

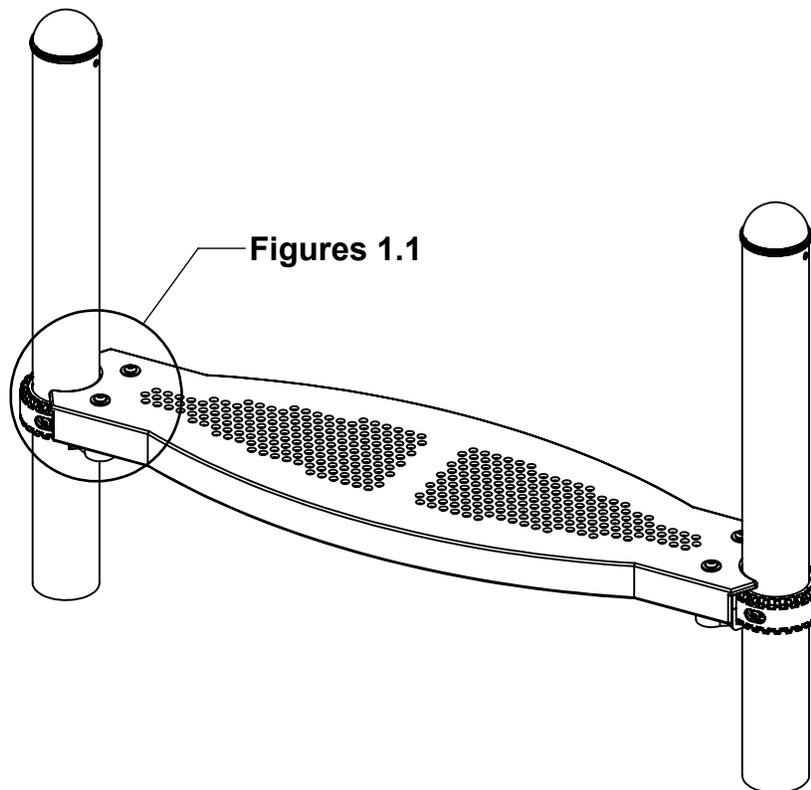
IMPORTANT NOTES: Read First

(A) Use liquid thread lock (such as Loctite®) with all threaded hardware. **Important:** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.

(B) Refer to Installation Manual for 09 Collars, 11 Socket Clamps installation instructions.

(C) An appropriate energy absorbing safety surface is required under and around all playground equipment. Loose fill protective surfacing is shown only as an example for the purpose of this assembly instruction. Other surfacing material may vary in thickness and/or compression depths. See free publication - The Handbook for Public Playground Safety, Publication #325 at www.cpsc.gov for the surfacing appropriate for the fall height of the equipment or consult your surfacing supply representative.

**FIGURE 1
Play Seat Assembly**



NOTE: R35 Play Seat shown. Other configurations will vary slightly, but does not affect assembly.

Step 1

Locate and attach collars at heights shown in Elevation View. Height shown from finish grade to top of collar (See Note B)

Elevation View

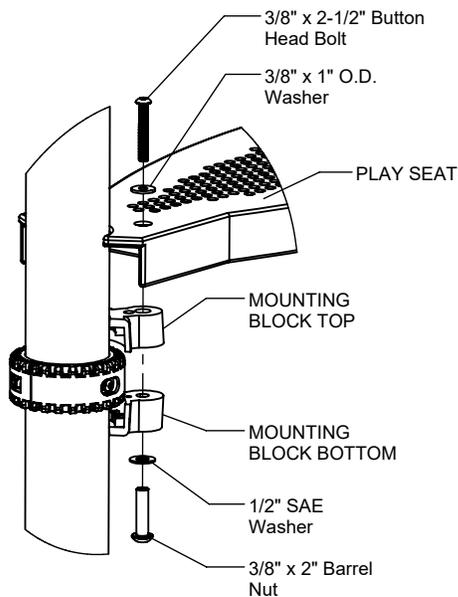
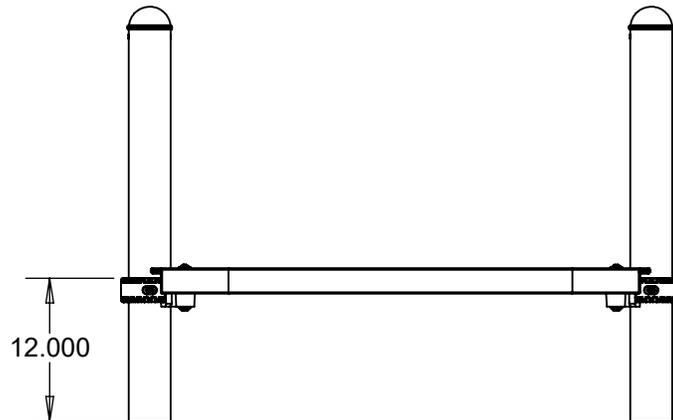


Figure 1.1

Step 2

Attach seat to collars as shown in Figure 1.1 (See Note A)

Step 3

Fully tighten all fasteners according to the "TIGHTENING TORQUE FOR HARDWARE" section of the Installation Manual.

Step 4

Place required protective surfacing under and around Assembly Name. (See Note D)

Parts List

PLAY SEAT R35		
Part #	DESCRIPTION	QTY
CG-8143	Play Seat R35	1
GG-8110	Mounting Block 4 Top R3.5	4
GG-8111	Mounting Block 4 Bottom R3.5	4
9103112-TR	Bolt Button Head 3/8" x 2-1/2"	4
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	4
9345002	Washer Flat SAE 1/2"	4
9443092-TR	Nut Barrel 3/8" x 2" BH	4

PLAY SEAT R5		
Part #	DESCRIPTION	QTY
CF-7077	Play Seat R5	1
GF-7006-B	Mounting Block R5 Bottom	4
GF-7006-T	Mounting Block R5 Top	4
9103112-TR	Bolt Button Head 3/8" x 2-1/2"	4
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	4
9345002	Washer Flat SAE 1/2"	4
9443092-TR	Nut Barrel 3/8" x 2" BH	4

Specifications

PLAY SEAT:

Shall be fabricated using punched, formed and welded 12 gauge sheet steel. The Bench Top shall be Play-Tuff™ coated after fabrication.

MOUNTING BLOCKS:

Shall be two-part and precision die-cast from a high strength aluminum alloy. The Mounting Blocks have a multi-stage baked-on powder coat finish.

HARDWARE:

Shall be stainless steel, zinc/nickel plated or galvanized as required to resist rust and corrosion.

Maintenance

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately. For general maintenance please refer to our Playground Maintenance Manual.

