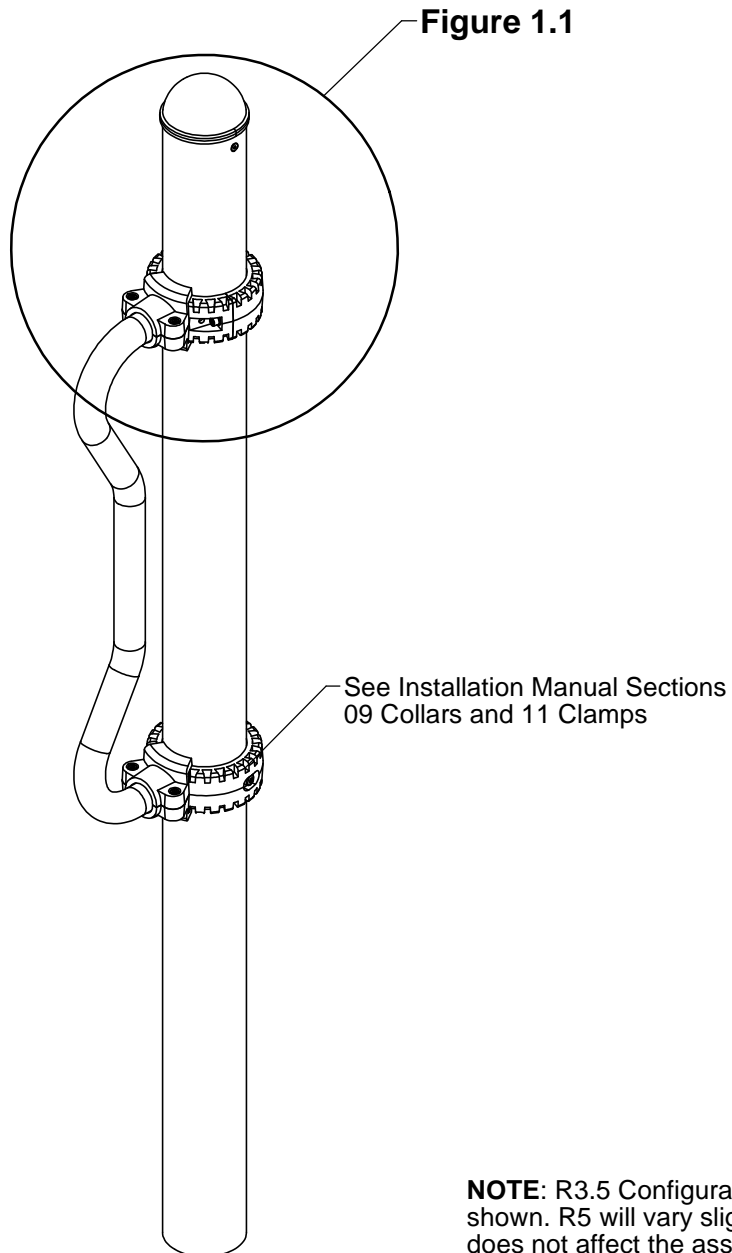


## IMPORTANT NOTES: Read First

(A) Use liquid thread lock (such as Loctite®) with all threaded hardware. **Important:** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.

(B) Refer to Installation Manual for 09 Collars and 11 Socket Clamps assembly instructions.

**FIGURE 1**  
Curved Post Handle



**NOTE:** R3.5 Configuration shown. R5 will vary slightly, but does not affect the assembly.

## Step 1

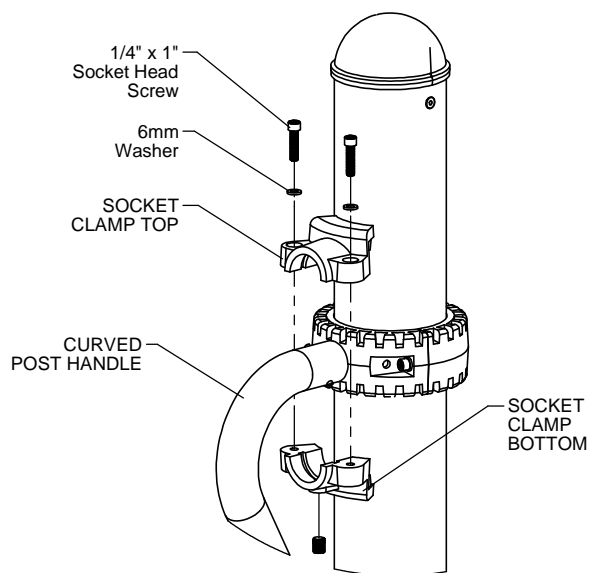
Locate collars at height shown in Side Elevation.  
(See Note B).

## Step 2

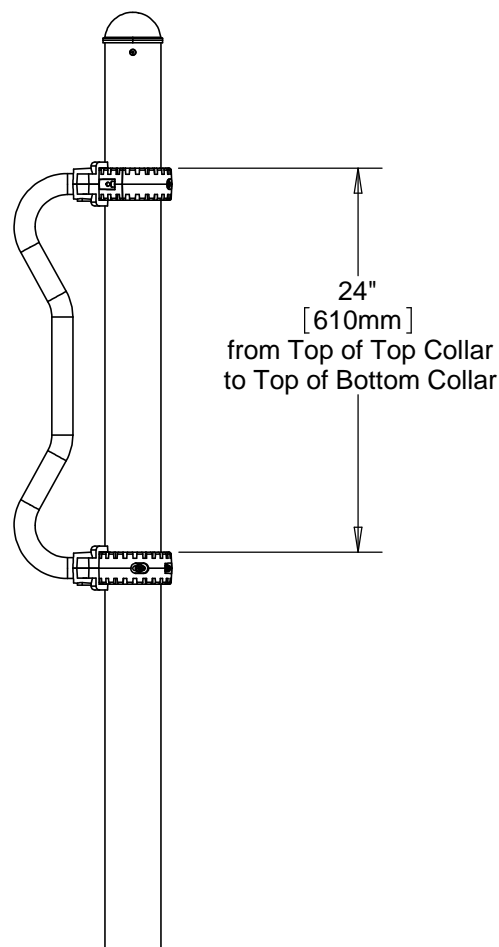
Attach Curved Post Handle to collars as shown in Figure 1.1. (See Notes A & B)

## Step 3

Fully tighten all fasteners according to the "TIGHTENING TORQUE FOR HARDWARE" section of the Installation Manual.



**Figure 1.1**



**SIDE ELEVATION**

## R3.5 Parts List

Part #	DESCRIPTION	QTY.
HS-1001-R35	Socket Clamp Set R3.5	2
FS-1313	Curved Post Handle	1

## R5 Parts List

Part #	DESCRIPTION	QTY.
HS-1001-R5	Socket Clamp Set R5	2
FS-1313	Curved Post Handle	1

## Specifications

### CURVED POST HANDLE:

Shall be 1.315" O.D. 12 gauge steel tubing. Handle shall have a multi-stage baked-on powder coat finish.

## Maintenance

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately. For general maintenance please refer to our Playground Maintenance Manual.



Manufactured by Krauss Craft, Inc.  
www.playcraftsystems.com

For Customer Service Call  
800.333.8519 (U.S.A.) or  
541.955.9199 (International)

**Rev A**  
**7/12/2010**