

Assembly View

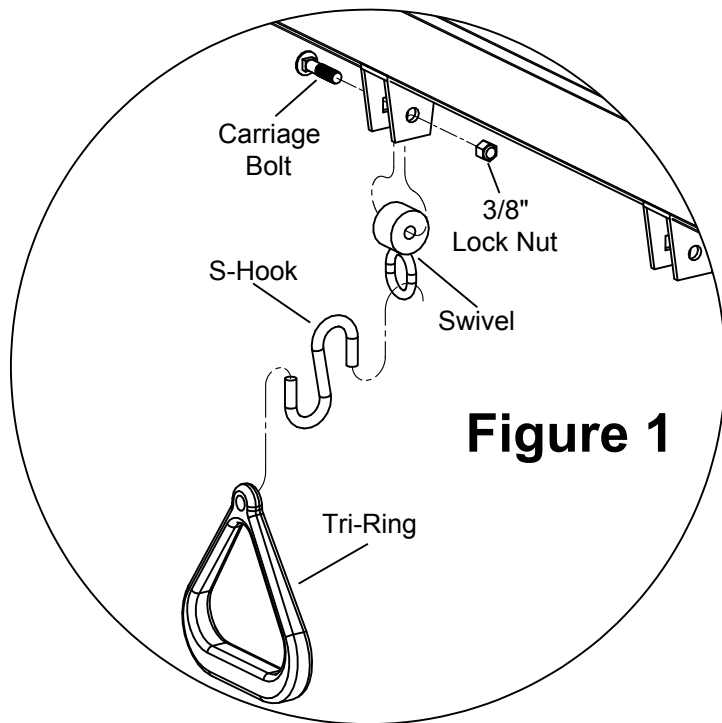
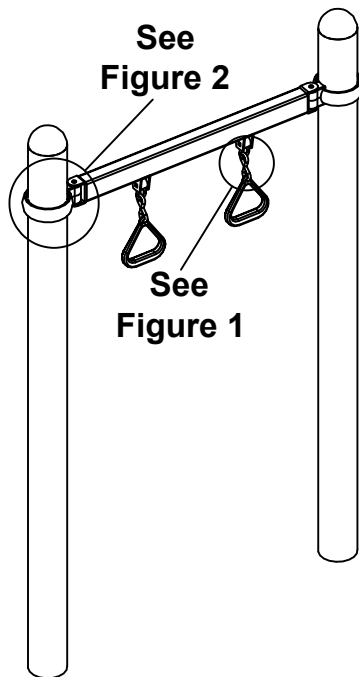
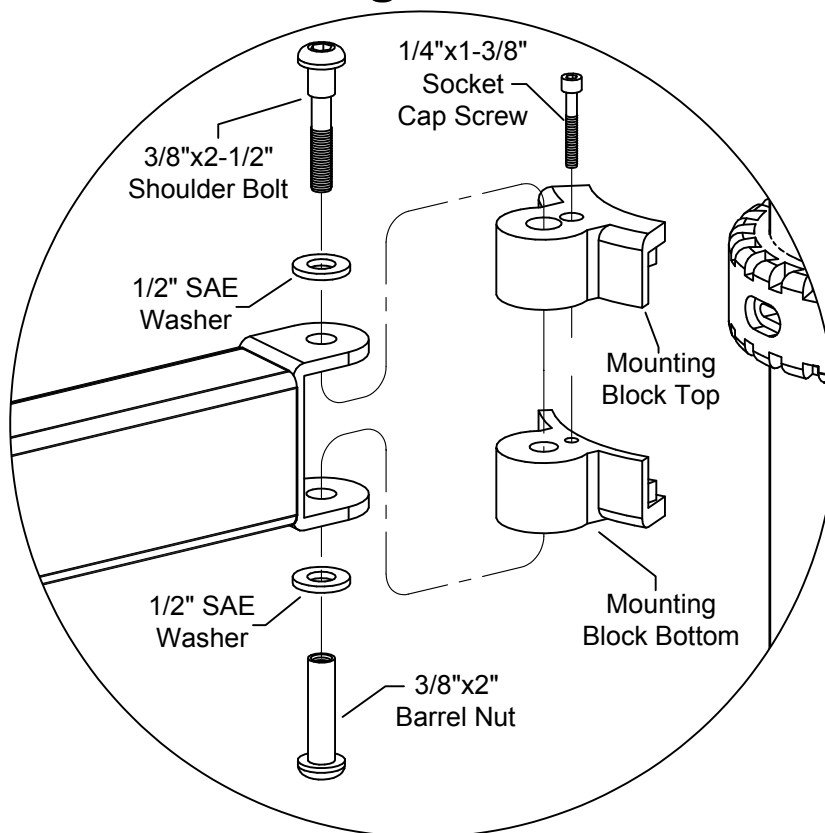


Figure 1

Figure 2



Parts List

QTY.	DESCRIPTION	PART #
1	Ring Pull-Up Beam	FS-1936-R35
2	Mounting Block Top	7006-T
2	Mounting Block Bottom	7006-B
2	Tri-Rings	411013
2	S-Hooks	450383
2	Swing Hanger w/ Nut & Bolt	471002
2	3/8"x2-1/2" Shoulder Bolts	9143111-TR
2	1/4"x1-3/8" Socket Cap Screws	9281062-5
4	1/2" SAE Washers	9345002
2	3/8"x2" Barrel Nuts	9443092-TR

Specifications

RING PULL-UP:

Support beam shall be 1.5"x3" tubing designed to attach complete unit to upright posts. Finished with a baked on powder coating.

MOUNTING BLOCKS:

Shall be two-part and precision die-cast from a high strength aluminum alloy. Finished with a baked on powder coating.

HARDWARE:

Shall be zinc/nickel plated, galvanized or stainless steel as required to resist rust and corrosion.

Instructions

Notes:

(A) Install support beam at desired height. Maximum heights vary by age and should not exceed the following:
Age 2-5: 60" Maximum Reach
Age 5-12: 84" Maximum Reach

(B) Use liquid thread lock (such as Loctite) with all threaded hardware. **Important:** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.

Step 1.

Locate and mark collar positions as shown in the Assembly View, and attach as shown on Collar Assembly Page 09.

Step 2.

Attach the Rings to the Ring Pull-Up Beam as shown in Figure 1.

Step 3.

Attach the Assembled Ring Pull-Up to the support collars as shown in Figure 2.

Step 4.

Fully tighten all fasteners.

Maintenance

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately.