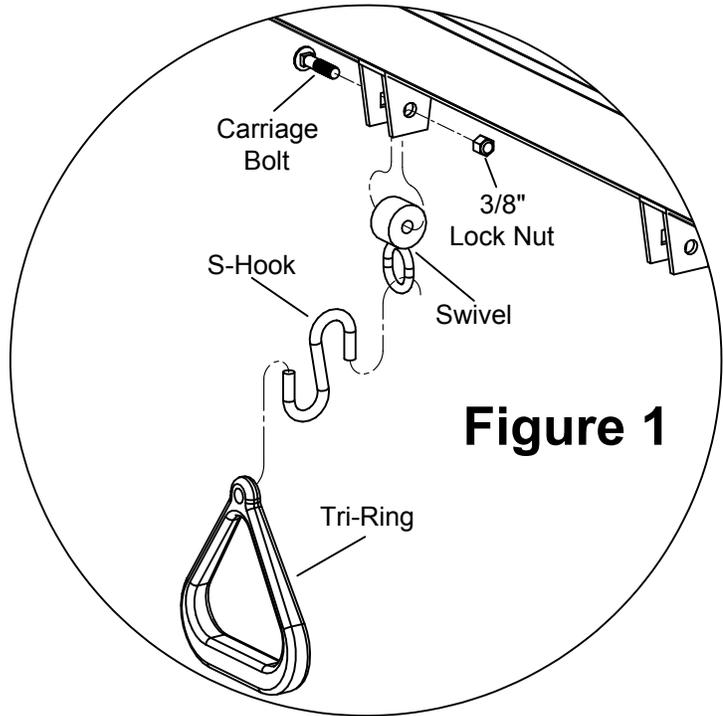
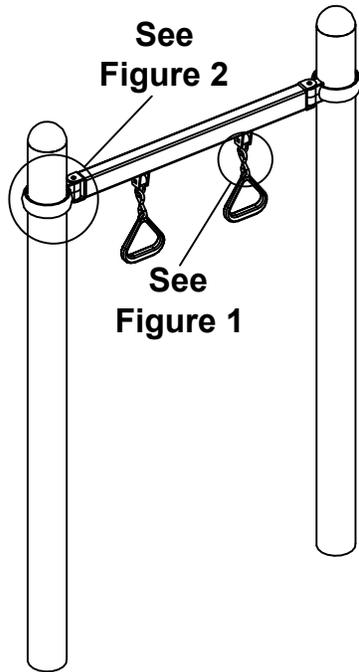
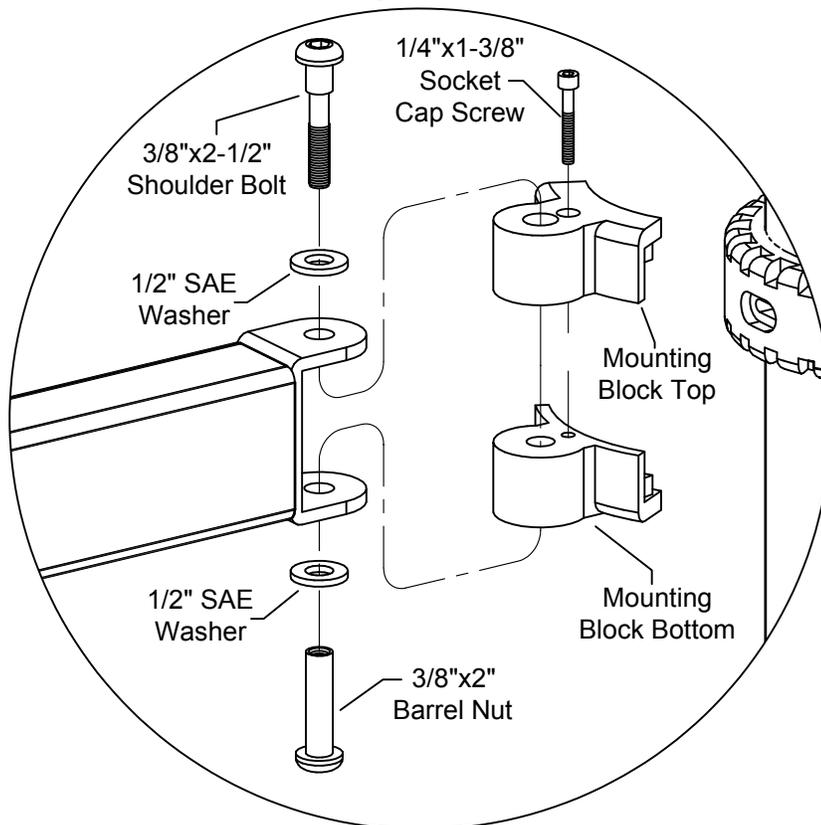


### Assembly View



### Figure 2



## Parts List

QTY.	DESCRIPTION	PART #
1	Ring Pull-Up Beam	FS-1936-R35
2	Mounting Block Top	7006-T
2	Mounting Block Bottom	7006-B
2	Tri-Rings	411013
2	S-Hooks	450383
2	Swing Hanger w/ Nut & Bolt	471002
2	3/8"x2-1/2" Shoulder Bolts	9143111-TR
2	1/4"x1-3/8" Socket Cap Screws	9281062-5
4	1/2" SAE Washers	9345002
2	3/8"x2" Barrel Nuts	9443092-TR

## Instructions

### Notes:

**(A)** Install support beam at desired height. Maximum heights vary by age and should not exceed the following:  
 Age 2-5: 60" Maximum Reach  
 Age 5-12: 84" Maximum Reach

**(B)** Use liquid thread lock (such as Loctite) with all threaded hardware. ***Important:*** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.

### Step 1.

Locate and mark collar positions as shown in the Assembly View, and attach as shown on Collar Assembly Page 09.

### Step 2.

Attach the Rings to the Ring Pull-Up Beam as shown in Figure 1.

### Step 3.

Attach the Assembled Ring Pull-Up to the support collars as shown in Figure 2.

### Step 4.

Fully tighten all fasteners.

## Specifications

### RING PULL-UP:

Support beam shall be 1.5"x3" tubing designed to attach complete unit to upright posts. Finished with a baked on powder coating.

### MOUNTING BLOCKS:

Shall be two-part and precision die-cast from a high strength aluminum alloy. Finished with a baked on powder coating.

### HARDWARE:

Shall be zinc/nickel plated, galvanized or stainless steel as required to resist rust and corrosion.

## Maintenance

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately.