

Assembly View

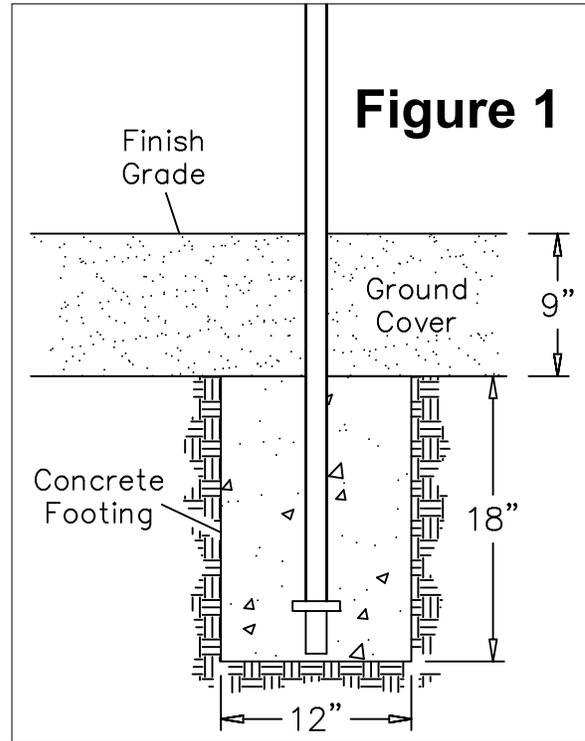
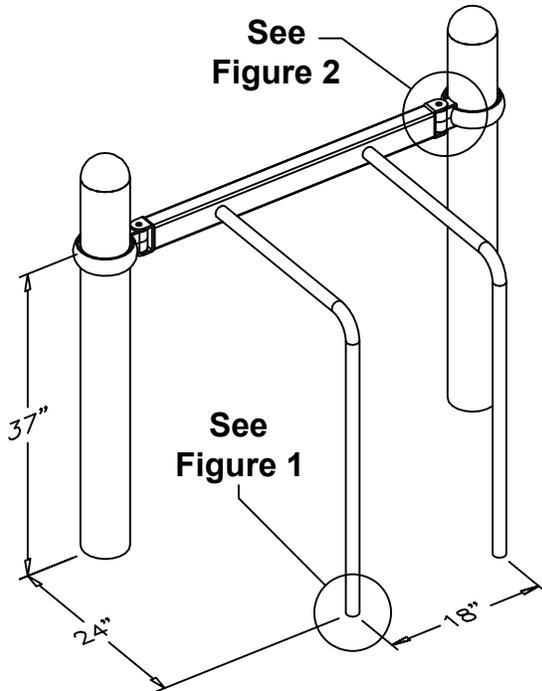
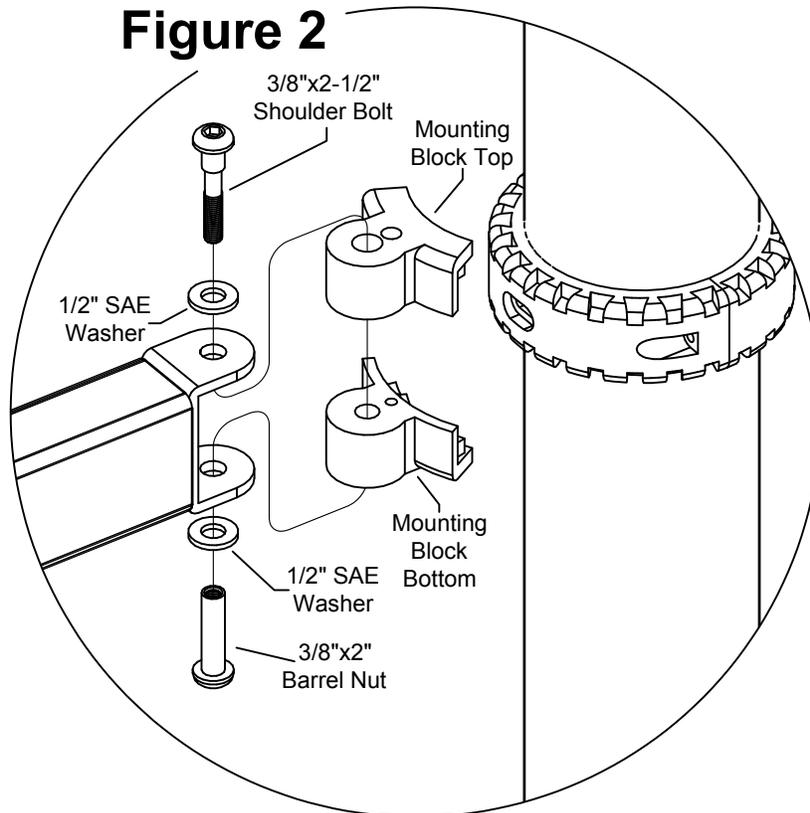


Figure 2



Parts List

QTY.	DESCRIPTION	PART #
1	Dip Station	FS-1935-R
2	R5 Mounting Block Top	7006-T
2	R5 Mounting Block Bottom	7006-B
2	3/8 x 2 1/2" Shoulder Bolt	9143111-TR
4	1/2" SAE Washers	9345002
2	3/8 x 2" Barrel Nut	9443091-TR

Instructions

Notes:

(A) Use liquid thread lock (such as Loctite) with all threaded hardware. **Important:** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.

Step 1.

Locate and mark collar positions as shown in the Assembly View, and attach as shown on Collar Assembly Page 09.

Step 2.

Dig (2) 12" Dia. footing holes approx. 18" deep. See Assembly View for locations and Figure 1 for footing details.

Step 3.

Attach the Dip Station to the support collars as shown in Figure 2.

Step 4.

Fully tighten all fasteners.

Specifications

DIP STATION:

Shall be fabricated from 1.315" OD steel tube welded onto a 1.5"x3" rectangular support tube. Finished with a baked on powder-coat.

MOUNTING BLOCKS:

Shall be two-part and precision die-cast from a high strength aluminum alloy. Finished with a baked on powder coating.

HARDWARE:

Shall be zinc/nickel plated, galvanized or stainless steel as required to resist rust and corrosion.

Maintenance

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately.

