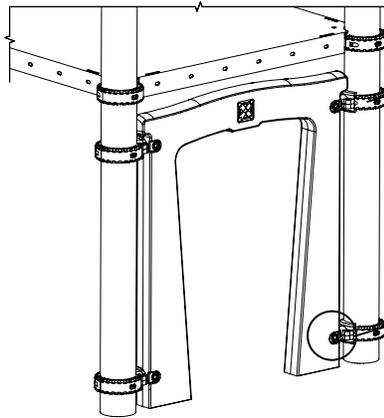


IMPORTANT NOTES: Read First

- (A) Use liquid thread lock (such as Loctite®) with all threaded hardware. **Important:** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.
- (B) This Assembly requires additional Assembly Pages. See also Assembly Page R5-09 Collars and R5-11 Socket Clamps.
- (C) Collar Locations : Collars measure 33-5/8" from top of lower collar to top of upper collar.
Under Deck Installation: Make sure distance between the bottom of the deck and the top of the panel(s) is less than 3-1/2" or greater than 9" to avoid head and neck entrapment.
- (D) Use appropriate compliant protective surfacing and adjust footing depths accordingly. See free publication - The Handbook for Public Playground Safety, Publication #325 at www.CPSC.gov for the surfacing appropriate for the fall height of the equipment or consult you surfacing supply representative.

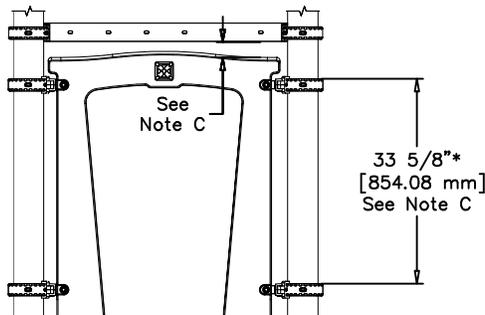
Assembly View



See Assembly Page R5-09 Collars and R5-11 Socket Clamps

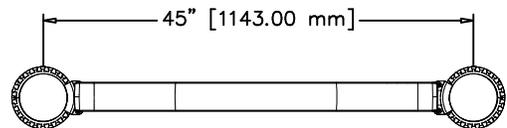
See Figure 1
Mounting Lug Connection

*Dimension given is from Top of Upper Collar to Top of Lower Collar



Elevation

Front View



Post Spacing

Top View



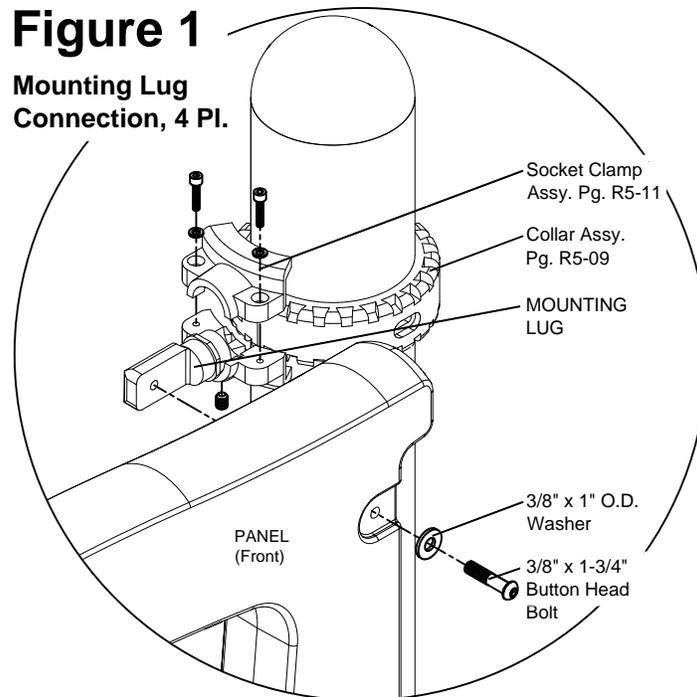
Manufactured by Krauss Craft, Inc.
www.playcraftsystems.com

For Customer Service Call
800.333.8519 (U.S.A.) or
541.955.9199 (International)

Rev C

Figure 1

Mounting Lug
Connection, 4 Pl.



Parts List

<u>PART #</u>	<u>DESCRIPTION</u>	<u>QTY.</u>
007007	Mounting Lug R5	4
126010-SHRT	Panel Door Roto Short	1
See Pg. R5-11	Socket Clamp Assy.	4
9103082-TR	Bolt Button Head 3/8" x 1-3/4"	4
9333002	Washer Flat 3/8" x 1" x .100 thick	4

Installation

Step 1.

Locate and mark the position of the Collars on the Support Posts. See Note C. Refer to Assembly Page R5-09 Collars for additional details and hardware.

Step 2.

Loosely attach the top of the Panel to the Collars using Socket Clamps and Mounting Lugs. Refer to Figure 1 for hardware type and orientation. See also Assembly Page R5-11 Socket Clamps.

Step 3.

Repeat Step 2 to attach the Panel to lower Collars.

Step 4.

Check distance between top of Panel and bottom of Deck to make sure it doesn't create an Entrapment. See Note C for details.

Step 5.

Apply liquid thread lock and fully tighten all fasteners according to the "TIGHTENING TORQUE FOR HARDWARE" Section of the Installer's Manual. See Note A.

Step 6.

Place appropriate compliant protective surfacing under and around Door Panel Roto. See Note D.

Specifications

PANEL DOOR SHORT R5 ROTO:

Shall be constructed of UV-stabilized, rotationally molded, Linear Low Density Polyethylene with an average single wall thickness of 1/4". The Panel (ROTO) shall be 38" x 43-1/2" x 3" deep.

SOCKET CLAMPS:

Shall be two-part and precision die-cast from a high strength aluminum alloy. The Socket Clamps have a multi-stage baked-on powder coat finish.

MOUNTING LUGS:

Shall be precision die-cast from a high-strength aluminum alloy. The Mounting Lugs have a multi-stage baked-on powder coating.

HARDWARE:

Shall be stainless steel, zinc/nickel plated or galvanized as required to resist rust and corrosion.

Maintenance

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately. For general maintenance please refer to our Playground Maintenance Manual.

