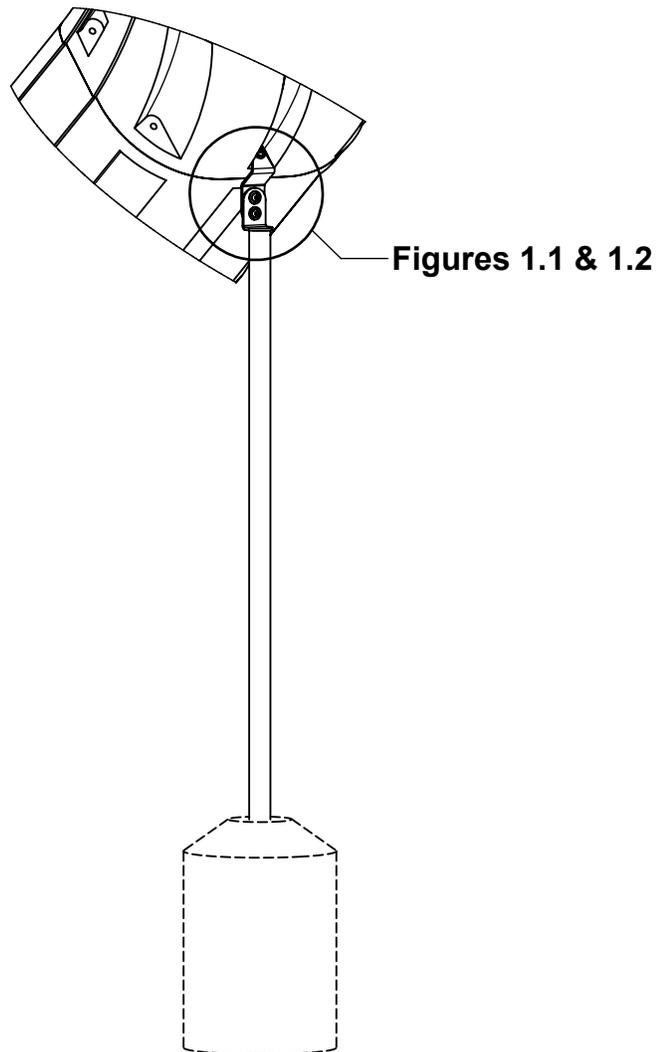


IMPORTANT NOTES: Read First

(A) Use liquid thread lock (such as Loctite®) with all threaded hardware. **Important:** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.

FIGURE 1
Twister Slide Support Assembly



Step 1

Attach Support Bracket to Twister Support as shown in Figure 1.1. (See Note A)

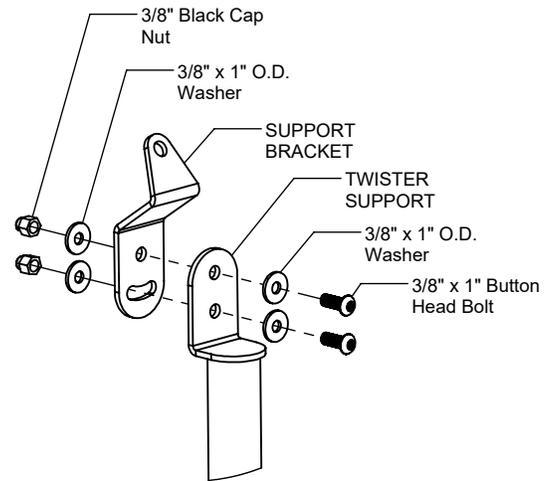


Figure 1.1

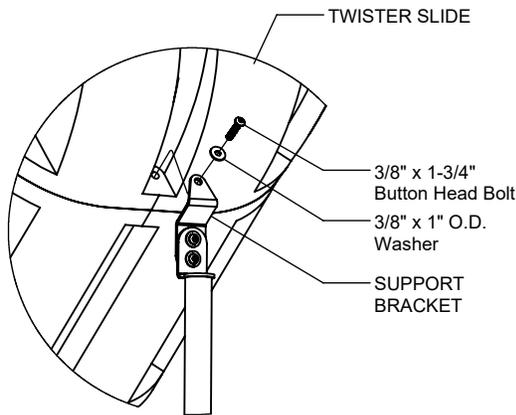


Figure 1.2

Step 2

Attach Twister Support to Twister Slide as shown in Figure 1.2. (See Note A)

Step 3

For Surface Mount Only

Attach Twister Support Top to Twister Support Bottom as shown in Figure 2. (See Note A)

NOTE: Do not secure with tek screws until correct support height is achieved with the Support Top connected to the slide and the Support Bottom secured to the concrete.

Step 4

Fully tighten all fasteners according to the "TIGHTENING TORQUE FOR HARDWARE" section of the Installation Manual.

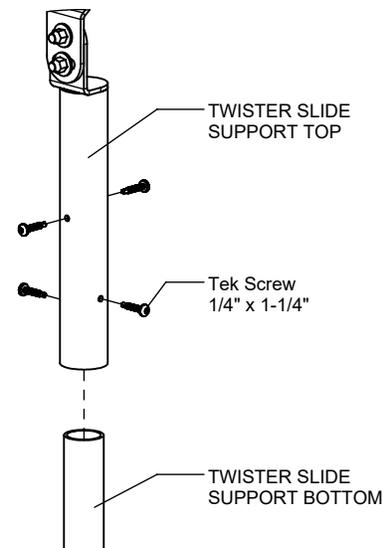


FIGURE 2

TWISTER SLIDE SUPPORT ASSEMBLY INSTALLATION INSTRUCTIONS

1710-SUP
Page 3 of 3

Parts List

S-1710-SUP		
Part #	DESCRIPTION	QTY
BE-4500	Sectional Slide Support Bracket #2	1
FS-1710-S	Twister Slide Support	1
9103052-TR	Bolt Button Head 3/8" x 1"	2
9103082-TR	Bolt Button Head 3/8" x 1-3/4"	1
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	5
9413162-BLK	Nut Lock 3/8" w/ Black Cap	2

S-1710-SUP-SM		
Part #	DESCRIPTION	QTY
BE-4500	Sectional Slide Support Bracket #2	1
FS-1710-S-SM-B	Twister Slide Support - Surface Mount - Bottom	1
FS-1710-S-SM-T	Twister Slide Support - Surface Mount - Top	1
9103052-TR	Bolt Button Head 3/8" x 1"	2
9103082-TR	Bolt Button Head 3/8" x 1-3/4"	1
9271062-TR	1/4" x 1-1/4" Tek Screw	4
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	5
9413162-BLK	Nut Lock 3/8" w/ Black Cap	2

Specifications

SECTIONAL SLIDE SUPPORT BRACKET #2:
Shall be fabricated using 3/16"HR sheet steel and will have a multi-stage baked-on powder coat finish.

TWISTER SLIDE SUPPORT:
Shall be fabricated using Ø1.660 steel tubing, 3/16" HR sheet steel and 5/8"round bar and will have a multi-stage baked-on powder coat finish.

TWISTER SLIDE SUPPORT TOP:
Shall be fabricated using Ø2.000 steel tubing and 3/16" HR sheet steel and will have a multi-stage baked-on powder coat finish.

TWISTER SLIDE SUPPORT BOTTOM:
Shall be fabricated using Ø1.660 steel tubing and 1/4" HR sheet steel and will have a multi-stage baked-on powder coat finish.

HARDWARE:
Shall be stainless steel, zinc/nickel plated or galvanized as required to resist rust and corrosion.

Maintenance

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately. For general maintenance please refer to our Playground Maintenance Manual.



www.playcraftsystems.com
For Customer Service Call
800.333.8519 (U.S.A.) or 541.955.9199 (International)

Rev A
1/27/2022