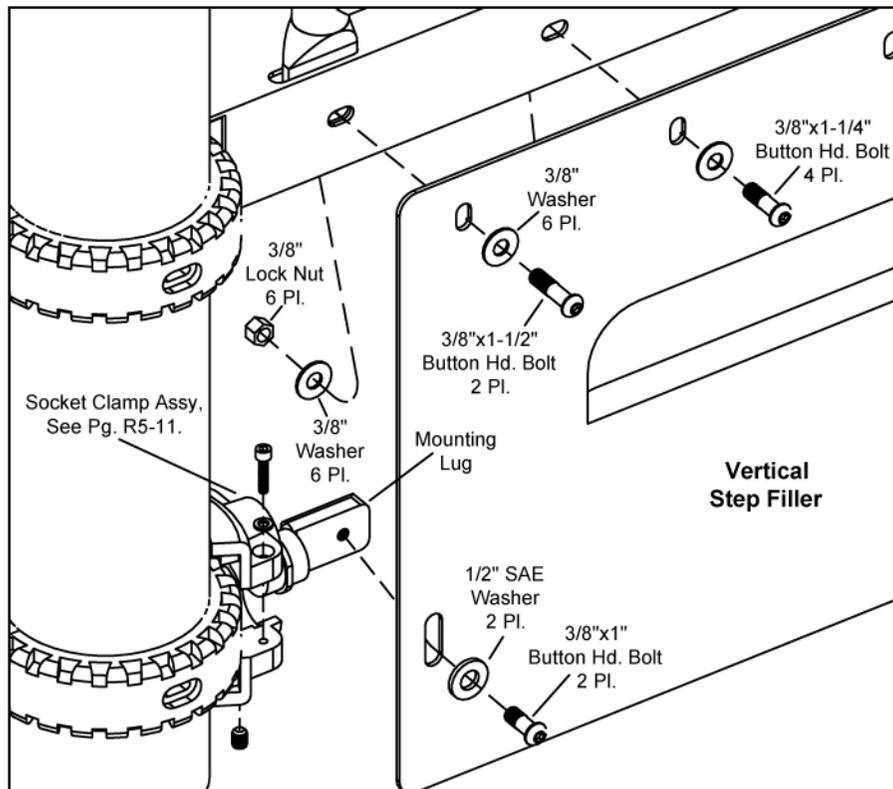
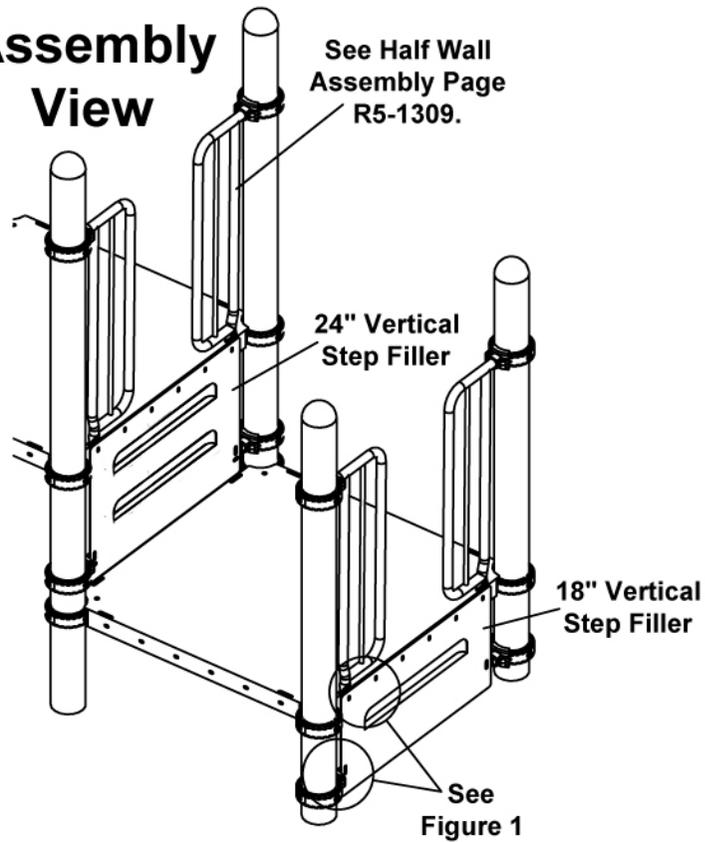


Assembly View



Parts List

| <u>QTY.</u> | <u>DESCRIPTION</u> | <u>PART #</u> |
|-------------|----------------------------------|---------------|
| 1 | Vertical Step Filler (18" / 24") | 7182 / 4041 |
| 2 | R5 Socket Clamp Assy | See Page 11 |
| 2 | Mounting Lugs | 7007 |
| 2 | 3/8"x1" Button Hd. Bolts | 9103052-TR |
| 4 | 3/8"x1-1/4" Button Hd. Bolts | 9103062-TR |
| 2 | 3/8"x1-1/2" Button Hd. Bolts | 9103072-TR |
| 14 | 3/8" Washers | 9333002 |
| 6 | 3/8" Lock Nuts | 9413002 |

Installation

Notes:

(A) When installing the 24" Step Filler, the tops of the collars will be located 18-3/4" below the top of the upper deck. When installing the 18" Step Filler, the tops of the collars will be located 12-3/4" below the top of the upper deck.

(B) The 1" treads of the Step Filler should protrude to the inside of the play system (under the deck).

(C) Use liquid thread lock (such as Loctite) with all threaded hardware that does not include self-locking nuts.

Step 1.

Locate and mark the positions of the collars on the support posts (See Note A) and attach using the hardware shown on the collar assembly page R5-09.

Step 2.

Attach the top of the Vertical Step Filler to the face of the deck as shown in Figure 1.

Step 3.

Attach the base of the Vertical Step Filler to the post collar as shown in Figure 2.

Step 4.

Fully tighten all fasteners.

Specifications

VERTICAL STEP FILLER:

Shall be a piece of 12 gauge steel fabricated to a finished size of 35" wide. Finished with a brown PVC (Poly-Vinyl-Chloride) coating.

SOCKETS CLAMPS:

Shall be two-part and precision die-cast from a high strength aluminum alloy. Finished with a baked-on powder coating.

HARDWARE:

Shall be zinc/nickel plated, galvanized or stainless steel as required to resist rust and corrosion.

Maintenance

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately.