

IMPORTANT NOTES: Read First

(A) Use liquid thread lock (such as Loctite®) with all threaded hardware. **Important:** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.

(B) Refer to Installation Manual for R5-09 Collars.

FIGURE 1
Socket Clamp Assembly

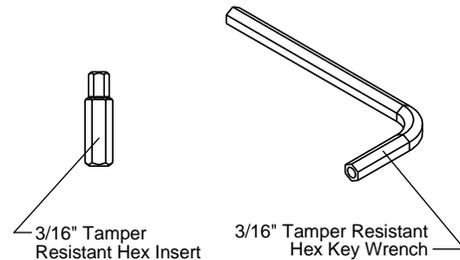
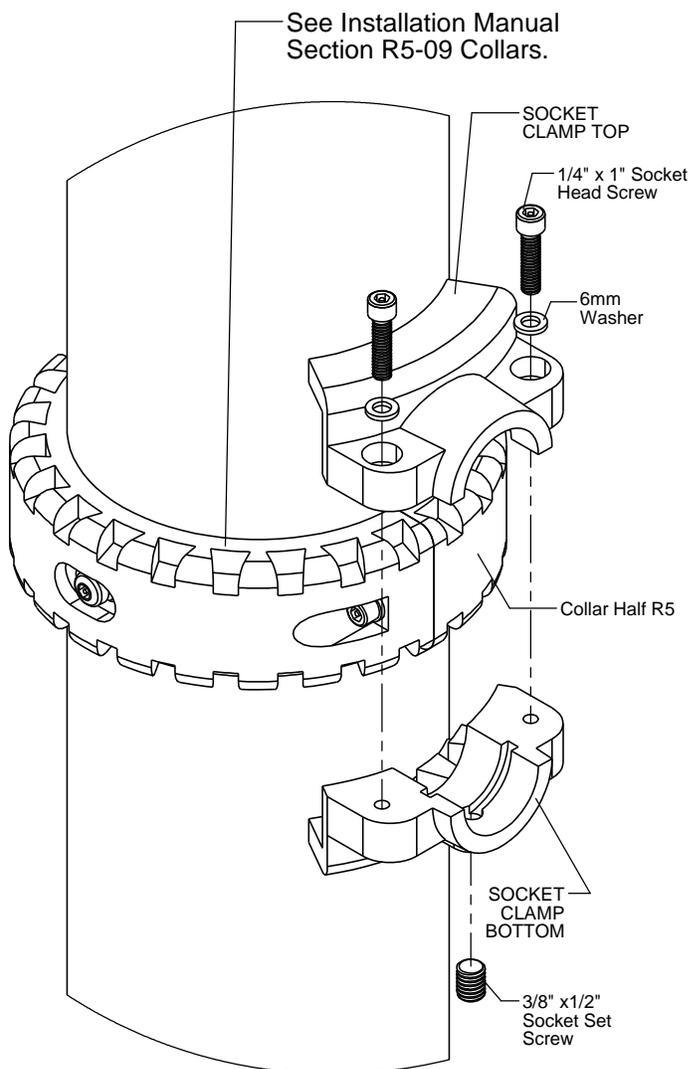


FIGURE 2
Tamper Resistant Tools

Step 1

Attach collar to post. (See Note B)

Step 2

Loosely attach the socket clamps to the collar as shown in Figure 1 using the tools shown in Figure 2. (See Note A and B)

Note: Take care to achieve proper thread engagement of Socket Head Cap Screws to prevent cross threading while drawing upper and lower socket clamp halves together during tightening of hardware.

Step 3

Check the placement of activity and make adjustments if necessary.

Step 4

Fully tighten all fasteners according to the "TIGHTENING TORQUE FOR HARDWARE" section of the Installation Manual.

Specifications

SOCKET CLAMPS:

Shall be two-part and precision die-cast from a high strength aluminum alloy. The Socket Clamps have a multi-stage baked-on powder coat finish.

HARDWARE:

Shall be stainless steel, zinc/nickel plated or galvanized as required to resist rust and corrosion.

Parts List

Part #	DESCRIPTION	QTY.
007004	Socket Clamp Top R5	1
007005	Socket Clamp Bottom R5	1
9263012-TR	Screw Soc Set 3/8" x 1/2"	1
9281052-TR	Screw Soc HD 1/4" x 1"	2
9333602	Washer Flat 6 mm	2

Maintenance

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately. For general maintenance please refer to our Playground Maintenance Manual.

