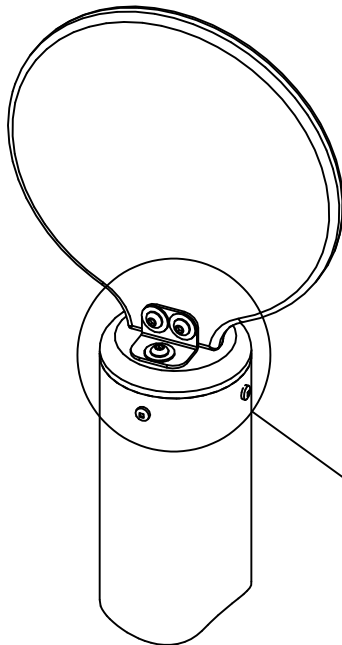
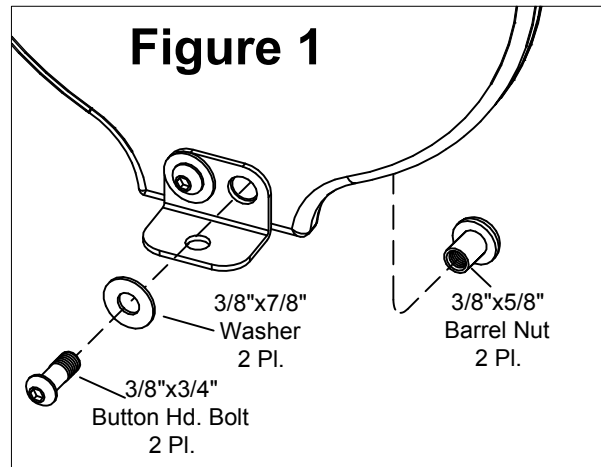


Assembly View



See Figures
1, 2, & 3

Figure 1

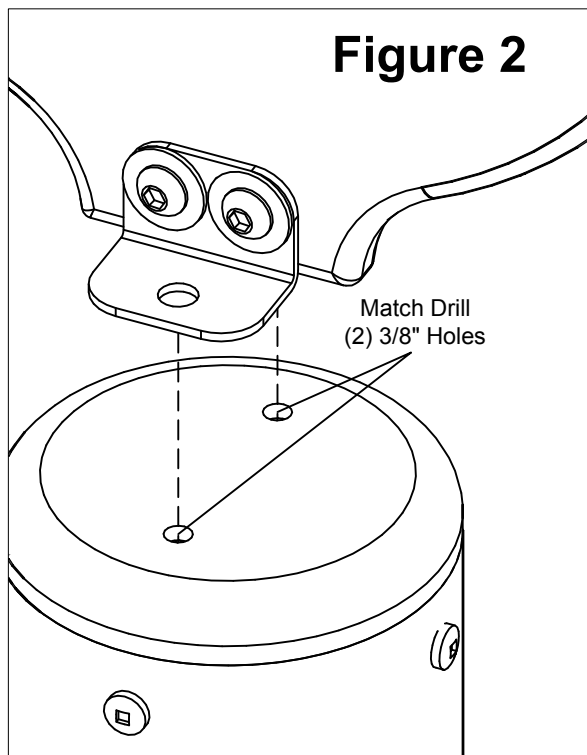


Medallion

3/8"x1-1/4"
Button Hd. Bolt
2 Pl.

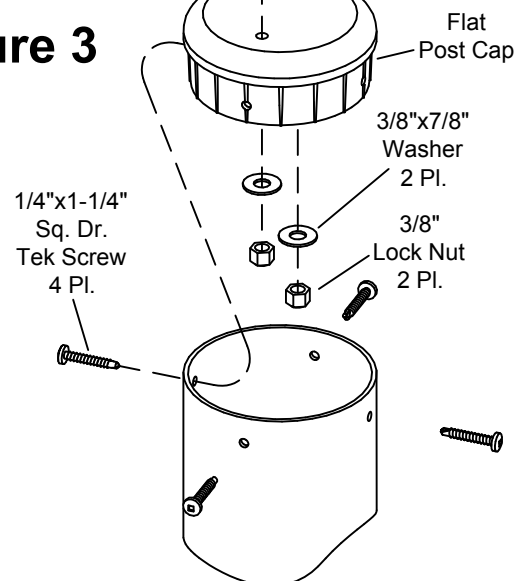
3/8"x7/8"
Washer
2 Pl.

Figure 2



Match Drill
(2) 3/8" Holes

Figure 3



Parts List

<u>QTY.</u>	<u>DESCRIPTION</u>	<u>PART #</u>
1	Medallion	Varies
2	R5 Medallion Bracket 2	7184
2	3/8"x3/4" Button Hd. Bolts	9103032-TR
2	3/8"x1-1/4" Button Hd. Bolts	9103062-TR
4	1/4"x1-1/4" Sq. Dr. Tek Screws	9271060
6	3/8"x7/8" Washers	9333042
2	1/2" SAE Washers	9345002
2	3/8" Lock Nuts	9413002
2	3/8"x5/8" Barrel Nuts	9443022-TR

Installation

Notes:

(A) Some parts and/or hardware may be preassembled.

(B) Use liquid thread lock (such as Loctite) with all threaded hardware. **Important:** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.

Step 1.

Attach the Medallion to the post as shown in the Assembly View. **IMPORTANT:** In order to correctly attach the Medallion to the Post, you must match drill pilot holes in the R5 Flat Post Cap for the 3/8"x1-1/4" Button Hd. Bolts (See Figure 3).

Step 2.

Fully tighten all fasteners.

Specifications

MEDALLION:

Shall be made from 3/4" Plastic Laminate.

HARDWARE:

Shall be stainless steel as required to resist rust and corrosion.

Maintenance

Periodically tighten all screws, bolts and nuts.
A periodic inspection of all parts is necessary.
If a part is broken or worn, replace immediately.