

Assembly View

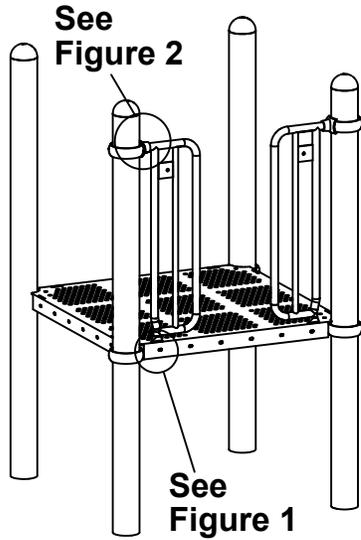


Figure 1

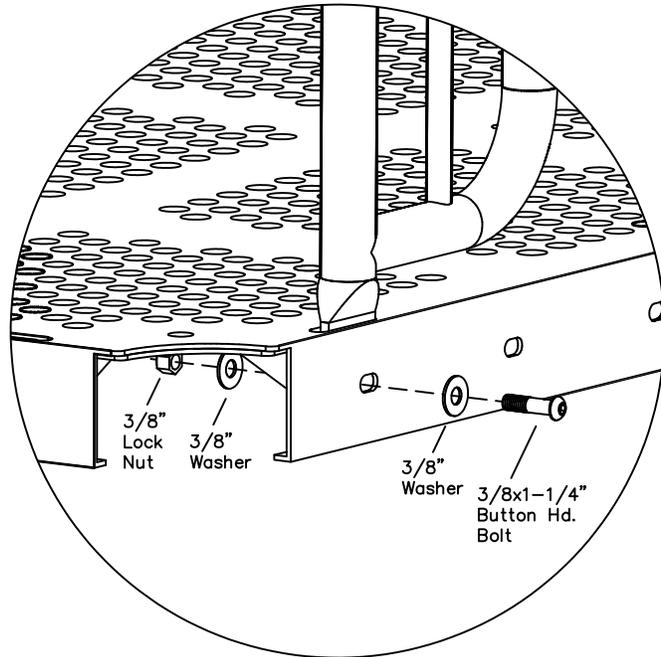
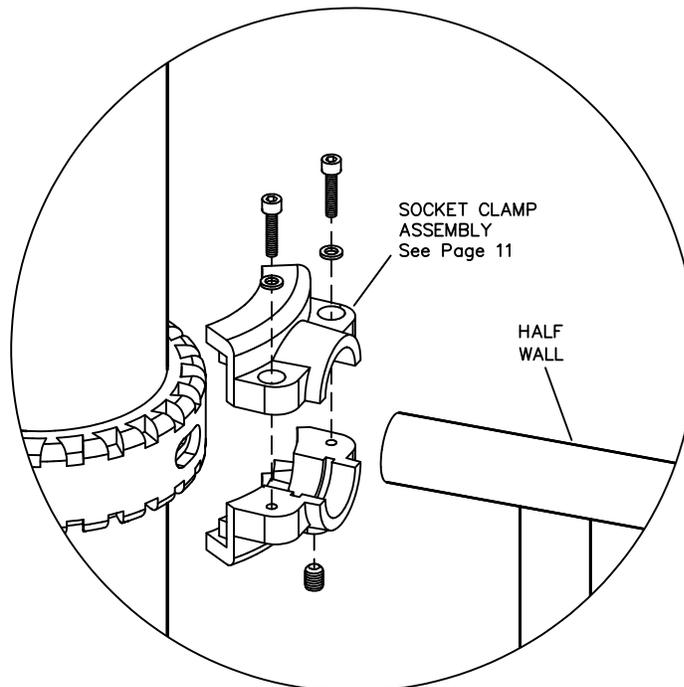


Figure 2



Parts List (for each)

<u>QTY.</u>	<u>DESCRIPTION</u>	<u>PART #</u>
1	ADA Steps Half Wall	1309-RADA
1	Socket Clamp R5 Assembly	See Pg. R5-11
1	3/8x1-1/4" Button Hd. Bolt	9103062-TR
1	3/8" Lock Nut	9413002
2	3/8" Washer	9333002

Installation

Notes:

(A) The collar will be located 39" up from the top of the deck to the top of the collar.

(B) All hardware should be snug tightened during assembly. When positions are correct, fully tighten hardware.

(C) Use liquid thread lock (such as Loctite) with all threaded hardware that does not include self-locking nuts.

Step 1.

Locate and mark the position of the collar on the support post and attach as shown on Collar Assembly page R5-09.

Step 2.

Attach the bottom of the Half Wall to the deck as shown in Figure 1.

Step 3.

Attach the top of the Half Wall to the collar using the Socket Clamps as shown in Figure 2.

Step 4.

Fully tighten all fasteners.

Specifications

HALF WALL:

Shall be fabricated of 5/8" round bar stock welded vertically on 3" centers between between the top and bottom 1" standard pipe rails. Walls finished with a baked-on powder coating.

SOCKET CLAMPS:

Shall be two-part and precision die-cast from a high strength aluminum alloy. Finished with a baked-on powder coating.

HARDWARE:

Shall be zinc/nickel plated, galvanized or stainless steel as required to resist corrosion.

Maintenance

Periodically tighten all screws, bolts and nuts.
A periodic inspection of all parts is necessary.
If a part is broken or worn, replace immediately.