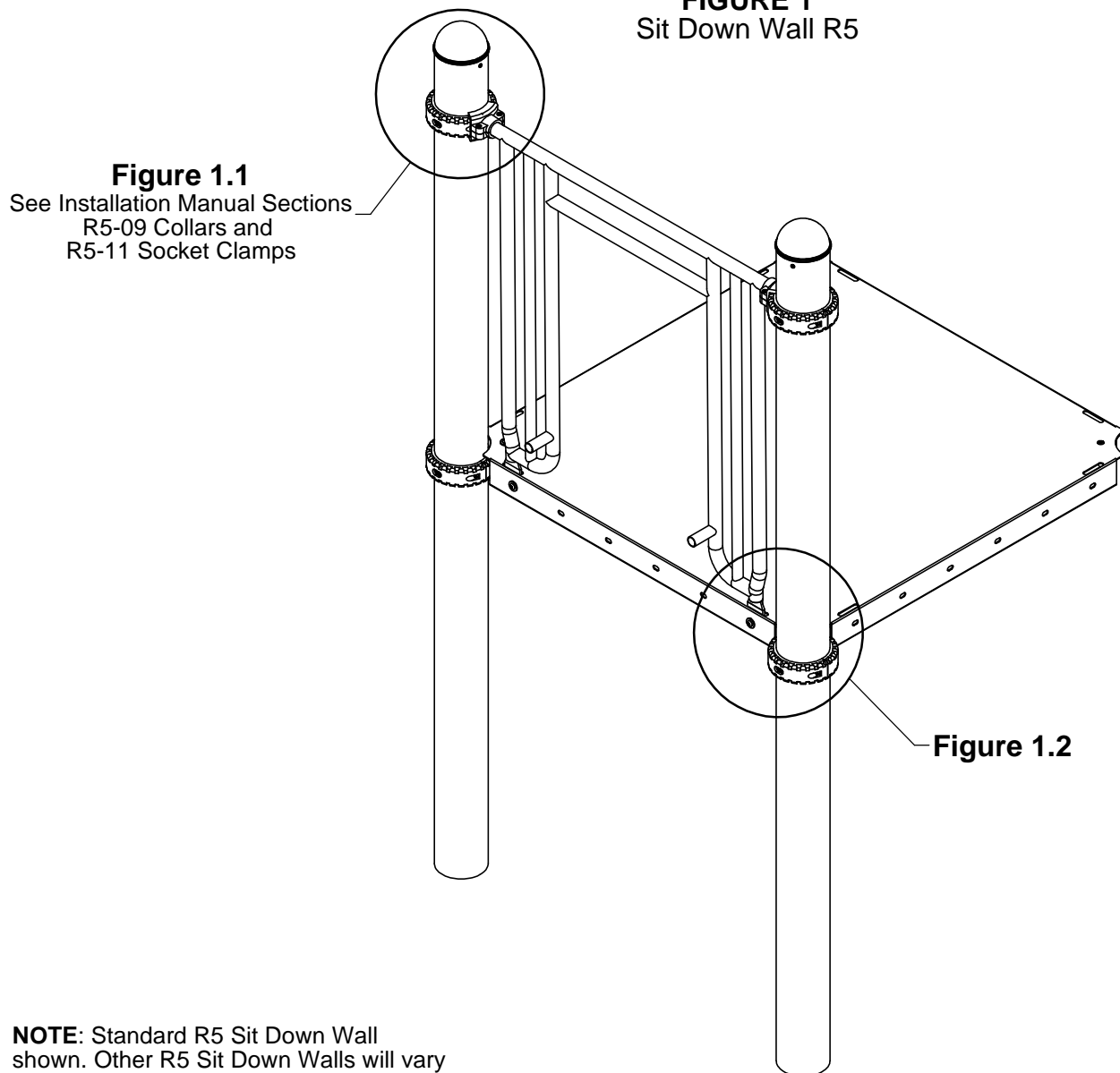


IMPORTANT NOTES: Read First

(A) Use liquid thread lock (such as Loctite®) with all threaded hardware. **Important:** Liquid thread lock (prior to curing) helps to eliminate the common problem of "thread seizure" in stainless steel hardware by serving as a lubricant during assembly.

(B) Refer to Installation Manual for R5-09 Collars and R5-11 Socket Clamps assembly instructions.

FIGURE 1
Sit Down Wall R5



NOTE: Standard R5 Sit Down Wall shown. Other R5 Sit Down Walls will vary slightly, but do not affect the assembly.

Step 1

Loosely attach collars to posts at height shown in Front View. (See Note B)

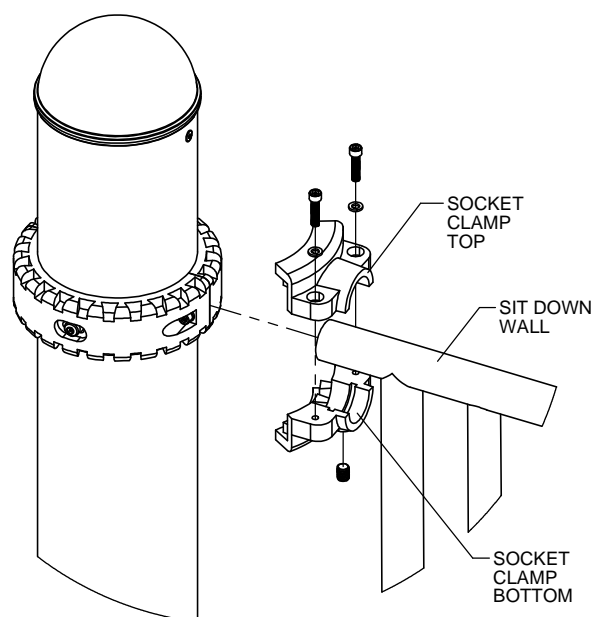
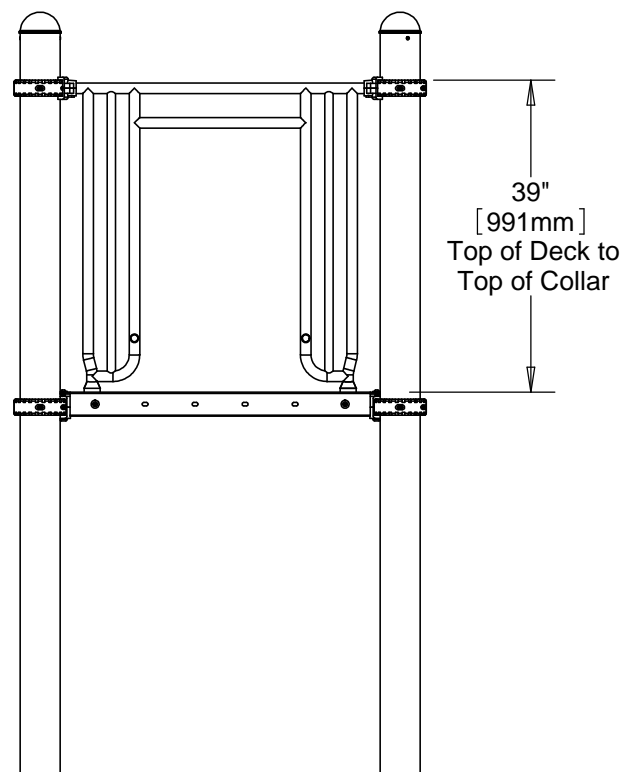


Figure 1.1



FRONT VIEW

Step 2

Insert bottom tabs of Sit Down Wall into slots in deck and attach Sit Down Wall to collars as shown in Figure 1.1. (See Note B)

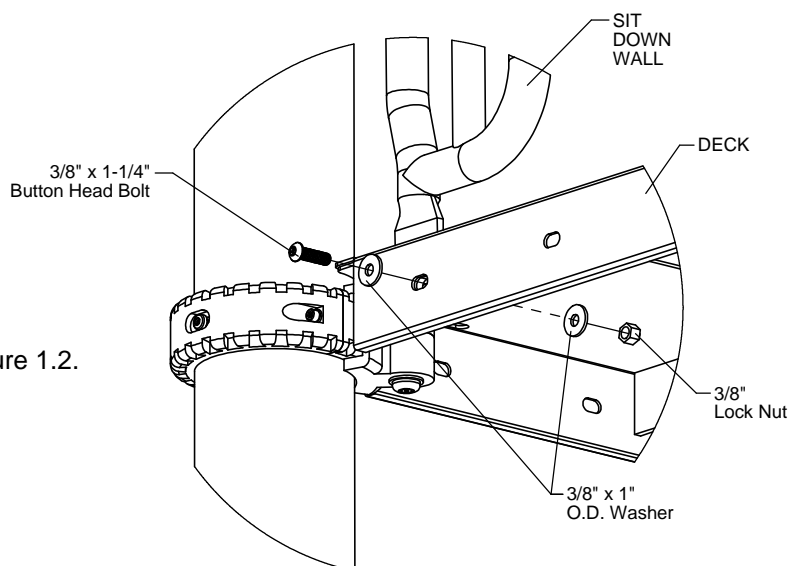


Figure 1.2

Step 3

Attach Sit Down Wall to deck as shown in Figure 1.2. (See Note A)

Step 4

Fully tighten all fasteners according to the "TIGHTENING TORQUE FOR HARDWARE" section of the Installation Manual.

Specifications

SIT DOWN WALL:

Shall be fabricated from 1.315" O.D. 12 gauge and 1.029" O.D. 14 gauge steel tubing. Sit Down Wall shall have a multi-stage baked-on powder coat finish.

HARDWARE:

Shall be stainless steel, zinc/nickel plated or galvanized as required to resist rust and corrosion.

Parts List

Part #	DESCRIPTION	QTY.
Varies	Sit Down Wall Single (R5)	1
HS-1001-R5	Socket Clamp Set R5	2
9103062-TR	Bolt Button Head 3/8" x 1-1/4"	2
9333002	Washer Flat 3/8" x 1" O.D. x .100" thick	4
9413002	Nut Lock 3/8"	2

Maintenance

Periodically tighten all screws, bolts and nuts. A periodic inspection of all parts is necessary. If a part is broken or worn, replace immediately. For general maintenance please refer to our Playground Maintenance Manual.

