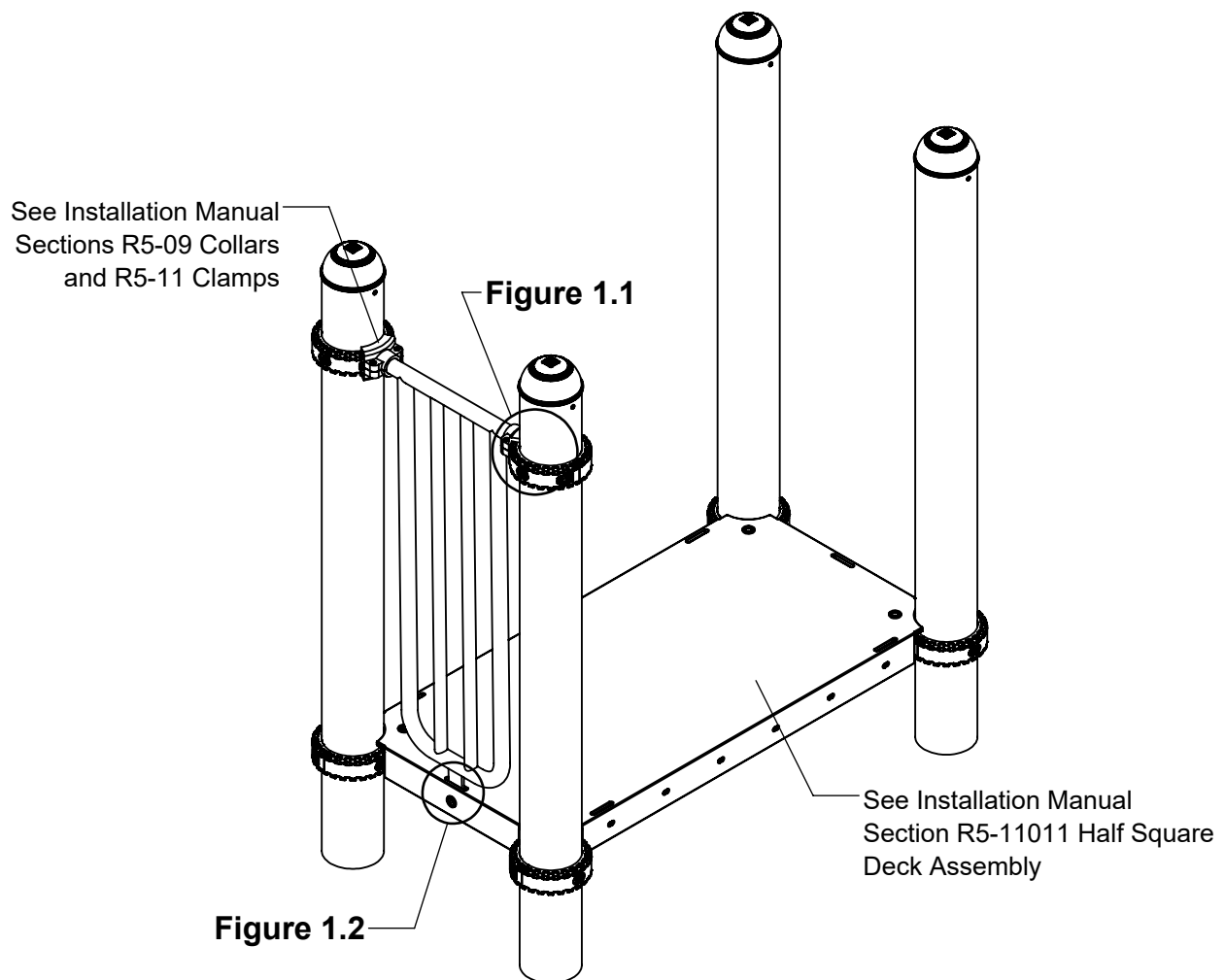


IMPORTANT NOTES: Read First

(A) Use liquid thread lock (such as Loctite®) with all threaded hardware. **Important:** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.

(B) Refer to Installation Manual for R5-09 Collars and R5-11 Socket Clamps installation instructions.

FIGURE 1
Half Square Deck Steel Wall



Step 1

Locate and attach collars at heights shown in Elevation View. Height shown from top of deck to top of collar. (See Note B)

Elevation View

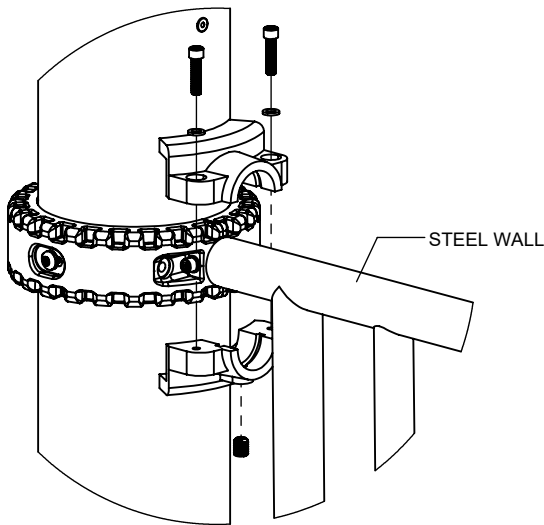
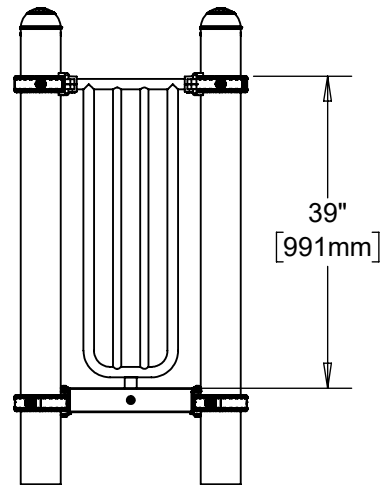


Figure 1.1

Step 2

Attach Steel Wall to Collar as shown in Figure 1.1 (See Notes A & B)

NOTE: 2 Places

Step 3

Attach Steel Wall to Deck as shown in Figure 1.2. (See Note A)

Step 4

Fully tighten all fasteners according to the "TIGHTENING TORQUE FOR HARDWARE" section of the Installation Manual.

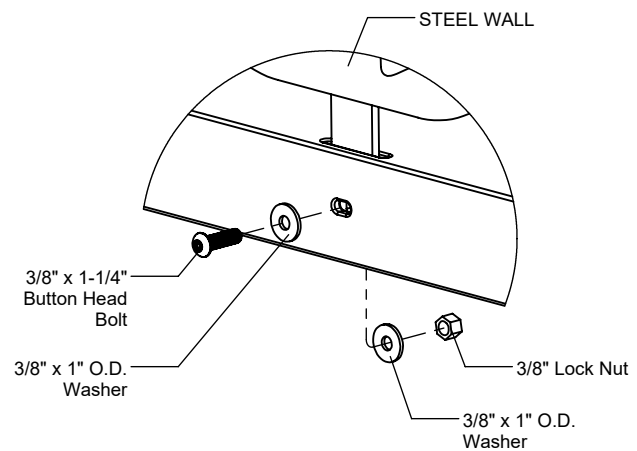


Figure 1.2

HALF SQUARE DECK STEEL WALL R5

INSTALLATION INSTRUCTIONS

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Parts List

Part #	DESCRIPTION	QTY
FS-13011-R	Half Square Deck Steel Wall R5	1
HS-1001-R5	Socket Clamp Set R5	2
9103062-TR	Bolt Button Head 3/8" x 1-1/4"	1
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	2
9413002	Nut Lock 3/8"	1

Specifications

HALF SQUARE DECK STEEL WALL R5:

Shall be fabricated using 1.315" O.D. 12 gauge steel tubing and 1.029" O.D. 14 gauge steel tubing with a welded 1/4" thick steel tab. The Half Square Deck Steel Wall R5 shall have a multi-stage baked-on powder coat finish.

SOCKET CLAMPS:

Shall be two-part and precision die-cast from a high strength aluminum alloy. The Socket Clamps have a multi-stage baked-on powder coat finish.

HARDWARE:

Shall be stainless steel, zinc/nickel plated or galvanized as required to resist rust and corrosion.

Maintenance

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately. For general maintenance please refer to our Playground Maintenance Manual.



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