

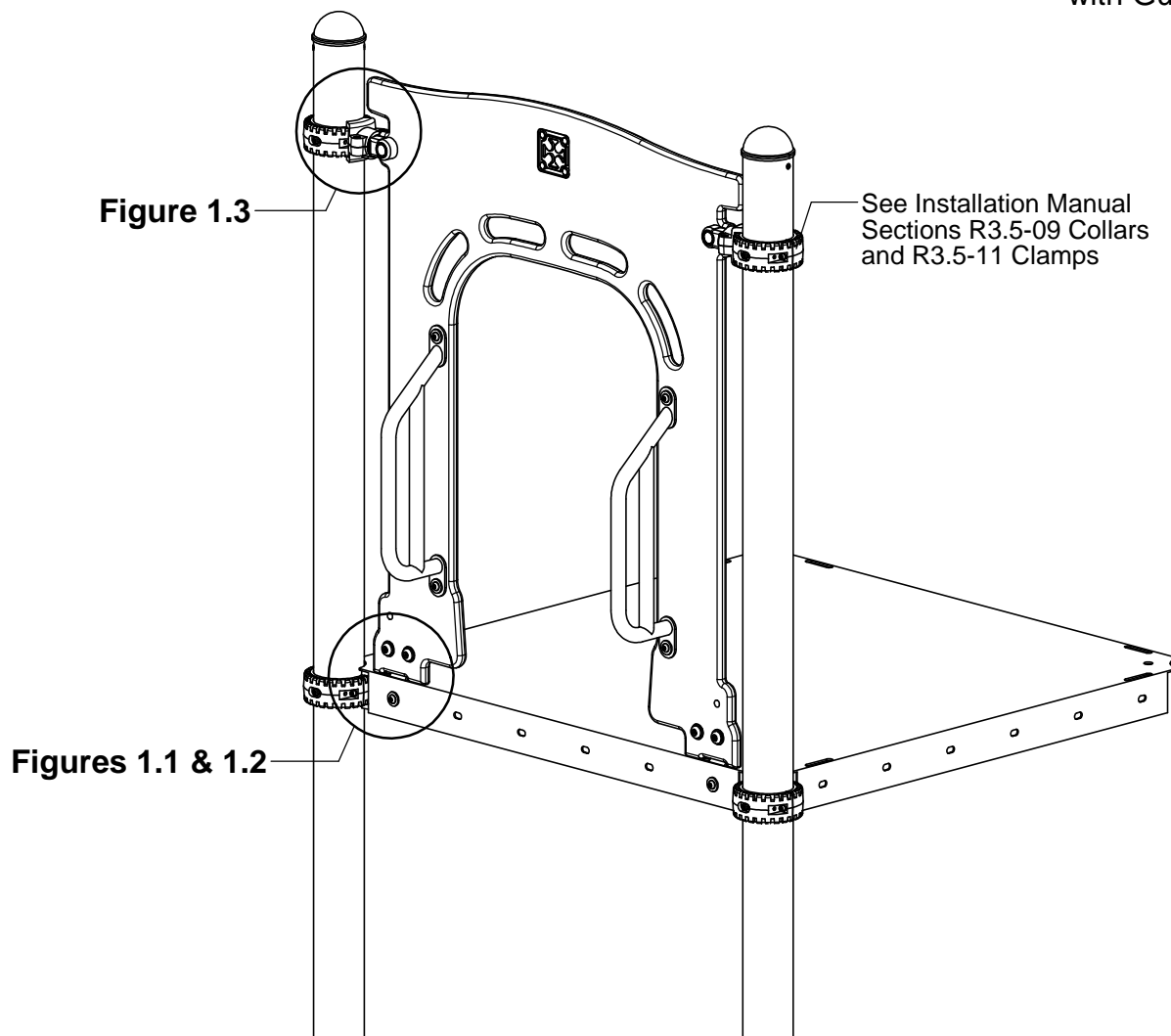
IMPORTANT NOTES: Read First

(A) Use liquid thread lock (such as Loctite®) with all threaded hardware. **Important:** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.

(B) Refer to Installation Manual for R3.5-09 Collars and R3.5-11 Socket Clamps installation instructions.

(C) All gaps created (e.g. between panels, between panel and deck, between panel and roof, etc.) must be less than 3-1/2" [89mm] or greater than 9" [229mm].

FIGURE 1
Sit Down Wall
with Guards



NOTE: R3.5 Sit Down Wall with Guards shown. Other configurations will vary slightly, but does not affect assembly.

Step 1

Referring to Elevation View, locate and attach collars to posts. (See Notes B & C)

* Height shown from top of deck to top of collar.

Elevation View

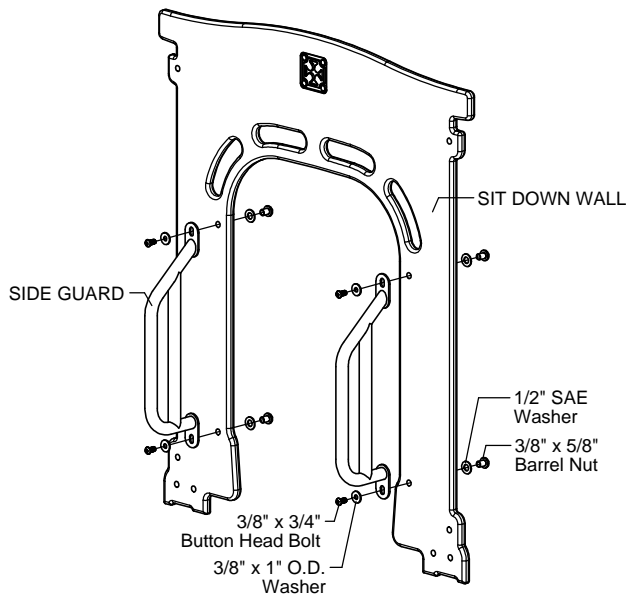
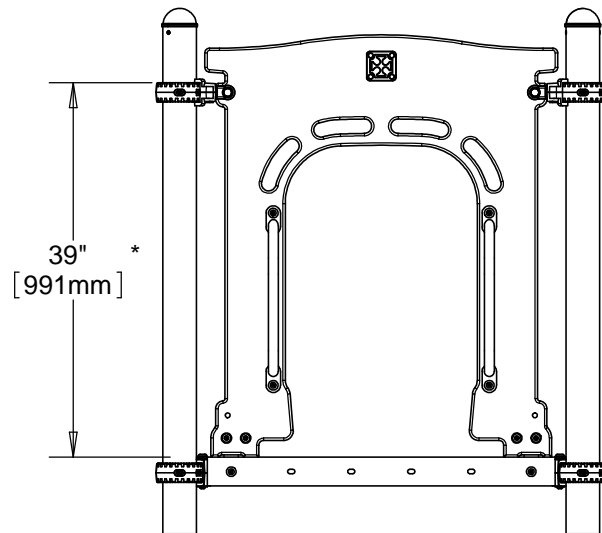


FIGURE 2

Step 2

Attach Side Guards to Sit Down Wall as shown in Figure 2. (See Note A)

Step 3

Attach Panel Brackets to Sit Down Wall as shown in Figure 1.1. (See Note A)

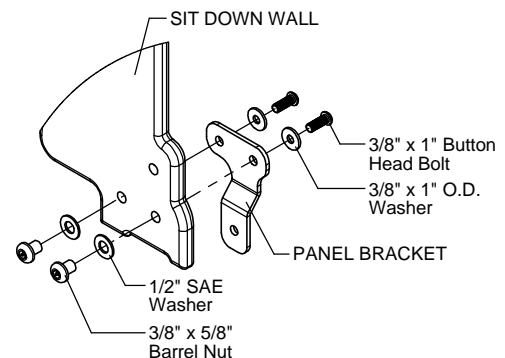


Figure 1.1

Step 4

Attach Panel Brackets to deck as shown in Figure 1.2. (See Note A)

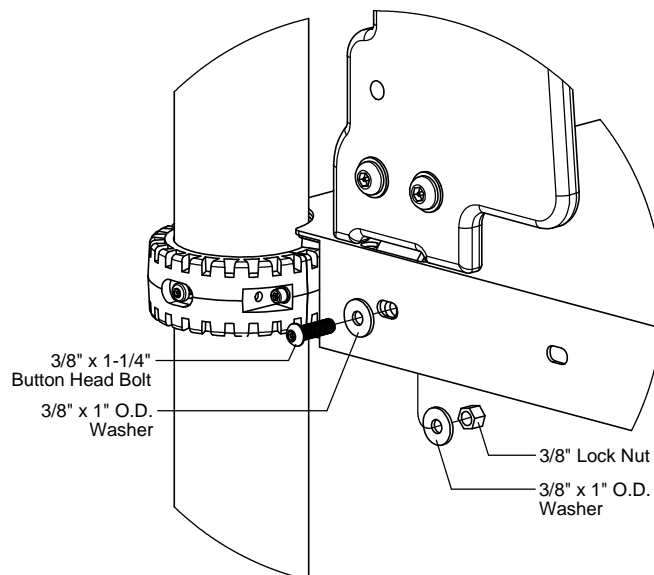


Figure 1.2

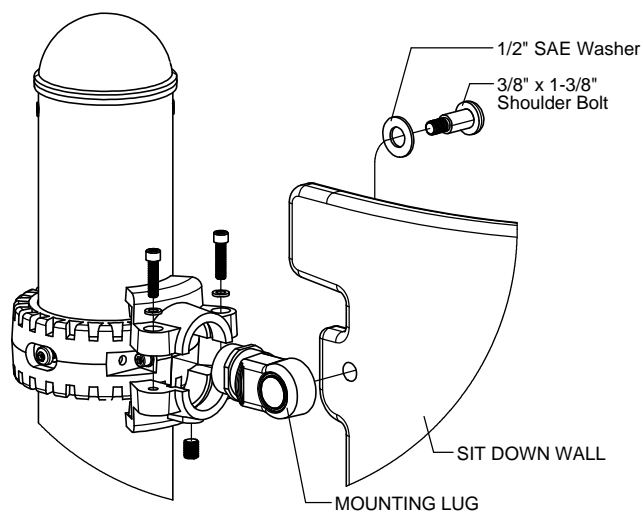


Figure 1.3

Step 5

Attach Sit Down Wall to collars as shown in Figure 1.3. (See Notes A & B)

Step 6

Fully tighten all fasteners according to the "TIGHTENING TORQUE FOR HARDWARE" section of the Installation Manual.

SIT DOWN WALL WITH GUARDS R3.5 INSTALLATION INSTRUCTIONS

R3.5-1304-CAN
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Parts List

S-1304-R35CAN		
Part #	DESCRIPTION	QTY
BE-0361-L	R35 Panel Bracket - Left	1
BE-0361-R	R35 Panel Bracket - Right	1
EG-0007	Sit Down Wall R3.5 Canada	1
FS-1304-R35CAN	Sit Down Side Guard R3.5 Canada	2
GG-8113	Mounting Lug R3.5	2
HS-1001-R35	Socket Clamp Set R3.5	2
9103032-TR	Bolt Button Head 3/8" x 3/4"	4
9103052-TR	Bolt Button Head 3/8" x 1"	4
9103062-TR	Bolt Button Head 3/8" x 1-1/4"	2
9143062-TR	Bolt Shoulder 3/8" x 1-3/8" BH	2
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	12
9345002	Washer Flat SAE 1/2"	10
9413002	Nut Lock 3/8"	2
9443022-TR	Nut Barrel 3/8" x 5/8" BH	8

S-1304-R35V2		
Part #	DESCRIPTION	QTY
BE-0361-L	R35 Panel Bracket - Left	1
BE-0361-R	R35 Panel Bracket - Right	1
EG-0004	Sit Down Wall V2 R35	1
FS-1316-CAN	Twister Sit Down Side Guard Canada	2
GG-8113	Mounting Lug R3.5	2
HS-1001-R35	Socket Clamp Set R3.5	2
9103032-TR	Bolt Button Head 3/8" x 3/4"	4
9103052-TR	Bolt Button Head 3/8" x 1"	4
9103062-TR	Bolt Button Head 3/8" x 1-1/4"	2
9143062-TR	Bolt Shoulder 3/8" x 1-3/8" BH	2
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	12
9345002	Washer Flat SAE 1/2"	10
9413002	Nut Lock 3/8"	2
9443022-TR	Nut Barrel 3/8" x 5/8" BH	8

Specifications

R3.5 PANEL BRACKET:

Shall be punched and formed from 10 gauge sheet steel. The R3.5 Panel Bracket shall have a multi-stage baked-on powder coat finish.

SIT DOWN SIDE GUARD R3.5 CANADA:

Shall be fabricated using 1.029" O.D. 14 gauge steel tubing with welded 10 gauge steel mounting tabs. The Sit Down Side Guard R3.5 Canada shall have a multi-stage baked-on powder coat finish.

SIT DOWN WALL R3.5:

Shall be made from high-density, 3/4" thick, hot extruded polyethylene sheet plastic specially formulated for optimum UV stability and color retention.

TWISTER SIT DOWN SIDE GUARD CANADA:

Shall be fabricated using 1.029" O.D. 14 gauge steel tubing with welded 10 gauge steel mounting tabs. The Twister Sit Down Side Guard Canada shall have a multi-stage baked-on powder coat finish.

MOUNTING LUGS:

Shall be precision die-cast from a high-strength aluminum alloy. The Mounting Lugs have a multi-stage baked-on powder coat finish.

HARDWARE:

Shall be stainless steel, zinc/nickel plated or galvanized as required to resist rust and corrosion.

Maintenance

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately. For general maintenance please refer to our Playground Maintenance Manual.



Manufactured by Krauss Craft, Inc.
www.playcraftsystems.com

For Customer Service Call
800.333.8519 (U.S.A.) or
541.955.9199 (International)

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