

IMPORTANT NOTES: Read First

(A) Use liquid thread lock (such as Loctite®) with all threaded hardware. **Important:** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.

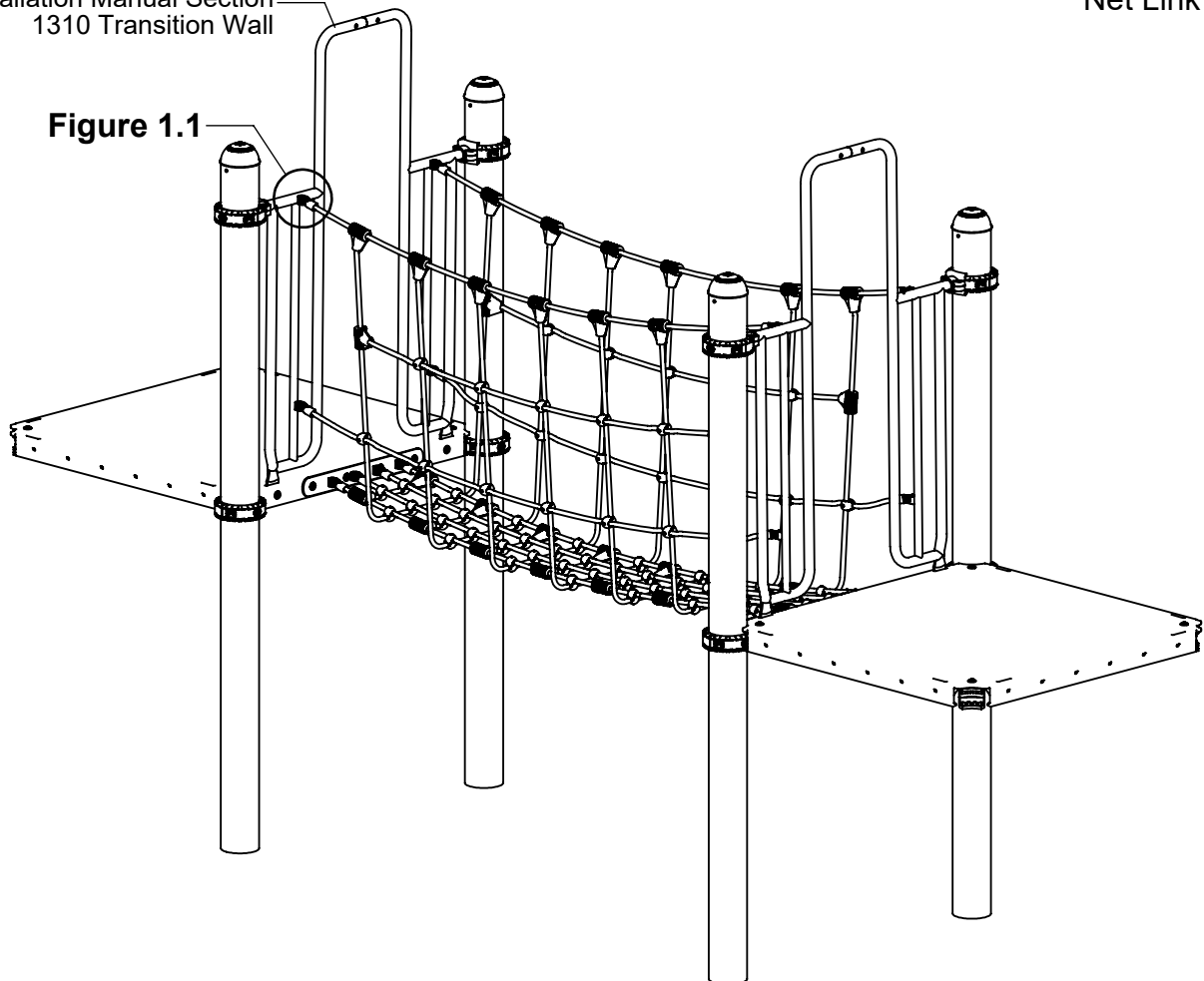
(B) Refer to Installation Manual for 1310 Transition Wall assembly instructions.

(C) An appropriate energy absorbing safety surface is required under and around all playground equipment. Loose fill protective surfacing is shown only as an example for the purpose of this assembly instruction. Other surfacing material may vary in thickness and/or compression depths. See free publication - The Handbook for Public Playground Safety, Publication #325 at www.cpsc.gov for the surfacing appropriate for the fall height of the equipment or consult your surfacing supply representative.

FIGURE 1
Net Link

See Installation Manual Section
1310 Transition Wall

Figure 1.1



NOTE: R5 Net Link shown. Other configurations will vary slightly, but does not affect assembly.

Step 1

Attach Transition Walls to decks. (See Note B)

Step 2

Attach Net Link Deck Connectors to decks as shown in Figure 2. (See Note A)

Note: For Pyramid Net Climbers add (2) 3/8" x 1-1/2" Button Head Bolts included with Pyramid Net Climber Assembly for outside slots.

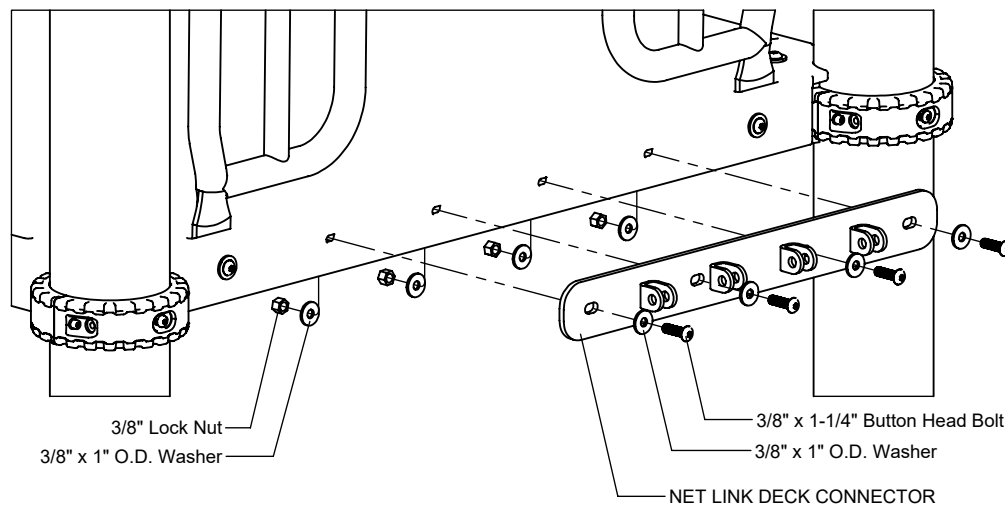


FIGURE 2

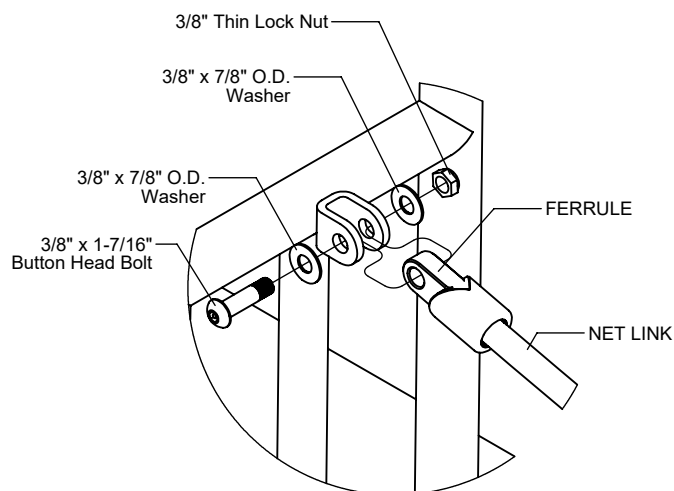


Figure 1.1

Step 3

For Net Link Bridges Only

Attach Net Link to anchors as shown in Figure 1.1. (See Note A)

Note: For Pyramid Net Connection use hardware on end of bridge rope to connect to corresponding Net Link Wall.

Step 4

Fully tighten all fasteners according to the "TIGHTENING TORQUE FOR HARDWARE" section of the Installation Manual.

Step 5

Place required protective surfacing under and around Net Link. (See Note C)

NET LINK

INSTALLATION INSTRUCTIONS

1521
Page 3 of 3

Parts List

S-152-R5		
Part #	DESCRIPTION	QTY
FS-1521	Net Link Deck Connector	2
HF-0002	Net Link 90" R5	1
9103062-TR	Bolt Button Head 3/8" x 1-1/4"	8
9103200-TR	Bolt Button Head 3/8" x 1-7/16"	16
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	16
9333042	Washer Flat 3/8" x 7/8" O.D.	32
9413002	Nut Lock 3/8"	8
9423002	Nut Lock Thin 3/8"	16

S-1521-R35		
Part #	DESCRIPTION	QTY
FS-1521	Net Link Deck Connector	2
HG-0010	Net Link 84" R3.5	1
9103062-TR	Bolt Button Head 3/8" x 1-1/4"	8
9103200-TR	Bolt Button Head 3/8" x 1-7/16"	16
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	16
9333042	Washer Flat 3/8" x 7/8" O.D.	32
9413002	Nut Lock 3/8"	8
9423002	Nut Lock Thin 3/8"	16

S-1521-PNL		
Part #	DESCRIPTION	QTY
FS-1521-PNDC	Pyramid Net Bridge Deck Connection	1
9103062-TR	Bolt Button Head 3/8" x 1-1/4"	4
9103072-TR	Bolt Button Head 3/8" x 1-1/2"	2
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	12
9413002	Nut Lock 3/8"	6
RC-102-S	Pyramid Tower Net +	1

Specifications

NET LINK:

Shall be made from 16mm steel-reinforced rope with high-strength copolymer plastic intersection connectors and machined aluminum end clevises.

NET LINK DECK CONNECTOR:

Shall be fabricated using 1/4" sheet steel with welded 3/16" thick steel anchors. The Net Link Deck Connector shall have a multi-stage baked-on powder coat finish.

HARDWARE:

Shall be stainless steel, zinc/nickel plated or galvanized as required to resist rust and corrosion.

Maintenance

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately. For general maintenance please refer to our Playground Maintenance Manual.



www.playcraftsystems.com
For Customer Service Call
800.333.8519 (U.S.A.) or 541.955.9199 (International)

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