

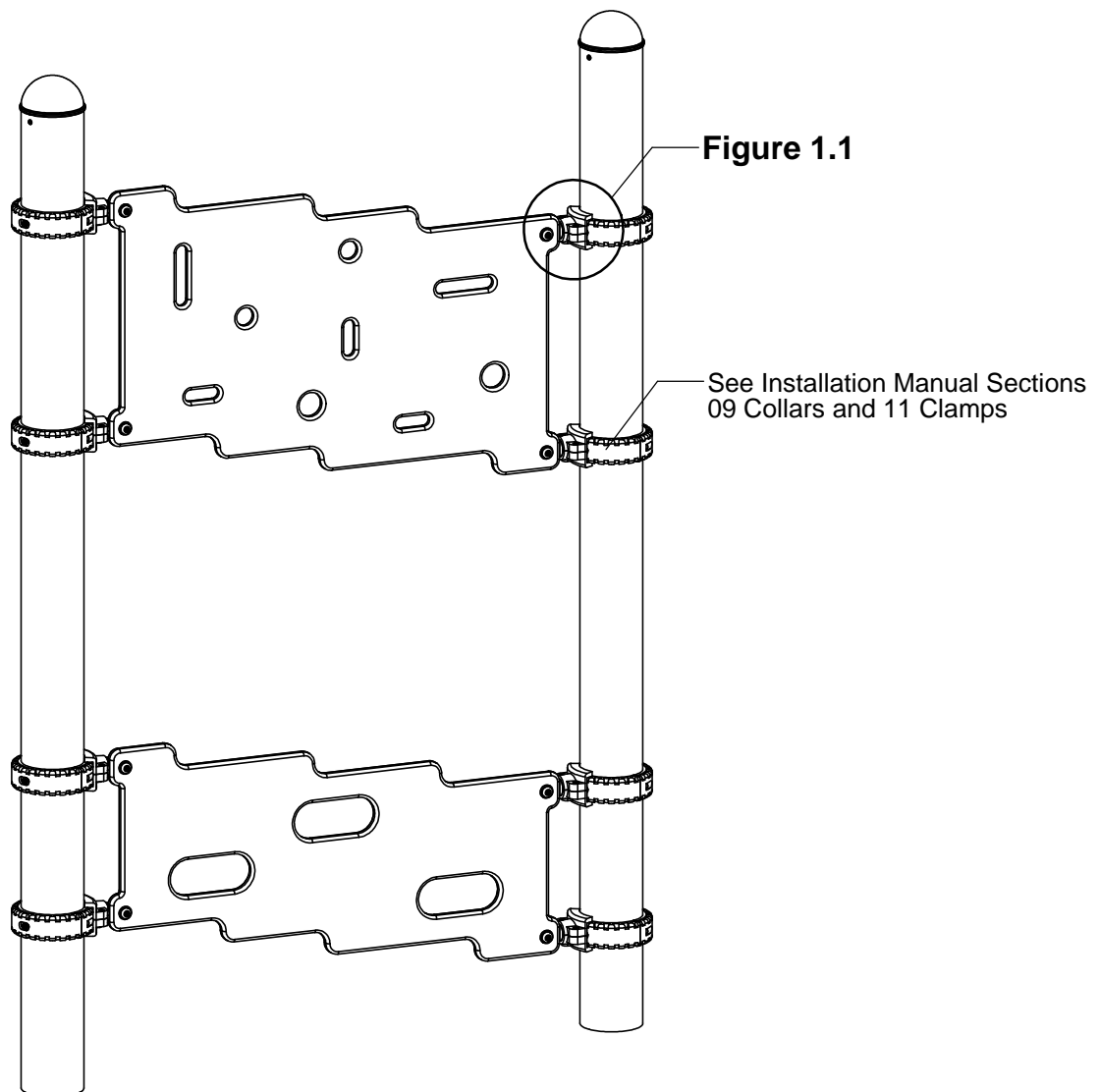
## IMPORTANT NOTES: Read First

(A) Use liquid thread lock (such as Loctite®) with all threaded hardware. **Important:** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.

(B) Refer to Installation Manual for 09 Collars and 11 Socket Clamps assembly instructions.

(C) Use appropriate compliant protective surfacing and adjust footing depths accordingly. See free publication - The Handbook for Public Playground Safety, Publication #325 at [www.CPSC.gov](http://www.CPSC.gov) for the surfacing appropriate for the fall height of the equipment or consult your surfacing supply representative.

**FIGURE 1**  
Climb Wall Traverse



**NOTE:** R5 Climbe Wall Traverse shown. Other configurations will vary slightly, but does not affect assembly.

## Step 1

Locate and attach collars at heights given in Collar Layout.  
(See Note B)

\* Height given is from top of collar to top of collar.

\*\* Maximum height given is from finish grade to top of collar.

**NOTE:** Distance between collars must be greater than 14" [356mm] and less than 28" [711mm].

### Collar Layout

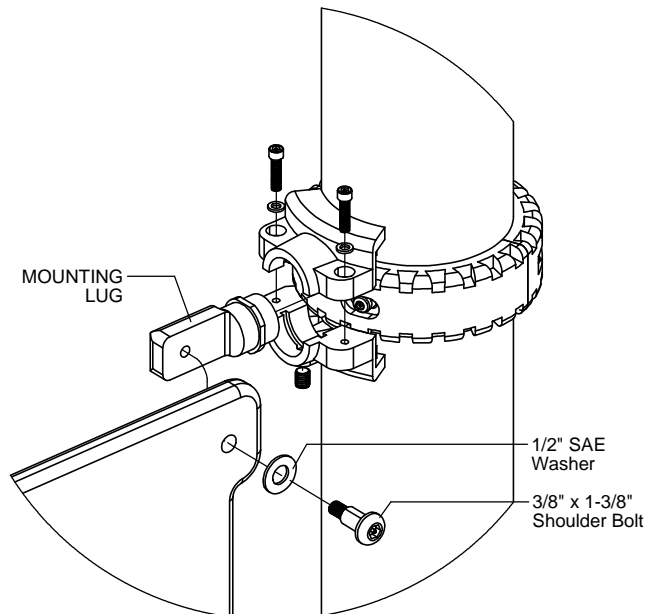
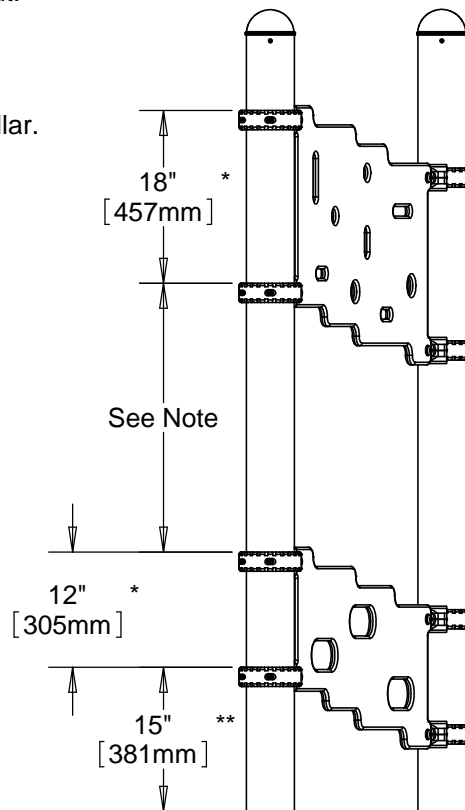


Figure 1.1

## Step 2

Attach Climb Wall Panels to collars as shown in Figure 1.1. (See Notes A & B)

## Step 3

Fully tighten all fasteners according to the "TIGHTENING TORQUE FOR HARDWARE" section of the Installation Manual.

## Step 4

Place appropriate compliant protective surfacing under and around Climb Wall Traverse.  
(See Note C)

## Parts List

R3.5 ASSEMBLY		
Part #	DESCRIPTION	QTY
EE-4071	Climb Panel #1	1
EE-4072	Climb Panel #2	1
GG-8113	Mounting Lug R3.5	8
HS-1001-R35	Socket Clamp Set R3.5	8
9143062-TR	Bolt Shoulder 3/8" x 1-3/8" BH	8
9345002	Washer Flat SAE 1/2"	8

R5 ASSEMBLY		
Part #	DESCRIPTION	QTY
EE-4071	Climb Panel #1	1
EE-4072	Climb Panel #2	1
GF-7007	Mounting Lug R5	8
HS-1001-R5	Socket Clamp Set R5	8
9143062-TR	Bolt Shoulder 3/8" x 1-3/8" BH	8
9345002	Washer Flat SAE 1/2"	8

R5 CANADA ASSEMBLY		
Part #	DESCRIPTION	QTY
EE-4071	Climb Panel #1	1
EE-4072	Climb Panel #2	1
GG-8113	Mounting Lug R3.5	8
HS-1001-R5	Socket Clamp Set R5	8
9143062-TR	Bolt Shoulder 3/8" x 1-3/8" BH	8
9345002	Washer Flat SAE 1/2"	8

## Specifications

**CLIMB PANEL:**

Shall be made from high density 3/4" thick hot extruded polyethylene sheet plastic specially formulated for optimum UV stability and color retention.

**MOUNTING LUGS:**

Shall be precision die-cast from a high-strength aluminum alloy. The Mounting Lugs have a multi-stage baked-on powder coat finish.

**SOCKET CLAMPS:**

Shall be two-part and precision die-cast from a high strength aluminum alloy. The Socket Clamps have a multi-stage baked-on powder coat finish.

**HARDWARE:**

Shall be stainless steel, zinc/nickel plated or galvanized as required to resist rust and corrosion.

## Maintenance

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately. For general maintenance please refer to our Playground Maintenance Manual.



Manufactured by Krauss Craft, Inc.  
www.playcraftsystems.com

For Customer Service Call  
800.333.8519 (U.S.A.) or  
541.955.9199 (International)

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