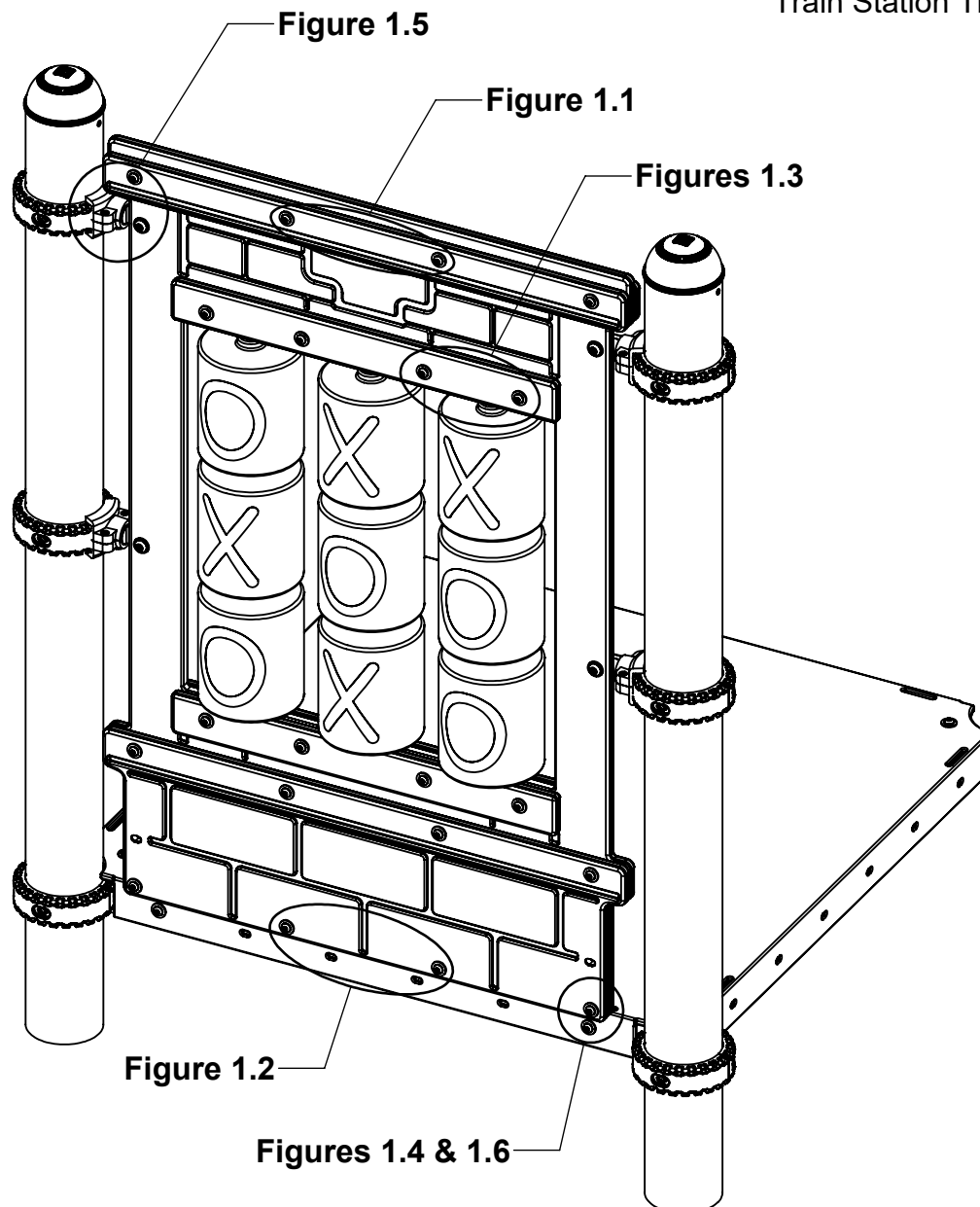


IMPORTANT NOTES: Read First

(A) Use liquid thread lock (such as Loctite®) with all threaded hardware. **Important:** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.

(B) Refer to Installation Manual for 09 Collars, 11 Socket Clamps installation instructions.

FIGURE 1
Train Station Tic-Tac-Toe



Step 1

Locate and attach collars at heights shown in Elevation View. (See Note B)

* Height shown from top of collar to top of collar.

** Height shown from top of deck to top of collar.

Elevation View

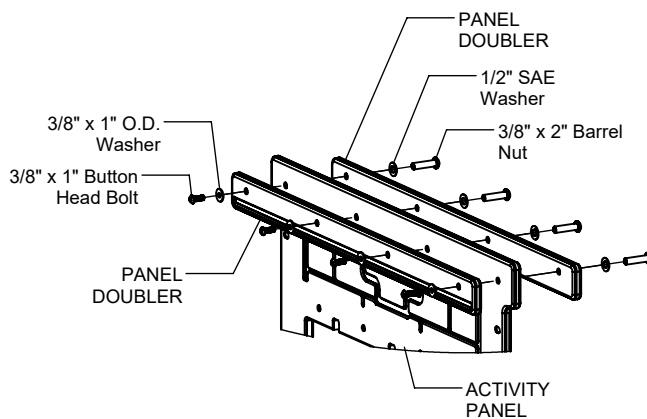
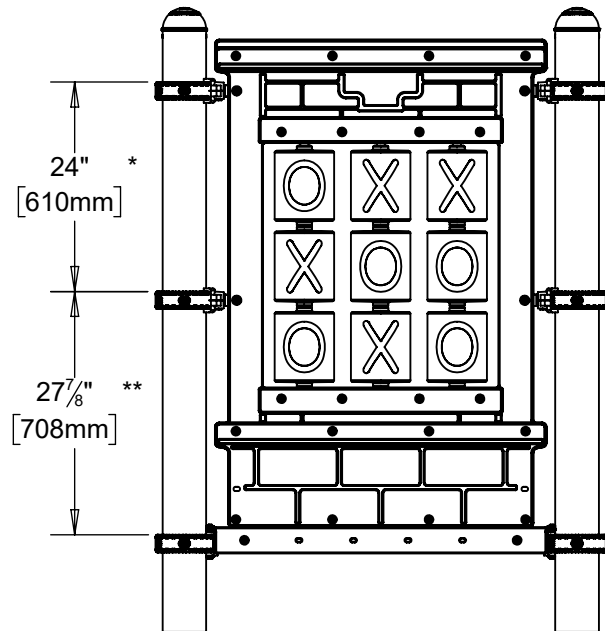


Figure 1.1

Step 2 (Factory Assembled)

Attach Panel Doublers to Activity Panel as shown in Figure 1.1. (See Note A)

Step 3 (Factory Assembled)

Attach Stone Trim to Activity Panel as shown in Figure 1.2. (See Note A)

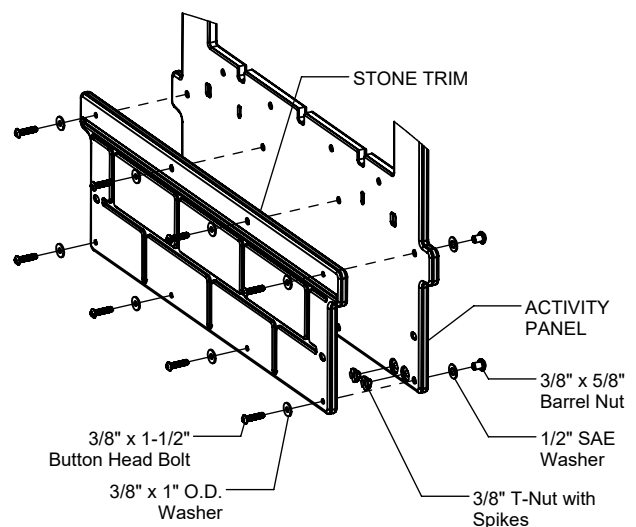


Figure 1.2

Step 4 (Factory Assembled)

Place Nylon Washers and Turn Blocks onto Activity Panel Tube and attach to Activity Panel as shown in Figure 1.3a and 1.3b. (See Note A)

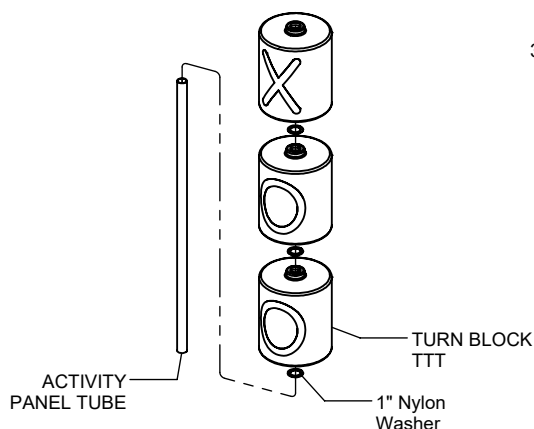


Figure 1.3a

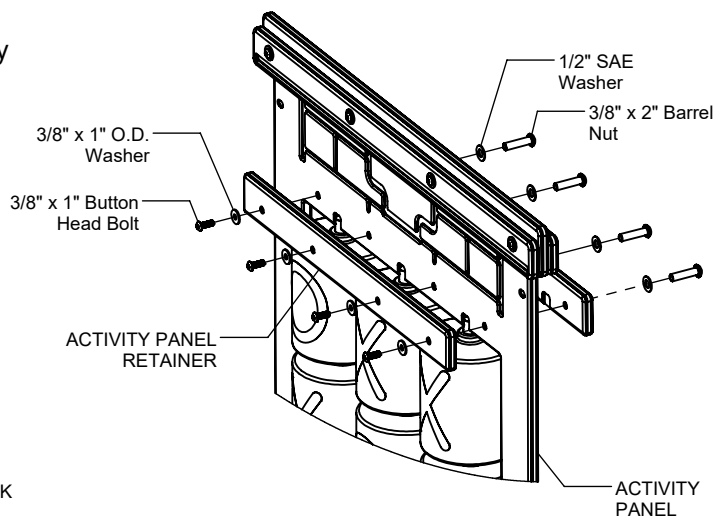


Figure 1.3b

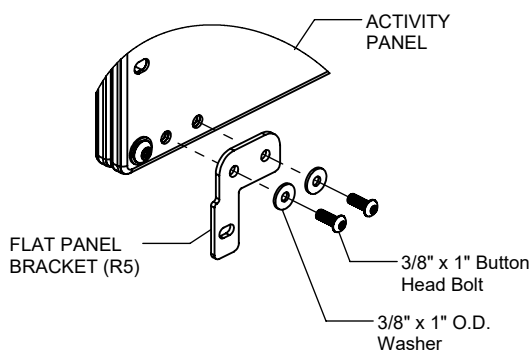


Figure 1.4

Step 5

Attach Flat Panel Bracket to Activity Panel as shown in Figure 1.4. (See Note A)

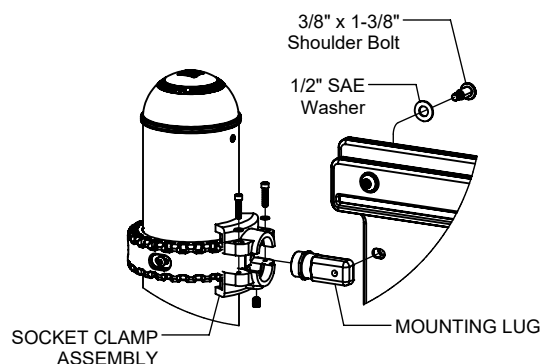


Figure 1.5

Step 6

Attach Activity Panel to collar as shown in Figure 1.5. (See Note A)

Step 7

Attach Activity Panel to Deck as shown in Figure 1.6. (See Note A)

Step 8

Fully tighten all fasteners according to the "TIGHTENING TORQUE FOR HARDWARE" section of the Installation Manual.

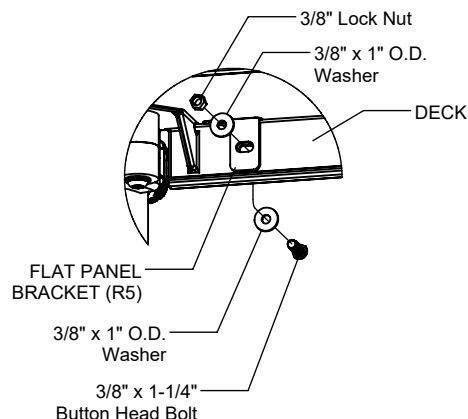


Figure 1.6

Parts List

Part #	DESCRIPTION	QTY
AF-7118	Flat Panel Bracket (R5)	2
GF-7007	Mounting Lug R5	4
HS-1001-R5	Socket Clamp Set R5	4
9103052-TR	Bolt Button Head 3/8" x 1"	4
9103062-TR	Bolt Button Head 3/8" x 1-1/4"	2
9143062-TR	Bolt Shoulder 3/8" x 1-3/8" BH	4
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	8
9345002	Washer Flat SAE 1/2"	4
9413002	Nut Lock 3/8"	2

Assembled Parts List

Part #	DESCRIPTION	QTY
DE-0005-TTT	Turn Block Tic Tac Toe	9
EE-0532	Train Station Square Activity Panel Retainer	4
EF-0443	Train Station Panel Doubler R5	2
EF-0444	Train Station Stone Trim R5	1
EF-0464	Train Station Square Activity Panel 60" R5	1
LG-1616	Activity Panel Tube R3.5	3
452302	T-Nut 3/8" with Spikes	4
9103052-TR	Bolt Button Head 3/8" x 1"	12
9103072-TR	Bolt Button Head 3/8" x 1-1/2"	8
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	20
9345002	Washer Flat SAE 1/2"	20
9369060	1" nylon washer	9
9443022-TR	Nut Barrel 3/8" x 5/8" BH	8
9443092-TR	Nut Barrel 3/8" x 2" BH	12

Specifications

HDPE PART:

Shall be made from high density 3/4" sheet plastic specially formulated for optimum UV stability and color retention.

TURN BLOCK:

Shall be constructed of UV-stabilized, rotationally molded, linear, low density polyethylene with an average wall thickness of .250".

ACTIVITY PANEL TUBE 29.5":

Shall be fabricated using 0.75" galvanized EMT 18ga. steel tubing and will have a multi-stage baked-on powder coat finish.

SOCKET CLAMPS:

Shall be two-part and precision die-cast from a high strength aluminum alloy and will have a multi-stage baked-on powder coat finish.

MOUNTING LUGS:

Shall be precision die-cast from a high-strength aluminum alloy and will have a multi-stage baked-on powder coat finish.

HARDWARE:

Shall be stainless steel, zinc/nickel plated or galvanized as required to resist rust and corrosion.

Maintenance

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately. For general maintenance please refer to our Playground Maintenance Manual.