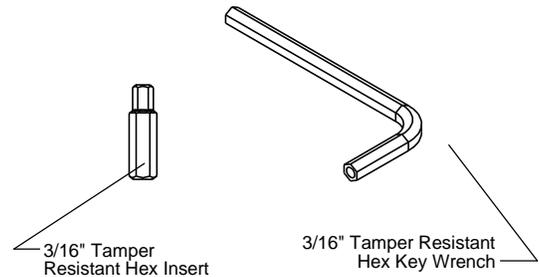
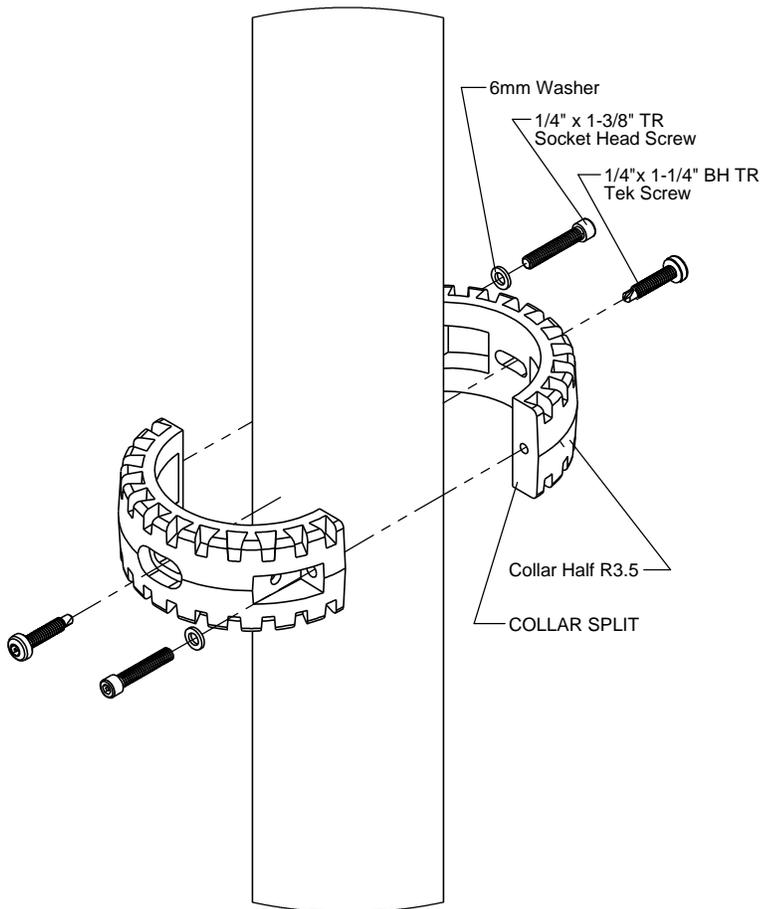


## IMPORTANT NOTES: Read First

- (A) Use liquid thread lock (such as Loctite®) with all threaded hardware. **Important:** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.
- (B) See component assembly instructions for collar heights and locations.
- (C) The Collar splits should be aligned parallel with deck faces and should always be parallel to the collars of the same component. (See Figure 3)
- (D) **Important:** On overhead event's the collars should be oriented so that the Socket Clamps or Mounting Blocks are installed over the Tek Screw. (See Figure 4)

**FIGURE 1**  
Collar Assembly



**FIGURE 2**  
Tamper Resistant Tools

### Step 1

Locate and mark the position of the collar on the support post, place in the correct position and attach as shown in Figure 1 using the tools shown in Figure 2. (See Figures 3 and 4 and Notes A, B, C and D)

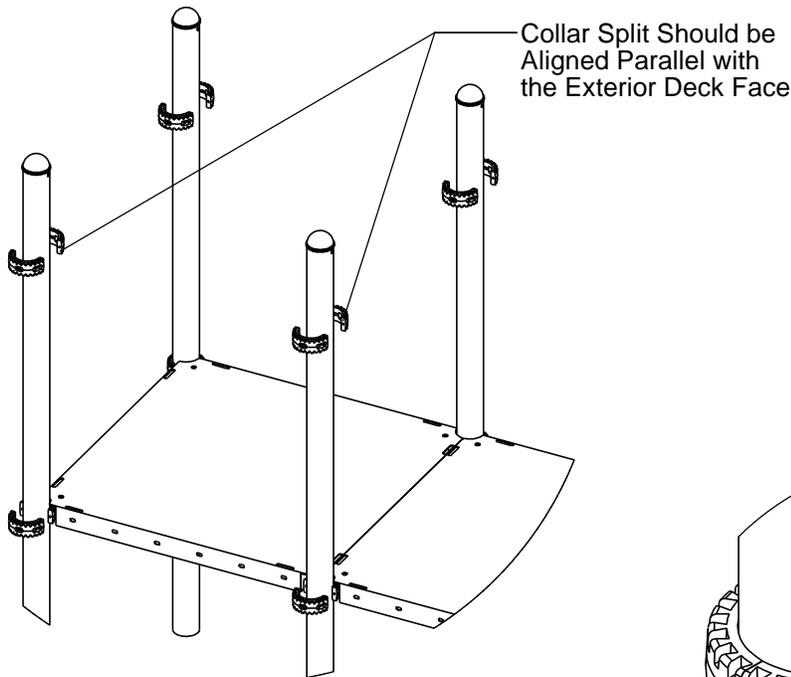
**Important:** Do not install Tek Screws until the components location and orientation have been established.

### Step 2

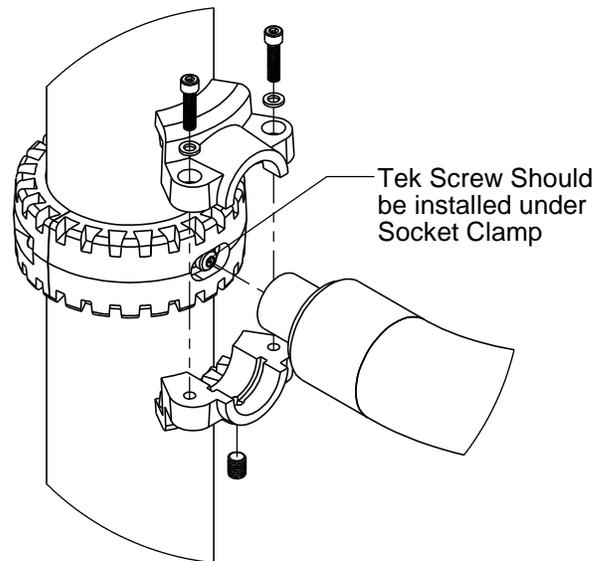
Check to ensure the placement of the collar assembly is at the specified height and orientation then install the Tek Screws as shown in Figure 1.

### Step 3

Fully tighten all fasteners according to the "TIGHTENING TORQUE FOR HARDWARE" section of the Installation Manual. (See Note A)



**FIGURE 3**  
Collar Alignment



**FIGURE 4**  
Overhead Event Collar Alignment

## Specifications

### COLLARS:

Shall be two-part and precision die-cast from a high strength aluminum alloy. The Collars have a multi-stage baked-on powder coat finish.

### HARDWARE:

Shall be stainless steel, zinc/nickel plated or galvanized as required to resist rust and corrosion.

## Parts List

Part #	DESCRIPTION	QTY.
008107	R3.5 Collar Half	2
9271062-TR	Screw Tek 1/4" x 1-1/4" BH TR	2
9281062-5-TR	Screw Soc HD CS 1/4" x 1-3/8" TR	2
9333602	Washer Flat 6 mm	2

## Maintenance

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately. For general maintenance please refer to our Playground Maintenance Manual.