



Parts List

<u>QTY.</u>	<u>DESCRIPTION</u>	<u>PART #</u>
1	Tyke Tipper Beam	FS-2460-R
2	Split Collars (Halves)	7068
8	1/2"x1-1/2" Button Hd. Bolts	9105072
8	1/4"x1-1/4" Sq. Drv Tek. Screws	9271060
16	1/2"x.115" Washers	9335002
8	1/2" Lock Nuts	9415132

Specifications

TYKE TIPPER:

Beam assembly composed of 2.375" O.D., 10 gage steel tubing. Torsion couplers attached to each end with enclosed bearings and locking nuts. All steel is finished with a baked-on powder coating.

SPLIT COLLARS:

Shall be laser-cut and formed .25" H. R. steel.

HAND RAIL:

Shall be fabricated with 1.315" O.D., 12 gage steel tubing. Weldment shall be finished with a baked-on powder coating.

HARDWARE:

Shall be zinc/nickel plated, galvanized or stainless steel as required to resist rust and corrosion.

Installation

Notes:

(A) Use liquid thread lock (such as Loctite) with all threaded hardware. **Important:** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.

Step 1.

Fasten Tyke Tipper to supporting posts using hardware shown in Figure 1 (**Do not use** Tek Screws). Adjust vertical position of the Tyke Tipper so that the handle is no more than 84" above ground cover (finish grade). Make certain that the Tyke Tipper is level and the posts are plumb.

Step 2.

Secure Tyke Tipper to the supporting posts using the 1/4"x1-1/4" Tek Screws as shown in Figure 1.

Step 3.

Fully tighten all fasteners.

Maintenance

Periodically tighten all screws, bolts and nuts.
A periodic inspection of all parts is necessary.
If a part is broken or worn, replace immediately.