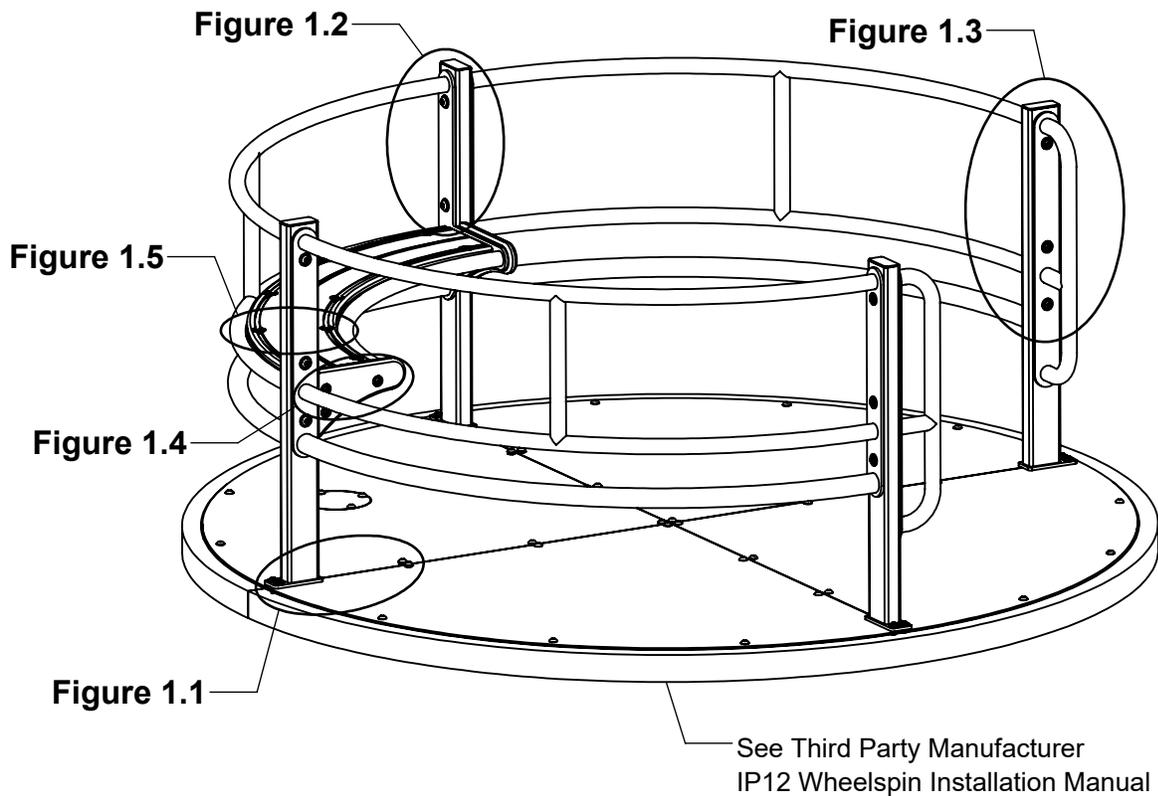


IMPORTANT NOTES: Read First

(A) Use liquid thread lock (such as Loctite®) with all threaded hardware. **Important:** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.

**FIGURE 1
Celebration Spinner**



Step 1

Attach Celebration Spinner Upright Beam to IP12 Wheelspin. Install screws into to IP12 Wheelspin Deck as shown in Figure 1.1. (See Note A)

NOTE: Leave Upright Beam hardware loose to allow for movement until all rails are installed.

[1] Add thread locker as indicated in Note A to insure all bolts are sufficiently coated.

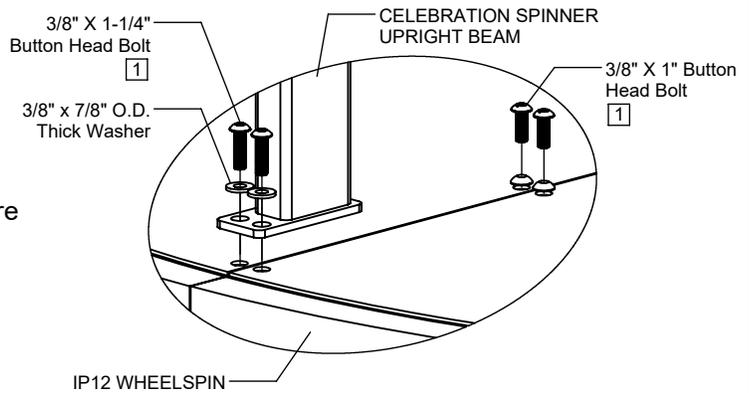


Figure 1.1

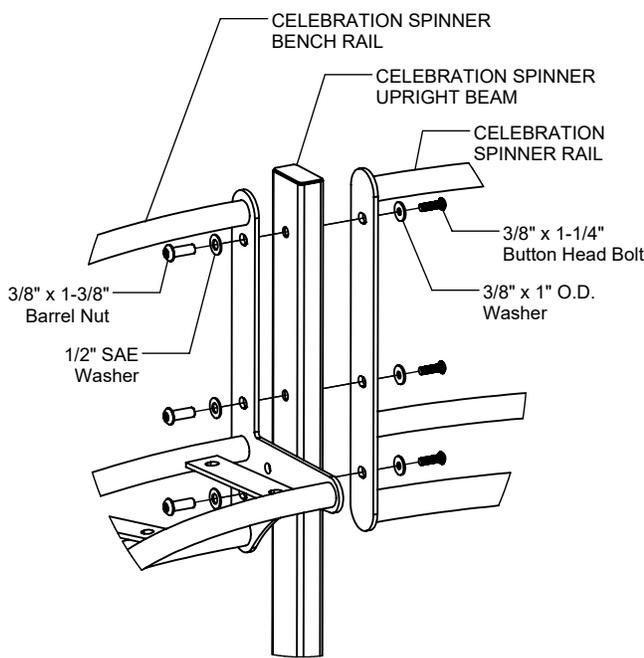


Figure 1.2

Step 2

Attach Celebration Spinner Rail and Celebration Spinner Bench Rail to Celebration Spinner Upright Beam as shown in Figure 1.2. (See Note A)

NOTE: Fully tighten M10-1.5 x 30 attaching Celebration Spinner Upright Beams to IP12 Wheelspin at this time.

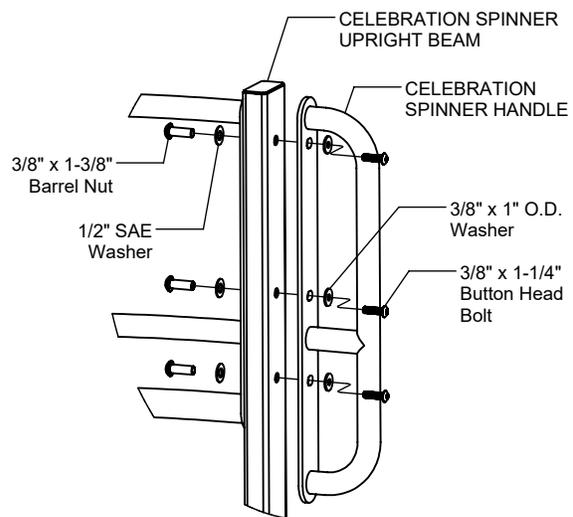


Figure 1.3

Step 3

Attach Celebration Spinner Handle to Celebration Spinner Rail as shown in Figure 1.3. (See Note A)

Step 4

Attach Celebration Spinner Bench Accent to Celebration Spinner Bench Rail as shown in Figure 1.4.
(See Note A)

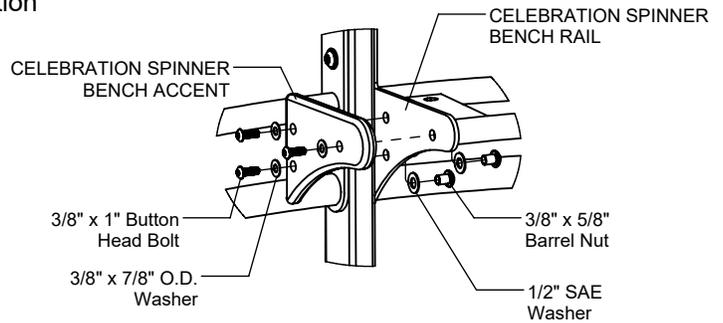


Figure 1.4

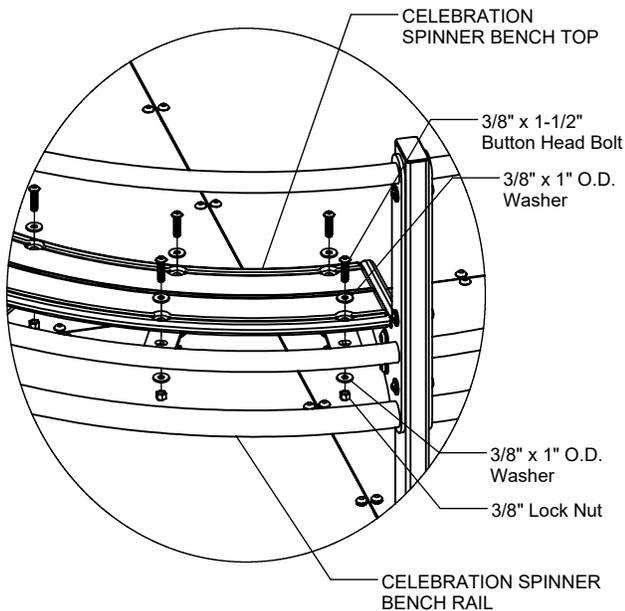


Figure 1.5

Step 5

Attach Celebration Spinner Bench Top to Celebration Spinner Bench Rail as shown in Figure 1.5.
(See Note A)

Step 6

Fully tighten all fasteners according to the "TIGHTENING TORQUE FOR HARDWARE" section of the Installation Manual.

Parts List

Part #	DESCRIPTION	QTY
EE-0720-BA	Celebration Spinner Bench Accent	2
EE-0720-BT	Celebration Spinner Bench Top	1
FS-PC2497-BR	Celebration Spinner Bench Rail	1
FS-PC2497-H	Celebration Spinner Handle	2
FS-PC2497-R	Celebration Spinner Rail	2
FS-PC2497-UB	Celebration Spinner Upright Beam	4
9103052-TR	Bolt Button Head 3/8" x 1"	14
9103062-TR	Bolt Button Head 3/8" x 1-1/4"	20
9103072-TR	Bolt Button Head 3/8" x 1-1/2"	10
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	32
9333042	Washer Flat 3/8" x 7/8" O.D.	6
9339042	Washer Flat 3/8" x 7/8" O.D. x .100" Thick	8
9345002	Washer Flat SAE 1/2"	18
9413002	Nut Lock 3/8"	10
9443022-TR	Nut Barrel 3/8" x 5/8" BH	6
9443062-TR	Nut Barrel 3/8" x 1-3/8" BH	12

Specifications

CELEBRATION SPINNER BENCH TOP & BENCH ACCENT:

Shall be made from high density 3/4" sheet plastic specially formulated for optimum UV stability and color retention.

CELEBRATION SPINNER BENCH RAIL :

Shall be fabricated using ϕ 1.660" OD 11ga. tube steel, ϕ 1.315" OD 12ga. tube steel with 1/4" sheet steel and will have a multi-stage baked on powder coat finish.

CELEBRATION SPINNER RAIL:

Shall be fabricated using ϕ 1.660" OD 11ga. tube steel, ϕ 1.315" OD 12ga. tube steel with 1/4" sheet steel and will have a multi-stage baked on powder coat finish.

CELEBRATION SPINNER HANDLE:

Shall be fabricated using ϕ 1.315" OD 12ga. tube steel with 1/4" sheet steel and will have a multi-stage baked on powder coat finish.

CELEBRATION SPINNER UPRIGHT BEAM:

Shall be fabricated using 1.5"X3"X.120 rect. tube steel with 1/4" and 12ga. sheet steel and will have a multi-stage baked on powder coat finish.

HARDWARE:

Shall be stainless steel, zinc/nickel plated or galvanized as required to resist rust and corrosion.

Maintenance

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately. For general maintenance please refer to our Playground Maintenance Manual.

