

IMPORTANT NOTES: Read First

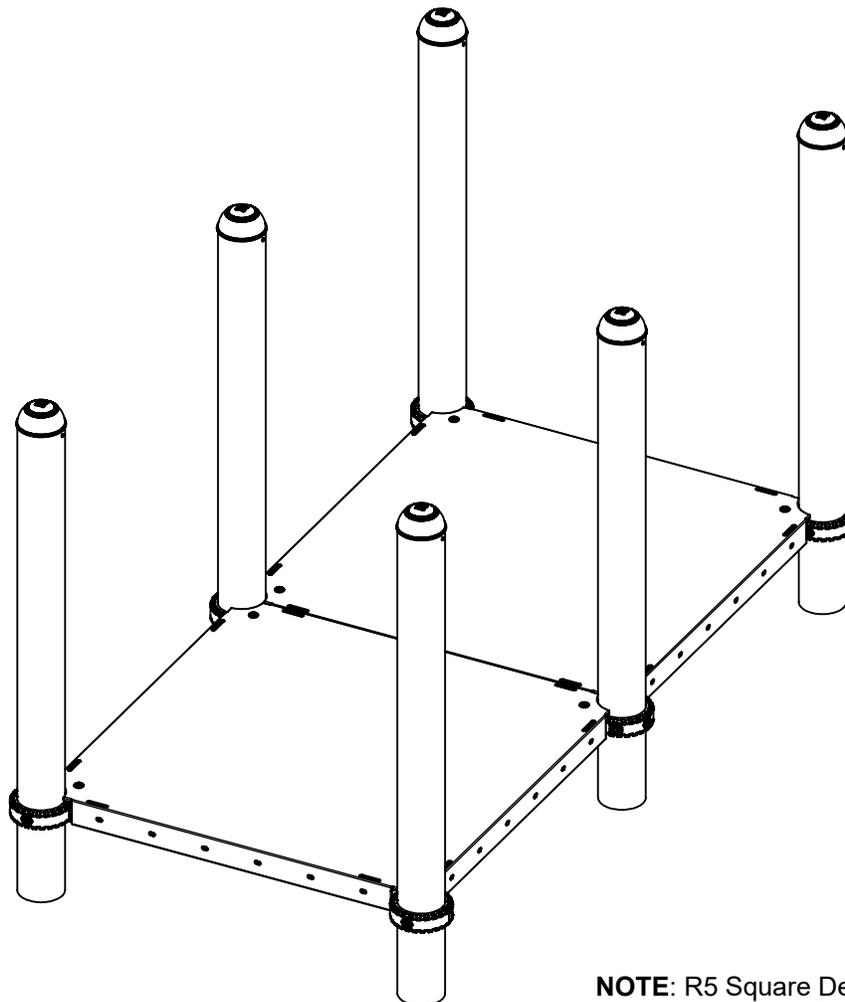
(A) Use liquid thread lock (such as Loctite®) with all threaded hardware. **Important:** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.

(B) These instructions apply to (2) Decks of the same or different styles that are joined together at the same level. See specific deck installation instructions for attaching each deck corner to mounting blocks on post collars.

(C) If Play System has (2) Half Hex Decks 4-Post, (2) 5 Post 90" Decks, or a combination of the two connected at the same level refer to 1100-3 installation instructions. These configurations use longer button head bolts.

(D) An appropriate energy absorbing safety surface is required under and around all playground equipment. Loose fill protective surfacing is shown only as an example for the purpose of this assembly instruction. Other surfacing material may vary in thickness and/or compression depths. See free publication - The Handbook for Public Playground Safety, Publication #325 at www.cpsc.gov for the surfacing appropriate for the fall height of the equipment or consult your surfacing supply representative.

FIGURE 1
Deck to Deck Assembly



NOTE: R5 Square Deck to Square Deck Assembly shown. Other configurations will vary slightly, but does not affect assembly.

Step 1

Refer to Top View drawing in the Playground Equipment Manual to locate the position(s) of decks on your play structure.

Step 2

Attach Deck to Deck as shown in Figure 2.
(See Note A)

Step 3

Fully tighten all fasteners according to the "TIGHTENING TORQUE FOR HARDWARE" section of the Installation Manual.

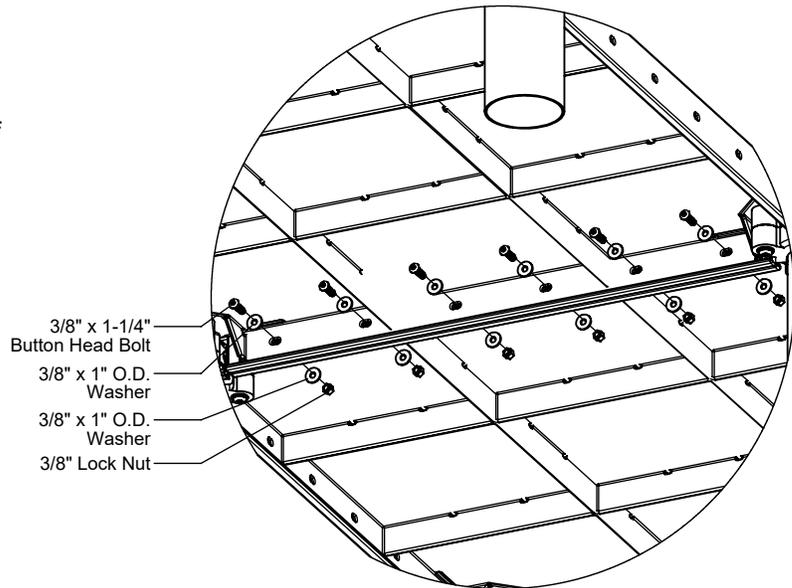


FIGURE 2

Parts List

Part #	DESCRIPTION	QTY
9103062-TR	Bolt Button Head 3/8" x 1-1/4"	6
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	12
9413002	Nut Lock 3/8"	6

Specifications

HARDWARE:

Shall be stainless steel, zinc/nickel plated or galvanized as required to resist rust and corrosion.

Maintenance

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately. For general maintenance please refer to our Playground Maintenance Manual.