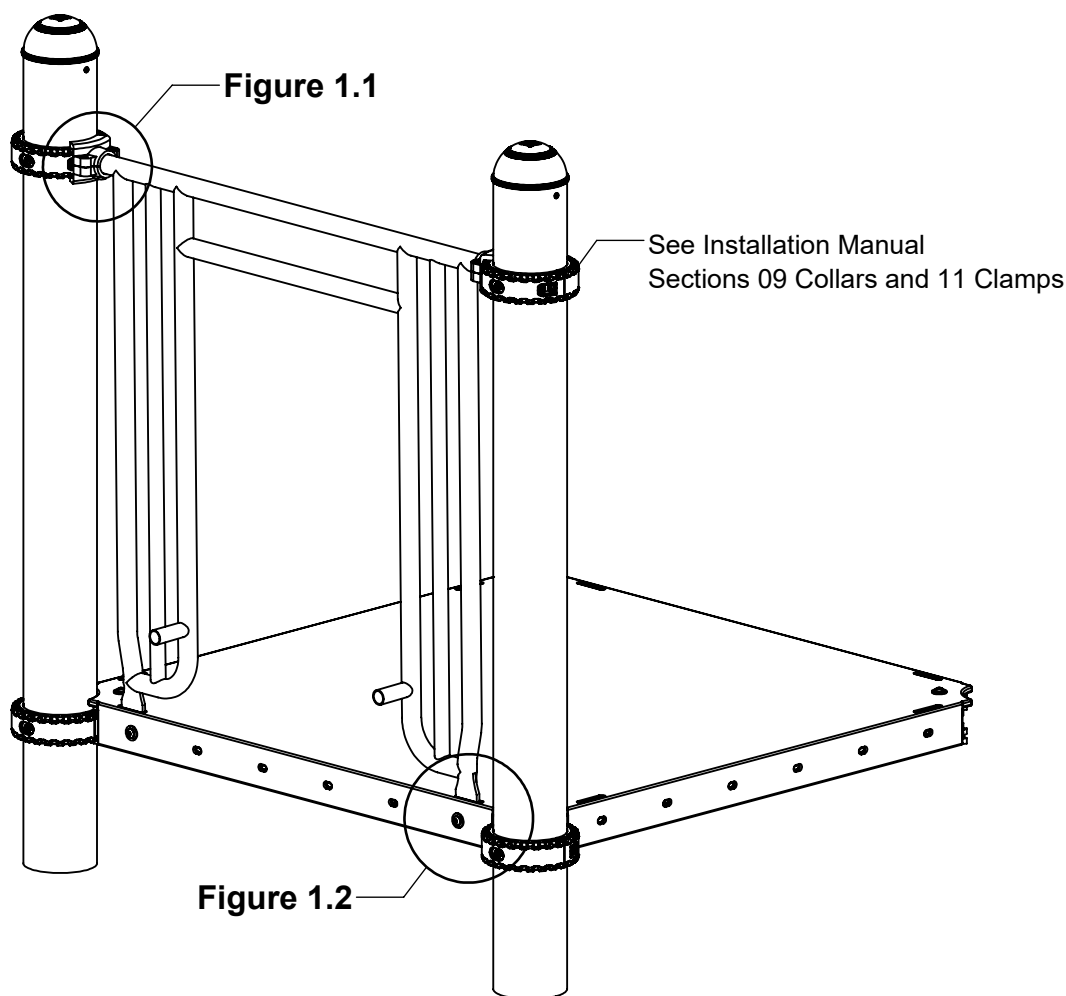


IMPORTANT NOTES: Read First

(A) Use liquid thread lock (such as Loctite®) with all threaded hardware. **Important:** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.

(B) Refer to Installation Manual for R5-09 Collars and R5-11 Socket Clamps assembly instructions.

FIGURE 1
Sit Down Wall Single R5



NOTE: Sit Down Wall Single R5 V1 shown. Other configurations will vary slightly, but do not affect the assembly.

Step 1

Locate and attach collars at heights shown in Elevation View. Height shown from top of deck to top of collar. (See Note B)

Elevation View

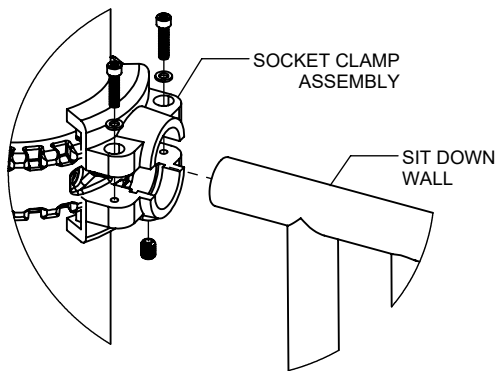
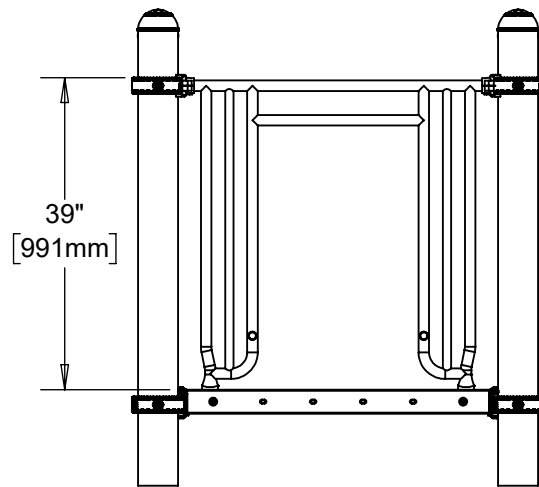


Figure 1.1

Step 2

Attach Sit Down Wall to collar as shown in Figure 1.1. (See Note B)

Step 3

Attach Sit Down Wall to deck as shown in Figure 1.2. (See Note A)

Step 4

Fully tighten all fasteners according to the "TIGHTENING TORQUE FOR HARDWARE" section of the Installation Manual.

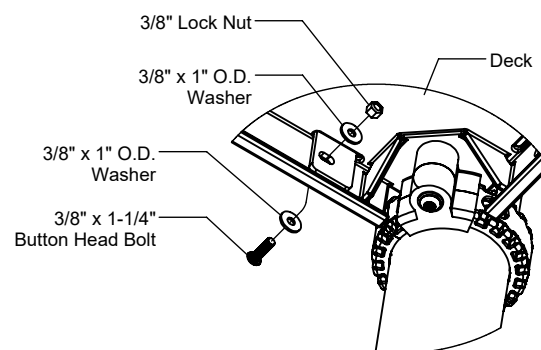


Figure 1.2

SIT DOWN WALL SINGLE R5 INSTALLATION INSTRUCTIONS

R5-1304
Page 3 of 3

Parts List

SIT DOWN WALL SINGLE R5 V1		
Part #	DESCRIPTION	QTY
FS-1304-R	Sit Down Wall Single (R5)	1
HS-1001-R5	Socket Clamp Set R5	2
9103062-TR	Bolt Button Head 3/8" x 1-1/4"	2
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	4
9413002	Nut Lock 3/8"	2

SIT DOWN WALL SINGLE R5 JAPAN V1		
Part #	DESCRIPTION	QTY
FS-1304-R5-JPN	Sit Down Wall Single (R5) Japan	1
HS-1001-R5	Socket Clamp Set R5	2
9103062-TR	Bolt Button Head 3/8" x 1-1/4"	2
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	4
9413002	Nut Lock 3/8"	2

SIT DOWN WALL SINGLE R5 CANADA V1		
Part #	DESCRIPTION	QTY
HS-1001-R5	Socket Clamp Set R5	2
FS-1304-R5-CAN	Sit Down Wall Single (R5) Canada	1
9103062-TR	Bolt Button Head 3/8" x 1-1/4"	2
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	4
9413002	Nut Lock 3/8"	2

SIT DOWN WALL SINGLE R5 V2		
Part #	DESCRIPTION	QTY
FS-1304-R5V2	Sit Down Wall Single R5 V2	1
HS-1001-R5	Socket Clamp Set R5	2
9103062-TR	Bolt Button Head 3/8" x 1-1/4"	2
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	4
9413002	Nut Lock 3/8"	2

SIT DOWN WALL SINGLE R5 JAPAN V2		
Part #	DESCRIPTION	QTY
FS-1304-R5V2-JPN	Sit Down Wall Single R5 V2 - Japan	1
HS-1001-R5	Socket Clamp Set R5	2
9103062-TR	Bolt Button Head 3/8" x 1-1/4"	2
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	4
9413002	Nut Lock 3/8"	2

Specifications

SIT DOWN WALL:

Shall be fabricated from 1.315" O.D. 12 gauge and 1.029" O.D. 14 gauge steel tubing and will have a multi-stage baked-on powder coat finish.

SOCKET CLAMPS:

Shall be two-part and precision die-cast from a high strength aluminum alloy and will have a multi-stage baked-on powder coat finish.

HARDWARE:

Shall be stainless steel, zinc/nickel plated or galvanized as required to resist rust and corrosion.

Maintenance

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately. For general maintenance please refer to our Playground Maintenance Manual.



www.playcraftsystems.com
For Customer Service Call
800.333.8519 (U.S.A.) or 541.955.9199 (International)

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