protective surfacing under and around Conifer Climber Pine. (See Note E)

CONIFER CLIMBER PINE INSTALLATION INSTRUCTIONS

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Parts List

24" CONIFER CLIMBER PINE

Part #	DESCRIPTION	QTY.
DF-0014	Roto Tree Climb Handle	1
DF-0015	Roto Tree Climb Limb	1
DF-0016	Roto Tree Climb Stump	1
DF-0017	Roto Tree Climb Straight	3
DF-0018	Roto Tree Climb Branch	3
DF-0019	Roto Tree Climb Topper	1
EE-0381	Tree Climber Leaf	3
EE-0381-M	Tree Climber Leaf - Medium	3
EE-0381-S	Tree Climber Leaf - Small	3
EF-0246	Tree Climber Leaf Cap	9
FS-1849-LEG	Tree Root Leg	6
JF-1013	156" R5 Post	1
9103092-TR	Bolt Button Head 3/8" x 2"	18
9103132	Bolt Button Head 3/8" x 3"	6
9123231	Bolt Hex 3/8" x 5-1/2"	1
9271082-TR	1/4" x 1 3/4" Tek Screw	21
9321052-THK	Washer Fender 1/4" x 1" OD x .125" thk	21
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	30
9413002	Nut Lock 3/8"	6
9483602	Nut Hex 3/8"	1

36" CONIFER CLIMBER PINE

Part #	DESCRIPTION	QTY.
DF-0014	Roto Tree Climb Handle	1
DF-0015	Roto Tree Climb Limb	2
DF-0016	Roto Tree Climb Stump	1
DF-0017	Roto Tree Climb Straight	3
DF-0018	Roto Tree Climb Branch	3
DF-0019	Roto Tree Climb Topper	1
EE-0381	Tree Climber Leaf	3
EE-0381-M	Tree Climber Leaf - Medium	3
EE-0381-S	Tree Climber Leaf - Small	3
EF-0246	Tree Climber Leaf Cap	9
FS-1849-LEG	Tree Root Leg	6
JF-1014	168" R5 Post	1
9103092-TR	Bolt Button Head 3/8" x 2"	18
9103132	Bolt Button Head 3/8" x 3"	6
9123231	Bolt Hex 3/8" x 5-1/2"	1
9271082-TR	1/4" x 1 3/4" Tek Screw	23
9321052-THK	Washer Fender 1/4" x 1" OD x .125" thk	23
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	30
9413002	Nut Lock 3/8"	6
9483602	Nut Hex 3/8"	1

48" CONIFER CLIMBER PINE

Part #	DESCRIPTION	QTY.
DF-0014	Roto Tree Climb Handle	1
DF-0015	Roto Tree Climb Limb	3
DF-0016	Roto Tree Climb Stump	1
DF-0017	Roto Tree Climb Straight	3
DF-0018	Roto Tree Climb Branch	3
DF-0019	Roto Tree Climb Topper	1
EE-0381	Tree Climber Leaf	3
EE-0381-M	Tree Climber Leaf - Medium	3
EE-0381-S	Tree Climber Leaf - Small	3
EF-0246	Tree Climber Leaf Cap	9
FS-1849-LEG	Tree Root Leg	6
JF-1015	180" R5 Post	1
9103092-TR	Bolt Button Head 3/8" x 2"	18
9103132	Bolt Button Head 3/8" x 3"	6
9123231	Bolt Hex 3/8" x 5-1/2"	1
9271082-TR	1/4" x 1 3/4" Tek Screw	25
9321052-THK	Washer Fender 1/4" x 1" OD x .125" thk	25
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	30
9413002	Nut Lock 3/8"	6
9483602	Nut Hex 3/8"	1

60" CONIFER CLIMBER PINE

Part #	DESCRIPTION	QTY.
DF-0014	Roto Tree Climb Handle	1
DF-0015	Roto Tree Climb Limb	4
DF-0016	Roto Tree Climb Stump	1
DF-0017	Roto Tree Climb Straight	3
DF-0018	Roto Tree Climb Branch	3
DF-0019	Roto Tree Climb Topper	1
EE-0381	Tree Climber Leaf	3
EE-0381-M	Tree Climber Leaf - Medium	3
EE-0381-S	Tree Climber Leaf - Small	3
EF-0246	Tree Climber Leaf Cap	9
FS-1849-LEG	Tree Root Leg	6
JF-1016	192" R5 Post	1
9103092-TR	Bolt Button Head 3/8" x 2"	18
9103132	Bolt Button Head 3/8" x 3"	6
9123231	Bolt Hex 3/8" x 5-1/2"	1
9271082-TR	1/4" x 1 3/4" Tek Screw	27
9321052-THK	Washer Fender 1/4" x 1" OD x .125" thk	27
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	30
9413002	Nut Lock 3/8"	6
9483602	Nut Hex 3/8"	1



Manufactured by Krauss Craft, Inc.
www.playcraftsystems.com

For Customer Service Call
800.333.8519 (U.S.A.) or
541.955.9199 (International)

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Parts List

72" CONIFER CLIMBER PINE		
Part #	DESCRIPTION	QTY.
DF-0014	Roto Tree Climb Handle	1
DF-0015	Roto Tree Climb Limb	5
DF-0016	Roto Tree Climb Stump	1
DF-0017	Roto Tree Climb Straight	3
DF-0018	Roto Tree Climb Branch	3
DF-0019	Roto Tree Climb Topper	1
EE-0381	Tree Climber Leaf	3
EE-0381-M	Tree Climber Leaf - Medium	3
EE-0381-S	Tree Climber Leaf - Small	3
EF-0246	Tree Climber Leaf Cap	9
FS-1849-LEG	Tree Root Leg	6
JF-1017	204" R5 Post	1
9103092-TR	Bolt Button Head 3/8" x 2"	18
9103132	Bolt Button Head 3/8" x 3"	6
9123231	Bolt Hex 3/8" x 5-1/2"	1
9271082-TR	1/4" x 1 3/4" Tek Screw	29
9321052-THK	Washer Fender 1/4" x 1" OD x .125" thk	29
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	30
9413002	Nut Lock 3/8"	6
9483602	Nut Hex 3/8"	1

Specifications

TREE ROOT LEG:

Shall be fabricated using 1.029" O.D. steel tubing with welded 10 gauge steel plate and 5/8" round bar. The Tree Root Leg shall have a multi-stage baked-on powder coat finish.

ROTO TREE CLIMB HANDLE, LIMB, STUMP, STRAIGHT, BRANCH & TOPPER:

Shall be constructed of UV-stabilized, rotationally molded, linear, low density polyethylene with an average wall thickness of .250".

TREE CAP & LEAVES:

Shall be made from high density 3/4" sheet plastic specially formulated for optimum UV stability and color retention.

HARDWARE:

Shall be stainless steel, zinc/nickel plated or galvanized as required to resist rust and corrosion.

Maintenance

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately. For general maintenance please refer to our Playground Maintenance Manual.



Manufactured by Krauss Craft, Inc.
www.playcraftsystems.com

For Customer Service Call
800.333.8519 (U.S.A.) or
541.955.9199 (International)

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