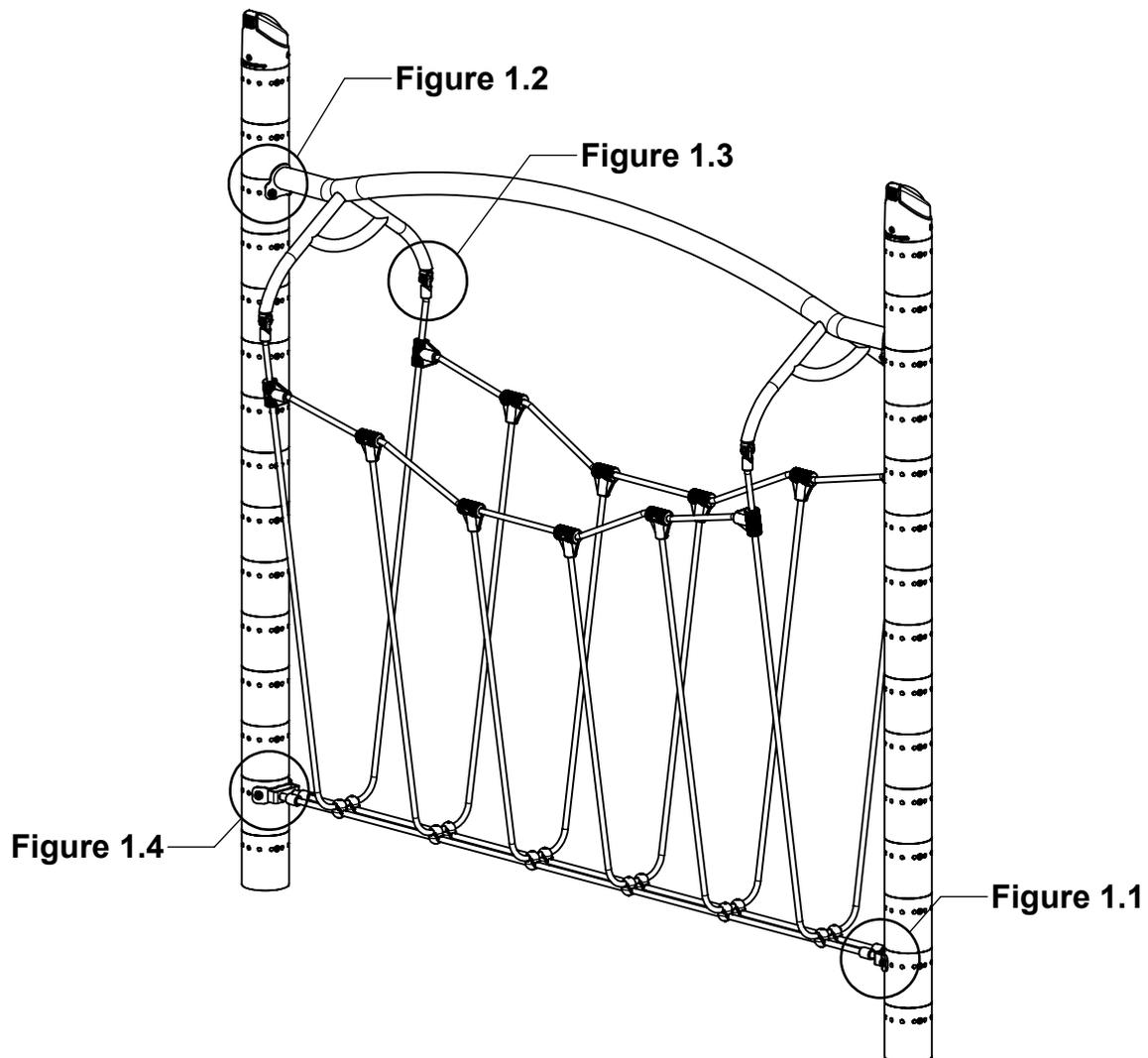


## IMPORTANT NOTES: Read First

(A) Use liquid thread lock (such as Loctite®) with all threaded hardware. **Important:** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.

(B) An appropriate energy absorbing safety surface is required under and around all playground equipment. Loose fill protective surfacing is shown only as an example for the purpose of this assembly instruction. Other surfacing material may vary in thickness and/or compression depths. See free publication - The Handbook for Public Playground Safety, Publication #325 at [www.cpsc.gov](http://www.cpsc.gov) for the surfacing appropriate for the fall height of the equipment or consult your surfacing supply representative.

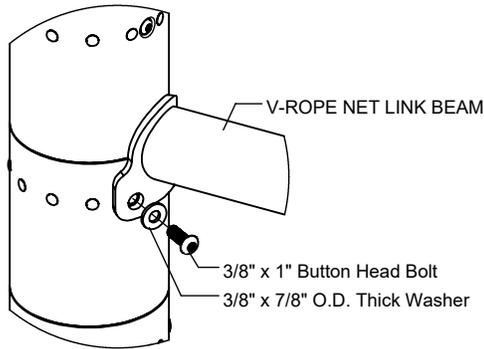
**FIGURE 1**  
V-Rope Net Link



## Step 1

Attach V-Rope Brackets to V-Rope Net as shown in Figure 1.1. (See Note A)

**NOTE:** 2 Places

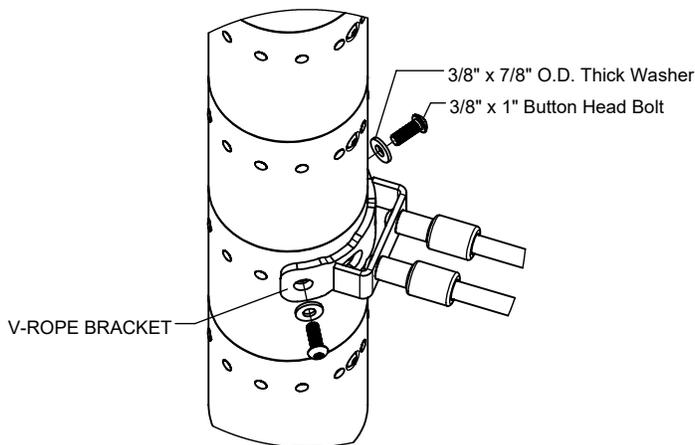


**Figure 1.2**

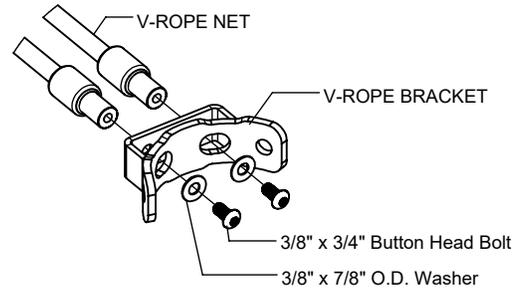
## Step 3

Attach V-Rope Net to V-Rope Net Link Beam as shown in Figure 1.3. (See Note A)

**NOTE:** 4 Places



**Figure 1.4**

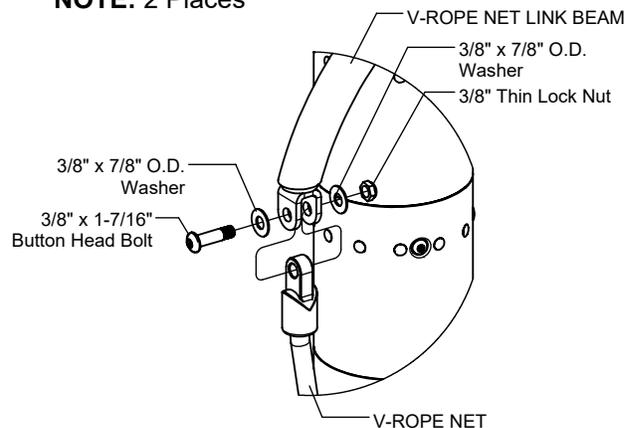


**Figure 1.1**

## Step 2

Attach V-Rope Net Link Beam to posts as shown in Figure 1.2. (See Note A)

**NOTE:** 2 Places



**Figure 1.3**

## Step 4

Attach V-Rope Brackets to posts as show in Figure 1.4. (See Note A)

**NOTE:** 2 Places

## Step 5

Fully tighten all fasteners according to the "TIGHTENING TORQUE FOR HARDWARE" section of the Installation Manual.

## Step 6

Place required protective surfacing under and around V-Rope Net Link. (See Note B)

**Parts List**

<b>Part #</b>	<b>DESCRIPTION</b>	<b>QTY.</b>
FS-1541-BRK	V-Rope Net Link Bracket RV	2
FS-1541-RV	V-Rope Net Link Beam RV	1
HH-0011	V-Rope Net Link Net RV	1
9103032-TR	Bolt Button Head 3/8" x 3/4"	4
9103052-TR	Bolt Button Head 3/8" x 1"	8
9103200-TR	Bolt Button Head 3/8" x 1-7/16"	4
9333042	Washer Flat 3/8" x 7/8" O.D.	12
9339042	Washer Flat 3/8" x 7/8" O.D. x .100" Thick	8
9423002	Nut Lock Thin 3/8"	4

**Specifications**

**V-ROPE NET LINK BRACKET RV:**

Shall be fabricated using precision cut and formed 1/4" thick stainless steel post bracket and welded 3/16" thick steel net bracket. The V-Rope Net Link Bracket RV shall have a multi-stage baked-on powder coat finish.

**V-ROPE NET LINK BEAM RV:**

Shall be fabricated using 2.375" O.D. 10 gauge steel tubing with welded 1.315" O.D. 12 gauge steel support arms, 1/4" thick steel mounting brackets and 3/16" thick steel anchors. The V-Rope Net Link Beam RV shall have a multi-stage baked-on powder coat finish.

**V-ROPE NET LINK NET RV:**

Shall be made from 16mm steel-reinforced rope with high-strength copolymer plastic intersection connectors and machined aluminum end ferrules.

**HARDWARE:**

Shall be stainless steel, zinc/nickel plated or galvanized as required to resist rust and corrosion.

**Maintenance**

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately. For general maintenance please refer to our Playground Maintenance Manual.

