IMPORTANT NOTES: Read First

(A) Use liquid thread lock (such as Loctite®) with all threaded hardware. **Important:** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.

(B) Refer to Installation Manual for 09 Collars and 11 Socket Clamps installation instructions.
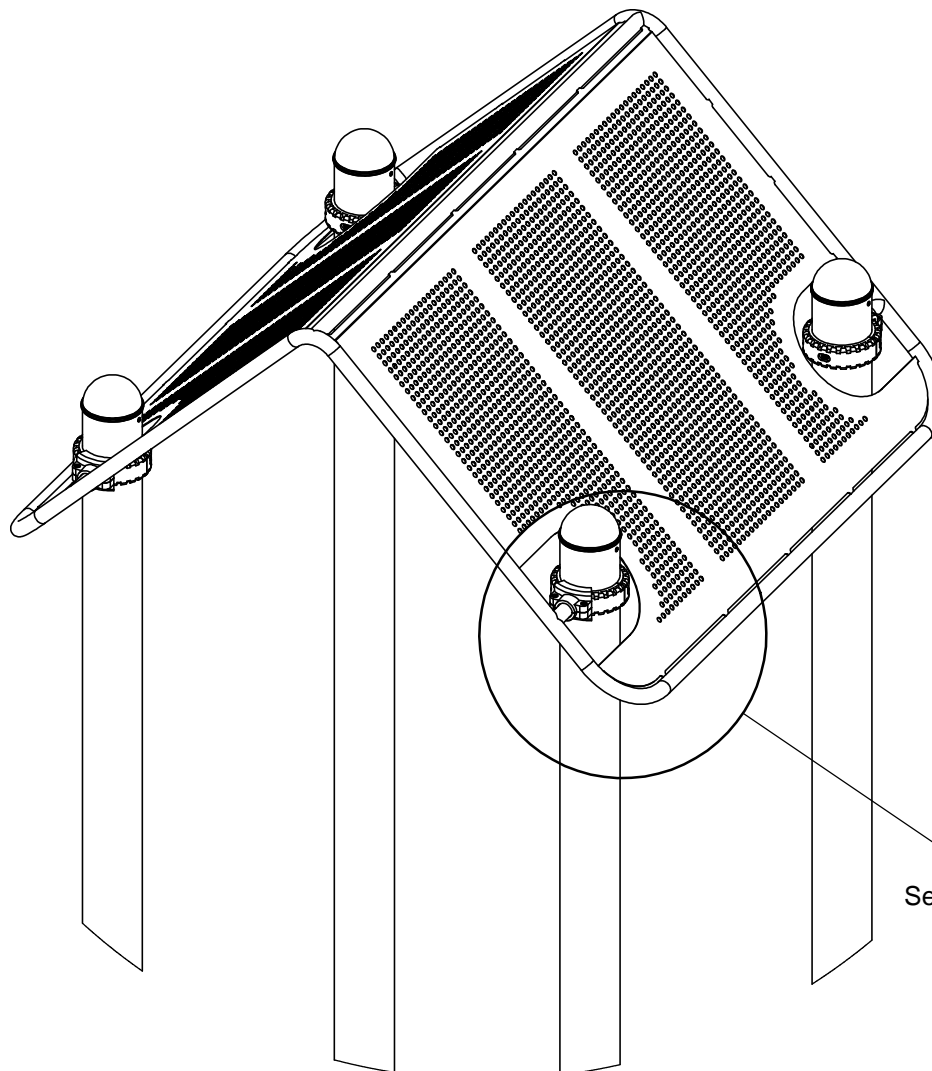
FIGURE 1
Steel Gable Shade Roof

Figure 1.1
See Installation Manual Sections
09 Collars and 11 Clamps

NOTE: R5 Steel Gable Shade Roof shown. Other configurations will vary slightly, but does not affect assembly.

PLAYCRAFT SYSTEMS

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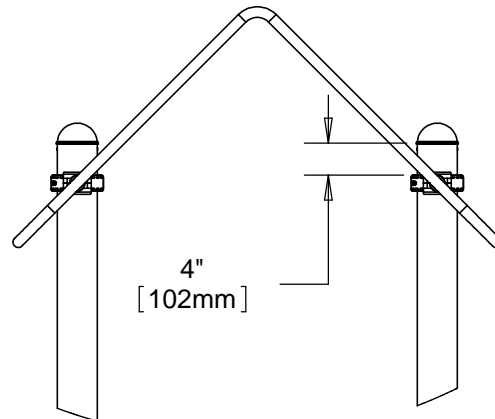
Rev B
10/26/2011

Step 1

Locate and attach collars at height shown in Elevation View. (See Note B)

Step 2

Attach Shade Roof to collars as shown in Figure 1.1. (See Notes A & B)

Step 3

Fully tighten all fasteners according to the "TIGHTENING TORQUE FOR HARDWARE" section of the Installation Manual.
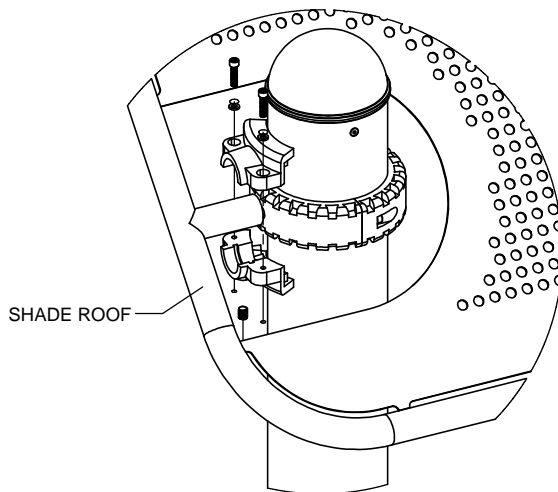
4"
[102mm]

Elevation View

SHADE ROOF

Figure 1.1

R5 Parts List

Part #	DESCRIPTION	QTY.
FS-18016-R5	Steel Gable Shade Roof R5	1
HS-1001-R5	Socket Clamp Set R5	4

R3.5 Parts List

Part #	DESCRIPTION	QTY.
FS-18016-R35	Steel Gable Shade Roof R3.5	1
HS-1001-R35	Socket Clamp Set R3.5	4

Specifications

STEEL GABLE SHADE ROOF:
Shall be 14 gauge sheet steel welded to 1.315" O.D. 12 gauge steel frame. Steel Gable Shade Roof shall have a multi-stage baked-on powder coat finish.

HARDWARE:
Shall be stainless steel, zinc/nickel plated or galvanized as required to resist rust and corrosion.

Maintenance

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately. For general maintenance please refer to our Playground Maintenance Manual.