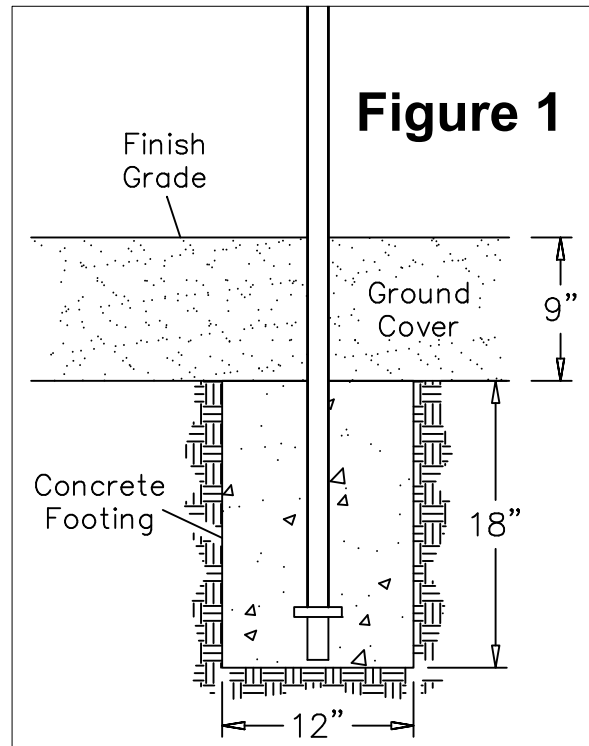
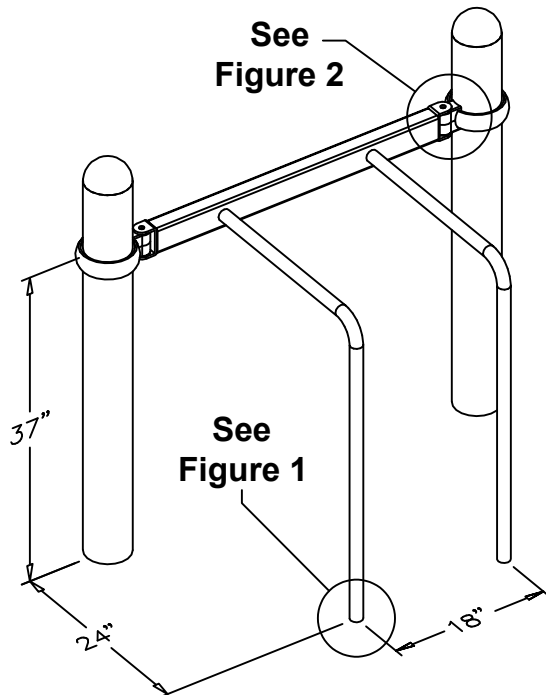
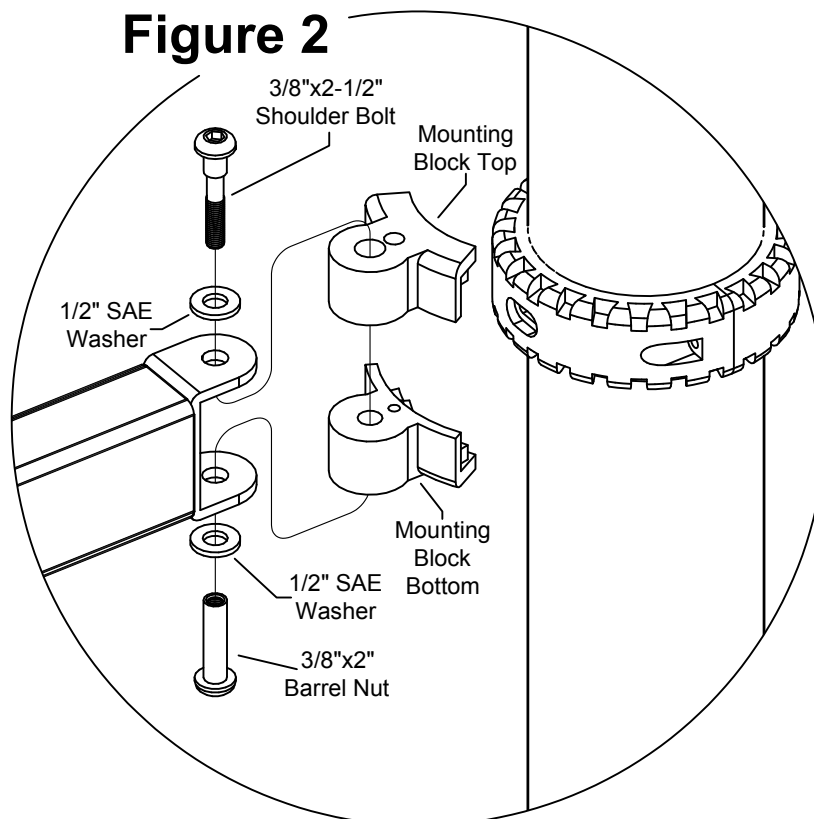


### Assembly View



### Figure 2



### Parts List

QTY.	DESCRIPTION	PART #
1	Dip Station	FS-1935-R
2	R5 Mounting Block Top	7006-T
2	R5 Mounting Block Bottom	7006-B
2	3/8 x 2 1/2" Shoulder Bolt	9143111-TR
4	1/2" SAE Washers	9345002
2	3/8 x 2" Barrel Nut	9443091-TR

### Instructions

#### Notes:

(A) Use liquid thread lock (such as Loctite) with all threaded hardware. **Important:** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.

#### Step 1.

Locate and mark collar positions as shown in the Assembly View, and attach as shown on Collar Assembly Page 09.

#### Step 2.

Dig (2) 12" Dia. footing holes approx. 18" deep. See Assembly View for locations and Figure 1 for footing details.

#### Step 3.

Attach the Dip Station to the support collars as shown in Figure 2.

#### Step 4.

Fully tighten all fasteners.

### Specifications

#### DIP STATION:

Shall be fabricated from 1.315" OD steel tube welded onto a 1.5"x3" rectangular support tube. Finished with a baked on powder-coat.

#### MOUNTING BLOCKS:

Shall be two-part and precision die-cast from a high strength aluminum alloy. Finished with a baked on powder coating.

#### HARDWARE:

Shall be zinc/nickel plated, galvanized or stainless steel as required to resist rust and corrosion.

### Maintenance

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately.