

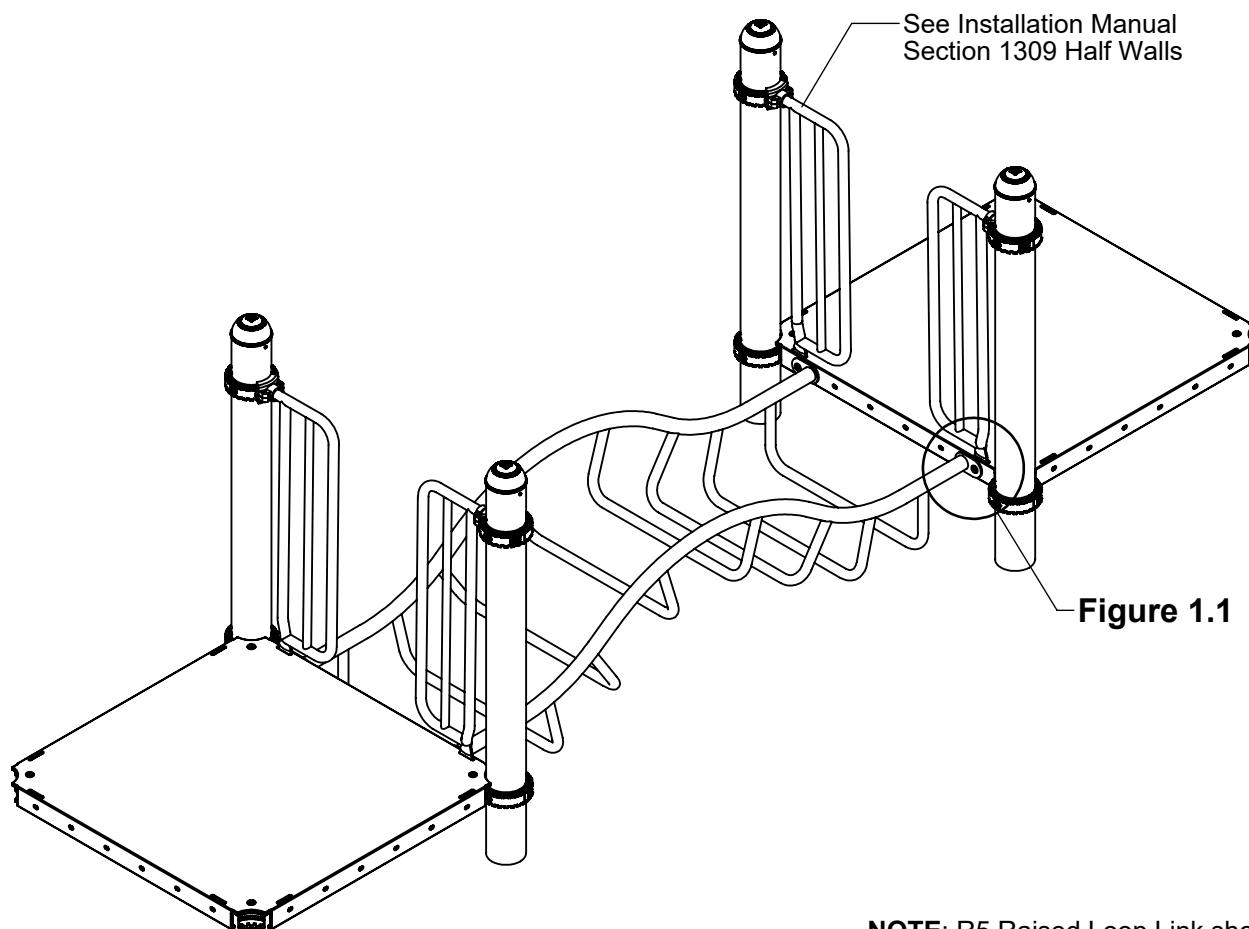
## IMPORTANT NOTES: Read First

(A) Use liquid thread lock (such as Loctite®) with all threaded hardware. **Important:** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.

(B) Refer to Installation Manual for 1309 Half Wall installation instructions.

(C) An appropriate energy absorbing safety surface is required under and around all playground equipment. Loose fill protective surfacing is shown only as an example for the purpose of this assembly instruction. Other surfacing material may vary in thickness and/or compression depths. See free publication - The Handbook for Public Playground Safety, Publication #325 at [www.cpsc.gov](http://www.cpsc.gov) for the surfacing appropriate for the fall height of the equipment or consult your surfacing supply representative.

**FIGURE 1**  
Raised Loop Link



**NOTE:** R5 Raised Loop Link shown. Other configurations will vary slightly, but does not affect assembly.

## Step 1

Attach Half Walls to post. Attach Raised Loop Link to deck as shown in Figure 1.1. (See Notes A & B)

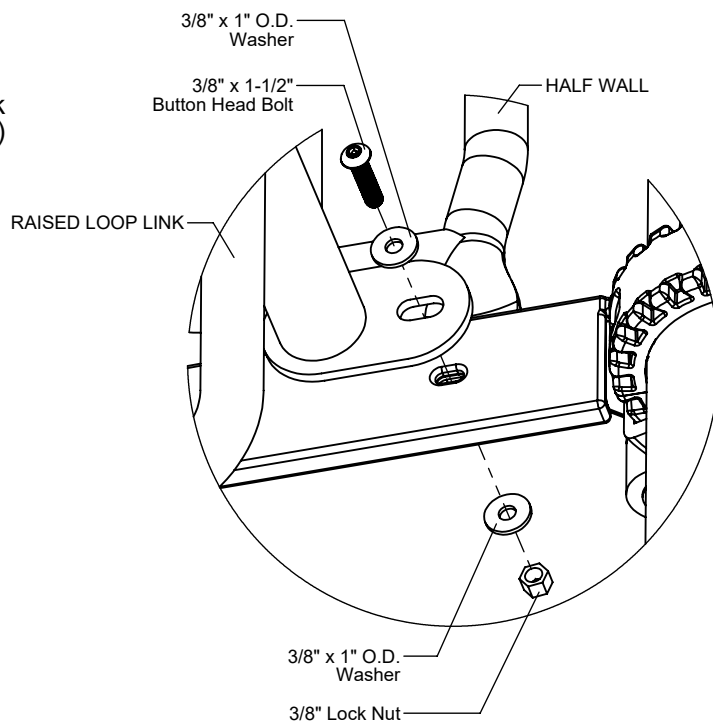
**NOTE:** Use (4) 3/8" x 1-1/2" Button Head Bolts included with Raised Loop Link.

## Step 2

Fully tighten all fasteners according to the "TIGHTENING TORQUE FOR HARDWARE" section of the Installation Manual.

## Step 3

Place required protective surfacing under and around Raised Loop Link. (See Note C)



**Figure 1.1**

## R3.5 Parts List

Part #	DESCRIPTION	QTY.
FS-1515-R35	Raised Loop Link 84 R3.5	1
9103072-TR	Bolt Button Head 3/8" x 1-1/2"	4
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	8
9413002	Nut Lock 3/8"	4

## R5 Parts List

Part #	DESCRIPTION	QTY.
FS-1515-R5	Raised Loop Link 90 R5	1
9103072-TR	Bolt Button Head 3/8" x 1-1/2"	4
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	8
9413002	Nut Lock 3/8"	4

## Specifications

### RAISED LOOP LINK:

Shall be fabricated using 1.900" O.D. 11 gauge steel side rails with welded 1.315" O.D. 12 gauge steel loops and 1/4" thick steel mounting plates. The Raised Loop Link shall have a multi-stage baked-on powder coat finish.

### HARDWARE:

Shall be stainless steel, zinc/nickel plated or galvanized as required to resist rust and corrosion.

## Maintenance

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately. For general maintenance please refer to our Playground Maintenance Manual.