

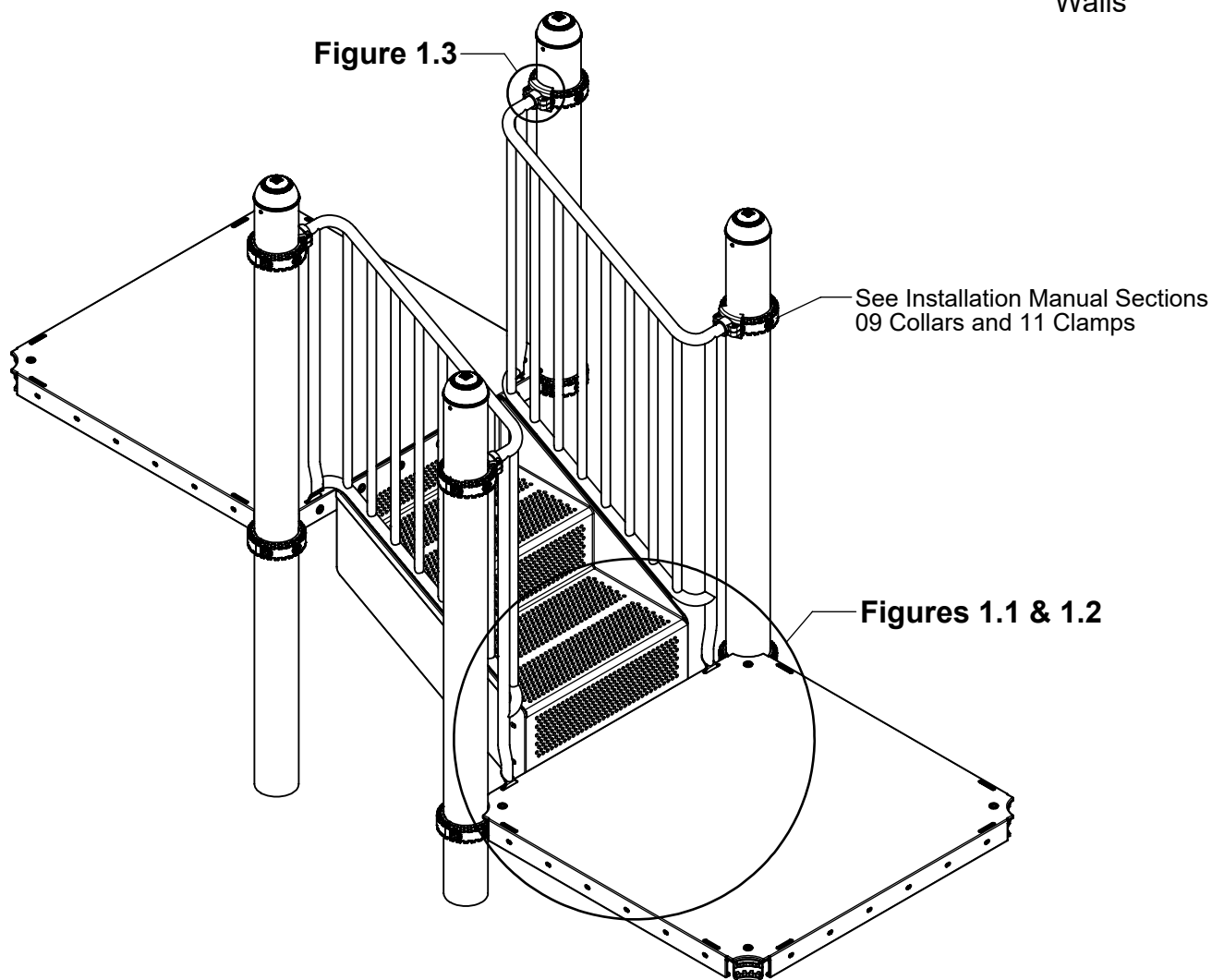
IMPORTANT NOTES: Read First

(A) Use liquid thread lock (such as Loctite®) with all threaded hardware. **Important:** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.

(B) Refer to Installation Manual for 09 Collars and 11 Socket Clamps installation instructions.

(C) An appropriate energy absorbing safety surface is required under and around all playground equipment. Loose fill protective surfacing is shown only as an example for the purpose of this assembly instruction. Other surfacing material may vary in thickness and/or compression depths. See free publication - The Handbook for Public Playground Safety, Publication #325 at www.cpsc.gov for the surfacing appropriate for the fall height of the equipment or consult your surfacing supply representative.

FIGURE 1
24" ADA Steps w/
Walls



NOTE: R5 24" configuration shown.
Other configurations will vary slightly,
but does not affect the assembly.

Step 1

Attach ADA Steps to lower deck as shown in Figure 1.1.

Repeat for upper deck.
(See Note A)

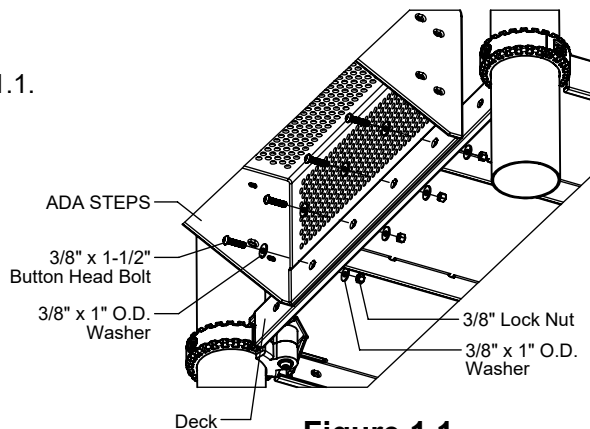


Figure 1.1

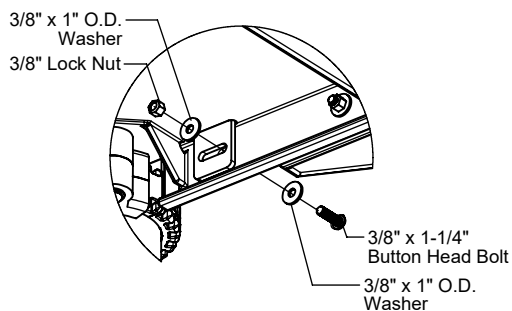


Figure 1.2

Step 2

Loosely attach ADA Step Walls to decks as shown in Figure 1.2. (See Note A)

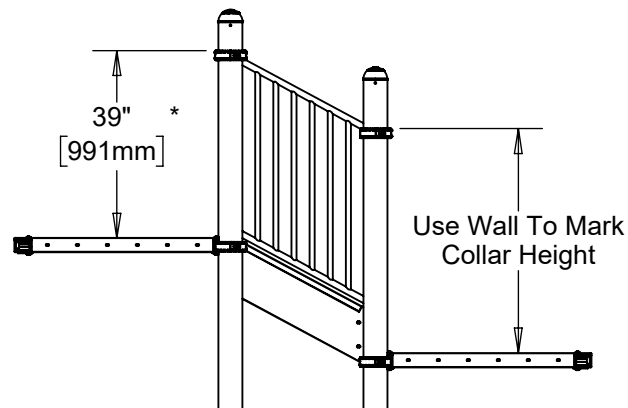


FIGURE 2

Step 3

Attach collars at height shown in Figure 2.
(See Note B)

* Height shown from top of deck to top of collar.

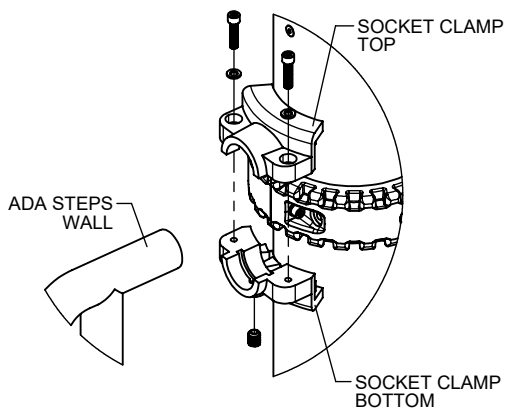


Figure 1.3

Step 4

Attach ADA Step Walls to collars as shown in Figure 1.3. (See Note B)

Step 5

Fully tighten all fasteners according to the "TIGHTENING TORQUE FOR HARDWARE" section of the Installation Manual.

Step 6

Place appropriate compliant protective surfacing under and around ADA Steps.
(See Note C)

ADA STEPS w/ WALLS INSTALLATION INSTRUCTIONS

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R5 Parts List

R5-1206-12 - 12" ADA Steps w/ Walls R5

Part #	DESCRIPTION	QTY.
CE-4335	ADA Step 12-26	1
FS-1206-12R	ADA Steps 12-26 Wall Set R5	1
HS-1001-R5	Socket Clamp Set R5	4
9103062-TR	Bolt Button Head 3/8" x 1-1/4"	4
9103072-TR	Bolt Button Head 3/8" x 1-1/2"	8
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	24
9413002	Nut Lock 3/8"	12

R5-1206-18 - 18" ADA Steps w/ Walls R5

Part #	DESCRIPTION	QTY.
CE-4380	ADA Steps 18-26	1
FS-1206-18R	ADA Steps 18-26 Wall Set R5	1
HS-1001-R5	Socket Clamp Set R5	4
9103062-TR	Bolt Button Head 3/8" x 1-1/4"	4
9103072-TR	Bolt Button Head 3/8" x 1-1/2"	8
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	24
9413002	Nut Lock 3/8"	12

R5-1206-24 - 24" ADA Steps w/ Walls R5

Part #	DESCRIPTION	QTY.
CE-4203	ADA Steps 24-26	1
FS-1206-24R	ADA Steps 24-26 Wall Set R5	1
HS-1001-R5	Socket Clamp Set R5	4
9103062-TR	Bolt Button Head 3/8" x 1-1/4"	4
9103072-TR	Bolt Button Head 3/8" x 1-1/2"	8
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	24
9413002	Nut Lock 3/8"	12

R5-1206-24R45 - ADA Steps w/ Walls 24"H x 45"L R5

Part #	DESCRIPTION	QTY.
CE-4911	ADA Steps 24-26	1
FS-1206-24R45	ADA Steps 24-26-45 Wall Set	1
HS-1001-R5	Socket Clamp Set R5	4
9103062-TR	Bolt Button Head 3/8" x 1-1/4"	4
9103072-TR	Bolt Button Head 3/8" x 1-1/2"	8
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	24
9413002	Nut Lock 3/8"	12

R5-1206-24RCRV - 24" Curved Steps w/ Walls R5

Part #	DESCRIPTION	QTY.
CF-0848	Curved Steps 24" Rise R5	1
FS-1206-24CRVI	Curved Steps Inner Wall 24" Rise R5	1
FS-1206-24CRVO	Curved Steps Outer Wall 24" Rise R5	1
HS-1001-R5	Socket Clamp Set R5	4
9103062-TR	Bolt Button Head 3/8" x 1-1/4"	4
9103072-TR	Bolt Button Head 3/8" x 1-1/2"	8
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	24
9413002	Nut Lock 3/8"	12

R5-1206-30 - 30" ADA Steps w/ Walls R5

Part #	DESCRIPTION	QTY.
CE-4194	ADA Steps 30-26	1
FS-1206-30	ADA Steps 30-26 Wall Set R5	1
HS-1001-R5	Socket Clamp Set R5	4
9103062-TR	Bolt Button Head 3/8" x 1-1/4"	4
9103072-TR	Bolt Button Head 3/8" x 1-1/2"	8
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	24
9413002	Nut Lock 3/8"	12

R5-1206-36 - 36" ADA Steps w/ Walls R5

Part #	DESCRIPTION	QTY.
CE-4294	ADA Steps 36-26	1
FS-1206-36R	ADA Steps 36-26 Wall Set R5	1
HS-1001-R5	Socket Clamp Set R5	4
9103062-TR	Bolt Button Head 3/8" x 1-1/4"	4
9103072-TR	Bolt Button Head 3/8" x 1-1/2"	8
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	24
9413002	Nut Lock 3/8"	12

R5-1206-42 - 42" ADA Steps w/ Walls R5

Part #	DESCRIPTION	QTY.
CE-0030	ADA Steps 42-26	1
FS-1206-42R	ADA Steps 42-26 Wall Set R5	1
HS-1001-R5	Socket Clamp Set R5	4
9103062-TR	Bolt Button Head 3/8" x 1-1/4"	4
9103072-TR	Bolt Button Head 3/8" x 1-1/2"	8
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	24
9413002	Nut Lock 3/8"	12

R5-1206-48 - 48" ADA Steps w/ Walls R5

Part #	DESCRIPTION	QTY.
FS-1206-48R	ADA Steps 48-26 Wall Set R5	1
HS-1001-R5	Socket Clamp Set R5	4
9103062-TR	Bolt Button Head 3/8" x 1-1/4"	4
9103072-TR	Bolt Button Head 3/8" x 1-1/2"	8
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	24
9413002	Nut Lock 3/8"	12
CE-4486	ADA Steps 48-26	1



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ADA STEPS w/ WALLS INSTALLATION INSTRUCTIONS

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R3.5 Parts List

R3.5-1206-12 - 12" ADA Steps w/ Walls R3.5

Part #	DESCRIPTION	QTY.
CE-4335	ADA Step 12-26	1
FS-1206-12R35	ADA Steps 12-26 Wall Set R3.5	1
HS-1001-R35	Socket Clamp Set R3.5	4
9103062-TR	Bolt Button Head 3/8" x 1-1/4"	4
9103072-TR	Bolt Button Head 3/8" x 1-1/2"	8
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	24
9413002	Nut Lock 3/8"	12

Part #	DESCRIPTION	QTY.
CE-4380	ADA Steps 18-26	1
FS-1206-18R35	ADA Steps 18-26 Wall Set R3.5	1
HS-1001-R35	Socket Clamp Set R3.5	4
9103062-TR	Bolt Button Head 3/8" x 1-1/4"	4
9103072-TR	Bolt Button Head 3/8" x 1-1/2"	8
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	24
9413002	Nut Lock 3/8"	12

R3.5-1206-24 - 24" ADA Steps w/ Walls R3.5

Part #	DESCRIPTION	QTY.
CE-4203	ADA Steps 24-26	1
FS-1206-24R35	ADA Steps 24-26 Wall Set R3.5	1
HS-1001-R35	Socket Clamp Set R3.5	4
9103062-TR	Bolt Button Head 3/8" x 1-1/4"	4
9103072-TR	Bolt Button Head 3/8" x 1-1/2"	8
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	24
9413002	Nut Lock 3/8"	12

R3.5-1206-30 - 30" ADA Steps w/ Walls R3.5

Part #	DESCRIPTION	QTY.
CE-4194	ADA Steps 30-26	1
FS-1206-30R35	ADA Steps 30-26 Wall Set R3.5	1
HS-1001-R35	Socket Clamp Set R3.5	4
9103062-TR	Bolt Button Head 3/8" x 1-1/4"	4
9103072-TR	Bolt Button Head 3/8" x 1-1/2"	8
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	24
9413002	Nut Lock 3/8"	12

R3.5-1206-36 - 36" ADA Steps w/ Walls R3.5

Part #	DESCRIPTION	QTY.
CE-4294	ADA Steps 36-26	1
FS-1206-36R35	ADA Steps 36-26 Wall Set R3.5	1
HS-1001-R35	Socket Clamp Set R3.5	4
9103062-TR	Bolt Button Head 3/8" x 1-1/4"	4
9103072-TR	Bolt Button Head 3/8" x 1-1/2"	8
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	24
9413002	Nut Lock 3/8"	12
FS-1206-36R35	ADA Steps 36-26 Wall Set R3.5	1

R3.5-1206-42 - 42" ADA Steps w/ Walls R3.5

Part #	DESCRIPTION	QTY.
CE-0030	ADA Steps 42-26	1
FS-1206-42R35	ADA Steps 42-26 Wall Set R3.5	1
HS-1001-R35	Socket Clamp Set R3.5	4
9103062-TR	Bolt Button Head 3/8" x 1-1/4"	4
9103072-TR	Bolt Button Head 3/8" x 1-1/2"	8
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	24
9413002	Nut Lock 3/8"	12

R3.5-1206-48 - 48" ADA Steps w/ Walls R3.5

Part #	DESCRIPTION	QTY.
CE-4486	ADA Steps 48-26	1
FS-1206-48R35	ADA Steps 48-26 Wall Set R3.5	1
HS-1001-R35	Socket Clamp Set R3.5	4
9103062-TR	Bolt Button Head 3/8" x 1-1/4"	4
9103072-TR	Bolt Button Head 3/8" x 1-1/2"	8
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	24
9413002	Nut Lock 3/8"	12

Specifications

ADA STEPS:

Shall be made using punched, formed, and welded 12 gauge sheet steel with reinforcing cross members and gussets. The ADA Steps shall be Play-Tuff™ coated after fabrication.

ADA STEP WALLS:

Shall be fabricated using 1.315" O.D. 12 gauge steel tubing with welded 1.029" O.D. 14 gauge steel rungs and 1/4" thick steel brackets. The ADA Step Walls shall have a multi-stage baked-on powder coat finish.

HARDWARE:

Shall be stainless steel, zinc/nickel plated or galvanized as required to resist rust and corrosion.

Maintenance

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately. For general maintenance please refer to our Playground Maintenance Manual.



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