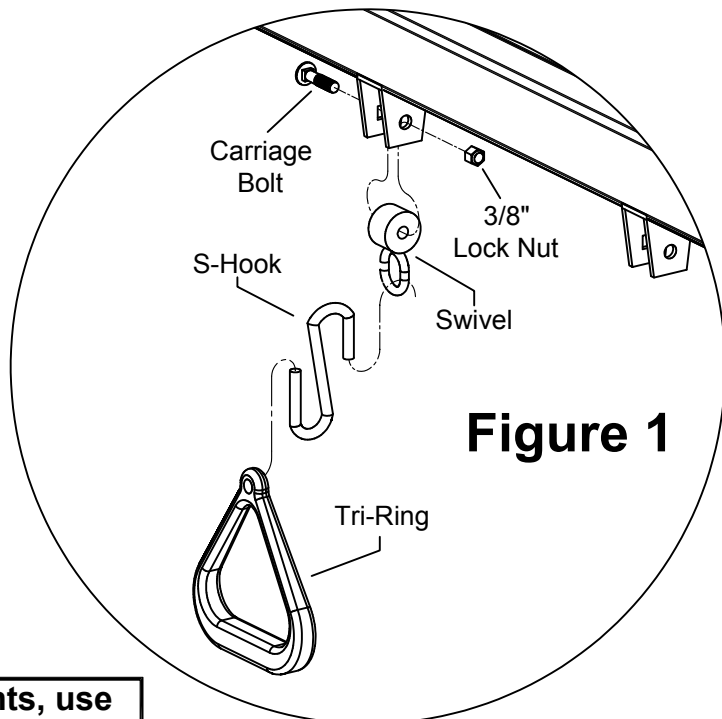
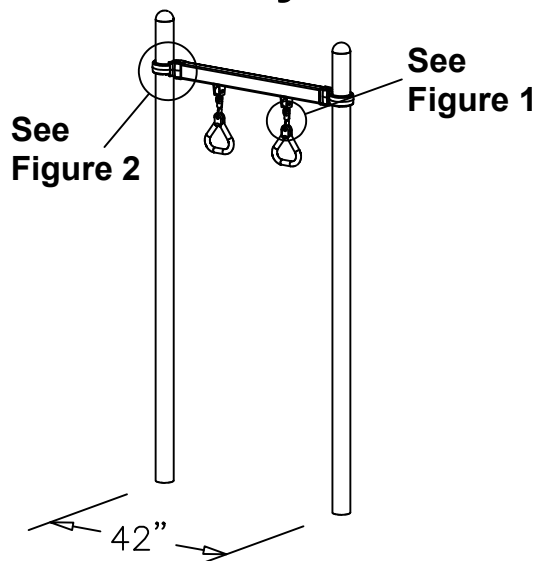
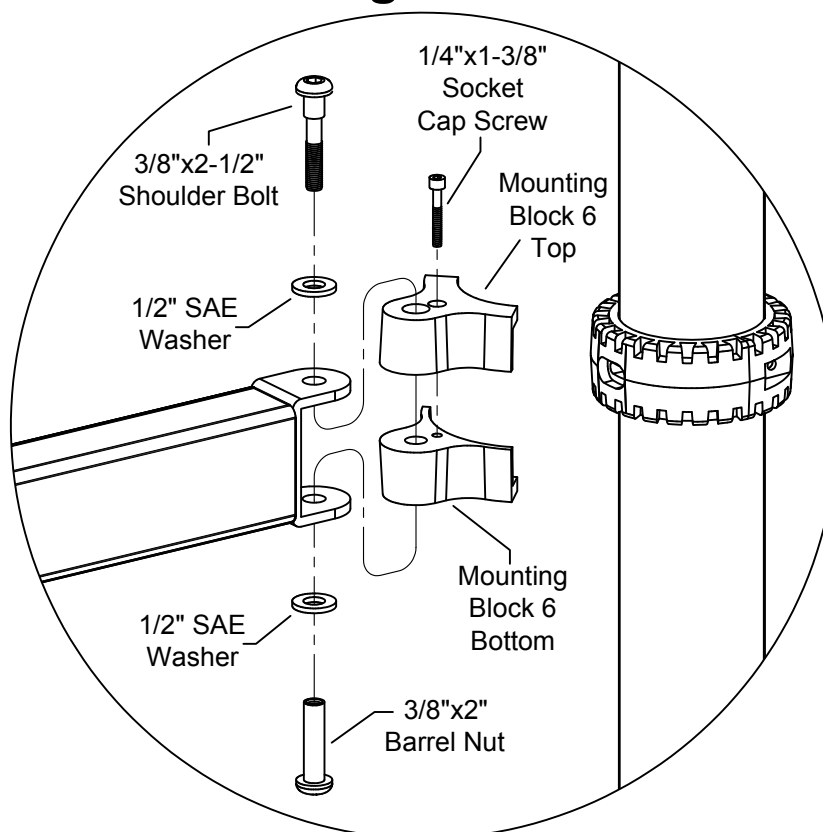


Assembly View



WARNING! On Overhead Events, use Mounting Block 6 ONLY!

Figure 2



Parts List

<u>QTY.</u>	<u>DESCRIPTION</u>	<u>PART #</u>
1	Ring Pull-Up Beam	FS-1936-R35
2	Mounting Block 6 Top	8125
2	Mounting Block 6 Bottom	8127
2	Tri-Rings	411013
2	S-Hooks	450383
2	Swing Hanger w/ Nut & Bolt	471002
2	3/8"x2-1/2" Shoulder Bolts	9143111-TR
2	1/4"x1-3/8" Socket Cap Screws	9281062-5
4	1/2" SAE Washers	9345002
2	3/8"x2" Barrel Nuts	9443092-TR

Specifications

RING PULL-UP:

Support beam shall be 1-1/2" x 3" tubing designed to attach complete unit to upright posts. Rings are attached to center support. All steel parts are powder coated as specified.

MOUNTING BLOCKS:

Shall be two-part and precision die-cast from a high strength aluminum alloy. Finished with a baked on powder coating.

HARDWARE:

Shall be zinc/nickel plated, galvanized or stainless steel as required to resist rust and corrosion.

Maintenance

Periodically tighten all screws, bolts and nuts.
A periodic inspection of all parts is necessary.
If a part is broken or worn, replace immediately.

Installation

Notes:

(A) Install support beam at desired height. Maximum Heights vary by age and should not exceed the following:

Age 2-5: 60" Maximum Reach

Age 5-12: 84" Maximum Reach

(B) Use liquid thread lock (Such as Loctite) on all threaded hardware that does not include self-locking nuts.

Step 1.

Locate and mark the position of all collars on each post. Refer to page R3.5-09 for collar assembly.

Step 2.

Attach the Rings to the Ring Pull-Up Beam using the hardware shown in Figure 1.

Step 3.

Place Mounting Blocks on collars and secure using 1/4"x1-3/8" Socket Cap Screws as shown in Figure 2.

Step 4.

Attach the Ring Pull-Up Beam to the Mounting Blocks as shown in Figure 2.

Step 5.

Fully tighten all fasteners.