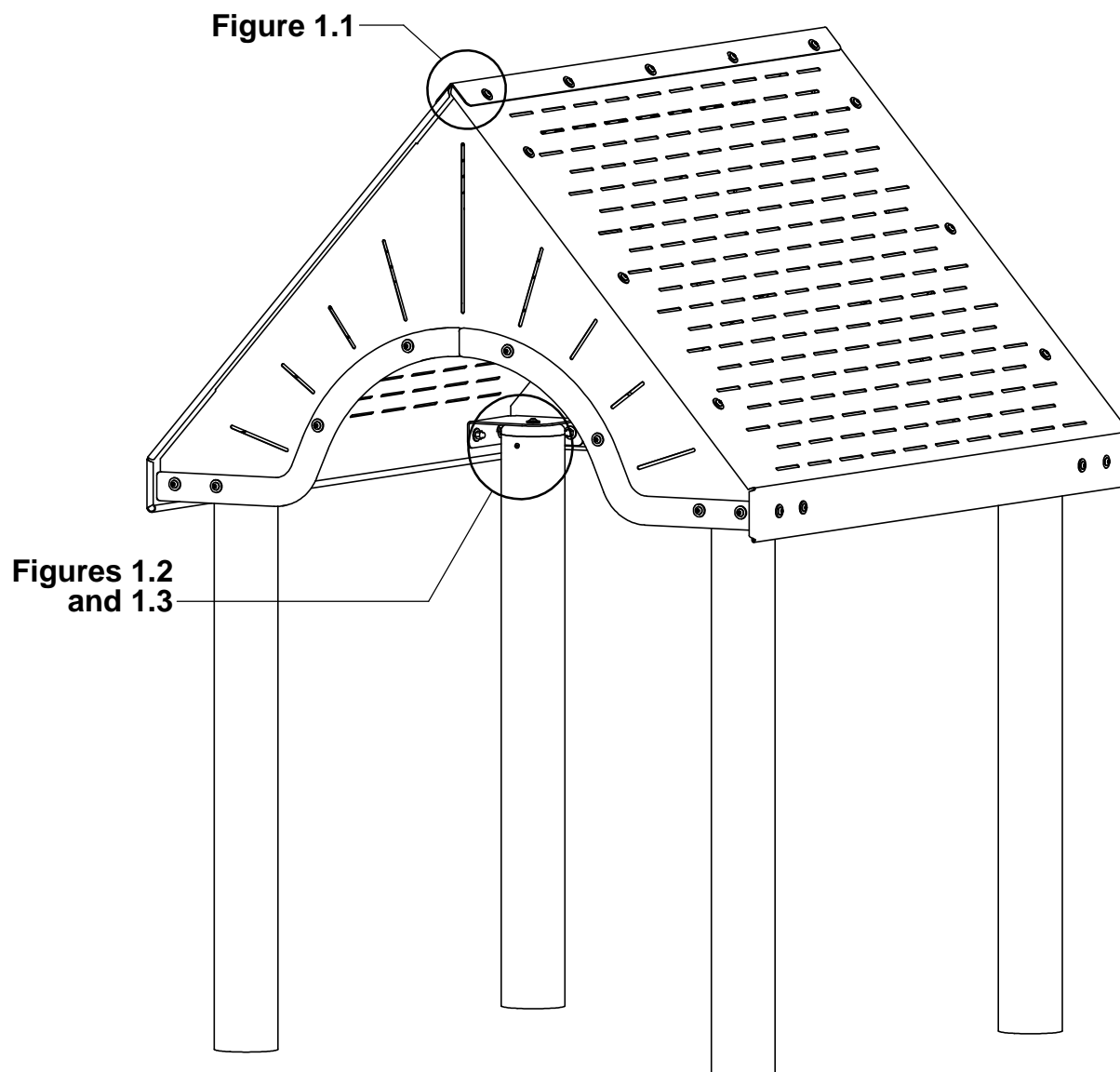


IMPORTANT NOTES: Read First

(A) Use liquid thread lock (such as Loctite®) with all threaded hardware. **Important:** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.

FIGURE 1
Steel Gable Roof



NOTE: R5 Steel Gable Roof shown.
R3.5 will vary slightly, but does not
affect assembly.

Step 1

Attach Gable Roof Ends to Gable Roof Trim and Steel Roof Post Brackets as shown in Figure 2. (See Note A)

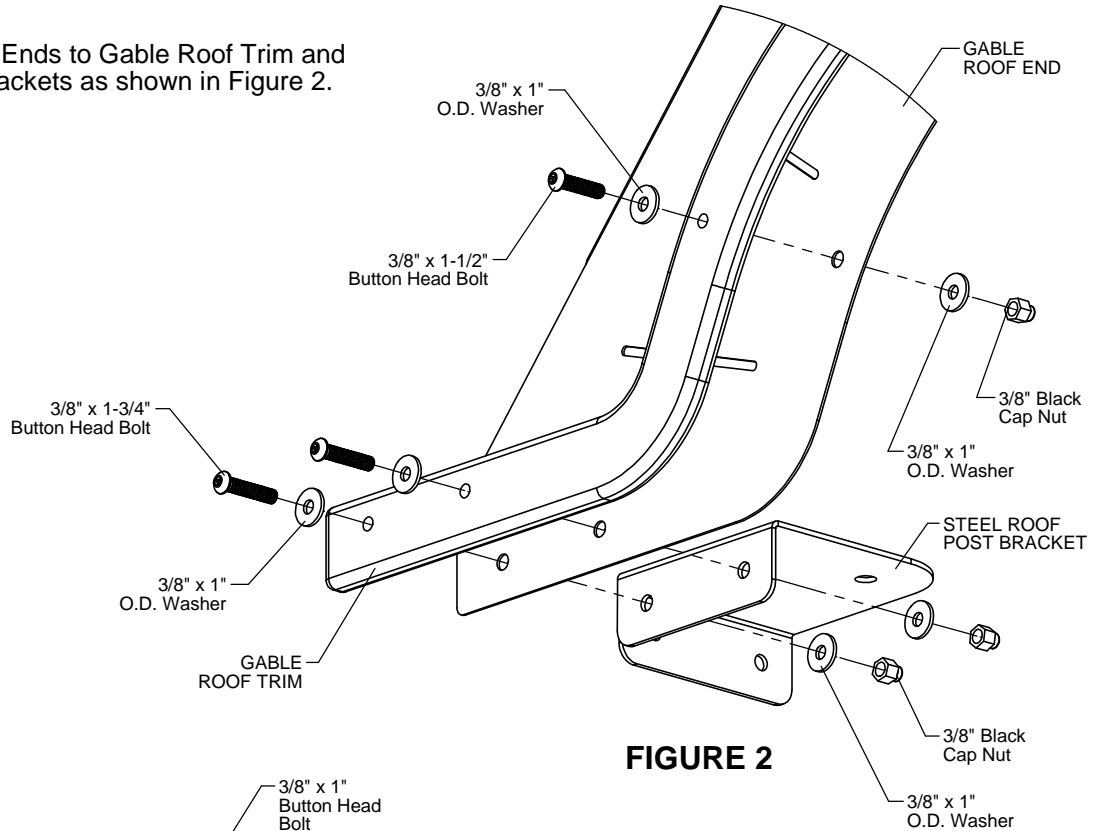


FIGURE 2

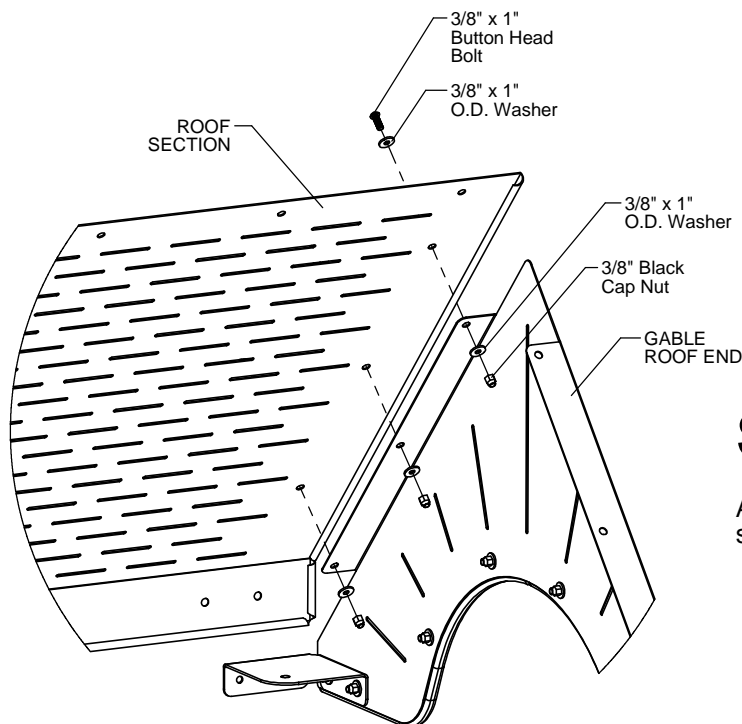


FIGURE 3

Step 2

Attach Gable Roof Ends to Roof Sections as shown in Figure 3. (See Note A)

Step 3

Attach Section Connector to Roof Sections as shown in Figure 1.1. (See Note A)

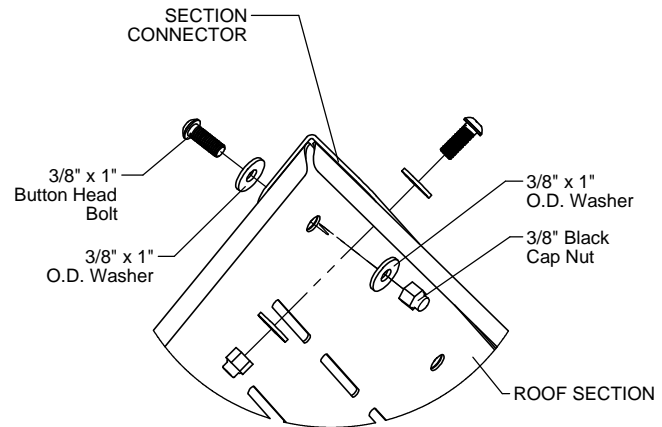


Figure 1.1

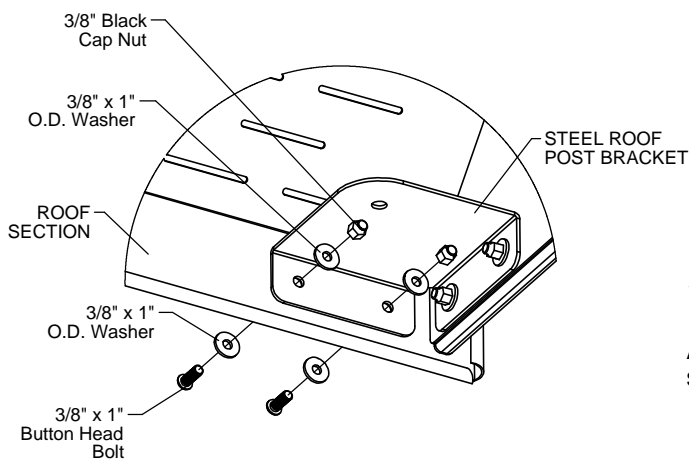


Figure 1.2

Step 4

Attach Steel Roof Post Brackets to Roof Sections as shown in Figure 1.2. (See Note A)

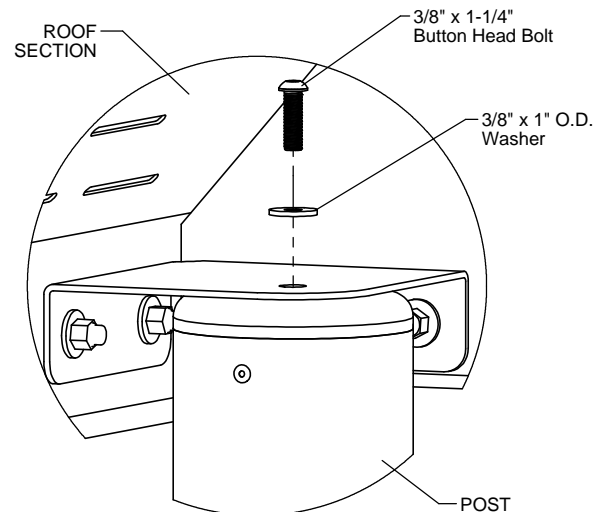


Figure 1.3

Step 5

Attach Steel Gable Roof to posts as shown in Figure 1.3. (See Note A)

Step 6

Fully tighten all fasteners according to the "TIGHTENING TORQUE FOR HARDWARE" section of the Installation Manual.

R3.5 Parts List

Part #	DESCRIPTION	QTY
BE-0048	Steel Roof Post Bracket	4
BG-0151	Steel Gable Roof Section R3.5	2
BG-0153	Steel Gable Roof Section Connector R3.5	1
BG-0203	Steel Gable Roof End Plate R3.5	2
EG-0058	Gable Roof Trim R3.5	4
9103052-TR	Bolt Button Head 3/8" x 1"	30
9103062-TR	Bolt Button Head 3/8" x 1-1/4"	4
9103072-TR	Bolt Button Head 3/8" x 1-1/2"	8
9103082-TR	Bolt Button Head 3/8" x 1-3/4"	8
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	96
9413162-BLK	Nut Lock 3/8" w/ Black Cap	46

R5 Parts List

SINGLE GABLE ROOF R5		
Part #	DESCRIPTION	QTY
BE-0048	Steel Roof Post Bracket	4
BF-7238	Steel Gable Roof Section R5	2
BF-7239	Steel Gable Roof Section Connector R5	1
BF-7240	Steel Gable Roof End Plate	2
EF-0058	Gable Roof Trim R5	4
9103052-TR	Bolt Button Head 3/8" x 1"	30
9103062-TR	Bolt Button Head 3/8" x 1-1/4"	4
9103072-TR	Bolt Button Head 3/8" x 1-1/2"	8
9103082-TR	Bolt Button Head 3/8" x 1-3/4"	8
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	96
9413162-BLK	Nut Lock 3/8" w/ Black Cap	46

DOUBLE GABLE ROOF R5		
Part #	DESCRIPTION	QTY.
BE-0048	Steel Roof Post Bracket	4
BE-0204	Steel Roof Center Post Bracket	2
BF-0154	Double Gable Roof Section R5	2
BF-0155	Double Gable Roof Section Connector R5	1
BF-7240	Steel Gable Roof End Plate	2
EF-0058	Gable Roof Trim R5	4
9103052-TR	Bolt Button Head 3/8" x 1"	38
9103062-TR	Bolt Button Head 3/8" x 1-1/4"	6
9103072-TR	Bolt Button Head 3/8" x 1-1/2"	8
9103082-TR	Bolt Button Head 3/8" x 1-3/4"	8
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	114
9413162-BLK	Nut Lock 3/8" w/ Black Cap	54

Specifications

STEEL GABLE ROOF CONNECTOR:

Shall be formed from 12 gauge sheet steel. The Steel Gable Roof Connector shall have a multi-stage baked-on power coat finish.

STEEL GABLE ROOF END PLATE:

Shall be formed from 14 gauge sheet steel. The Steel Gable Roof End Plate shall have a multi-stage baked-on powder coat finish.

STEEL GABLE ROOF SECTION:

Shall be formed from 14 gauge sheet steel. The Steel Gable Roof Section shall have a multi-stage baked-on powder coat finish.

STEEL ROOF POST BRACKET:

Shall be formed from 10 gauge sheet steel. The Steel Roof Skirt Connector shall have a multi-stage baked-on power coat finish.

HARDWARE:

Shall be stainless steel, zinc/nickel plated or galvanized as required to resist rust and corrosion.

Maintenance

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately. For general maintenance please refer to our Playground Maintenance Manual.



Manufactured by Krauss Craft, Inc.
www.playcraftsystems.com

For Customer Service Call
800.333.8519 (U.S.A.) or
541.955.9199 (International)

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