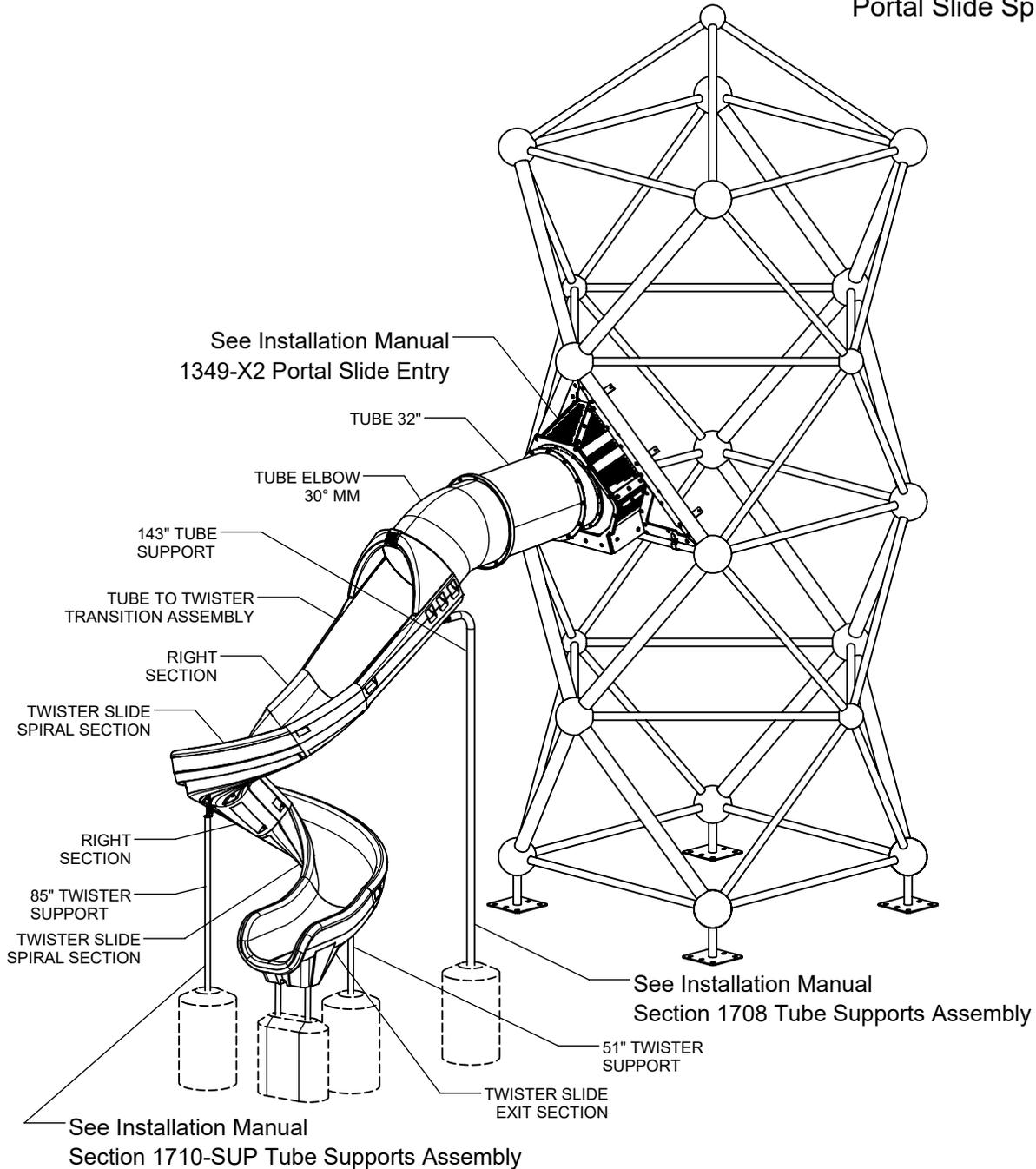


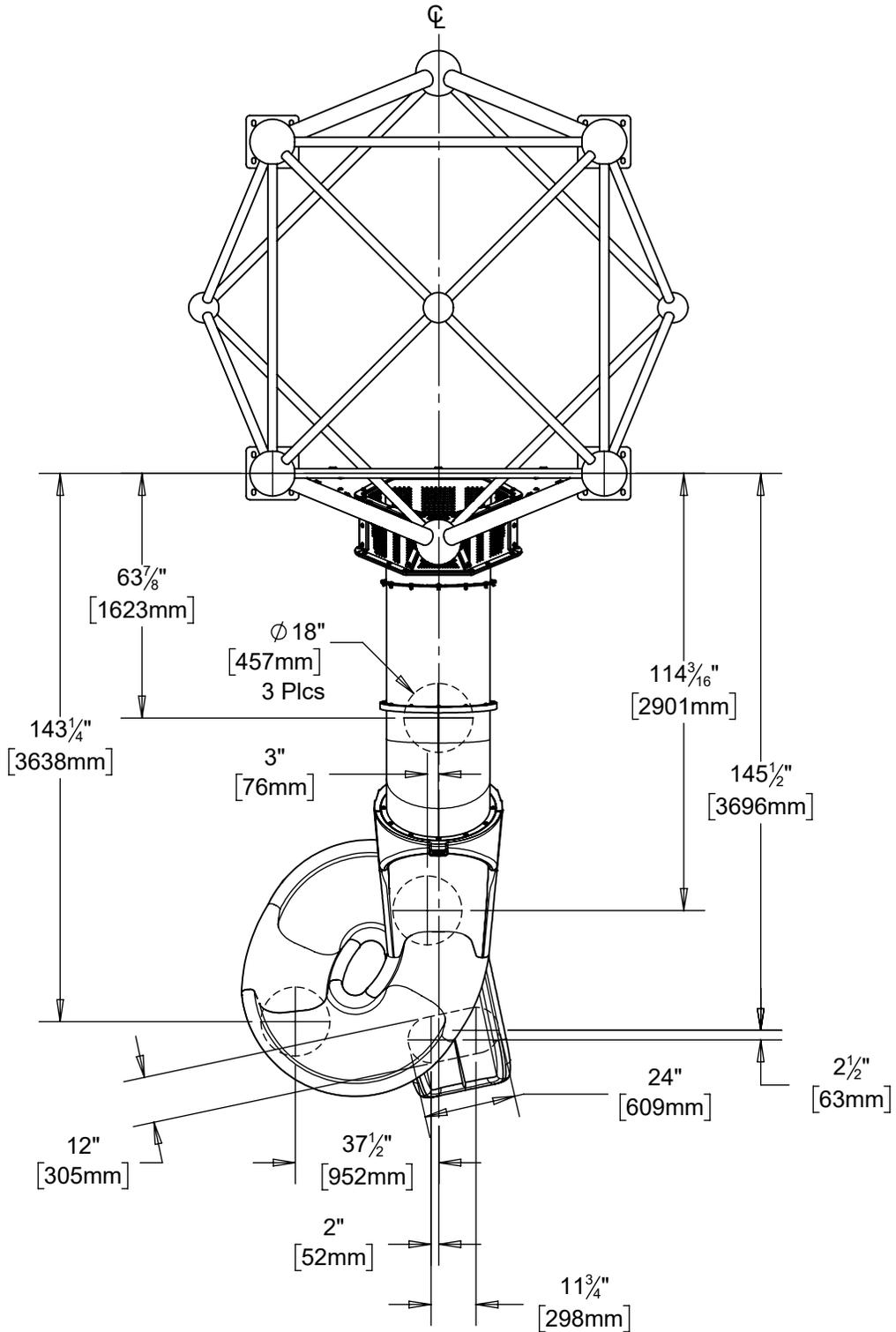
**IMPORTANT NOTES: Read First**

(A) This instruction set is intended to be used as a layout guide. Please refer to Installation Manual for 1709 Portal Slide for general installation instructions.

**FIGURE 1**  
Portal Slide Spiral X2



**NOTE:** In-Ground Version shown.  
Other configurations will vary slightly,  
but does not affect assembly.



**Parts List**

<b>SPIRAL SLIDE X2 - GROUND MOUNT</b>		
<b>Part #</b>	<b>DESCRIPTION</b>	<b>QTY</b>
DE-0083	Tube to Twister Slide - Assembly	1
DE-1503-MM	Tube Elbow 30° MM	1
DE-1532-MF	Tube 32" MF	1
DE-4339-EXT	Twister Slide - Exit	1
DE-4339-R	Twister Slide - Right	2
DE-4339-SPR-R	Twister Slide - Spiral - Right	2
FS-1701	Single Slide Leg	1
S-1708-TTT	Portal Slide Support 2.375" O.D.	1
S-1710-SUP	Twister Slide Support Assembly	2
9103062-TR	Bolt Button Head 3/8" x 1-1/4"	33
9103082-TR	Bolt Button Head 3/8" x 1-3/4"	23
9123032	Bolt Hex 3/8" x 3/4"	4
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	84
9413002	Nut Lock 3/8"	24

<b>SPIRAL SLIDE X2 - SURFACE MOUNT</b>		
<b>Part #</b>	<b>DESCRIPTION</b>	<b>QTY</b>
DE-0083	Tube to Twister Slide - Assembly	1
DE-1503-MM	Tube Elbow 30° MM	1
DE-1532-MF	Tube 32" MF	1
DE-4339-EXT	Twister Slide - Exit	1
DE-4339-R	Twister Slide - Right	2
DE-4339-SPR-R	Twister Slide - Spiral - Right	2
FS-1701-SM	Single Slide Leg Surface Mount	1
S-1708-TTT-SM	Portal Slide Support 2.375" O.D.	1
S-1710-SUP-SM	Twister Slide Support Assembly - Surface Mount	2
9103062-TR	Bolt Button Head 3/8" x 1-1/4"	33
9103082-TR	Bolt Button Head 3/8" x 1-3/4"	23
9123032	Bolt Hex 3/8" x 3/4"	4
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	84
9413002	Nut Lock 3/8"	24

**Maintenance**

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately. For general maintenance please refer to our Playground Maintenance Manual.