

## IMPORTANT NOTES: Read First

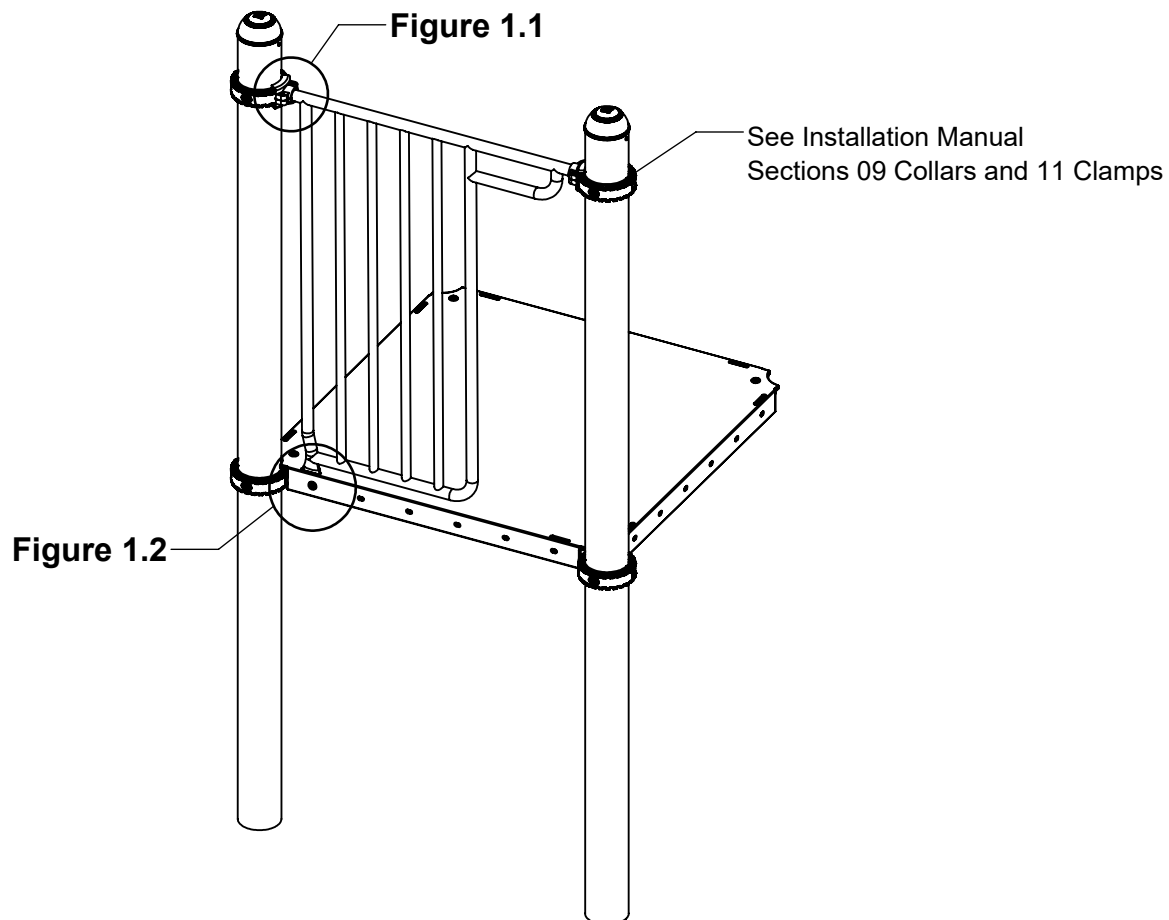
(A) Use liquid thread lock (such as Loctite®) with all threaded hardware. **Important:** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.

(B) Do not pour concrete until the equipment is completely assembled, leveled and plumbed. Concrete must be allowed to cure completely before using the equipment (at least 72 hours).

(C) Refer to Installation Manual for 09 Collars and 11 Socket Clamps.

(D) An appropriate energy absorbing safety surface is required under and around all playground equipment. Loose fill protective surfacing is shown only as an example for the purpose of this assembly instruction. Other surfacing material may vary in thickness and/or compression depths. See free publication - The Handbook for Public Playground Safety, Publication #325 at [www.cpsc.gov](http://www.cpsc.gov) for the surfacing appropriate for the fall height of the equipment or consult your surfacing supply representative.

**FIGURE 1**  
Access Wall R5



**NOTE:** Access Wall R5 Right Hand shown. Other configurations will vary slightly, but does not affect assembly.

## Step 1

Locate and attach collars at heights shown in Elevation View. (See Note C)

\* Height shown from top of deck to top of collar.

Elevation View

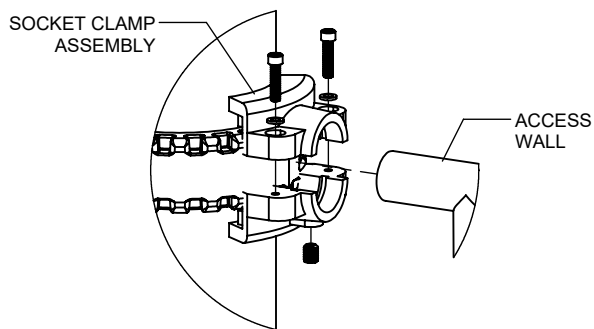
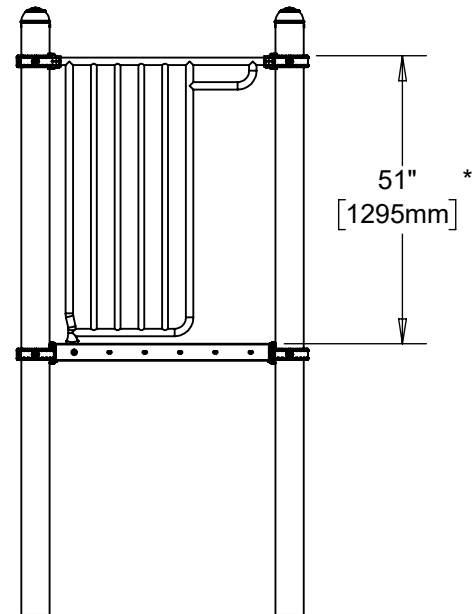


Figure 1.1

## Step 2

Attach Wall to Collar as shown in Figure 1.1 (See Note C).

## Step 3

Attach Wall to Deck as shown in Figure 1.2. (See Note A)

## Step 4

Fully tighten all fasteners according to the "TIGHTENING TORQUE FOR HARDWARE" section of the Installation Manual.

## Step 5

Plumb and level entire component. Pour concrete into footing hole(s). Allow at least 72 hours to cure before using this equipment. (See Note B)

## Step 6

Place required protective surfacing under and around Access Wall R5. (See Note D)

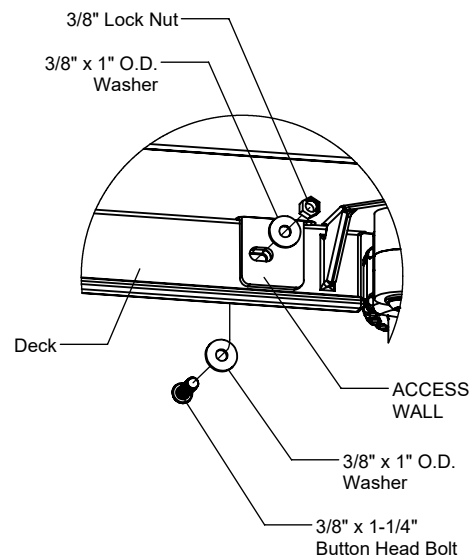


Figure 1.2

# ACCESS WALL R5

## INSTALLATION INSTRUCTIONS

**R5-1314**  
Page 3 of 3

### Parts List

Part #	DESCRIPTION	QTY
FS-1314-R	Access Wall R5	1
HS-1001-R5	Socket Clamp Set R5	2
9103062-TR	Bolt Button Head 3/8" x 1-1/4"	1
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	2
9413002	Nut Lock 3/8"	1

### Specifications

#### R5 ACCESS WALL:

Shall be fabricated from 1.315" O.D. 12 gauge steel tubing with 1.029" O.D. 14 gauge steel tubing and will have a multi-stage baked-on powder coat finish.

#### SOCKET CLAMPS:

Shall be two-part and precision die-cast from a high strength aluminum alloy and will have a multi-stage baked-on powder coat finish.

#### HARDWARE:

Shall be stainless steel, zinc/nickel plated or galvanized as required to resist rust and corrosion.

### Maintenance

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately. For general maintenance please refer to our Playground Maintenance Manual.



www.playcraftsystems.com  
For Customer Service Call  
800.333.8519 (U.S.A.) or 541.955.9199 (International)

**Rev C**  
5/22/2023