

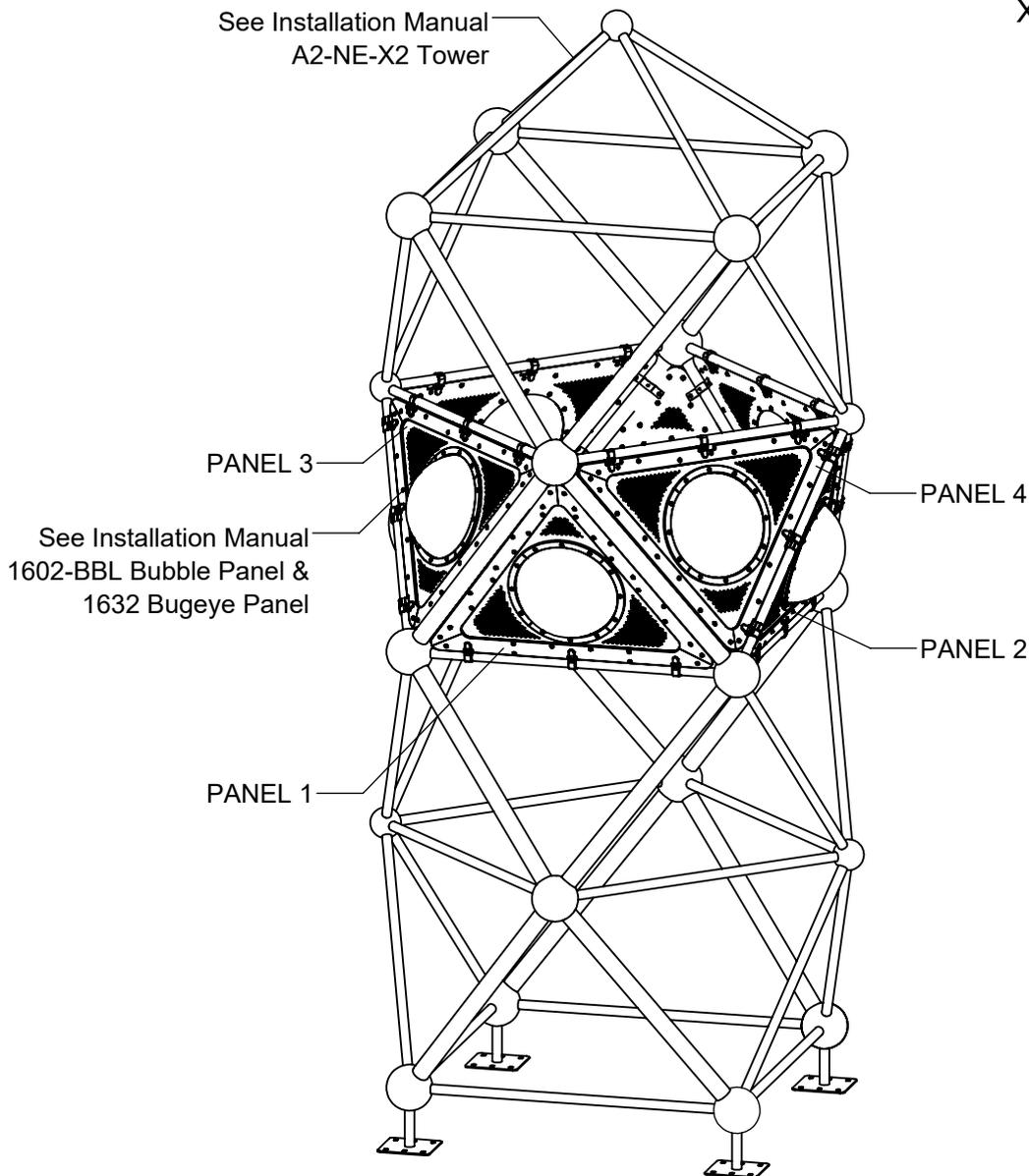
**IMPORTANT NOTES: Read First**

(A) Use liquid thread lock (such as Loctite®) with all threaded hardware. **Important:** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.

(B) Location of X2 Panels is identical for front and rear of tower.

(C) Refer to Installation Manual for A2-NE-X2 Tower, 1602-BBL Bubble Panel, and 1632 Bugeye Panel installation instructions.

**FIGURE 1**  
X2 View Panels

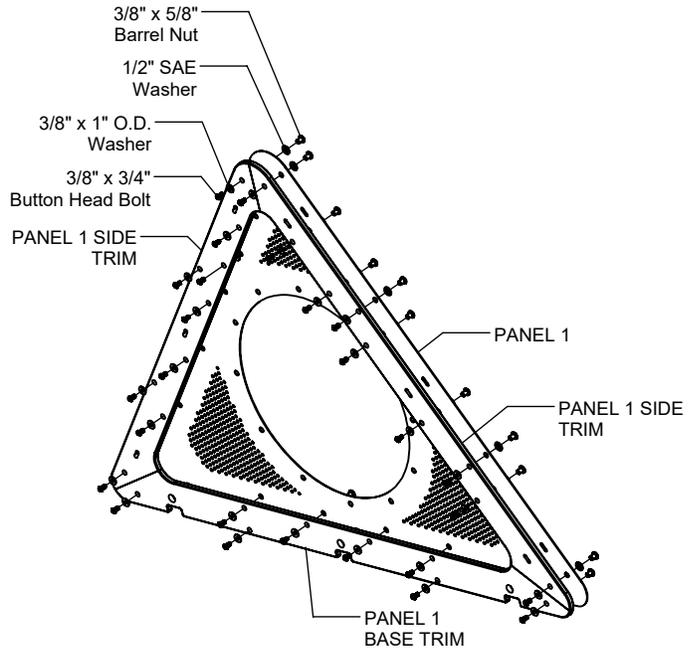


**NOTE:** X2 Panels with Bubble insert shown. Other configurations will vary slightly, but does not affect assembly.

**VIEW PANEL 1**

**Step 1 (Factory Assembled)**

Attach Panel 1 Trim to Panel 1 as shown in Figure 2.  
(See Note A)

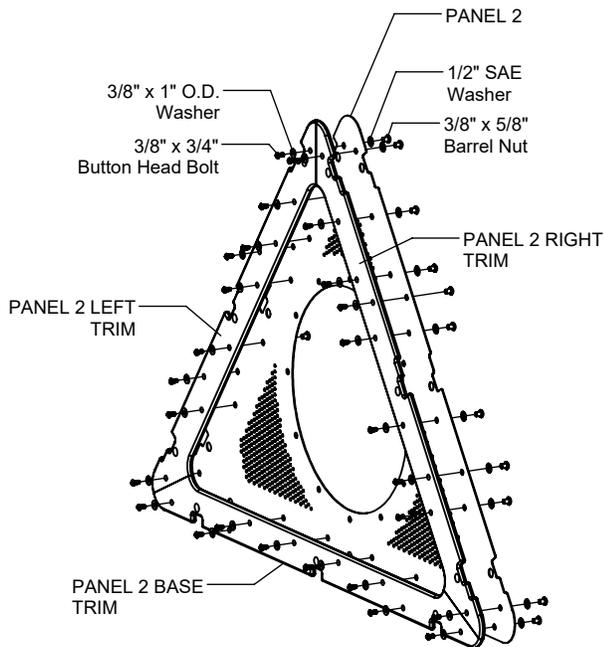


**FIGURE 2**

**VIEW PANEL 2**

**Step 2 (Factory Assembled)**

Attach Panel 2 Trim to Panel 2 as shown in Figure 3.  
(See Note A)

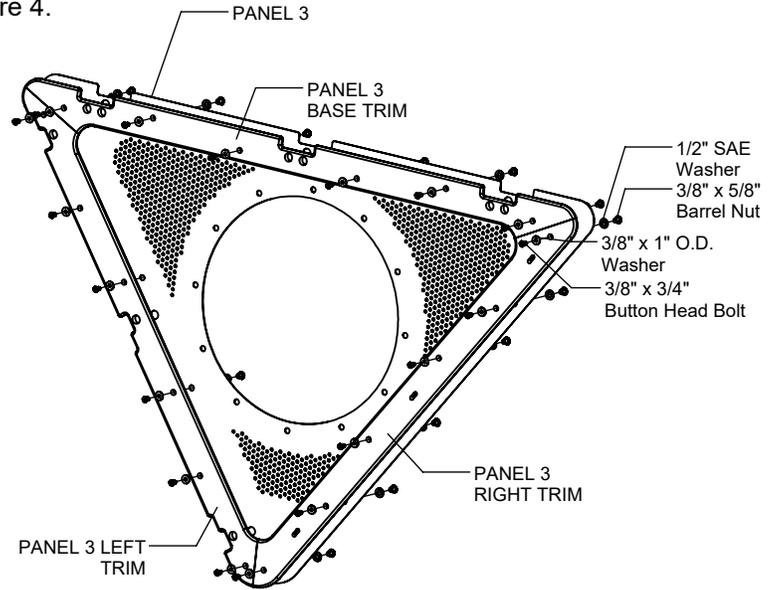


**FIGURE 3**

**VIEW PANEL 3**

**Step 3 (Factory Assembled)**

Attach Panel 3 Trim to Panel 3 as shown in Figure 4.  
(See Note A)

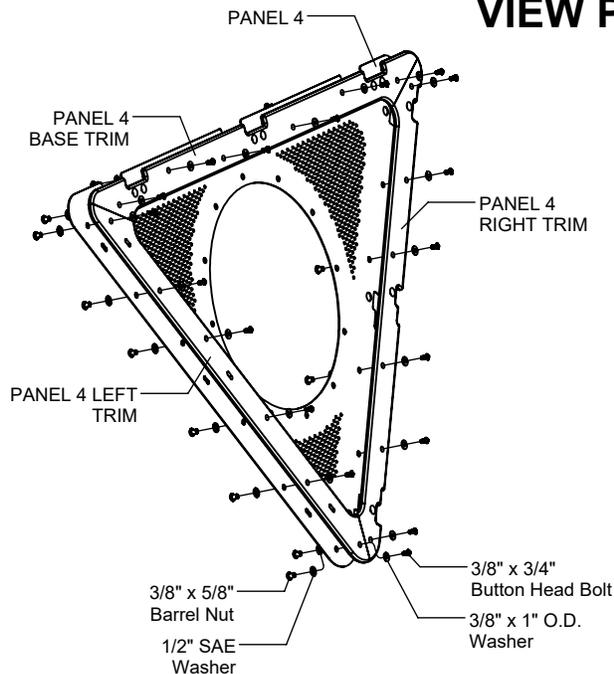


**FIGURE 4**

**VIEW PANEL 4**

**Step 4 (Factory Assembled)**

Attach Panel 4 Trim to Panel 4 as shown in Figure 5.  
(See Note A)



**FIGURE 5**

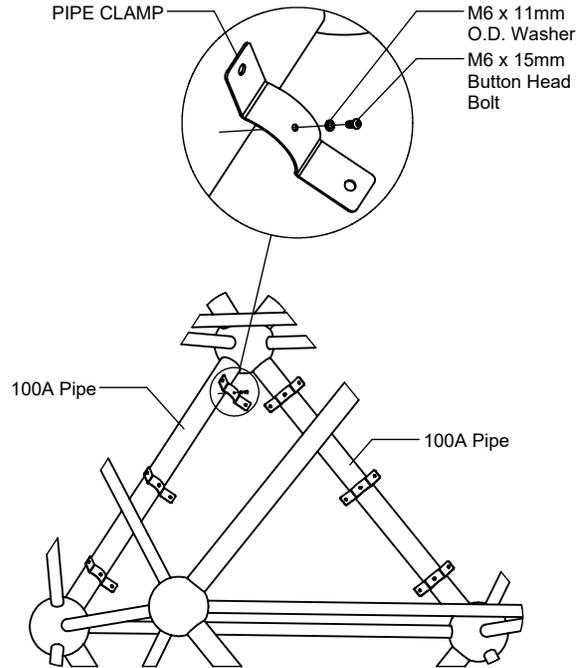
## Step 5

Assemble Round Panel Inserts (Bubble, Bug Eye, etc.) to each X2 Panel. (See Note C)

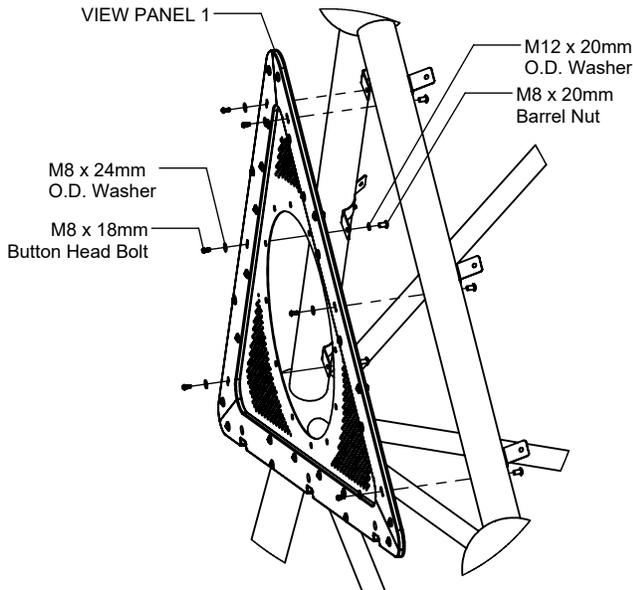
## Step 6

Attach Pipe Clamps to Tower as shown in Figure 6. (See Note C)

**NOTE:** 0, 3, or 6 Pipe Clamps required per panel.



**FIGURE 6**



**FIGURE 7**

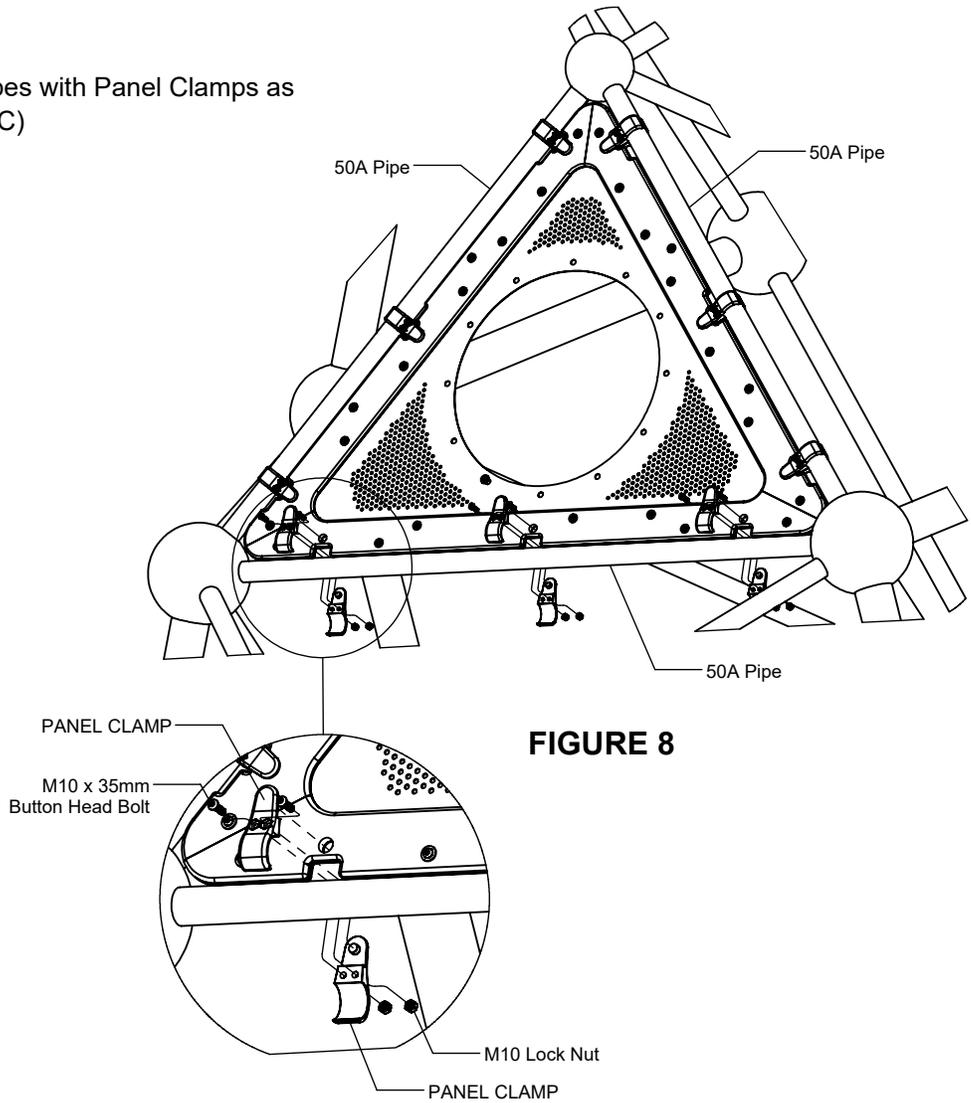
## Step 7

**For View Panels 1, 2, & 4 Only**

Attach View Panels to Pipe Clamps as shown in Figure 7. (See Notes A & C)

# Step 8

Attach View Panels to 50A Pipes with Panel Clamps as shown in Figure 8. (See Note C)



**FIGURE 8**

**Parts List**

Part #	DESCRIPTION	QTY
Varies	Round Panel Insert	1

**Assembled Parts List**

PANEL 1		
Part #	DESCRIPTION	QTY
AE-1212	X2 Tower BBS Plate (Panel 1)	1
EE-0673-B	X2 BBS Base HDPE (Panel 1)	1
EE-0673-S	X2 BBS Side HDPE (Panel 1)	1
EE-0673-S	X2 BBS Side HDPE (Panel 1)	1
9103032-TR	Bolt Button Head 3/8" x 3/4"	26
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	26
9345002	Washer Flat SAE 1/2"	26
9443022-TR	Nut Barrel 3/8" x 5/8" BH	26

PANEL 2		
Part #	DESCRIPTION	QTY
AE-1213	X2 Tower SSS Plate (Panel 2)	1
EE-0693-B	X2 SSS Base HDPE (Panel 2)	1
EE-0693-L	X2 SSS Left HDPE (Panel 2)	1
EE-0693-R	X2 SSS Right HDPE (Panel 2)	1
9103032-TR	Bolt Button Head 3/8" x 3/4"	26
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	26
9345002	Washer Flat SAE 1/2"	26
9443022-TR	Nut Barrel 3/8" x 5/8" BH	26

PANEL 3		
Part #	DESCRIPTION	QTY
AE-1214	X2 Tower BSS Plate (Panel 3)	1
EE-0694-B	X2 BSS Base HDPE (Panel 3)	1
EE-0694-L	X2 BSS Left HDPE (Panel 3)	1
EE-0694-R	X2 BSS Right HDPE (Panel 3)	1
9103032-TR	Bolt Button Head 3/8" x 3/4"	18
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	18
9345002	Washer Flat SAE 1/2"	18
9443022-TR	Nut Barrel 3/8" x 5/8" BH	18

PANEL 4		
Part #	DESCRIPTION	QTY
AE-1215	X2 Tower SBS Plate (Panel 4)	1
EE-0695-B	X2 SBS Base HDPE (Panel 4)	1
EE-0695-L	X2 SBS Left HDPE (Panel 4)	1
EE-0695-R	X2 SBS Right HDPE (Panel 4)	1
9103032-TR	Bolt Button Head 3/8" x 3/4"	18
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	18
9345002	Washer Flat SAE 1/2"	18
9443022-TR	Nut Barrel 3/8" x 5/8" BH	18

**Specifications**

**MAIN PANELS:**

Shall be fabricated using punched 12 gauge sheet steel and will have a multi-stage baked-on powder coat finish.

**PANEL TRIM:**

Shall be made from high density 3/4" sheet plastic specially formulated for optimum UV stability and color retention.

**HARDWARE:**

Shall be stainless steel, zinc/nickel plated or galvanized as required to resist rust and corrosion.

**Maintenance**

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately. For general maintenance please refer to our Playground Maintenance Manual.

