

IMPORTANT NOTES: Read First

(A) Use liquid thread lock (such as Loctite®) with all threaded hardware. **Important:** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.

(B) Refer to Installation Manual for 09 Collars and 11 Socket Clamps assembly instructions.

FIGURE 1
Steel Slanted Roof Assembly

See Installation Manual Sections
09 Collars and 11 Clamps

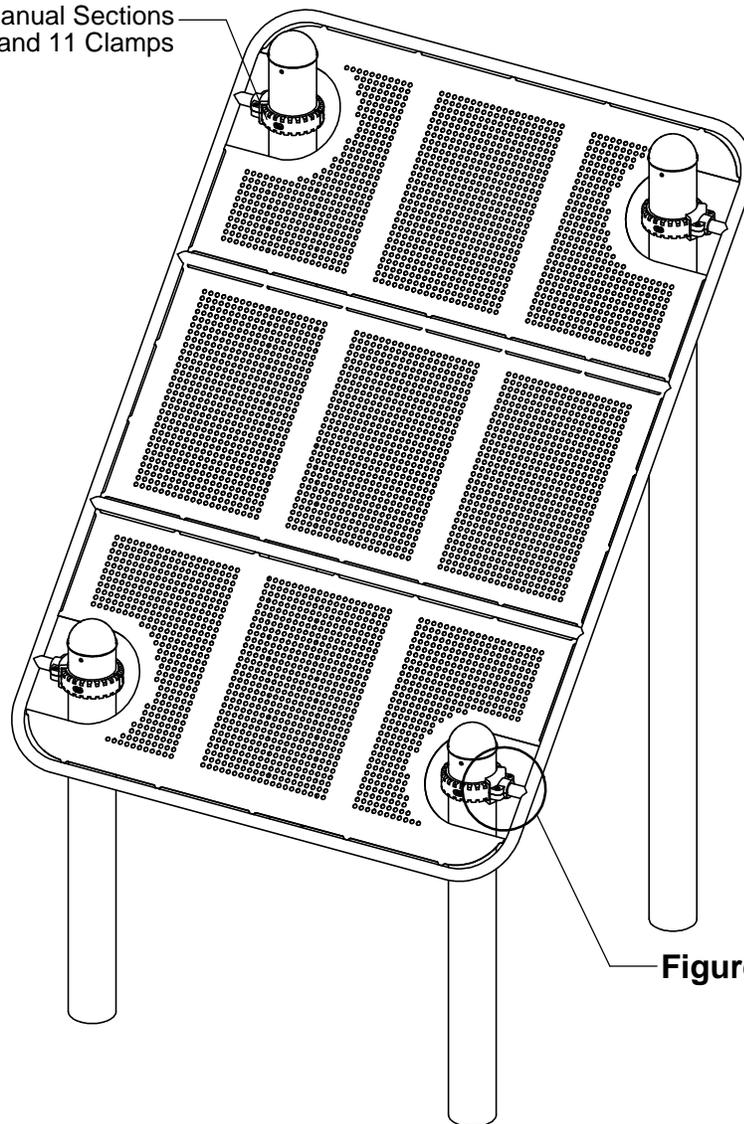


Figure 1.1

NOTE: R5 Roof Assembly shown.



Manufactured by Krauss Craft, Inc.
www.playcraftsystems.com

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800.333.8519 (U.S.A.) or
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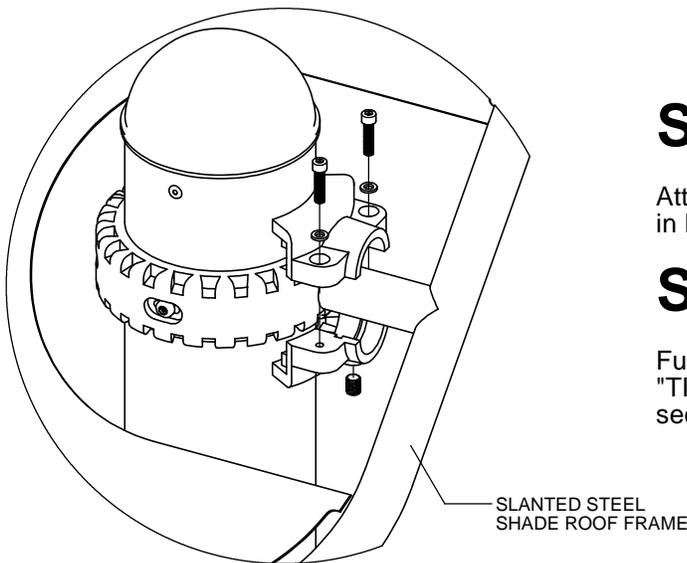
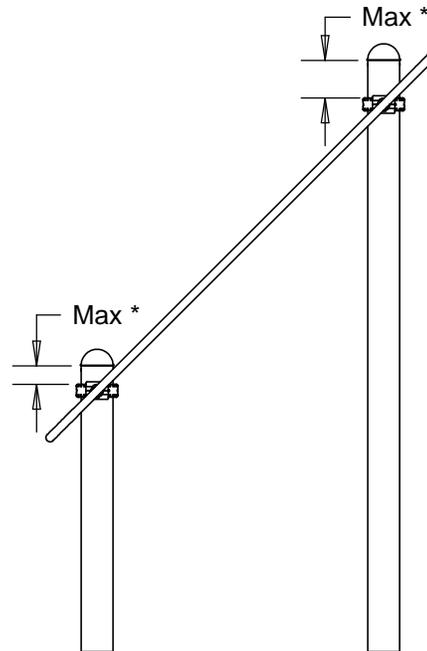
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Step 1

Refer to Collar Layout and attach collars to posts.

* Distance between top of collar and bottom of post cap must not exceed 6" [152 mm] on any post.

Collar Layout



Step 2

Attach Steel Slanted Roof Frame to collars as shown in Figure 1.1. (See Notes A & B)

Step 3

Fully tighten all fasteners according to the "TIGHTENING TORQUE FOR HARDWARE" section of the Installation Manual.

Specifications

SLANTED STEEL SHADE ROOF:

Shall be fabricated using 1.315" O.D. 12 gauge steel tubing frame with welded 14 gauge punched sheet steel shades. The Slanted Steel Shade Roof shall have a multi-stage baked-on powder coat finish.

SOCKET CLAMPS:

Shall be two-part and precision die-cast from a high strength aluminum alloy. The Socket Clamps have a multi-stage baked-on powder coat finish.

Parts List

R3.5 ASSEMBLY

Part #	DESCRIPTION	QTY
FS-18014-R35	Slanted Steel Shade Roof R3.5	1
HS-1001-R35	Socket Clamp Set R3.5	4

R5 ASSEMBLY

Part #	DESCRIPTION	QTY
FS-18014-R	Slanted Steel Shade Roof R5	1
HS-1001-R5	Socket Clamp Set R5	4

Maintenance

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately. For general maintenance please refer to our Playground Maintenance Manual.

