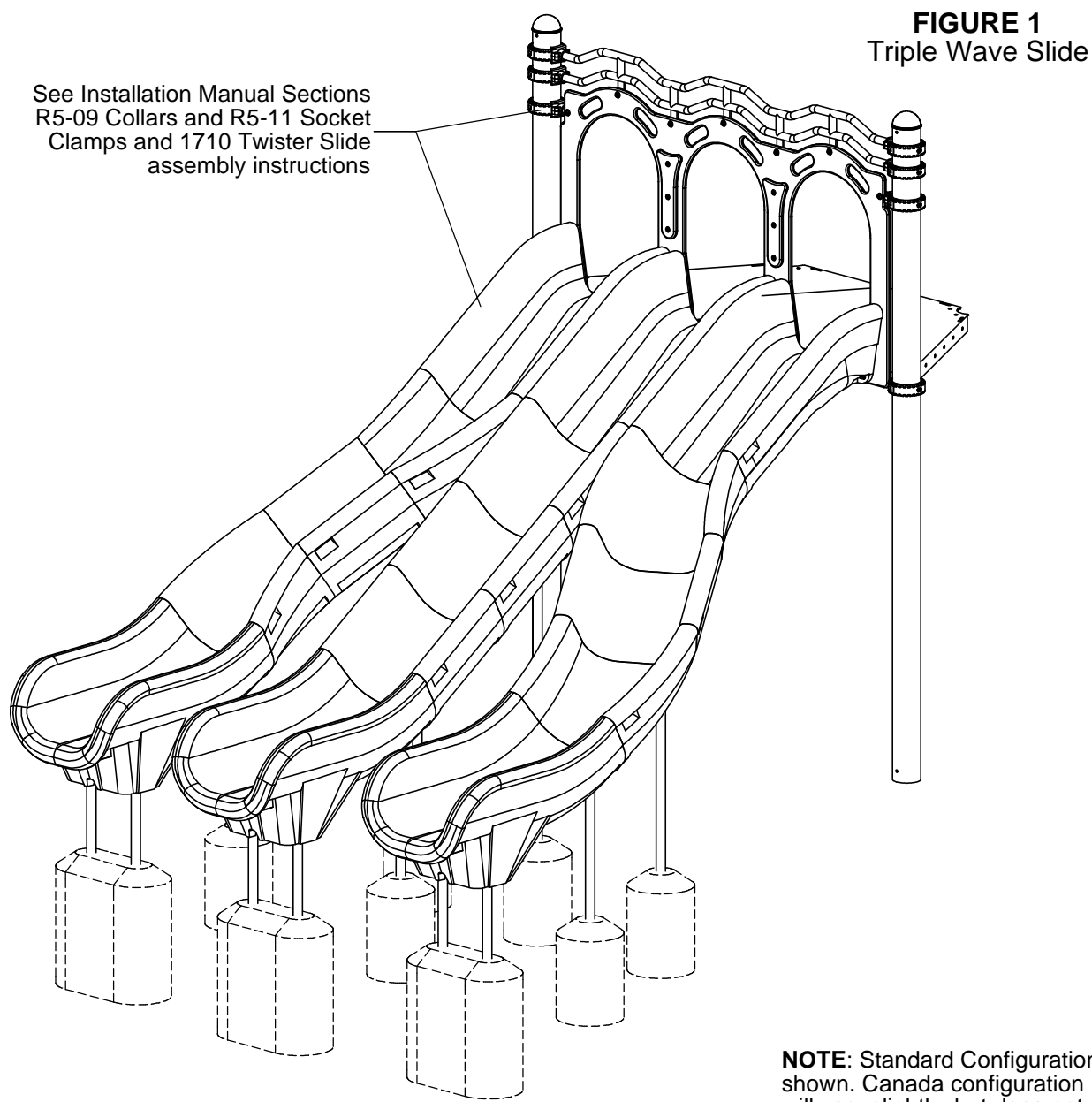


IMPORTANT NOTES: Read First

(A) Use liquid thread lock (such as Loctite®) with all threaded hardware. **Important:** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.

(B) Refer to Installation Manual for R5-09 Collars, R5-11 Socket Clamps and 1710 Twister Slide assembly instructions.



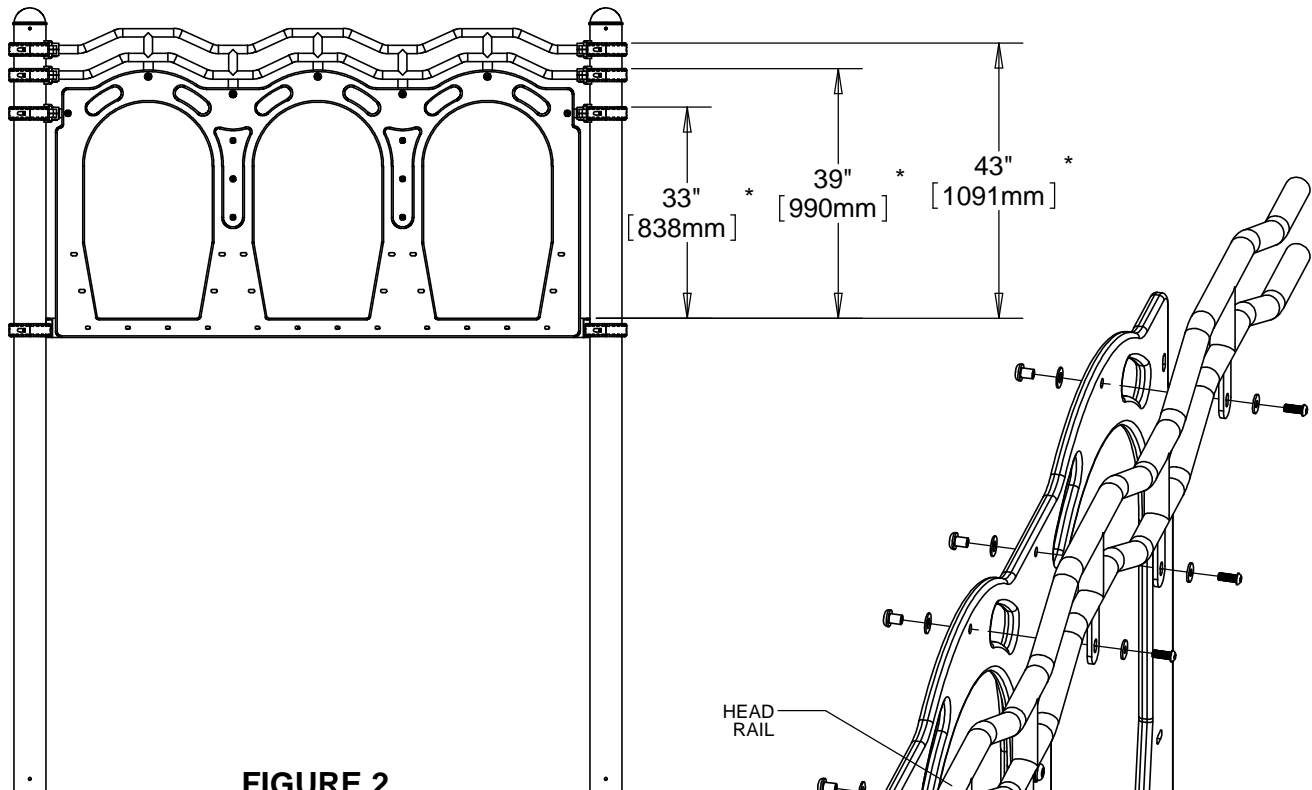


FIGURE 2

Step 1

Locate and attach collars at the heights shown in Figure 2. (See Note A and Note B)

* Heights shown from top of deck to top of collar.

Step 2 (Factory Assembled)

Attach the Head Rail to the Triple Twister Slide Entry as shown in Figure 3. (See Note A)

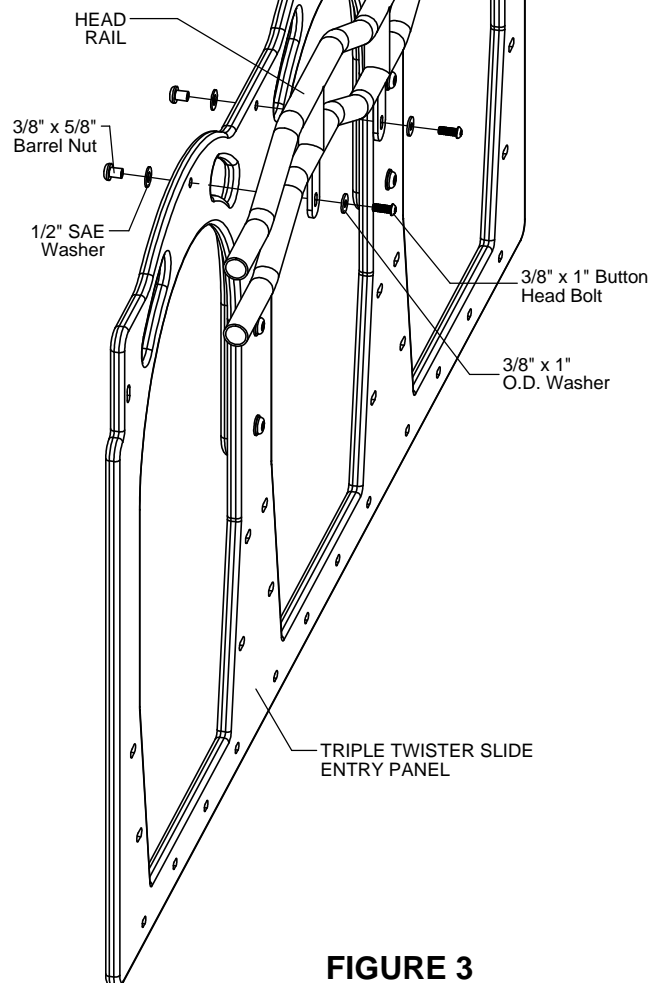


FIGURE 3

Step 3 (Factory Assembled)

For Standard R5 Triple Twister Slide Entry Panel Only
Attach the Panel Stiffeners as shown in Figure 4.
(See Note A)

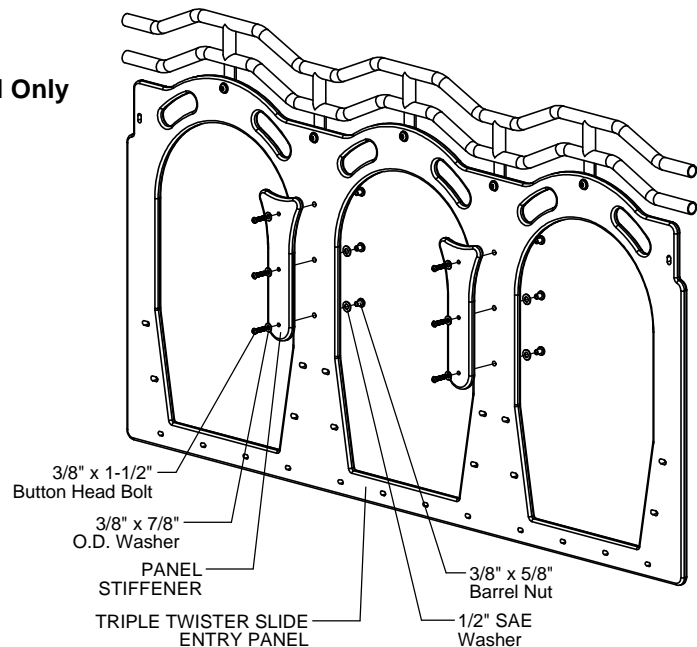


FIGURE 4

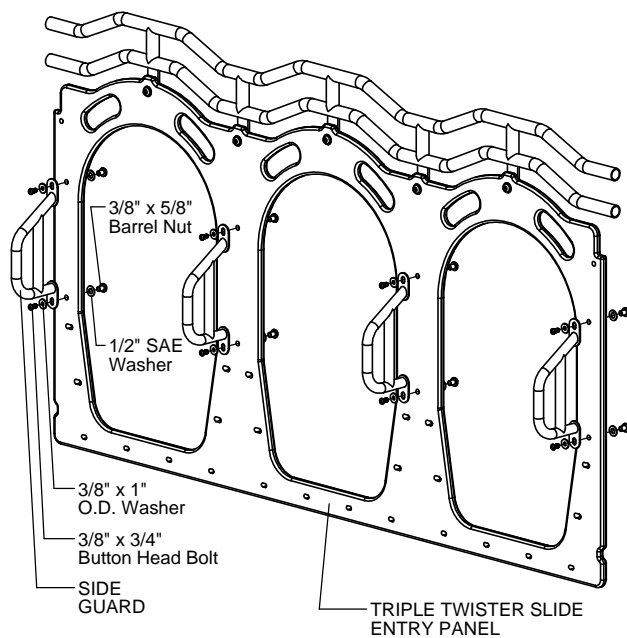


FIGURE 5

Step 4

For Canada R5 Triple Twister Slide Entry Panel Only
Attach the Side Guards to the Triple Twister Slide Entry Panel as shown in Figure 5. (See Note A)

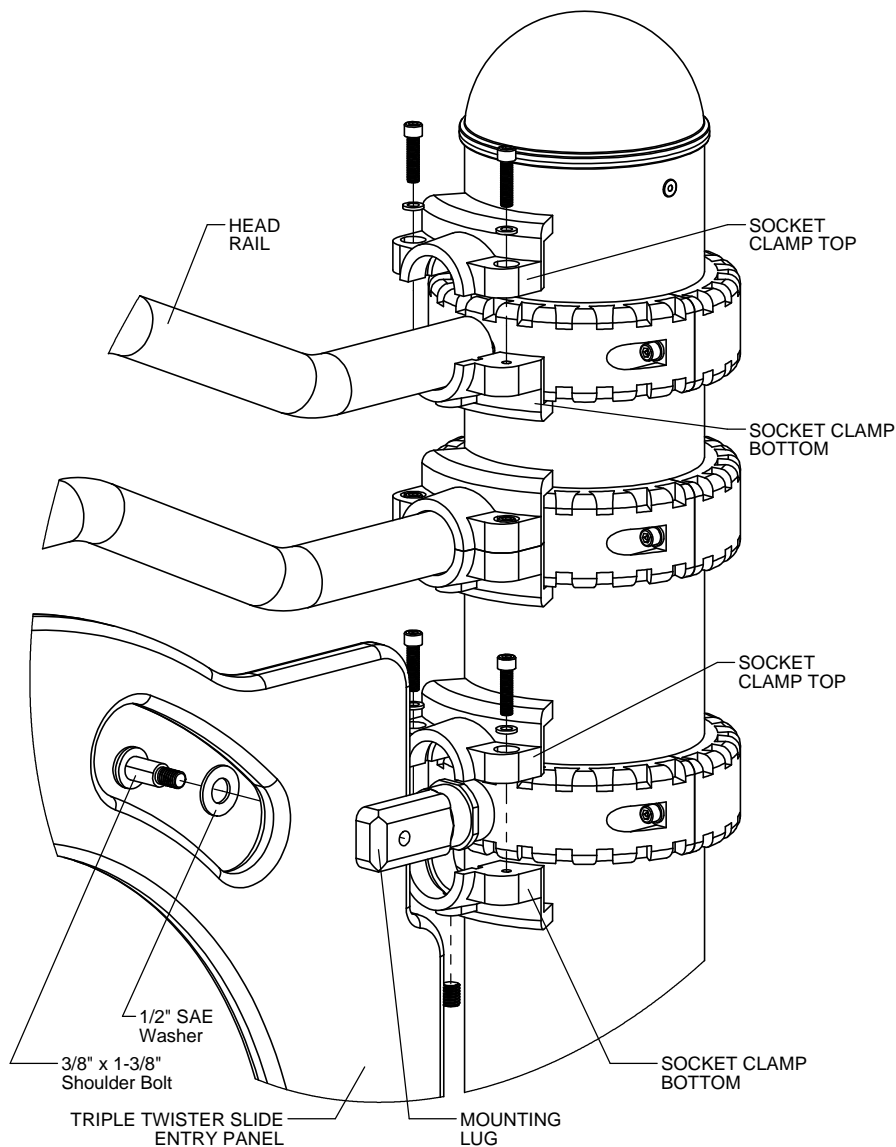


FIGURE 6
(Back of Triple Twister
Slide Entry Panel)

Step 5

Attach the Triple Twister Slide Entry Panel to the Posts as shown in Figure 6.
(See Note A and Note B)

Step 6

Fully tighten all fasteners according to the "TIGHTENING TORQUE FOR HARDWARE" section of the Installation Manual.

Specifications

TRIPLE TWISTER SLIDE ENTRY PANEL AND STIFFENER:

Shall be made from high density 3/4" thick hot extruded polyethylene sheet plastic specially formulated for optimum UV stability and color retention.

HEAD RAIL:

Shall be fabricated from 1.315" O.D. 12 gauge steel tubing welded to 1/4" Steel tabs. The Head Rail shall have a multi-stage baked-on powder coat finish.

SIT DOWN SIDE GUARD:

Shall be fabricated from 1.029" O.D. 14 gauge steel tubing welded to 10 gauge mounting tabs. Sit Down Side Guard shall have a multi-stage baked-on powder coat finish.

MOUNTING LUGS:

Shall be precision die-cast from a high-strength aluminum alloy. The Mounting Lugs have a multi-stage baked-on powder coat finish.

HARDWARE:

Shall be stainless steel, zinc/nickel plated or galvanized as required to resist rust and corrosion.

Parts List

Triple Twister Entry Panel		
Part #	DESCRIPTION	QTY.
GF-7007	Mounting Lug R5	2
HS-1001-R5	Socket Clamp Set R5	6
9143062-TR	Bolt Shoulder 3/8" x 1-3/8" BH	2
9345002	Washer Flat SAE 1/2"	2

Triple Twister Entry Panel - Assembled		
Part #	DESCRIPTION	QTY.
EF-7092	Triple Twister Slide Entry Panel	1
EF-7092-S	Triple Twister Slide Sit Down Panel - Stiffener	2
FS-1311-R	Triple Twister Slide Head Rail	1
9103052-TR	Bolt Button Head 3/8" x 1"	5
9103072-TR	Bolt Button Head 3/8" x 1-1/2"	6
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	5
9333042	Washer Flat 3/8" x 7/8" O.D.	6
9345002	Washer Flat SAE 1/2"	11
9443022-TR	Nut Barrel 3/8" x 5/8" BH	11

Triple Twister Entry Panel - Canada		
Part #	DESCRIPTION	QTY.
FS-1316-CAN	Twister Sit Down Side Guard Canada	4
GG-8113	Mounting Lug R3.5	2
HS-1001-R5	Socket Clamp Set R5	6
9103032-TR	Bolt Button Head 3/8" x 3/4"	8
9143062-TR	Bolt Shoulder 3/8" x 1-3/8" BH	2
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	8
9345002	Washer Flat SAE 1/2"	10
9443022-TR	Nut Barrel 3/8" x 5/8" BH	8

Triple Twister Entry Panel - Canada Assembled		
Part #	DESCRIPTION	QTY.
EF-7092-CAN	Triple Twister Slide Entry Panel Canada	1
FS-1311-R	Triple Twister Slide Head Rail	1
9103052-TR	Bolt Button Head 3/8" x 1"	5
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	5
9345002	Washer Flat SAE 1/2"	5
9443022-TR	Nut Barrel 3/8" x 5/8" BH	5

Maintenance

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately. For general maintenance please refer to our Playground Maintenance Manual.



Manufactured by Krauss Craft, Inc.
www.playcraftsystems.com

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541.955.9199 (International)

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