

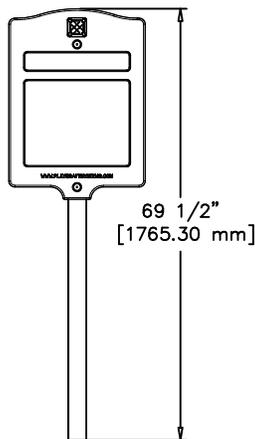
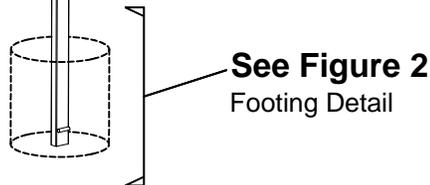
IMPORTANT NOTES: Read First

(A) Use liquid thread lock (such as Loctite®) with all threaded hardware. **Important:** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.

(B) Do not pour concrete until the Equipment is completely assembled, leveled and plumbed. Concrete must be allowed to cure completely before using the equipment (at least 72 hours).

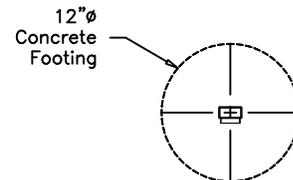
(C) Use appropriate compliant protective surfacing and adjust footing depths accordingly. See free publication - The Handbook for Public Playground Safety, Publication #325 at www.CPSC.gov for the surfacing appropriate for the fall height of the equipment or consult you surfacing supply representative.

Assembly View



Elevation

Side View



Footing Layout

Top View



Manufactured by Krauss Craft, Inc.
www.playcraftsystems.com

For Customer Service Call
800.333.8519 (U.S.A.) or
541.955.9199 (International)

Rev B

Figure 1
Sign Assembly

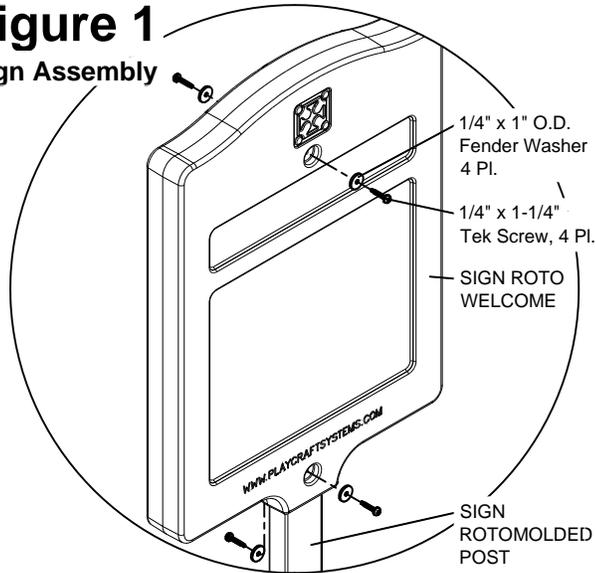
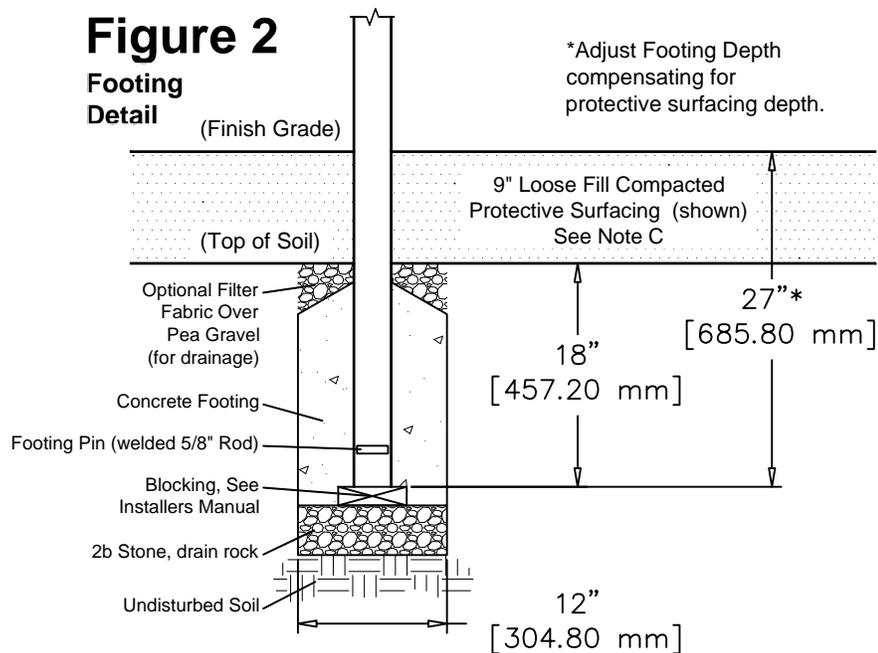


Figure 2

Footing
Detail



Parts List

<u>PART #</u>	<u>DESCRIPTION</u>	<u>QTY.</u>
-VARIES-	Sign Roto Welcome	1

Assembled Parts List

<u>PART #</u>	<u>DESCRIPTION</u>	<u>QTY.</u>
-VARIES-	Sign Roto Welcome	1
FS-PC1305	Sign Rotomolded Post	1
9271062-TR	Screw Tek 1/4" x 1-1/4" BH	4
9321052-THK	Washer Fender 1/4" x 1" x .125"	4

Sign Roto Welcome

<u>PART #</u>	<u>DESCRIPTION</u>
180210	Sign Roto Welcome 2-12
180250	Sign Roto Welcome 2-5
180510	Sign Roto Welcome 5-12

Sign Options

<u>PART #</u>	<u>DESCRIPTION</u>
PC 1305	Sign Roto Welcome 2-5
PC 1306	Sign Roto Welcome 5-12
PC 1307	Sign Roto Welcome 2-12
PC 1308	Sign Roto Welcome w/ HDPE
PC 1309	Sign Roto Welcome w/ Graphic

Specifications

SIGN ROTO WELCOME:

Shall be constructed of UV-stabilized, rotationally molded, Linear Low Density Polyethylene with an average double wall thickness of 1/4". The Sign Roto Welcome shall be approximately 22" in width, 31" in length, and 3" deep.

SIGN ROTOMOLDED POST:

Shall be made from 1-1/2" x 3" x .120 Rect. T.S. The Sign Rotomolded Post has a multi-stage baked-on powder coat finish.

HARDWARE:

Shall be stainless steel, zinc/nickel plated or galvanized as required to resist rust and corrosion.

Installation

Step 1.

Attach Sign Roto to Post. Refer to Figure 1 for hardware type and orientation.

Step 2.

Apply liquid thread lock and fully tighten all fasteners according to the "TIGHTENING TORQUE FOR HARDWARE" Section of the Installer's Manual. See Note A.

Step 3.

Verify use zone prior to digging. Refer to Footing layout and mark footing hole location. Dig (1) 12"Ø footing hole. Refer to Figure 2 for depth and details. IMPORTANT: For areas with soft soil conditions, larger footings may be required.

Step 4.

Plumb and level Sign. Pour concrete into footing hole. Allow 72 hours to cure before using this equipment. See Note B.

Step 5.

Place appropriate compliant protective surfacing under and around Sign. See Note C.

Maintenance

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately. For general maintenance please refer to our Playground Maintenance Manual.

