

IMPORTANT NOTES: Read First

(A) Use liquid thread lock (such as Loctite®) with all threaded hardware. **Important:** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.

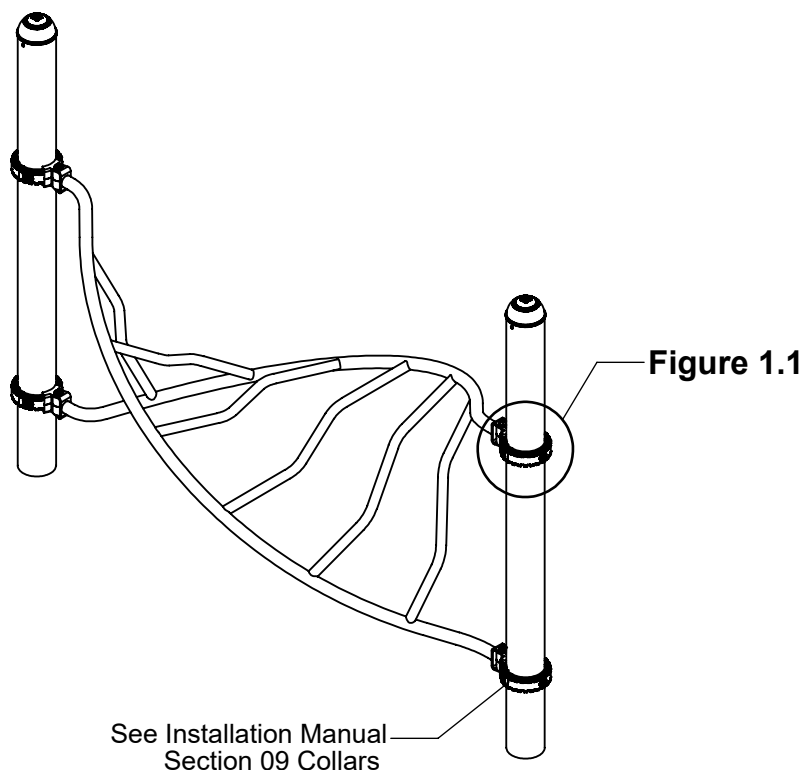
(B) **IMPORTANT:** For R3.5 Installation use Mounting Block 6 set.

(C) Refer to Installation Manual for 09 Collars and 1236 Erector Rock installation instructions.

(D) Caution must be given to toggle installation as parts may become fragile during insertion and final securing.

(E) An appropriate energy absorbing safety surface is required under and around all playground equipment. Loose fill protective surfacing is shown only as an example for the purpose of this assembly instruction. Other surfacing material may vary in thickness and/or compression depths. See free publication - The Handbook for Public Playground Safety, Publication #325 at www.cpsc.gov for the surfacing appropriate for the fall height of the equipment or consult your surfacing supply representative.

FIGURE 1
Twist Climber



NOTE: R5 Twist Climber shown.
Other configurations will vary slightly,
but does not affect assembly.

Step 1

Locate and attach collars at height shown in Elevation View. (See Notes B & C)

* Height shown from top of collar to top of collar.

NOTE: Twist Climber to Erector Rock shown. Does not affect assembly.

Elevation View

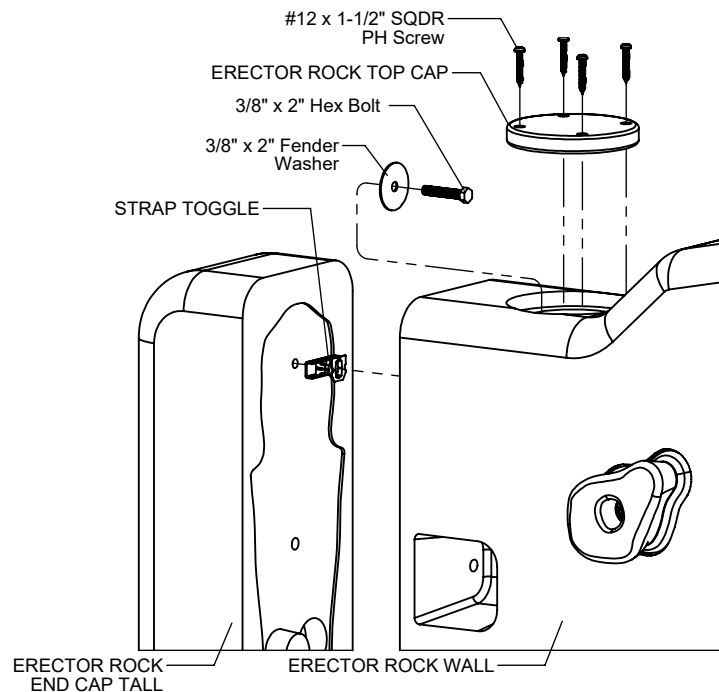
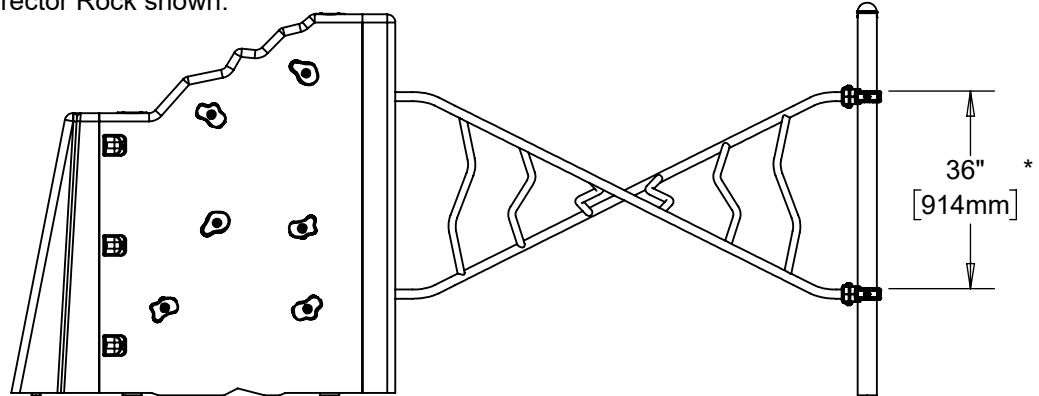


FIGURE 2

Step 2 (Factory Assembled) For Tall Slotted End Cap Only

Attach Erector Rock Slotted End Cap Tall to Erector Rock Wall as shown in Figure 2. (See Note D)

Step 3

For Climber To Cap Connection

Attach Twist Climber and Erector Rock Slotted End Cap to Erector Rock Wall as shown in Figure 3.
 (See Notes A & C)

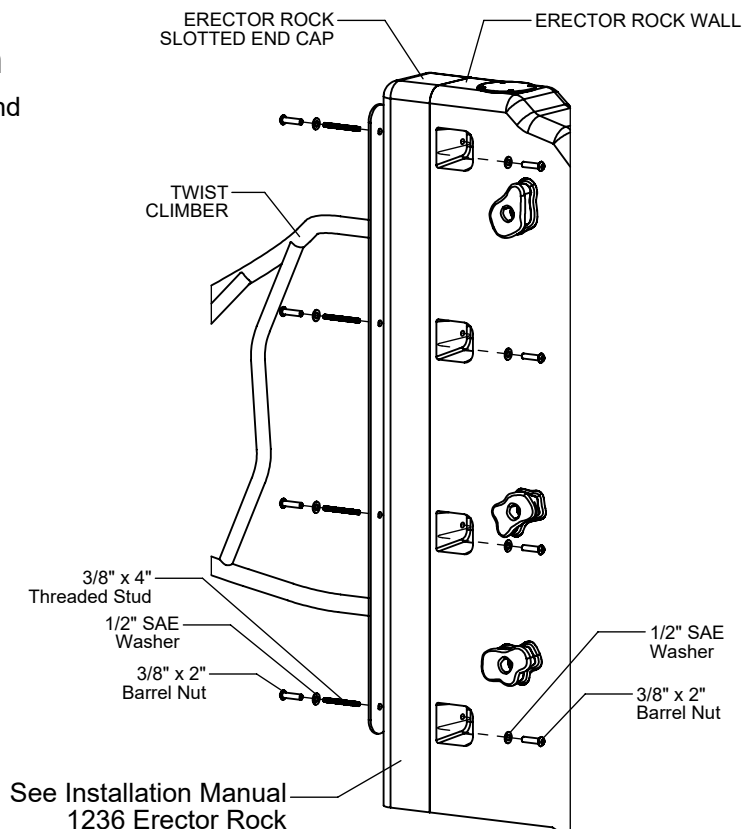


FIGURE 3

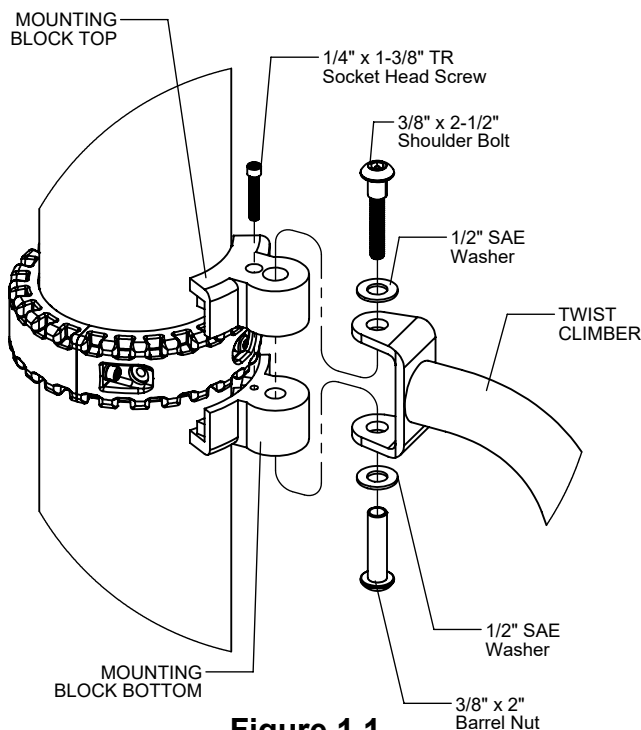


Figure 1.1

Step 4

For Climber To Post Connection

Attach Twist Climber to collars as shown in Figure 1.1. (See Notes A & B)

Step 5

Fully tighten all fasteners according to the "TIGHTENING TORQUE FOR HARDWARE" section of the Installation Manual.

Step 6

Place required protective surfacing under and around Twist Climber. (See Note E)

TWIST CLIMBER

INSTALLATION INSTRUCTIONS

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Parts List

R3.5 TWIST CLIMBER		
Part #	DESCRIPTION	QTY.
FS-1269-R35	Twist Climber R3.5 84"	1
GG-8125	Mounting Block 6 Top R3.5	4
GG-8127	Mounting Block 6 Bottom R3.5	4
9143112-TR	Bolt Shoulder 3/8" x 2-1/2" BH	4
9281062-5-TR	Screw Soc HD CS 1/4" x 1-3/8" TR	4
9345002	Washer Flat SAE 1/2"	8
9443092-TR	Nut Barrel 3/8" x 2" BH	4

R5 TWIST CLIMBER		
Part #	DESCRIPTION	QTY.
FS-1269-R5	Twist Climber R5 90"	1
GF-7006-B	Mounting Block R5 Bottom	4
GF-7006-T	Mounting Block R5 Top	4
9143112-TR	Bolt Shoulder 3/8" x 2-1/2" BH	4
9281062-5-TR	Screw Soc HD CS 1/4" x 1-3/8" TR	4
9345002	Washer Flat SAE 1/2"	8
9443092-TR	Nut Barrel 3/8" x 2" BH	4

R3.5 TWIST CLIMBER 1-ER		
Part #	DESCRIPTION	QTY.
FS-1269-1ER	Twist Climber 1-ER	1
GG-8125	Mounting Block 6 Top R3.5	2
GG-8127	Mounting Block 6 Bottom R3.5	2
9143112-TR	Bolt Shoulder 3/8" x 2-1/2" BH	2
9281062-5-TR	Screw Soc HD CS 1/4" x 1-3/8" TR	2
9345002	Washer Flat SAE 1/2"	4
9443092-TR	Nut Barrel 3/8" x 2" BH	2

TWIST CLIMBER 2-ER		
Part #	DESCRIPTION	QTY.
FS-1269-2ER	Twist Climber 2ER	1

ERECTOR ROCK END CAP MEDIUM		
Part #	DESCRIPTION	QTY.
DE-4629	Erector Rock End Cap Slotted Medium	1
581384	3/8" x 4" Threaded Stud	4
9345002	Washer Flat SAE 1/2"	8
9443092-TR	Nut Barrel 3/8" x 2" BH	8

ERECTOR ROCK END CAP SLOTTED TALL		
Part #	DESCRIPTION	QTY.
581384	3/8" x 4" Threaded Stud	4
9345002	Washer Flat SAE 1/2"	8
9443092-TR	Nut Barrel 3/8" x 2" BH	8

Assembled Parts List

ERECTOR ROCK END CAP SLOTTED TALL		
Part #	DESCRIPTION	QTY.
DE-4592	Erector Rock Top Cap	1
DE-4630	Erector Rock End Cap Slotted Tall	1
9123092	Bolt Hex 3/8 x 2"	1
9221272	Screw #12 x 1-1/2" SQDR PH	4
9323092	Washer Fender 3/8" x 2"	1
9643160	Strap Toggle 3/8"-16	1

Specifications

TWIST CLIMBER:

Shall be fabricated using 1.660" O.D. 11 gauge steel tubing with welded 1.315" O.D. 12 gauge steel rungs and 1/4" thick steel clevises. The Twist Climber shall have a multi-stage baked-on powder coat finish.

TWIST CLIMBER 1-ER:

Shall be fabricated using 1.660" O.D. 11 gauge steel tubing with welded 1.315" O.D. 12 gauge steel rungs, 1/4" thick steel mounting plate and 1/4" thick steel clevises. The Twist Climber 1-ER shall have a multi-stage baked-on powder coat finish.

TWIST CLIMBER 2-ER:

Shall be fabricated using 1.660" O.D. 11 gauge steel tubing with welded 1.315" O.D. 12 gauge steel rungs and 1/4" thick steel mounting plates. The Twist Climber 2-ER shall have a multi-stage baked-on powder coat finish.

ERECTOR ROCK END CAPS:

Shall be constructed of UV-stabilized, rotationally molded, linear, low density polyethylene with an average wall thickness of .250".

MOUNTING BLOCKS:

Shall be two-part and precision die-cast from a high strength aluminum alloy. The Mounting Blocks have a multi-stage baked-on powder coat finish.

HARDWARE:

Shall be stainless steel, zinc/nickel plated or galvanized as required to resist rust and corrosion.

Maintenance

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately. For general maintenance please refer to our Playground Maintenance Manual.



www.playcraftsystems.com
For Customer Service Call
800.333.8519 (U.S.A.) or 541.955.9199 (International)

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