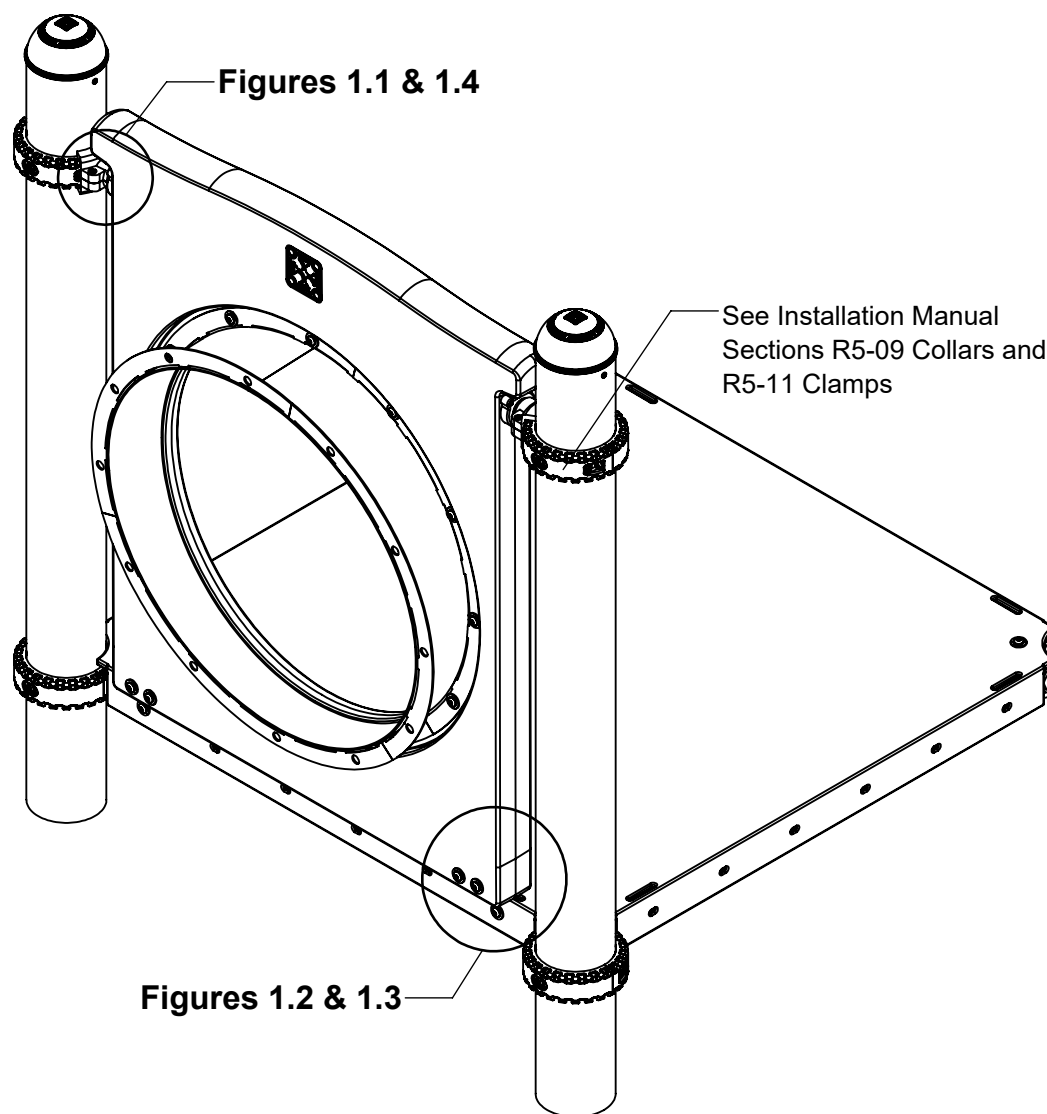


IMPORTANT NOTES: Read First

(A) Use liquid thread lock (such as Loctite®) with all threaded hardware. **Important:** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.

(B) Refer to Installation Manual for R5-09 Collars and R5-11 Socket Clamps installation instructions.

FIGURE 1
Portal Slide Entry R5



Step 1

Locate and attach collars at heights shown in Elevation View. (See Note B)

* Height shown from top of deck to top of collar.

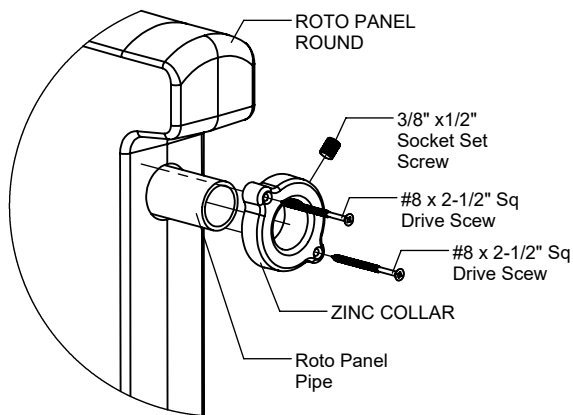
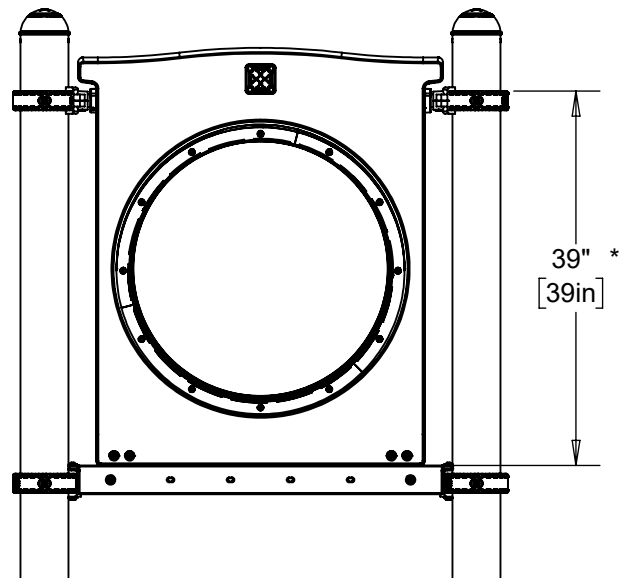


Figure 1.1

Step 3 (Factory Assembled)

Attach Transition Extension to Roto Panel Round as shown in Figure 2. (See Note A)

Elevation View



Step 2 (Factory Assembled)

Attach Roto Panel Pipe and Zinc Collar to Roto Panel Round as shown in Figure 1.1. (See Note A)

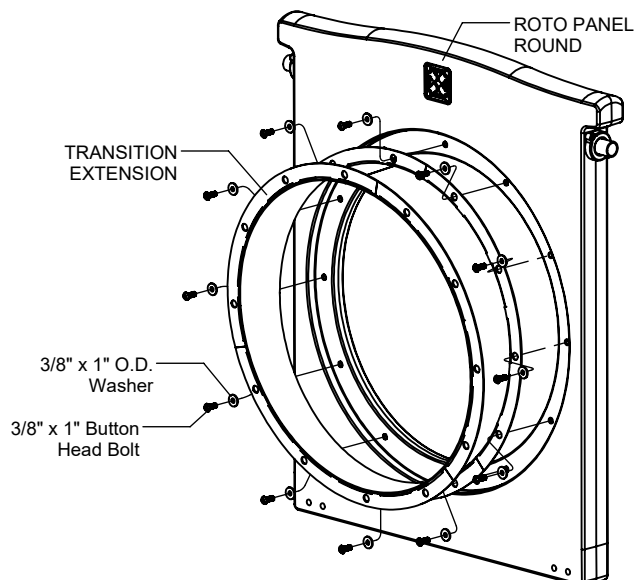


FIGURE 2

Step 4

Attach Roto Panel Brackets to Roto Panel Round as shown in Figure 1.2. (See Note A)

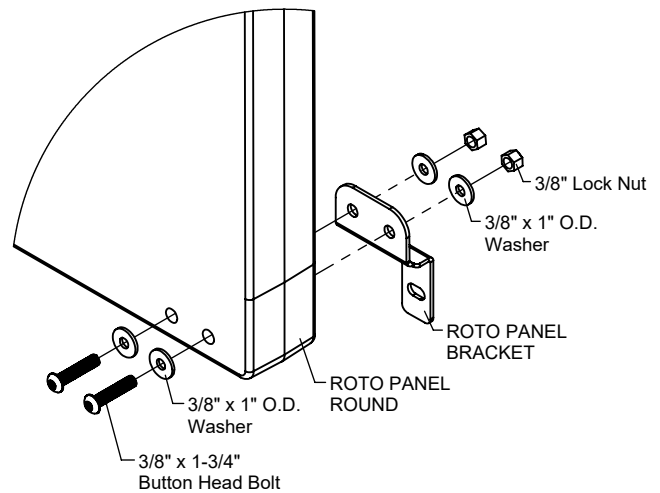


Figure 1.2

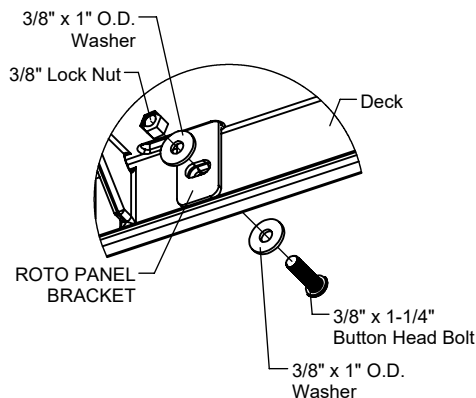


Figure 1.3

Step 5

Attach Roto Panel Brackets to Deck as shown in Figure 1.3. (See Note A)

Step 6

Attach Roto Panel Round to Collars as shown in Figure 1.4. (See Notes A & B)

Step 7

Fully tighten all fasteners according to the "TIGHTENING TORQUE FOR HARDWARE" section of the Installation Manual.

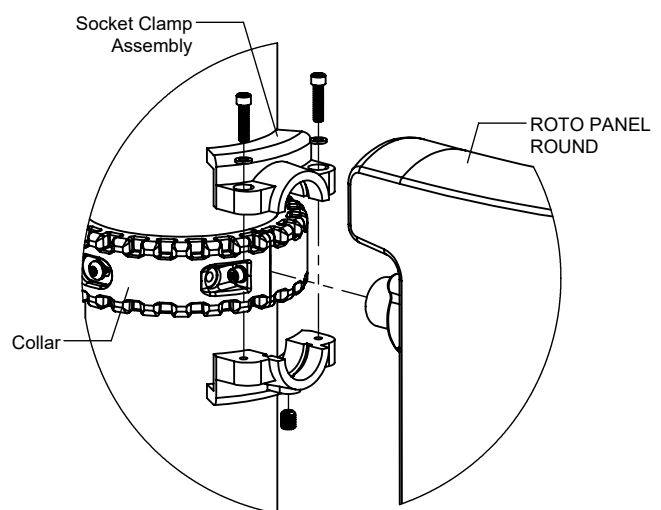


Figure 1.4

PORTAL SLIDE ENTRY R5 INSTALLATION INSTRUCTIONS

R5-1349
Page 4 of 4

Parts List

Part #	DESCRIPTION	QTY
BF-7117-L	Roto Panel Bracket Left (R5)	1
BF-7117-R	Roto Panel Bracket Right (R5)	1
HS-1001-R5	Socket Clamp Set R5	2
9103062-TR	Bolt Button Head 3/8" x 1-1/4"	2
9103082-TR	Bolt Button Head 3/8" x 1-3/4"	4
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	12
9413002	Nut Lock 3/8"	6

Assembled Parts List

Part #	DESCRIPTION	QTY
CE-0947	Transition Extension	1
DF-7107	Roto Panel Round	1
GE-0011	Zinc Collar	2
LF-0733	Panel Roto Pipe	1
9103052-TR	Bolt Button Head 3/8" x 1"	12
9248112	Screw Drywall #8 x 2-1/2" Sq Dr	4
9263012	Screw Soc Set 3/8" x 1/2"	2
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	12

Specifications

ROTO PANEL BRACKETS:

Shall be punched and formed from 10 gauge steel and will have a multi-stage baked-on powder coat finish.

TRANSITION EXTENSION:

Shall be precision cut, formed, and welded from 12 gauge steel and will have a multi-stage baked-on powder coat finish.

ROTO PANEL ROUND:

Shall be constructed of UV-stabilized, rotationally molded, linear, low density polyethylene with an average wall thickness of .250".

ROTO PANEL PIPE:

Shall be fabricated using 1.315" O.D. 12 gauge steel tubing.

SOCKET CLAMPS:

Shall be two-part and precision die-cast from a high strength aluminum alloy and will have a multi-stage baked-on powder coat finish.

HARDWARE:

Shall be stainless steel, zinc/nickel plated or galvanized as required to resist rust and corrosion.

Maintenance

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately. For general maintenance please refer to our Playground Maintenance Manual.



www.playcraftsystems.com
For Customer Service Call
800.333.8519 (U.S.A.) or 541.955.9199 (International)

Rev A
10/27/2020