

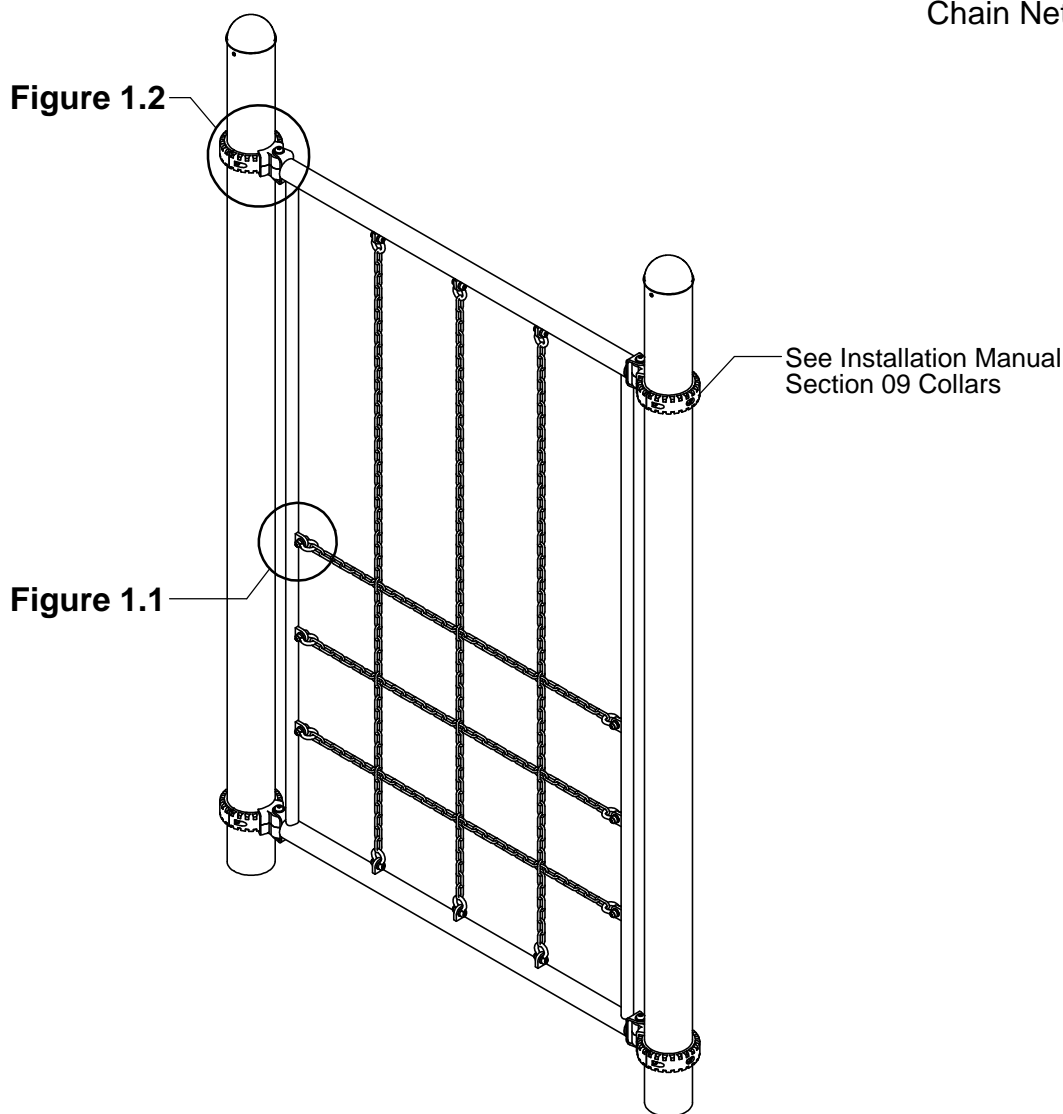
## IMPORTANT NOTES: Read First

(A) Use liquid thread lock (such as Loctite®) with all threaded hardware. **Important:** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.

(B) Refer to Installation Manual for 09 Collars assembly instructions.

(C) An appropriate energy absorbing safety surface is required under and around all playground equipment. Loose fill protective surfacing is shown only as an example for the purpose of this assembly instruction. Other surfacing material may vary in thickness and/or compression depths. See free publication - The Handbook for Public Playground Safety, Publication #325 at [www.cpsc.gov](http://www.cpsc.gov) for the surfacing appropriate for the fall height of the equipment or consult your surfacing supply representative.

**FIGURE 1**  
Chain Net Wall



**NOTE:** R5 Chain Net Wall shown.  
R3.5 will vary slightly, but does not  
affect assembly.

## Step 1

Locate and attach collars at height given in Collar Layout.  
(See Note B)

\* Height shown from top of collar to top of collar.

Collar Layout

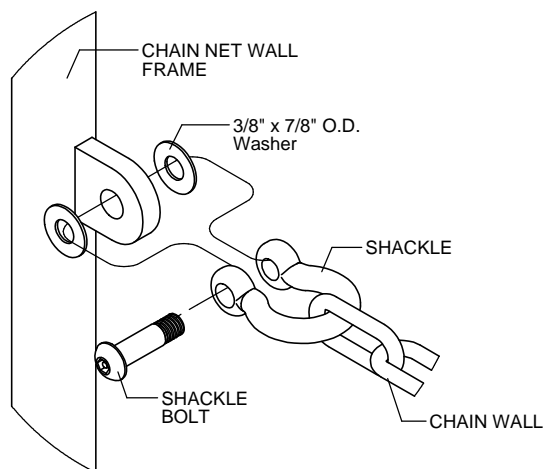
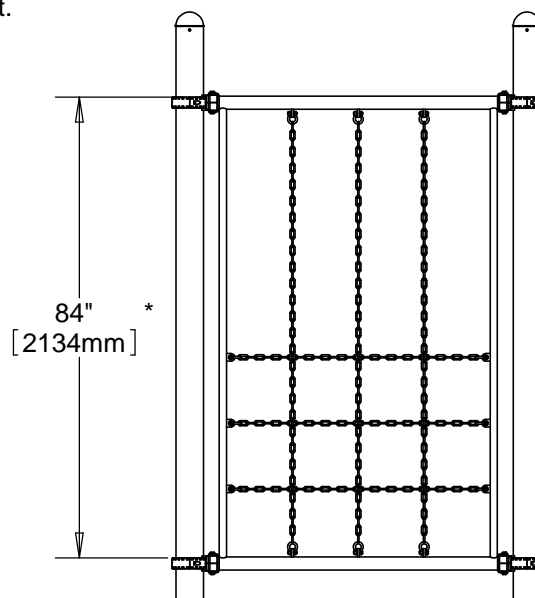


Figure 1.1

## Step 3

Attach Chain Net Wall Frame to collars as shown in Figure 1.2. (See Note A)

## Step 4

Fully tighten all fasteners according to the "TIGHTENING TORQUE FOR HARDWARE" section of the Installation Manual.

## Step 5

Place required protective surfacing under and around Chain Net Wall Assembly. (See Note C)

## Step 2 (Factory Assembled)

Attach Chain Wall to Chain Net Wall Frame as shown in Figure 1.1. (See Note A)

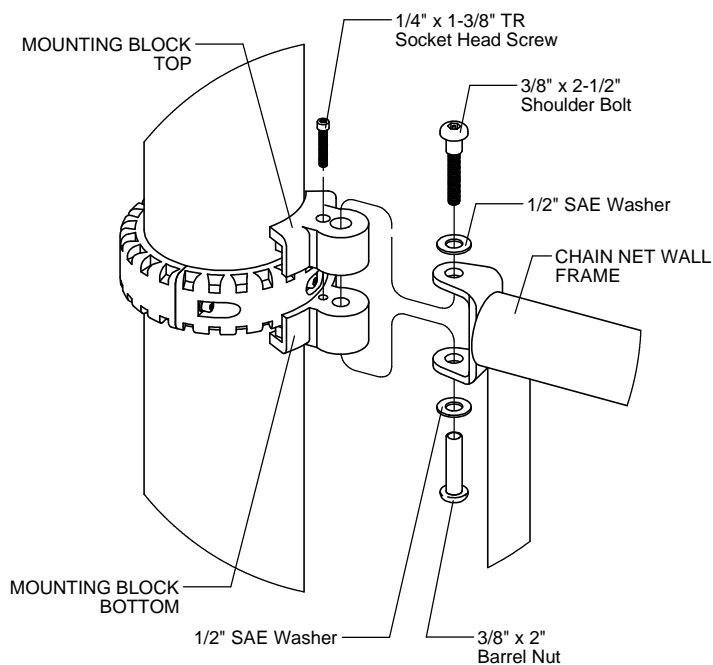


Figure 1.2

## Specifications

### CHAIN NET WALL FRAME:

Shall be fabricated using 2.375" O.D. 10 gauge steel tubing with welded 1.315" O.D. 12 gauge side rails. 3/8" thick steel tabs and 1/4" thick steel clevises shall be welded to rails. The Chain Net Wall Frame shall have a multi-stage baked-on powder coat finish.

### CHAIN WALL:

Shall be 5/0 galvanized low-carbon steel chain with silver shield finish. The Chain Wall shall be Play-Tuff™ coated.

### MOUNTING BLOCKS:

Shall be two-part and precision die-cast from a high strength aluminum alloy. The Mounting Blocks have a multi-stage baked-on powder coat finish.

### HARDWARE:

Shall be stainless steel, zinc/nickel plated or galvanized as required to resist rust and corrosion.

## Parts List

CHAIN NET WALL R3.5		
Part #	DESCRIPTION	QTY
GG-8110	Mounting Block 4 Top R3.5	4
GG-8111	Mounting Block 4 Bottom R3.5	4
9143112-TR	Bolt Shoulder 3/8" x 2-1/2" BH	4
9281062-5-TR	Screw Soc HD CS 1/4" x 1-3/8" TR	4
9345002	Washer Flat SAE 1/2"	8
9443092-TR	Nut Barrel 3/8" x 2" BH	4

CHAIN NET WALL R5		
Part #	DESCRIPTION	QTY
GF-7006-B	Mounting Block R5 Bottom	4
GF-7006-T	Mounting Block R5 Top	4
9143112-TR	Bolt Shoulder 3/8" x 2-1/2" BH	4
9281062-5-TR	Screw Soc HD CS 1/4" x 1-3/8" TR	4
9345002	Washer Flat SAE 1/2"	8
9443092-TR	Nut Barrel 3/8" x 2" BH	4

## Assembled Parts List

Part #	DESCRIPTION	QTY
FS-1950	Chain Net Wall Frame	1
HE-4287	Chain Wall	1
451161-SS	Swing Shackle - Stainless Steel	12
9333042	Washer Flat 3/8" x 7/8" O.D.	24

## Maintenance

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately. For general maintenance please refer to our Playground Maintenance Manual.



Manufactured by Krauss Craft, Inc.  
www.playcraftsystems.com

For Customer Service Call  
800.333.8519 (U.S.A.) or  
541.955.9199 (International)

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