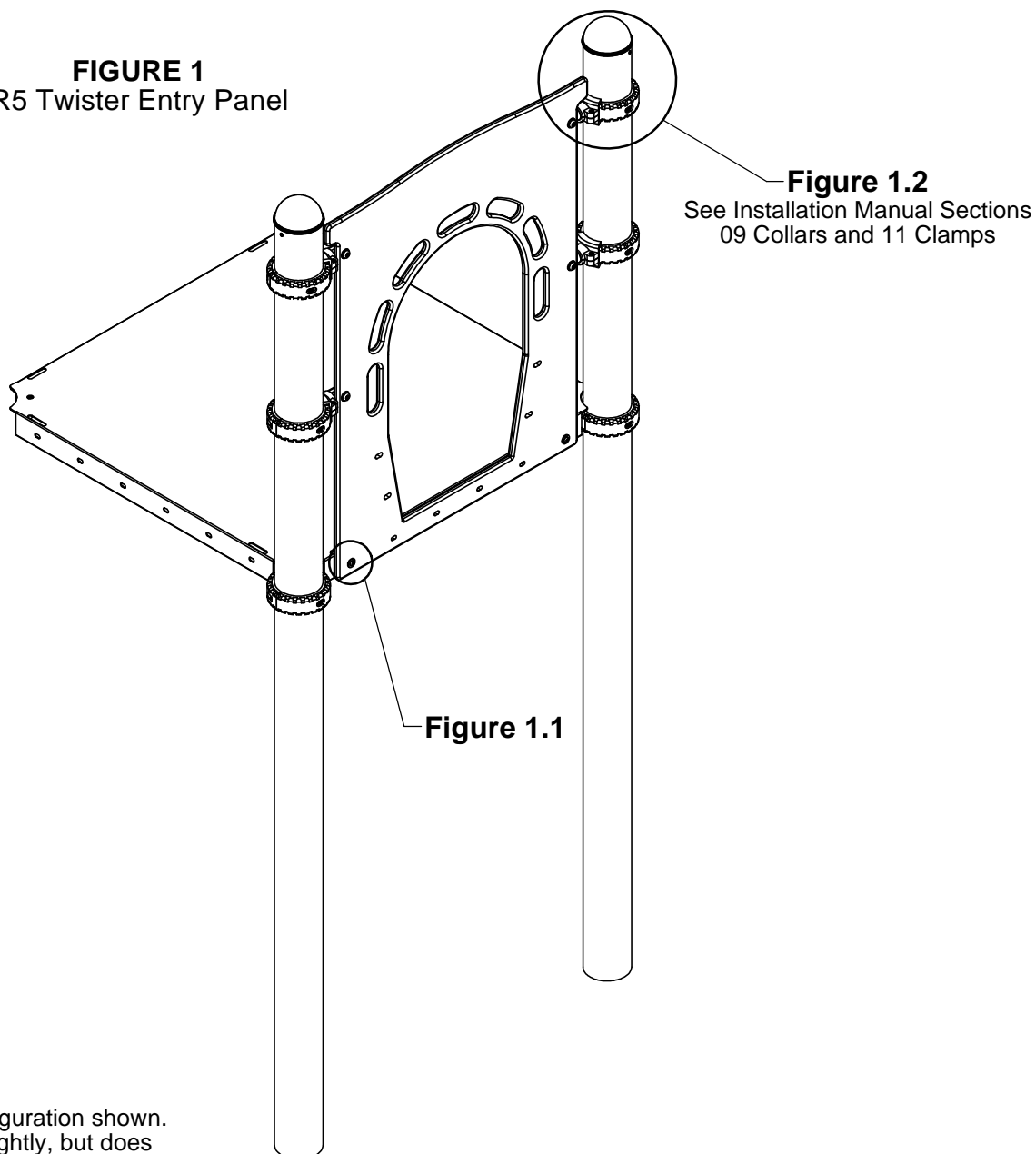


## IMPORTANT NOTES: Read First

(A) Use liquid thread lock (such as Loctite®) with all threaded hardware. **Important:** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.

(B) Refer to Installation Manual for 09 Collars and 11 Socket Clamps assembly instructions.

**FIGURE 1**  
R5 Twister Entry Panel

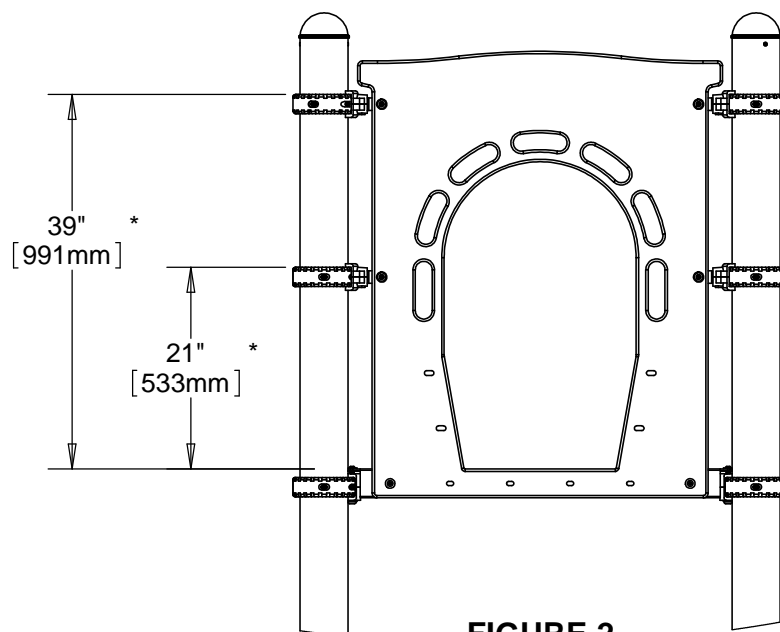


**NOTE:** R5 Configuration shown.  
R3.5 will vary slightly, but does  
not affect the assembly.

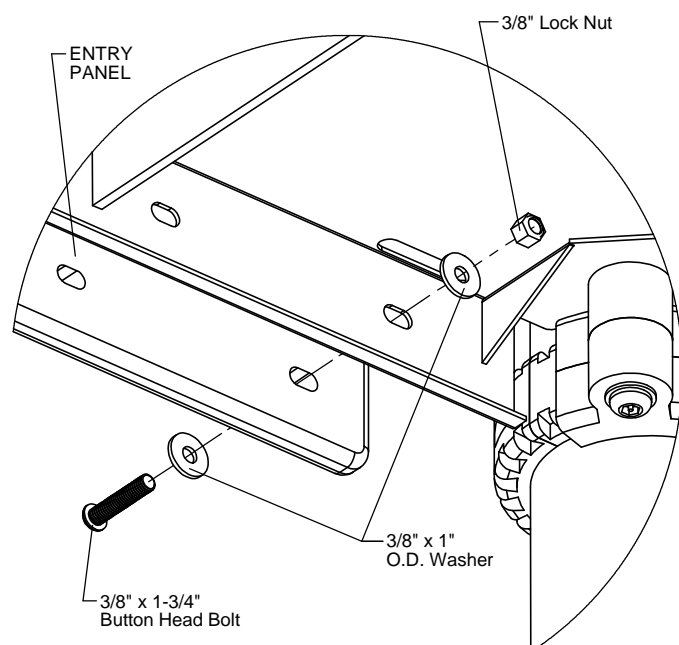
## Step 1

Attach collars at heights shown in Figure 2.  
(See Note B)

\* Height shown from top of deck  
to top of collar.



**FIGURE 2**



**Figure 1.1**

## Step 2

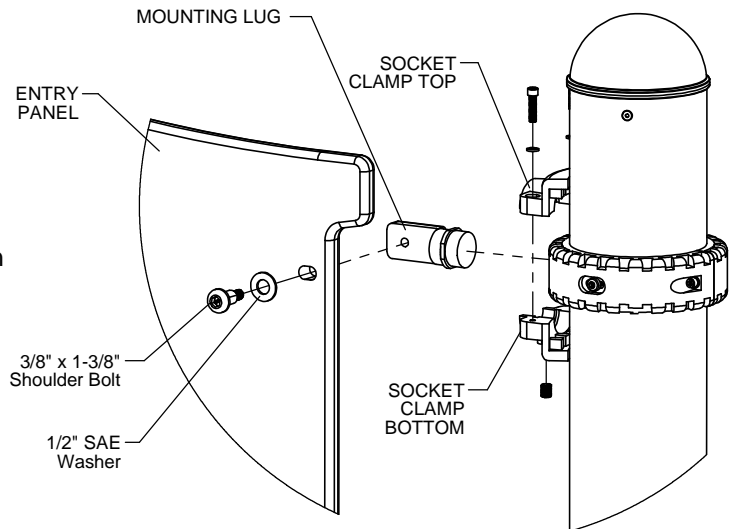
Attach Entry Panel to deck as shown in Figure 1.1.  
(See Note A)

## Step 3

Attach Entry Panel to collars as shown in Figure 1.2.  
(See Notes A and B)

## Step 4

Fully tighten all fasteners according to the  
"TIGHTENING TORQUE FOR HARDWARE" section  
of the Installation Manual.



**Figure 1.2**

## Parts List

R5-1316 - Twister Entry Panel R5		
Part #	DESCRIPTION	QTY.
EF-7091	Twister Entry Panel	1
GF-7007	Mounting Lug R5	4
HS-1001-R5	Socket Clamp Set R5	4
9103082-TR	Bolt Button Head 3/8" x 1-3/4"	2
9143062-TR	Bolt Shoulder 3/8" x 1-3/8" BH	4
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	4
9345002	Washer Flat SAE 1/2"	4
9413002	Nut Lock 3/8"	2

R3.5-1316 - Twister Entry Panel R3.5		
Part #	DESCRIPTION	QTY.
EG-8196	Twister Sit Down Panel R3.5	1
GG-8113	Mounting Lug R3.5	4
HS-1001-R35	R3.5 Socket Clamp Set	4
9103082-TR	Bolt Button Head 3/8" x 1-3/4"	2
9143062-TR	Bolt Shoulder 3/8" x 1-3/8" BH	4
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	4
9345002	Washer Flat SAE 1/2"	4
9413002	Nut Lock 3/8"	2

## Specifications

### TWISTER ENTRY PANEL:

Shall be made from high density 3/4" thick hot extruded polyethylene sheet plastic specially formulated for optimum UV stability and color retention.

### HARDWARE:

Shall be stainless steel, zinc/nickel plated or galvanized as required to resist rust and corrosion.

## Maintenance

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately. For general maintenance please refer to our Playground Maintenance Manual.